

Type SH117 / SHM117 - Les porte outils peuvent être montés directement sur la tourelle ou sur un mandrin de serrage

Tipo SH117 / SHM117 - Il porta utensile può essere montato direttamente sulla torretta o sul mandrino

Dimensions DIN				Brochage Stozzatura		Dimension outil Lunghezza utensile			Chaufreinage Smussatura					
Largeur Larghezza	Tolérance Classe di tolleranza	D _{min}	t	Plaquettes Inserti	w	Porte outils Portainserio	Dimension outil Lunghezza utensile			Plaquettes Inserti	Porte outils Portainserio	Dimension outil Lunghezza utensile		
							1.	2.	3.			1.	2.	3.
3		14	2,0	S117.0310.04.08	3,1	SH117.1425.1.3.08	20	.1.		S117.2445.08	SH/SHM117...08	20/30	40	55
4		14	2,1	S117.0410.05.08	4,12	SH/SHM117...08	30	40	55	S117.2445.08	SH/SHM117...08	20/30	40	55
6		22	2,6	S117.0610.22	6,12	SH117.0025...10	50	70		S117.3045.10	SH117.0025...10	50	70	
7		27	3,3	S117.0710.27	7,13	SH117.0025...10	50	70		S117.3045.10	SH117.0025...10	50	70	
8	C11	32	3,4	S117.0810.32	8,13	SH117.0025...10	50	70		S117.3045.10	SH117.0025...10	50	70	
10		40	4,2	S117.1014.40	10,13	SH117.0032...16	50	75	100	S117.6045.14	SH117.0032...16	50	75	100
12		50	5,1	S117.1214.50	12,15	SH117.0032...16	50	75	100	S117.6045.14	SH117.0032...16	50	75	100
16		70	6,6	S117.1614.70	12,15	SH117.0032...16	50	75	100	S117.6045.14	SH117.0032...16	50	75	100
24		100	8,5	S117.2414.100	12,15	SH117.0032...16	50	75	100	S117.6045.14	SH117.0032...16	50	75	100
3		14	2,0	S117.0298.01.08	2,99	SH117.1425.1.3.08	20			S117.2445.08	SH/SHM117...08	20/30		
4		14	2,1	S117.0397.01.08	3,98	SH/SHM117...08	30	40	55	S117.2445.08	SH/SHM117...08	20/30		
5		14	2,7	S117.0497.02.08	4,98	SH/SHM117...08	30	40	55	S117.2445.08	SH/SHM117...08	20/30		
5		17	2,7	S117.0497.02.10	4,98	SH117.1725...10	40	55		S117.1545.10	SH117.1725...10	40	55	
5	P9	17	2,7	S117.0597.02.10	5,98	SH117.1725...10	40	55		S117.1545.10	SH117.1725...10	40	55	
6		17	3,4	S117.0796.02.10	7,98	SH117.0025...10	50	70		S117.3045.10	SH117.0025...10	50	70	
8		22	4,1	S117.0996.03.14	9,98	SH117.3032...16	50	75	100	S117.6045.14	SH117.3032...16	50	75	100
10		30	4,2	S117.1196.03.14	11,97	SH117.0032...16	50	75	100	S117.6045.14	SH117.0032...16	50	75	100
12		38	5,7	S117.1396.03.16	13,97	SH117.4032...16	50	75	100	S117.6045.14	SH117.0032...16	50	75	100
14		40	6,8	S117.0300.01.08	3,01	SH117.1425.1.3.08	20			S117.2445.08	SH/SHM117...08	20/30		
3		14	2,1	S117.0400.01.08	4,01	SH/SHM117...08	30	40	55	S117.2445.08	SH/SHM117...08	20/30		
3		14	2,7	S117.0500.02.08	5,01	SH/SHM117...08	30	40	55	S117.2445.08	SH/SHM117...08	20/30		
5		14	2,7	S117.0500.02.10	5,01	SH117.1725...10	40	55		S117.1545.10	SH117.1725...10	40	55	
5		17	2,7	S117.0600.02.10	6,01	SH117.1725...10	40	55		S117.1545.10	SH117.1725...10	40	55	
6	JS9	17	3,4	S117.0800.02.10	8,01	SH117.0025...10	50	70		S117.3045.10	SH117.0025...10	50	70	
8		22	4,1	S117.1000.03.14	10,01	SH117.3032...16	50	75	100	S117.6045.14	SH117.3032...16	50	75	100
10		30	4,2	S117.1200.03.14	12,01	SH117.0032...16	50	75	100	S117.6045.14	SH117.0032...16	50	75	100
12		38	5,7	S117.1200.05.14	12,00	SH117.0032...16	50	75	100	S117.6045.14	SH117.0032...16	50	75	100
12		38	8,5	S117.1400.03.16	14,01	SH117.4032...16	50	75	100	S117.6045.14	SH117.0032...16	50	75	100

