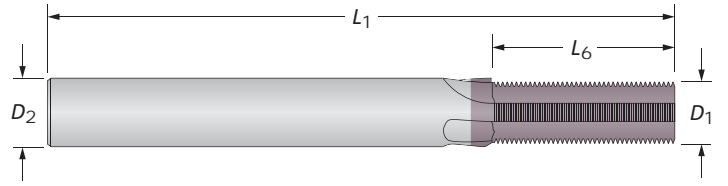
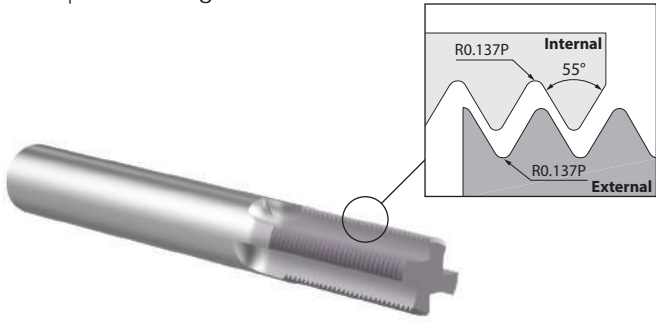
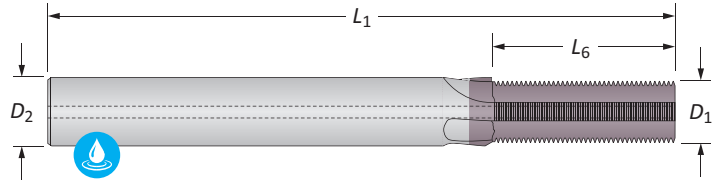
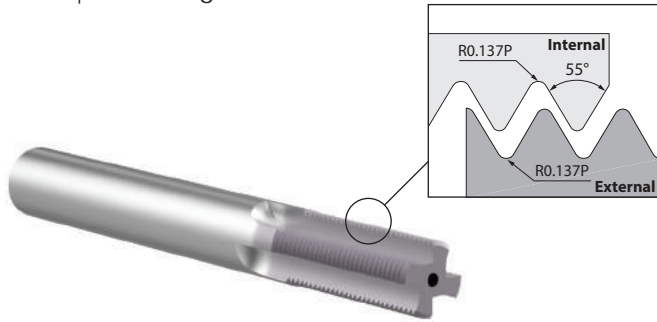


### Solid Carbide Thread Mills

BSW | Senza refrigerante



BSW | Con refrigerante

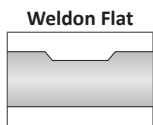
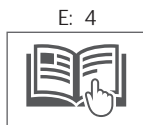
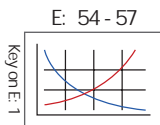


BSW

TPI (Pitch)	Min Thread Ø	Flutes	Thread Mill				Senza refrigerante	Con refrigerante
			$D_1$	$D_2$	$L_6$	$L_1$	ThreadMills USA™	ThreadMills USA™
20	1/4	3	4.50	6.00	10.16	58.00	TM20BSWM	TM20BSWCHM
18	5/16	3	5.00	6.00	11.29	58.00	TM18BSWM	TM18BSWCHM
16	3/8	5	7.00	8.00	14.29	64.00	TM16BSWM	TM16BSWCHM
14	7/16	5	7.90	8.00	18.15	64.00	TM14BSWM	TM14BSWCHM
12	1/2	5	9.00	10.00	19.10	73.00	TM12BSWM	TM12BSWCHM
11	5/8	5	11.90	12.00	23.10	84.00	TM11BSWM	TM11BSWCHM
10	3/4	5	11.90	12.00	27.94	84.00	TM10BSWM	TM10BSWCHM
9	7/8	6	15.90	16.00	28.23	93.00	TM9BSWM	TM9BSWCHM
8	1	6	15.90	16.00	34.94	93.00	TM8BSWM	TM8BSWCHM

DRILLING  
BORING  
REAMING  
BURNISHING  
THREADING

SPECIALS



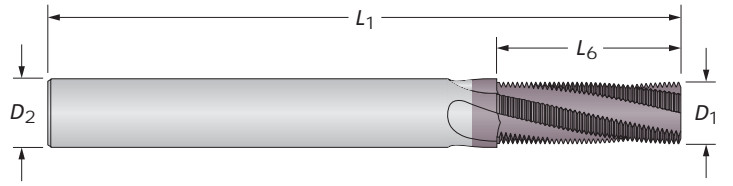
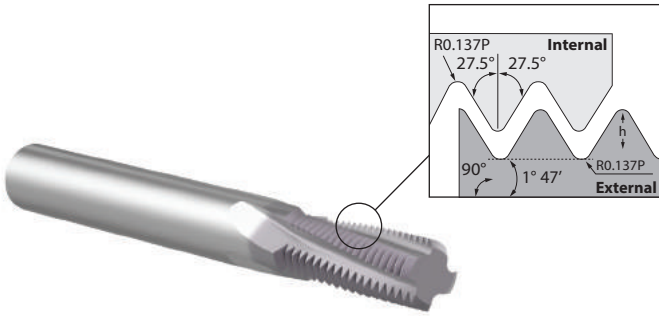
To order a thread mill with a Weldon fl t, replace the leading TM designer with TW (available for metric shanks 6 mm and above, or inch shanks 3/8 and above)  
**Example:** Cylindrical shank = **TM**NK0500-NPT | Weldon shank fl t = **TW**NK0500-NPT  
**NOTE:** Weldon fl ts have a minimum order quantity of 2 piece

Ⓜ = Metric (mm)  
 ⓘ = Imperial (in)

Solid Carbide Thread Mills

BSPT

A DRILLING



B BORING

BSPT

TPI (Pitch)	Min Thread $\phi$	Flutes	Thread Mill				Part No.	
			$D_1$	$D_2$	$L_6$	$L_1$	ThreadMills USA™	ThreadMills USA™
28	1/16 and 1/8	3	5.97	6.00	9.98	58.00	TM28BSPTM	TM28BSPTCHM
19	1/4 and 3/8	4	9.91	10.00	14.73	73.00	TM19BSPTM	TM19BSPTCHM
14	1/2 and 3/4	4	11.94	12.00	20.00	84.00	TM14BSPTM	TM14BSPTCHM
11	1	4	15.75	16.00	32.31	93.00	TM11BSPTM	TM11BSPTCHM

C REAMING

D BURNISHING

E THREADING

X SPECIALS

E: 54 - 57

E: 4

Weldon Flat

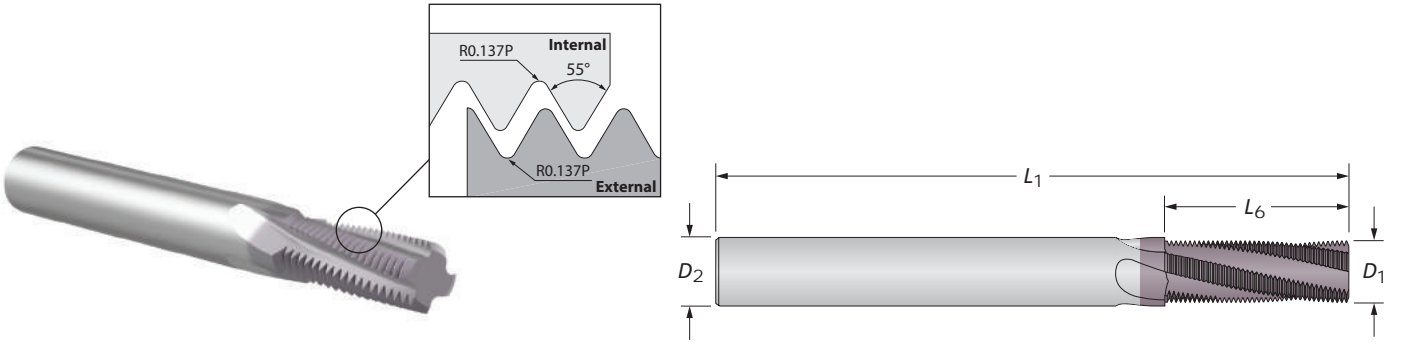
To order a thread mill with a Weldon fl t, replace the leading TM designator with TW (available for metric shanks 6 mm and above, or inch shanks 3/8 and above)  
**Example:** Cylindrical shank = **TM**NK0500-NPT | Weldon shank fl t = **TW**NK0500-NPT  
**NOTE:** Weldon fl ts have a minimum order quantity of 2 piece

$\text{mm}$  = Metric (mm)  
 $\text{i}$  = Imperial (in)



### Solid Carbide Thread Mills

BSPP



BSPP

TPI (Pitch)	Min Thread Ø	Flutes	Thread Mill				Part No.	
			$D_1$	$D_2$	$L_6$	$L_1$	ThreadMills USA™	ThreadMills USA™
28	1/16 and 1/8	3	5.97	6.00	14.53	58.00	<b>TM28BSPPM</b>	<b>TM28BSPPCHM</b>
19	1/4 and 3/8	4	9.91	10.00	18.72	73.00	<b>TM19BSPPM</b>	<b>TM19BSPPCHM</b>
<b>Ⓜ</b> 19	3/8	4	11.94	12.00	28.41	84.00	<b>HDTM19BSPPM</b>	-
14	1/2 and 3/4	4	11.94	12.00	29.03	84.00	<b>TM14BSPPM</b>	<b>TM14BSPPCHM</b>
14	3/4	5	15.75	16.00	34.47	93.00	<b>HDTM14BSPPM</b>	-
11	1	4	15.75	16.00	34.67	93.00	<b>TM11BSPPM</b>	<b>TM11BSPPCHM</b>

A

DRILLING

B

BORING

C

REAMING

D

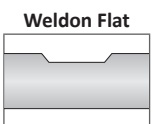
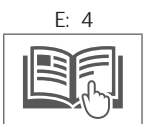
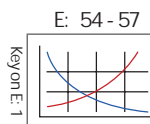
BURNISHING

E

THREADING

X

SPECIALS



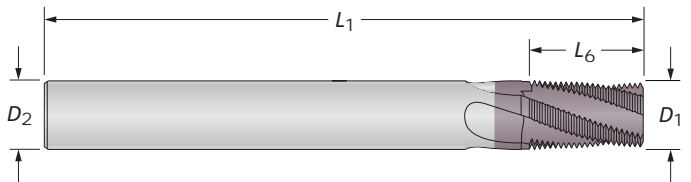
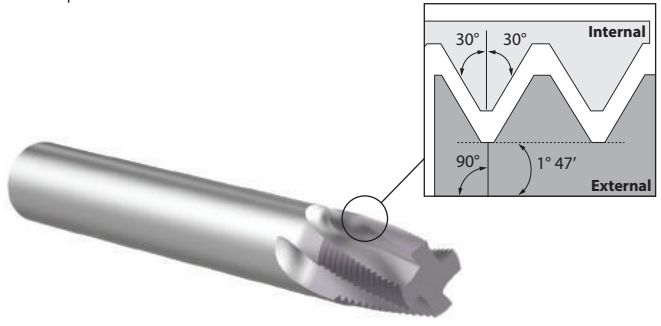
To order a thread mill with a Weldon fl t, replace the leading TM designator with TW (available for metric shanks 6 mm and above, or inch shanks 3/8 and above)  
**Example:** Cylindrical shank = **TM**NK0500-NPT | Weldon shank fl t = **TW**NK0500-NPT  
**NOTE:** Weldon fl ts have a minimum order quantity of 2 piece

**Ⓜ** = Metric (mm)  
**Ⓢ** = Imperial (in)

## Solid Carbide Thread Mills

NPT | Non-Coolant

A DRILLING  
B BORING  
C REAMING  
D BURISHING  
E THREADING  
X SPECIALS



NPT		Thread Mill						Part No.	
TPI (Pitch)	Min Thread Ø	Flutes	$D_1$	$D_2$	$L_6$	$L_1$	ThreadMills USA™	ThreadMills USA™	
27	1/16 and 1/8	3	5.95	6.00	11.30	58.00	TM27NPTM	TM27NPTCHM	
27	1/8	4	7.62	8.00	12.25	64.00	HDTM27NPTM	HDTM27NPTCHM	
18	1/4 and 3/8	4	7.75	8.00	15.70	64.00	TM18NPTM	TM18NPTCHM	
18	1/4 and 3/8	4	9.22	10.00	17.25	84.00	HDTM18NPTM	HDTM18NPTCHM	
$\text{m}$ 14	1/2 and 3/4	4	11.95	12.00	23.70	84.00	TM14NPTM	TM14NPTCHM	
14	3/4	4	15.75	16.00	25.40	93.00	HDTM14NPTM	HDTM14NPTCHM	
11.5	1	4	15.75	16.00	28.75	93.00	TM11NPTM	TM11NPTCHM	
11.5	1	5	18.92	20.00	30.95	105.00	HDTM11NPTM	HDTM11NPTCHM	
8	2-1/2	5	19.75	20.00	38.10	115.00	TM8NPTM	TM8NPTCHM	

E: 54 - 57

E: 4

Weldon Flat

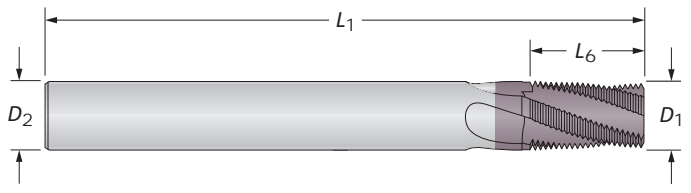
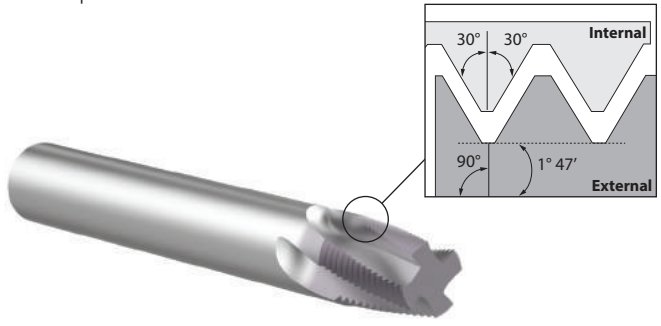
To order a thread mill with a Weldon fl t, replace the leading TM designator with TW (available for metric shanks 6 mm and above, or inch shanks 3/8 and above)  
**Example:** Cylindrical shank = **TM**NK0500-NPT | Weldon shank fl t = **TW**NK0500-NPT  
**NOTE:** Weldon fl ts have a minimum order quantity of 2 piece

$\text{m}$  = Metric (mm)  
*i* = Imperial (in)

Solid Carbide Thread Mills

NPTF | Non-Coolant

A DRILLING



B BORING

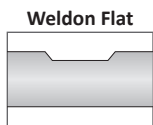
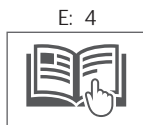
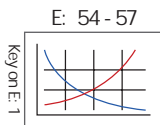
NPTF			Thread Mill				Part No.	
TPI (Pitch)	Min Thread Ø	Flutes	D <sub>1</sub>	D <sub>2</sub>	L <sub>6</sub>	L <sub>1</sub>	ThreadMills USA™	ThreadMills USA™
27	1/16 and 1/8	3	5.95	6.00	11.30	58.00	TM27NPTFM	TM27NPTFCHM
18	1/4 and 3/8	4	7.75	8.00	15.70	64.00	TM18NPTFM	TM18NPTFCHM
14	1/2 and 3/4	4	11.95	12.00	23.70	84.00	TM14NPTFM	TM14NPTFCHM
11.5	1	4	15.75	16.00	28.75	93.00	TM11NPTFM	TM11NPTFCHM
8	2-1/2	5	19.75	20.00	38.10	115.00	TM8NPTFM	TM8NPTFCHM

C REAMING

D BURISHING

E THREADING

X SPECIALS

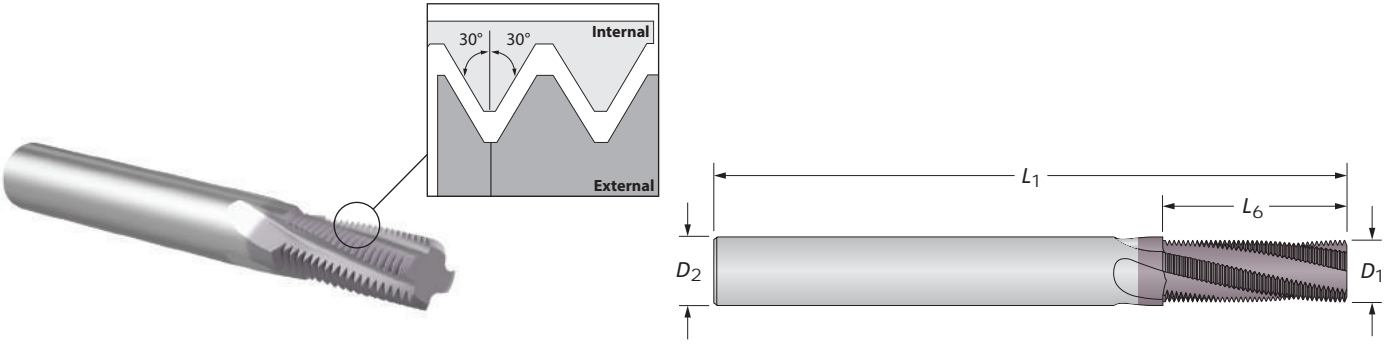


To order a thread mill with a Weldon flat, replace the leading TM designator with TW (available for metric shanks 6 mm and above, or inch shanks 3/8 and above)  
**Example:** Cylindrical shank = **TM**NK0500-NPT | Weldon shank fl t = **TW**NK0500-NPT  
**NOTE:** Weldon flats have a minimum order quantity of 2 piece

= Metric (mm)  
 = Imperial (in)

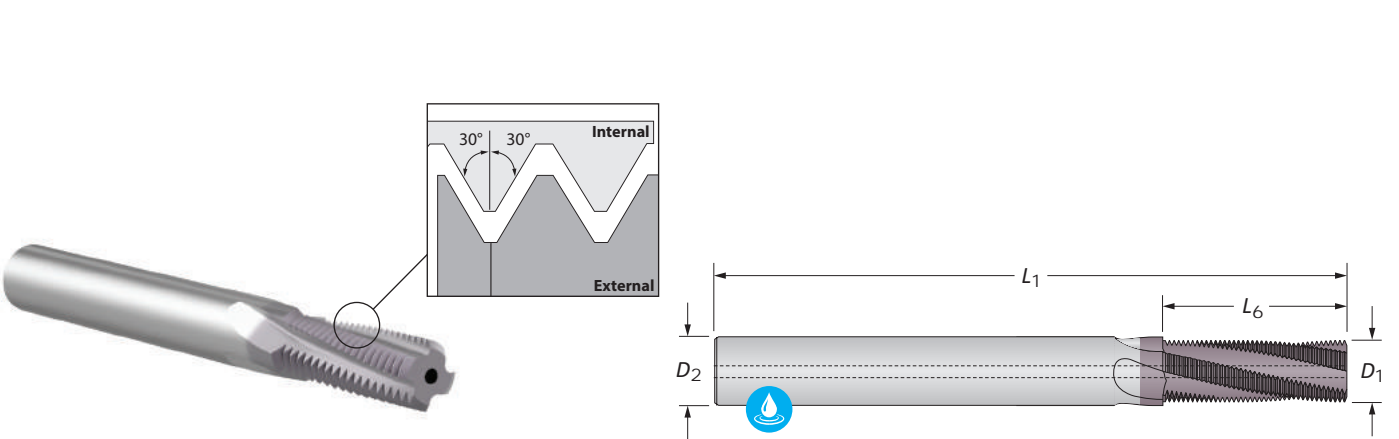
### Solid Carbide Thread Mills

NPS



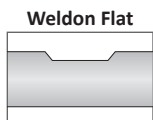
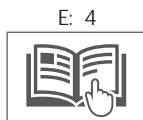
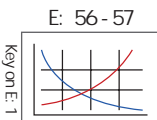
NPS | Non-Coolant

E	TPI (Pitch)	Min Thread Ø	Flutes	Thread Mill				Part No.
				D <sub>1</sub>	D <sub>2</sub>	L <sub>6</sub>	L <sub>1</sub>	ThreadMills USA™
	27	1/8	3	5.95	6.00	16.00	58.00	TM27NPSM
	18	1/4 and 3/8	4	9.40	10.00	22.60	84.00	TM18NPSM
	14	1/2 and 3/4	4	11.94	12.00	32.70	84.00	TM14NPSM
	11.5	1	4	15.75	16.00	35.35	93.00	TM11NPSM



NPS | Through Coolant

E	TPI (Pitch)	Min Thread Ø	Flutes	Thread Mill				Part No.
				D <sub>1</sub>	D <sub>2</sub>	L <sub>6</sub>	L <sub>1</sub>	ThreadMills USA™
	27	1/8	3	5.95	6.00	16.00	58.00	TM27NPSCHM
	18	1/4 and 3/8	4	9.40	10.00	22.60	84.00	TM18NPSCHM
	14	1/2 and 3/4	4	11.94	12.00	32.70	84.00	TM14NPSCHM
	11.5	1	4	15.75	16.00	35.35	93.00	TM11NPSCHM



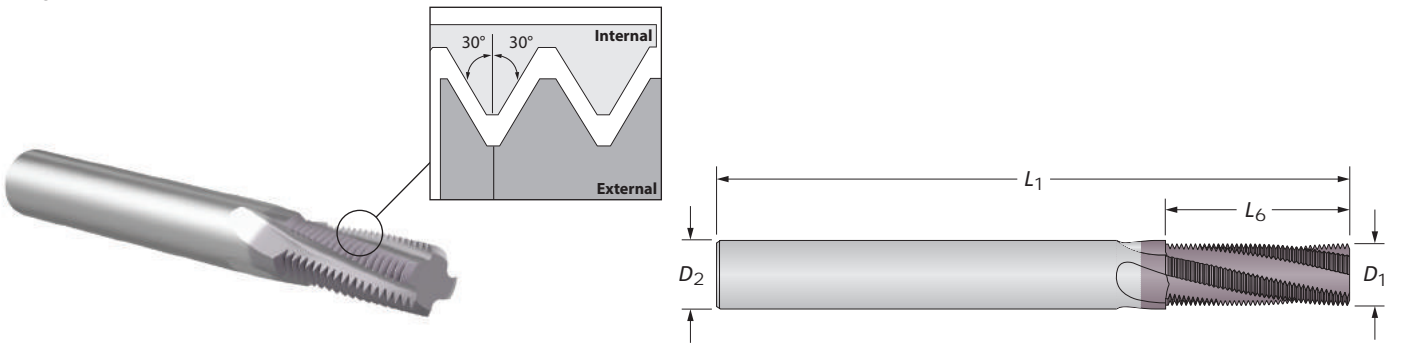
To order a thread mill with a Weldon fl t, replace the leading TM designator with TW (available for metric shanks 6 mm and above, or inch shanks 3/8 and above)  
**Example:** Cylindrical shank = **TM**NK0500-NPT | Weldon shank fl t = **TW**NK0500-NPT  
**NOTE:** Weldon fl ts have a minimum order quantity of 2 piece

Ⓜ = Metric (mm)  
 ⓘ = Imperial (in)



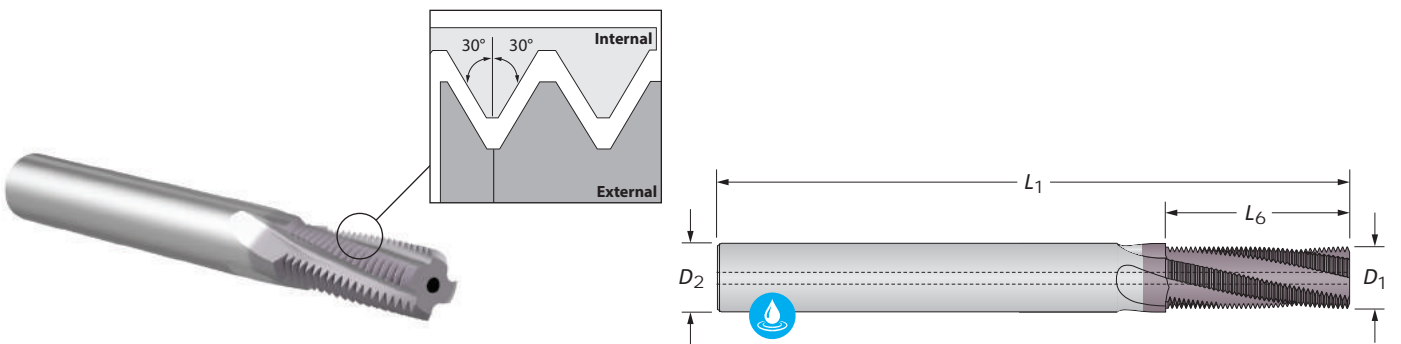
### Solid Carbide Thread Mills

NPSF



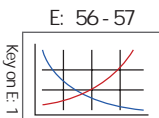
NPSF | Non-Coolant

TPI (Pitch)	Min Thread Ø	Flutes	Thread Mill				Part No.
			$D_1$	$D_2$	$L_6$	$L_1$	
27	1/8	3	5.95	6.00	16.00	58.00	<b>TM27NPSFM</b>
18	1/4 and 3/8	4	9.40	10.00	22.60	84.00	<b>TM18NPSFM</b>
14	1/2 and 3/4	4	11.94	12.00	32.70	84.00	<b>TM14NPSFM</b>
11.5	1	4	15.75	16.00	35.35	93.00	<b>TM11NPSFM</b>



NPSF | Through Coolant

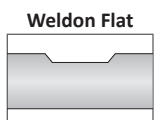
TPI (Pitch)	Min Thread Ø	Flutes	Thread Mill				Part No.
			$D_1$	$D_2$	$L_6$	$L_1$	
27	1/8	3	5.95	6.00	16.00	58.00	<b>TM27NPSFCHM</b>
18	1/4 and 3/8	4	9.40	10.00	22.60	84.00	<b>TM18NPSFCHM</b>
14	1/2 and 3/4	4	11.94	12.00	32.70	84.00	<b>TM14NPSFCHM</b>
11.5	1	4	15.75	16.00	35.35	93.00	<b>TM11NPSFCHM</b>



E: 56-57



E: 4



Weldon Flat

To order a thread mill with a Weldon flat, replace the leading TM designer with TW (available for metric shanks 6 mm and above, or inch shanks 3/8 and above)

Example: Cylindrical shank = **TM**NK0500-NPT | Weldon shank fl t = **TW**NK0500-NPT

NOTE: Weldon flats have a minimum order quantity of 2 piece

Ⓜ = Metric (mm)

Ⓢ = Imperial (in)

A

DRILLING

B

BORING

C

REAMING

D

BURNISHING

E

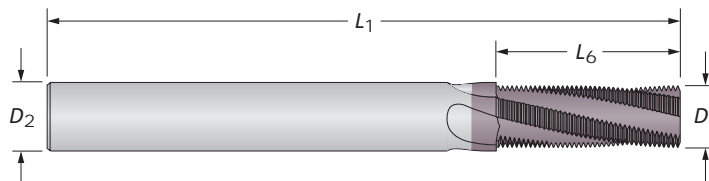
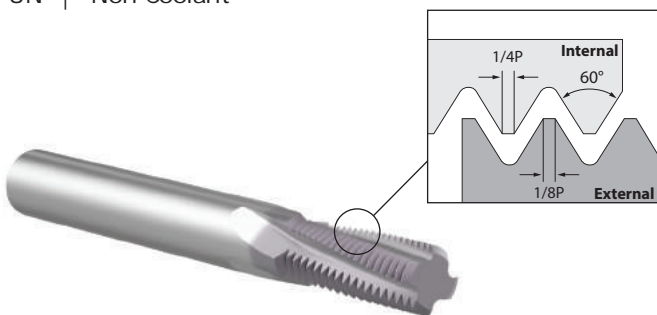
THREADING

X

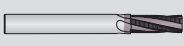
SPECIALS

## Solid Carbide Thread Mills

UN | Non-Coolant

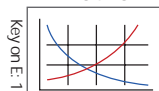


UN | Non-Coolant

TPI (Pitch)	Min Thread Ø	Flutes	Thread Mill				Part No.  ThreadMills USA™
			$D_1$	$D_2$	$L_6$	$L_1$	
64	#2	3*	1.65	3.00	3.20	39.00	TM08664M
56	#2	3*	1.65	3.00	3.20	39.00	TM08656M
48	#3	3*	1.80	3.00	3.75	39.00	TM09948M
44	#5	3	2.40	3.00	4.65	39.00	TM12544M
40	#4	3*	2.20	3.00	4.45	39.00	TM12540M
36	#8	3	3.00	4.00	6.35	51.00	TM16436M
32	#6	3	2.50	3.00	5.55	39.00	TM13832M
32	#8	3	3.20	4.00	6.35	51.00	TM16432M
32	#10	3	3.80	4.00	7.95	51.00	TM19032M
32	#10	3	3.80	4.00	7.95	51.00	HDTM19032M
32	1/2	6	9.40	10.00	25.40	84.00	TM50032M
28	#10	3	3.80	4.00	8.20	51.00	TM19028M
28	1/4	3	4.75	6.00	12.70	58.00	TM25028M
28	7/16	4	7.90	8.00	19.95	64.00	-
28	1/2	6	9.40	10.00	25.40	84.00	TM50028M
24	#10	3	3.70	4.00	8.50	51.00	TM19024M
24	#10	3	3.70	4.00	8.50	51.00	HDTM19024M
24	5/16	3	5.95	6.00	16.00	58.00	TM31224M
24	3/8	4	7.25	8.00	19.00	64.00	TM37524M
24	1/2	6	9.40	10.00	25.40	84.00	TM50024M
20	1/4	3	4.75	6.00	12.70	58.00	TM25020M
20	1/4	3	4.95	6.00	12.70	58.00	HDTM25020M
20	7/16	4	8.75	10.00	22.85	73.00	TM43720M
20	1/2	6	9.40	10.00	25.40	84.00	TM50020M

\*Straight fluted

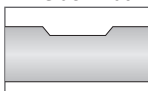
E: 54 - 57



E: 4



Weldon Flat



To order a thread mill with a Weldon flut, replace the leading TM designator with TW (available for metric shanks 6 mm and above, or inch shanks 3/8 and above)

Example: Cylindrical shank = **TM**NK0500-NPT | Weldon shank flut = **TW**NK0500-NPT

NOTE: Weldon flutes have a minimum order quantity of 2 piece

Ⓜ = Metric (mm)

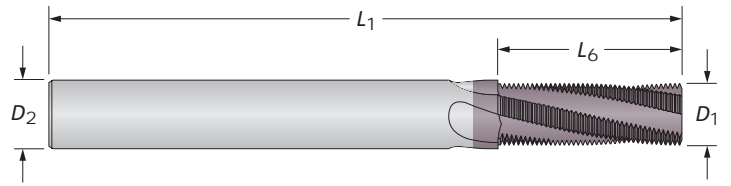
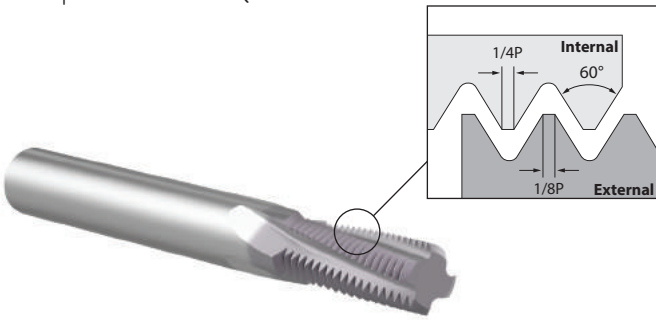
Ⓢ = Imperial (in)



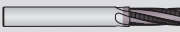


Solid Carbide Thread Mills

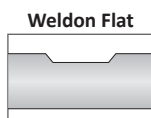
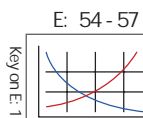
UN | Non-Coolant (continued)



UN | Non-Coolant

TPI (Pitch)	Min Thread Ø	Flutes	Thread Mill				Part No.  ThreadMills USA™
			D <sub>1</sub>	D <sub>2</sub>	L <sub>6</sub>	L <sub>1</sub>	
18	5/16	3	5.95	6.00	17.00	58.00	TM31218M
18	5/16	3	6.22	8.00	15.87	64.00	HDTM31218M
18	9/16	4	9.90	10.00	22.65	73.00	TM56218M
16	3/8	4	7.25	8.00	19.05	64.00	TM37516M
16	3/8	4	7.62	10.00	19.05	84.00	HDTM37516M
16	3/4	4	11.95	12.00	31.75	84.00	TM75016M
14	7/16	4	7.75	8.00	20.00	64.00	TM43714M
14	7/8	4	11.95	12.00	32.70	84.00	TM87514M
13	1/2	4	9.40	10.00	23.50	73.00	TM50013M
13	1/2	4	10.16	12.00	23.50	84.00	HDTM50013M
12	9/16	4	9.90	10.00	23.35	73.00	TM56212M
12	3/4	4	11.95	12.00	31.75	84.00	TM75012M
12	1	6	18.92	20.00	38.10	105.00	TM10012M
11	5/8	4	11.95	12.00	32.40	84.00	TM62511M
11	5/8	4	11.95	12.00	37.00	100.00	TM62511M-XL
10	3/4	4	11.95	12.00	33.00	84.00	TM75010M
10	3/4	4	11.95	12.00	40.70	100.00	TM75010M-XL
9	7/8	4	15.75	16.00	36.75	93.00	TM87509M
9	7/8	4	15.75	16.00	45.20	100.00	TM87509M-XL
8	1	4	15.75	16.00	35.00	93.00	TM10008M
8	1	6	19.90	20.00	50.80	115.00	TM10008M-XL
7	1-1/8	5	19.90	20.00	36.30	105.00	TM12507M
6	1-3/8	5	19.90	20.00	38.10	105.00	TM13706M

mm



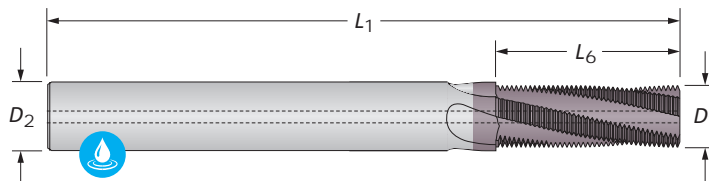
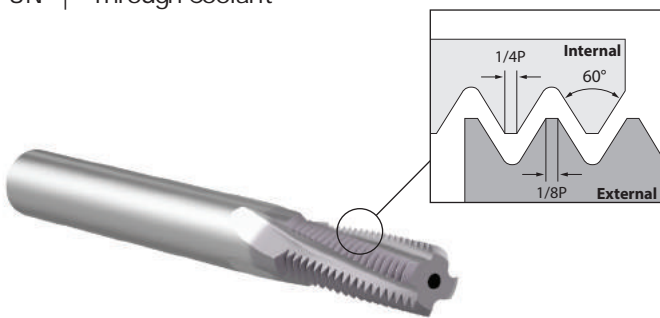
To order a thread mill with a Weldon fl t, replace the leading TM designator with TW (available for metric shanks 6 mm and above, or inch shanks 3/8 and above)  
**Example:** Cylindrical shank = **TM**NK0500-NPT | Weldon shank fl t = **TW**NK0500-NPT  
**NOTE:** Weldon fl ts have a minimum order quantity of 2 piece

mm = Metric (mm)  
 i = Imperial (in)

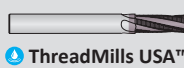
A DRILLING  
 B BORING  
 C REAMING  
 D BURISHING  
 E THREADING  
 X SPECIALS

## Solid Carbide Thread Mills

UN | Through Coolant

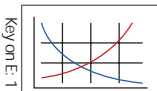


UN | Through Coolant

TPI (Pitch)	Min Thread $\varnothing$	Flutes	Thread Mill				Part No. 
			$D_1$	$D_2$	$L_6$	$L_1$	
64	#2	3*	1.65	3.00	3.20	39.00	TM08664CHM
56	#2	3*	1.65	3.00	3.20	39.00	TM08656CHM
48	#3	3*	1.80	3.00	3.75	39.00	TM09948CHM
44	#5	3	2.40	3.00	4.65	39.00	TM12544CHM
40	#4	3*	2.20	3.00	4.45	39.00	TM12540CHM
36	#8	3	3.00	4.00	6.35	51.00	TM16436CHM
32	#6	3	2.50	3.00	5.55	39.00	TM13832CHM
32	#8	3	3.20	4.00	6.35	51.00	TM16432CHM
32	#10	3	3.80	4.00	7.95	51.00	TM19032CHM
32	#10	3	3.80	4.00	7.95	51.00	HDTM19032CHM
32	1/2	6	9.40	10.00	25.40	84.00	TM50032CHM
28	#10	3	3.80	4.00	8.20	51.00	TM19028CHM
28	1/4	3	4.75	6.00	12.70	58.00	TM25028CHM
28	1/2	6	9.40	10.00	25.40	84.00	TM50028CHM
24	#10	3	3.68	4.00	8.50	51.00	TM19024CHM
24	#10	3	3.70	4.00	8.50	51.00	HDTM19024CHM
24	5/16	3	5.95	6.00	16.00	58.00	TM31224CHM
24	3/8	4	7.25	8.00	19.00	64.00	TM37524CHM
24	1/2	6	9.40	10.00	25.40	84.00	TM50024CHM
20	1/4	3	4.75	6.00	12.70	58.00	TM25020CHM
20	1/4	3	4.95	6.00	12.70	58.00	HDTM25020CHM
20	7/16	4	8.75	10.00	22.85	84.00	TM43720CHM
20	1/2	6	9.40	10.00	25.40	84.00	TM50020CHM

\*Straight fluted

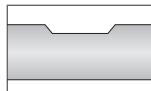
E: 56-57



E: 4



Weldon Flat



To order a thread mill with a Weldon flut, replace the leading TM designator with TW (available for metric shanks 6 mm and above, or inch shanks 3/8 and above)

Example: Cylindrical shank = **TM**NK0500-NPT | Weldon shank flut = **TW**NK0500-NPT

NOTE: Weldon fluts have a minimum order quantity of 2 piece

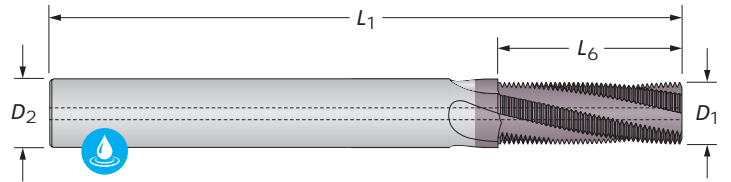
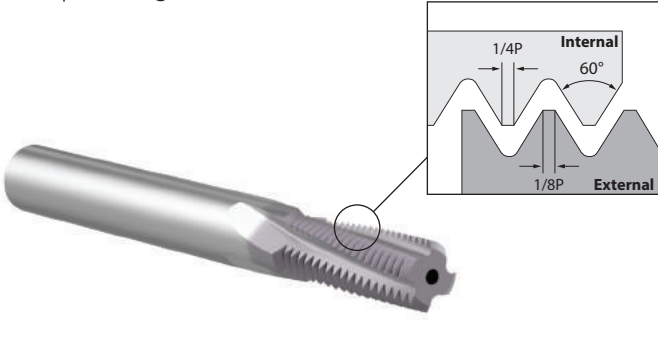
Ⓜ = Metric (mm)

Ⓢ = Imperial (in)

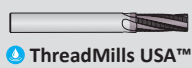


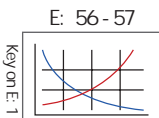
Solid Carbide Thread Mills

UN | Through Coolant (continued)



UN | Through Coolant

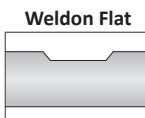
TPI (Pitch)	Min Thread $\phi$	Flutes	Thread Mill				Part No. 
			$D_1$	$D_2$	$L_6$	$L_1$	
18	5/16	3	5.95	6.00	17.00	58.00	TM31218CHM
18	5/16	3	6.22	8.00	15.87	64.00	HDTM31218CHM
18	9/16	4	9.90	10.00	22.65	84.00	TM56218CHM
16	3/8	4	7.25	8.00	19.05	64.00	TM37516CHM
16	3/8	4	7.62	10.00	19.05	84.00	HDTM37516CHM
16	3/4	4	11.95	12.00	31.75	84.00	TM75016CHM
14	7/16	4	7.75	8.00	20.00	64.00	TM43714CHM
14	7/8	4	11.95	12.00	32.70	84.00	TM87514CHM
13	1/2	4	9.40	10.00	23.50	84.00	TM50013CHM
13	1/2	4	10.16	12.00	23.50	84.00	HDTM50013CHM
12	9/16	4	9.90	10.00	23.35	84.00	TM56212CHM
12	3/4	4	11.95	12.00	31.75	84.00	TM75012CHM
12	1	6	18.92	20.00	38.10	105.00	TM10012CHM
11	5/8	4	11.95	12.00	32.40	84.00	TM62511CHM
11	5/8	4	11.95	12.00	37.00	100.00	TM62511CHM-XL
10	3/4	4	11.95	12.00	33.00	84.00	TM75010CHM
10	3/4	4	11.95	12.00	40.70	100.00	TM75010CHM-XL
9	7/8	4	15.75	16.00	36.75	93.00	TM87509CHM
9	7/8	4	15.75	16.00	45.20	100.00	TM87509CHM-XL
8	1	4	15.75	16.00	35.00	93.00	TM10008CHM
8	1	6	19.90	20.00	50.80	115.00	TM10008CHM-XL
7	1-1/8	5	19.90	20.00	36.10	105.00	TM12507CHM
6	1-3/8	5	19.90	20.00	38.10	105.00	TM13706CHM



E: 56-57



E: 4



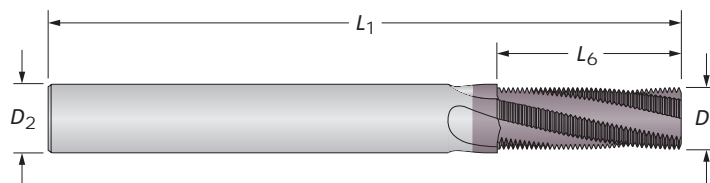
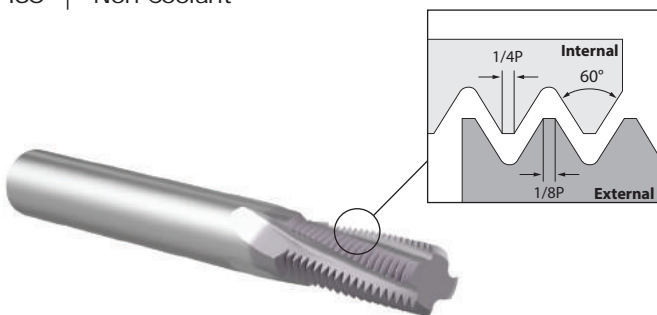
Weldon Flat

To order a thread mill with a Weldon fl t, replace the leading TM designator with TW (available for metric shanks 6 mm and above, or inch shanks 3/8 and above)  
**Example:** Cylindrical shank = **TM**NK0500-NPT | Weldon shank fl t = **TW**NK0500-NPT  
**NOTE:** Weldon fl ts have a minimum order quantity of 2 piece

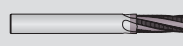
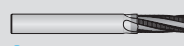
Ⓜ = Metric (mm)  
 ⓘ = Imperial (in)

## Solid Carbide Thread Mills

ISO | Non-Coolant



ISO | Non-Coolant

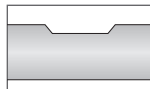
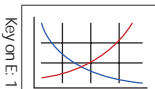
Pitch	Min Thread Ø	Flutes	Thread Mill				Part No.	
			$D_1$	$D_2$	$L_6$	$L_1$	 ThreadMills USA™	 ThreadMills USA™
0.40	M2	3*	1.50	3.00	3.20	39.00	TM20040M	TM20040CHM
0.45	M2.5	3*	1.50	3.00	3.60	39.00	TM25045M	TM25045CHM
0.50	M3	3*	2.15	3.00	4.50	39.00	TM30050M	TM30050CHM
0.50	M6	3	4.60	6.00	12.00	58.00	TM60050M	TM60050CHM
0.50	M10	4	7.95	8.00	15.00	64.00	TM10050M	TM10050CHM
0.70	M4	3	2.90	3.00	8.00	39.00	TM40070M	TM40070CHM
0.75	M4.5	3	3.00	4.00	6.75	51.00	TM45075M	TM45075CHM
0.75	M6	3	4.60	6.00	12.00	58.00	TM60075M	TM60075CHM
0.75	M10	4	7.95	8.00	15.00	64.00	TM10075M	TM10075CHM
0.80	M5	3	3.60	4.00	8.00	51.00	TM50080M	TM50080CHM
1.00	M6	3	4.60	6.00	12.00	58.00	TM60100M	TM60100CHM
1.00	M12	4	9.40	10.00	20.00	73.00	TM12100M	TM12100CHM
1.25	M8	3	5.90	6.00	16.25	58.00	TM80125M	TM80125CHM
1.50	M10	4	7.40	8.00	19.50	64.00	TM10150M	TM10150CHM
1.50	M14	4	10.90	12.00	27.00	84.00	TM14150M	TM14150CHM
1.50	M18	4	11.90	12.00	31.50	84.00	TM18150M	TM18150CHM
1.50	M20	5	15.75	16.00	36.00	93.00	TM20150M	TM20150CHM
1.75	M12	4	9.40	10.00	22.71	73.00	TM12175M	TM12175CHM
2.00	M14	4	10.90	12.00	28.00	84.00	TM14200M	TM14200CHM
2.00	M16	4	11.95	12.00	30.00	84.00	TM16200M	TM16200CHM
2.50	M20	4	11.90	12.00	30.00	84.00	TM20250M	TM20250CHM
3.00	M24	4	15.90	16.00	36.00	93.00	TM24300M	TM24300CHM
3.50	M30	4	15.75	16.00	38.50	100.00	TM30350M	TM30350CHM
4.00	M36	5	19.90	20.00	40.00	105.00	TM36400M	TM36400CHM

\*Straight fluted

E: 54 - 57

E: 4

Weldon Flat



To order a thread mill with a Weldon flut, replace the leading TM designator with TW (available for metric shanks 6 mm and above, or inch shanks 3/8 and above)  
**Example:** Cylindrical shank = **TM**NK0500-NPT | Weldon shank flut = **TW**NK0500-NPT  
**NOTE:** Weldon flutes have a minimum order quantity of 2 piece

 = Metric (mm)  
 = Imperial (in)