

ISO



CVD diamant et PCD avec brise copeaux 3D HORN

Les porte-outils correspondants
se trouvent dans le catalogue
Boehlerit

Diamante CVD e riporto PCD con rompitruciolo 3D HORN

Per i Portainseriti si rimanda
al nostro catalogo Boehlerit

Identification - ISO

Codifica ISO

1

C

2

C

3

G

4

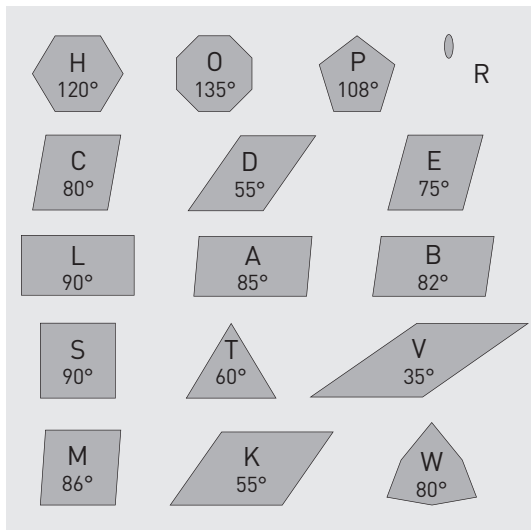
T

5

09

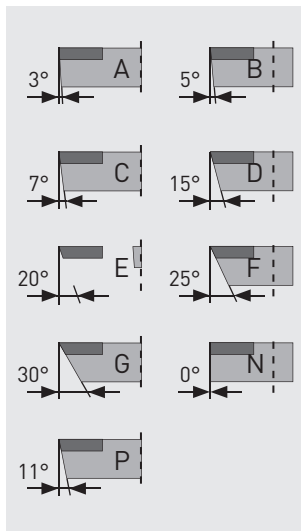
1 Forme plaquette

Forma



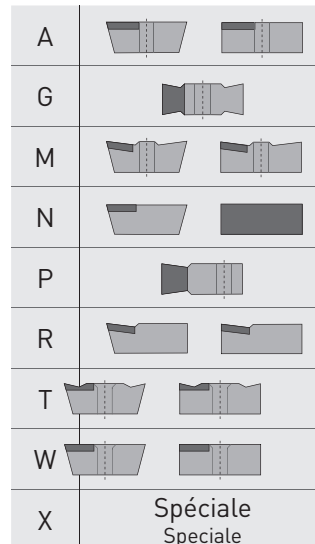
2 Angle de dépouille

Spoglia



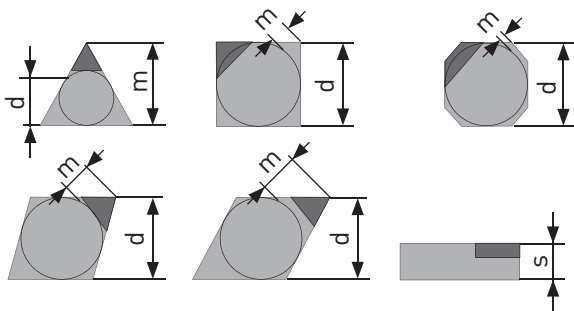
4 Type Plaquette

Tipo Inserto



3 Tolérance

Classe di tolleranza



	m	s	d*
A	±0,005	±0,025	±0,025
E	±0,025	±0,025	±0,025
F	±0,005	±0,025	±0,013
G	±0,025	±0,13	±0,025
H	±0,013	±0,025	±0,013
J	±0,005	±0,025	±0,05-0,15
K	±0,013	±0,025	±0,05-0,15
L	±0,025	±0,025	±0,05-0,15
M	±0,08-0,20	±0,13	±0,05-0,15
N	±0,08-0,20	±0,025	±0,05-0,15
U	±0,13-0,38	±0,13	±0,08-0,25

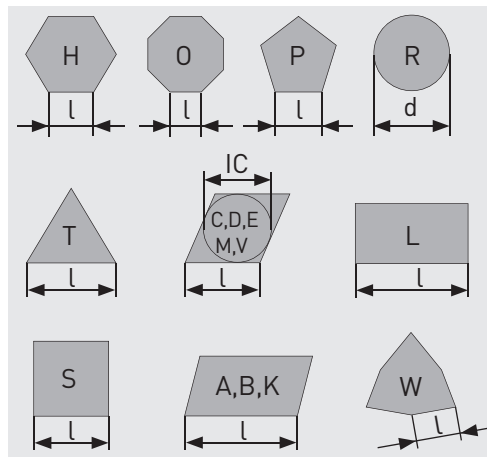
Tolérance en mm
Tolleranza in mm

* La tolérance exacte dépend de la taille de la plaquette

* L'esatta tolleranza è determinata dalla dimensione dell'inserto

5 Taille plaquette

Dimensione inserto



IC «d» voir la description de la commande
IC "d" vedere codice prodotto

6

7

8

9

10

11

T3

08

N

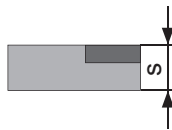
G

HN

HD08

6 Épaisseur de la plaque en mm / Spessore in mm

	s
01	1,59
T1	1,98
02	2,38
03	3,18
T3	3,97
04	4,76
05	5,56
06	6,35



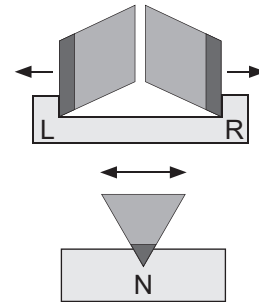
Si moins de 10 Utilisez la valeur 0 à la première place.
(Exemple: 3,18 mm = 03)
Se inferiore a 10, usare lo "0" come prima cifra
(Esempio: 3,18 mm = 03)

7 Rayon de pointe Raggio estremità tagliente

Rayon Raggio	
00	Pointu Spigolo vivo
01	0,1 mm
02	0,2 mm
04	0,4 mm
08	0,8 mm
12	1,2 mm
16	1,6 mm
00	Plaquette ronde (inch) Inserto rotondo (pollici)
M0	Plaquette ronde (métr.) Inserto rotondo (metrico)



8 Sens de coupe Direzione di taglio



9 Variante d'équipement Tipo di riporto

sans senza	normal Placchetta riportata
F	Surface totale Riporto Pieno
G	Arête entière Tagliente intero
W	Géométrie Wiper Geometrie Wiper

10 Brise copeaux Rompitruciolo

HN	Géométrie 3D HORN, moyen jusqu'à la rudesse Geometria HORN 3D, per sgrossare
HS	Géométrie 3D HORN, finition, faible a_p pour pièces fragiles Geometria HORN 3D per finitura, o componenti delicati
H0	Version neutre 0° Angle de coupe Versione Neutra 0° Angolo di taglio
H6	Version neutre positive 6° Angle de coupe Versione Positiva-Neutra 6° Angolo di taglio

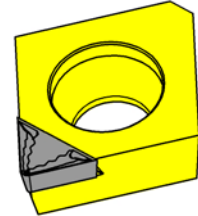
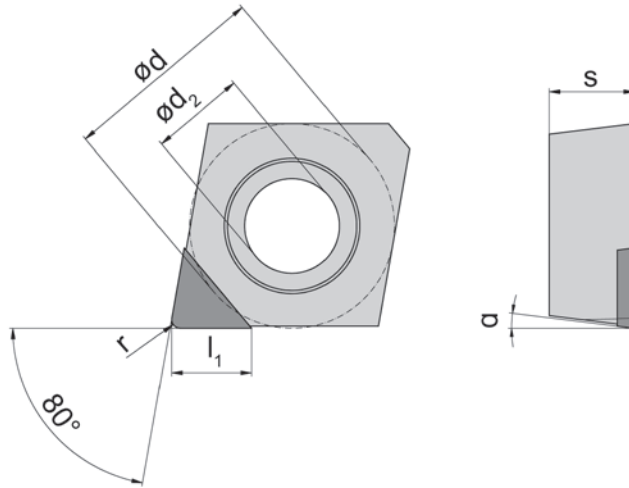
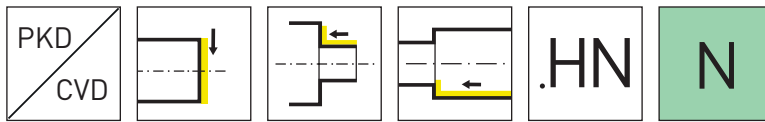
11 Matières de coupe Leghe dei taglienti

MD10	MKD / MCD
HD...	CVD-D / CVD-D
PD70	PCD / PCD
PD75	

Logement universel de vis Sede vite di serraggio universale

Grâce à la conception spéciale du logement de la vis, les plaquettes ISO HORN, peuvent être serrés dans tous les systèmes de support standard.
Gli inserti ISO HORN possono essere montati su tutti i porta inserti standard grazie alla sede della vite di serraggio universale



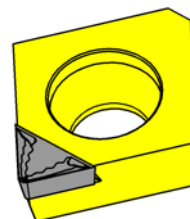
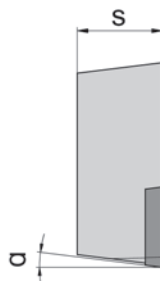
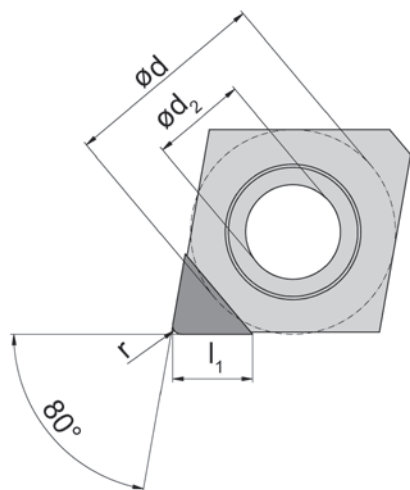
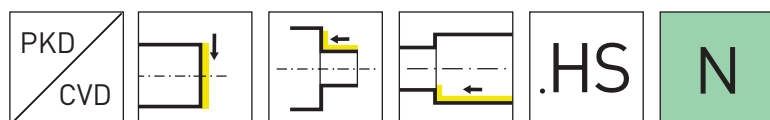


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	α	HD08	PD70
CCGT060202N.HN	6,35	2,8	2,38	3	0,2	7°	▲	▲
CCGT060204N.HN	6,35	2,8	2,38	3	0,4	7°	▲	▲
CCGT09T302N.HN	9,525	4,4	3,97	3,5	0,2	7°	▲	▲
CCGT09T304N.HN	9,525	4,4	3,97	3,5	0,4	7°	▲	▲
CCGT09T308N.HN	9,525	4,4	3,97	3,5	0,8	7°	▲	▲
CCGT120402N.HN	12,7	5,5	4,76	3,5	0,2	7°	▲	▲
CCGT120404N.HN	12,7	5,5	4,76	3,5	0,4	7°	▲	▲
CCGT120408N.HN	12,7	5,5	4,76	3,5	0,8	7°	▲	▲
CPGT060208N.HN	6,35	2,8	2,38	2,5	0,8	11°	▲	▲
CPGT09T312N.HN	9,525	4,4	3,97	4	1,2	11°	Δ	Δ

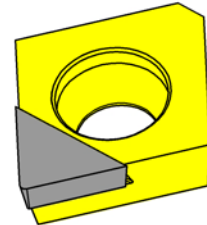
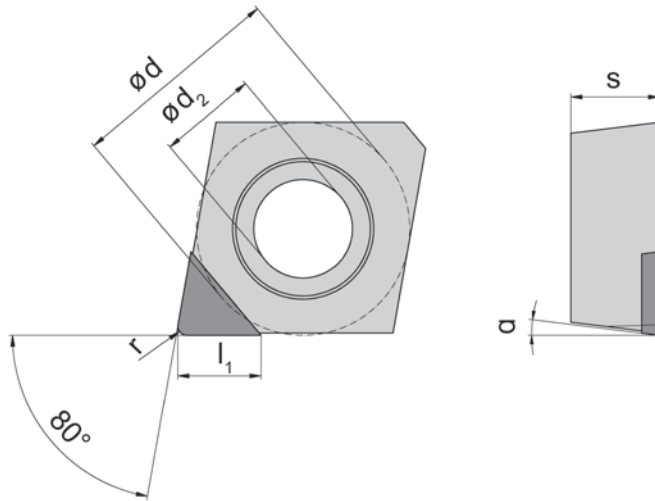
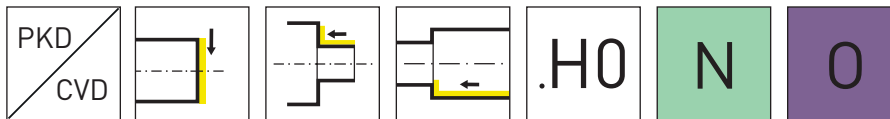


Nuance
Leghe

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a stock

Δ 4 semaines
4 settimane

Número de commande Codice prodotto	d	d ₂	s	l ₁	r	α	HD08	PD70
CCGT060201N.HS	6,35	2,8	2,38	2,5	0,1	7°	▲	
CCGT060202N.HS	6,35	2,8	2,38	3	0,2	7°	▲	▲
CCGT060204N.HS	6,35	2,8	2,38	3	0,4	7°	▲	▲
CCGT060208N.HS	6,35	2,8	2,38	3	0,8	7°	▲	▲
CCGT09T301N.HS	9,525	4,4	3,97	3,5	0,1	7°	▲	▲
CCGT09T302N.HS	9,525	4,4	3,97	3,5	0,2	7°	▲	▲
CCGT09T304N.HS	9,525	4,4	3,97	3,5	0,4	7°	▲	▲
CCGT09T308N.HS	9,525	4,4	3,97	3,5	0,8	7°	▲	▲
CCGT120402N.HS	12,7	5,5	4,76	4	0,2	7°	▲	
CCGT120404N.HS	12,7	5,5	4,76	3,5	0,4	7°	▲	▲
CCGT120408N.HS	12,7	5,5	4,76	3,5	0,8	7°		▲
CPGT09T301N.HS	9,525	4,4	3,97	4	0,1	11°	Δ	
CPGT09T302N.HS	9,525	4,4	3,97	4	0,2	11°	▲	
CPGT09T304N.HS	9,525	4,4	3,97	4	0,4	11°	▲	

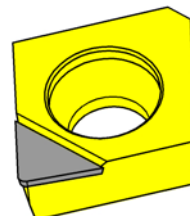
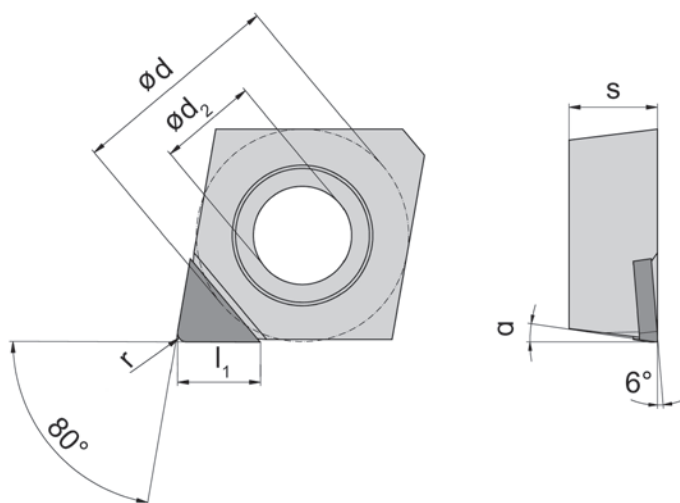
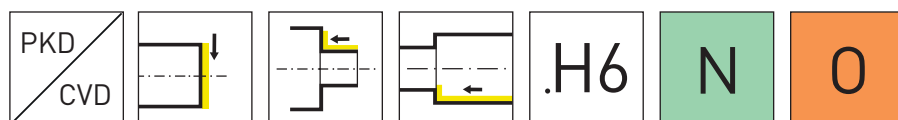


Nuance
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Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	α		HD08	PD70
CCGW060201N.H0	6,35	2,8	2,38	3	0,1	7°		Δ	
CCGW060202N.H0	6,35	2,8	2,38	3,5	0,2	7°		▲	▲
CCGW060204N.H0	6,35	2,8	2,38	3,5	0,4	7°		▲	▲
CCGW060208N.H0	6,35	2,8	2,38	3,5	0,8	7°		▲	▲
CCGW09T301N.H0	9,525	4,4	3,97	3,5	0,1	7°			▲
CCGW09T302N.H0	9,525	4,4	3,97	4	0,2	7°		▲	▲
CCGW09T304N.H0	9,525	4,4	3,97	4	0,4	7°		▲	▲
CCGW09T308N.H0	9,525	4,4	3,97	4	0,8	7°		▲	▲
CCGW09T312N.H0	9,525	4,4	3,97	4,5	1,2	7°		Δ	
CCGW120404N.H0	12,7	5,5	4,76	4	0,4	7°		▲	▲
CCGW120408N.H0	12,7	5,5	4,76	4	0,8	7°		▲	▲
CCGW120412N.H0	12,7	5,5	4,76	4,5	1,2	7°		▲	

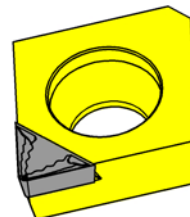
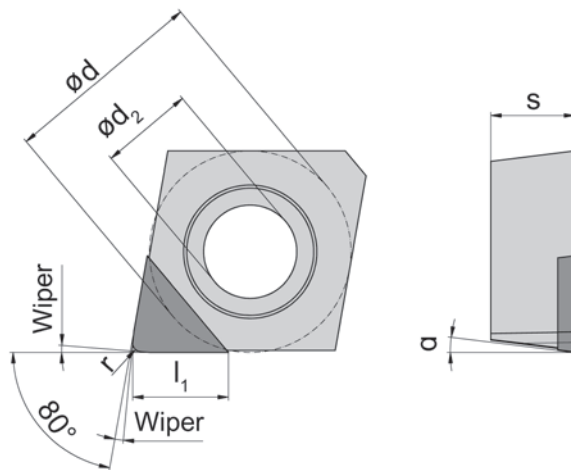
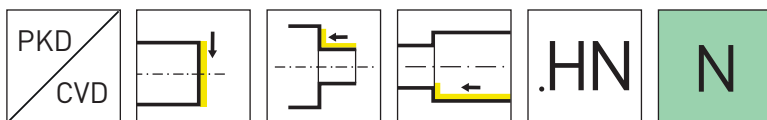


Nuance
Leghe

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Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	α	HD08	PD70
CCGT060201N.H6	6,35	2,8	2,38	3,2	0,1	7°	▲	▲
CCGT060202N.H6	6,35	2,8	2,38	3,5	0,2	7°	▲	▲
CCGT060204N.H6	6,35	2,8	2,38	3,5	0,4	7°	▲	▲
CCGT060208N.H6	6,35	2,8	2,38	3,5	0,8	7°	▲	▲
CCGT09T301N.H6	9,525	4,4	3,97	4,5	0,1	7°	▲	▲
CCGT09T302N.H6	9,525	4,4	3,97	4	0,2	7°	▲	▲
CCGT09T304N.H6	9,525	4,4	3,97	4	0,4	7°	▲	▲
CCGT09T308N.H6	9,525	4,4	3,97	4	0,8	7°	▲	▲
CCGT09T312N.H6	9,525	4,4	3,97	4,5	1,2	7°	▲	▲
CCGT120402N.H6	12,7	5,5	4,76	4	0,2	7°	▲	▲
CCGT120404N.H6	12,7	5,5	4,76	4	0,4	7°	▲	▲
CCGT120408N.H6	12,7	5,5	4,76	4	0,8	7°	▲	▲



Nuance
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Δ 4 semaines
4 settimane

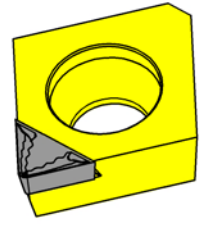
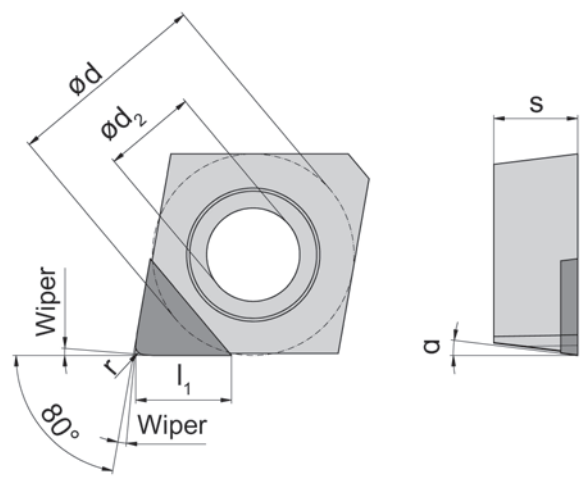
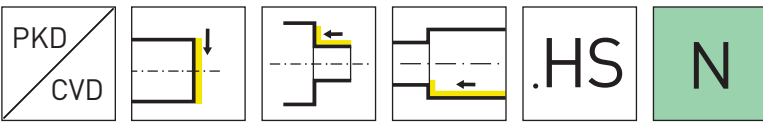
Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	α		HD08	PD70
CCGT060202N.W.HN	6,35	2,8	2,38	3	0,2	7°		▲	▲
CCGT09T302N.W.HN	9,525	4,4	3,97	3,5	0,2	7°		▲	▲
CCGT09T304N.W.HN	9,525	4,4	3,97	3,5	0,4	7°		▲	▲

Veuillez noter l'angle d'approche! Voir chapitre „D”.
Attenzione all'angolo di approccio! Vedi capitolo „D”.

Plaquette de coupe

Inserto

CCGT



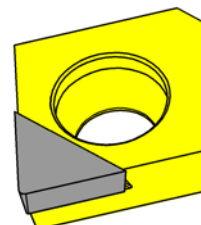
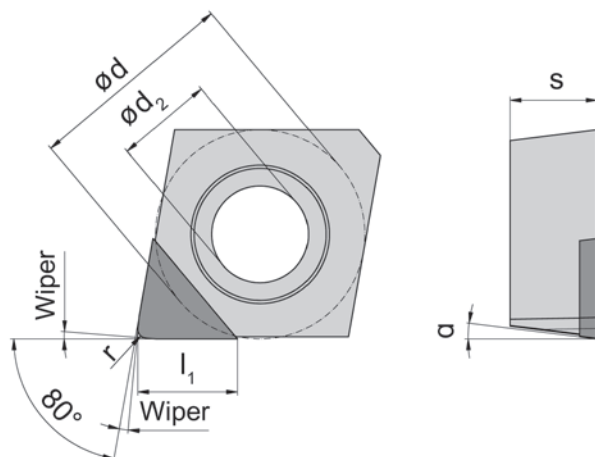
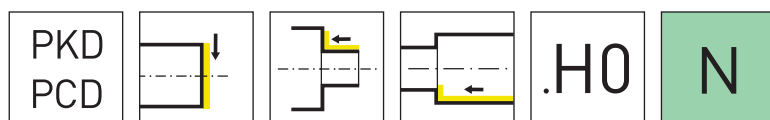
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a stock

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Nuance
Leghe

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	α	HD08	PD70
CCGT060202N.W.HS	6,35	2,8	2,38	3	0,2	7°	▲	▲
CCGT060204N.W.HS	6,35	2,8	2,38	3	0,4	7°	▲	▲
CCGT09T302N.W.HS	9,525	4,4	3,97	3,5	0,2	7°	▲	▲
CCGT09T304N.W.HS	9,525	4,4	3,97	3,5	0,4	7°	▲	▲

Veuillez noter l'angle d'approche! Voir chapitre „D”.
Attenzione all'angolo di approccio! Vedi capitolo „D”.



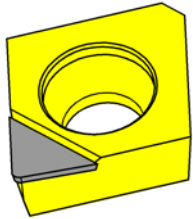
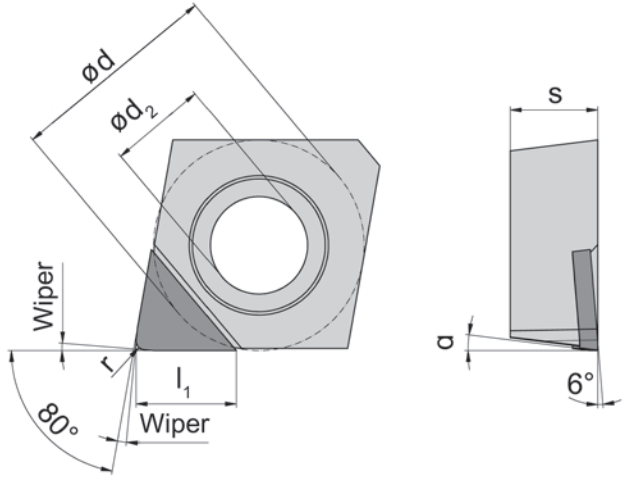
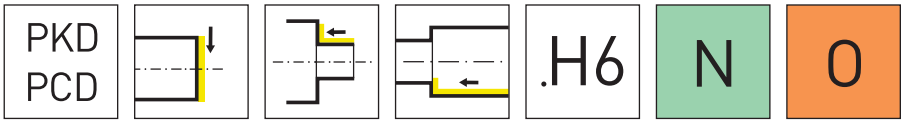
Nuance
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4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	α	PD70
CCGW060202N.W.H0	6,35	2,8	2,38	3,5	0,2	7°	▲
CCGW060204N.W.H0	6,35	2,8	2,38	3,5	0,4	7°	▲
CCGW09T302N.W.H0	9,525	4,4	3,97	4	0,2	7°	▲
CCGW09T304N.W.H0	9,525	4,4	3,97	4	0,4	7°	▲
CCGW120404N.W.H0	12,7	5,5	4,76	4	0,4	7°	▲

Veuillez noter l'angle d'approche! Voir chapitre „D”.
Attenzione all'angolo di approccio! Vedi capitolo „D”.



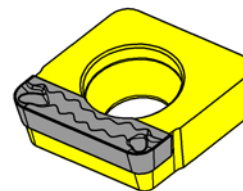
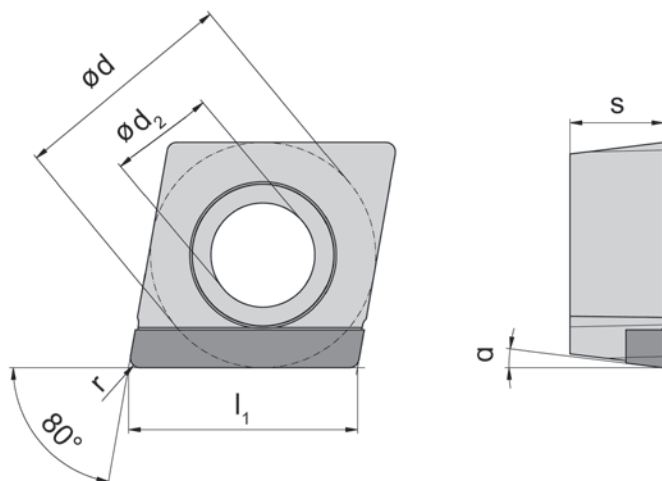
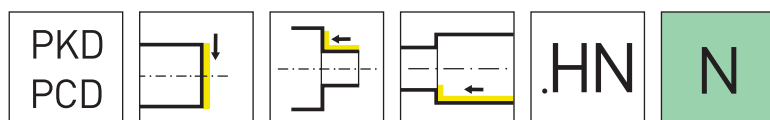
Nuance
Leghe

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a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	α	PD70
CCGT060201N.W.H6	6,35	2,8	2,38	3	0,1	7°	▲
CCGT060202N.W.H6	6,35	2,8	2,38	3,5	0,2	7°	▲
CCGT060204N.W.H6	6,35	2,8	2,38	3,5	0,4	7°	▲
CCGT09T301N.W.H6	9,525	4,4	3,97	3,7	0,1	7°	▲
CCGT09T302N.W.H6	9,525	4,4	3,97	4	0,2	7°	▲
CCGT09T304N.W.H6	9,525	4,4	3,97	4	0,4	7°	▲
CCGT120404N.W.H6	12,7	5,5	4,76	4	0,4	7°	▲

Veuillez noter l'angle d'approche! Voir chapitre „D”.
Attenzione all'angolo di approccio! Vedi capitolo „D”.

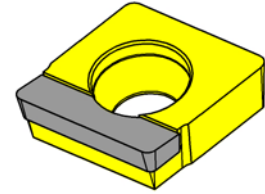
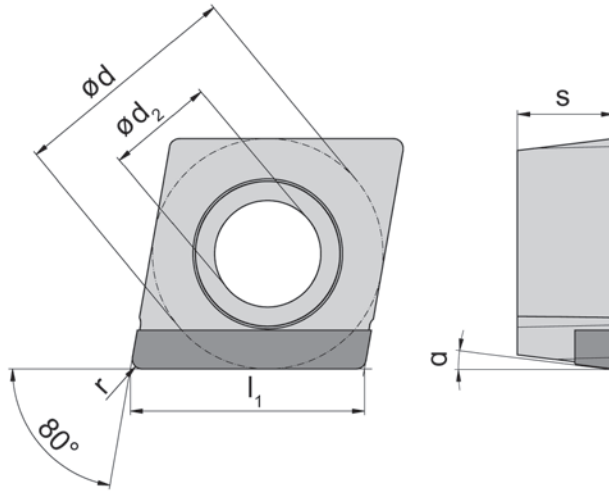
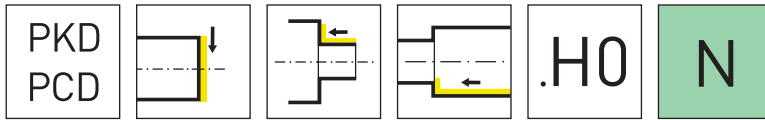


Nuance
Leghe

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Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	α	PD70
CCGT09T304L.G.HN	9,525	4,4	3,97	9,6	0,4	7°	▲
CCGT09T304R.G.HN	9,525	4,4	3,97	9,6	0,4	7°	▲
CCGT09T308L.G.HN	9,525	4,4	3,97	9,5	0,8	7°	▲
CCGT09T308R.G.HN	9,525	4,4	3,97	9,5	0,8	7°	▲
CCGT120404R.G.HN	12,7	5,5	4,76	12,8	0,4	7°	▲
CCGT120408L.G.HN	12,7	5,5	4,76	12,7	0,8	7°	▲
CCGT120408R.G.HN	12,7	5,5	4,76	12,7	0,8	7°	▲

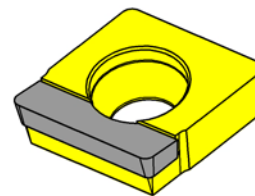
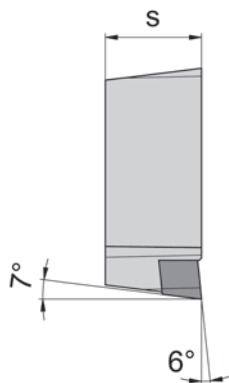
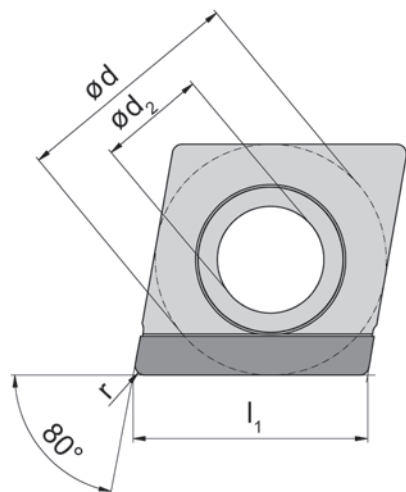
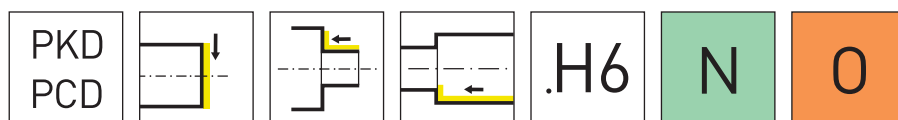


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	α	PD70
CCGW120408L.G.H0	12,7	5,5	4,76	12,7	0,8	7°	▲
CCGW120408R.G.H0	12,7	5,5	4,76	12,7	0,8	7°	▲


 Nuance
 Leghe

 ▲ en stock
 a stock

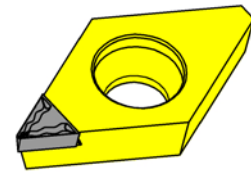
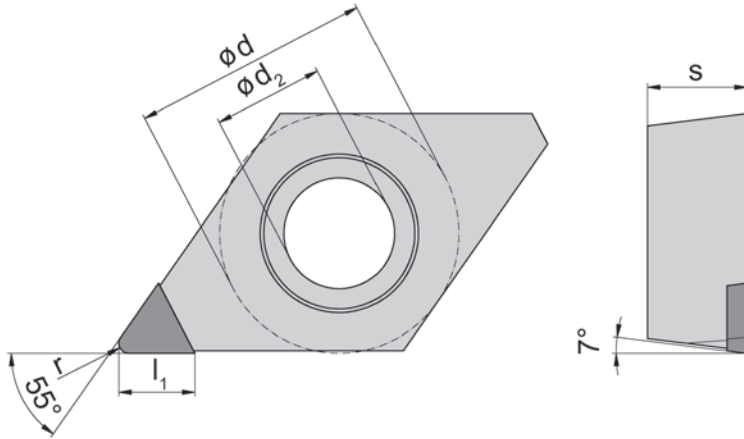
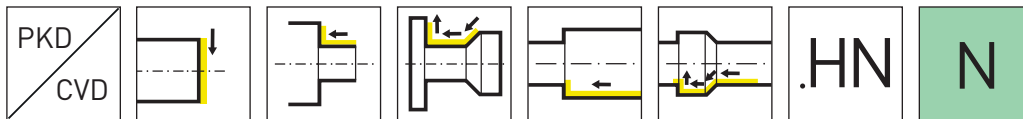
 Δ 4 semaines
 4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
CCGT120412L.G.H6	12,7	5,5	4,76	12,6	1,2	▲
CCGT120412R.G.H6	12,7	5,5	4,76	12,6	1,2	▲

Plaquette de coupe

Inserto

DCGT

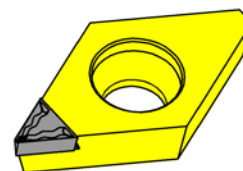
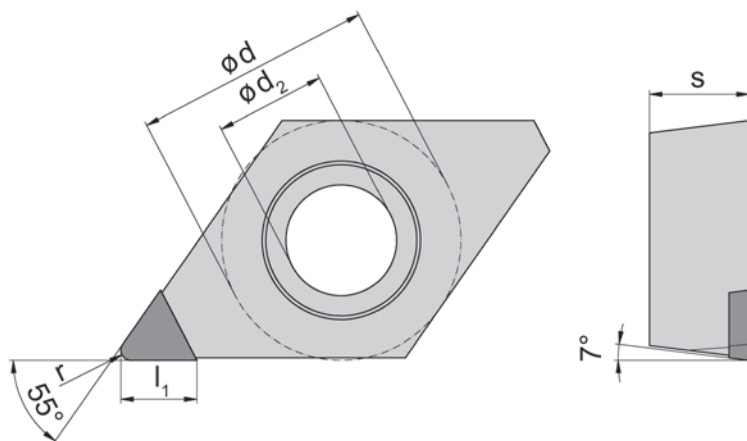
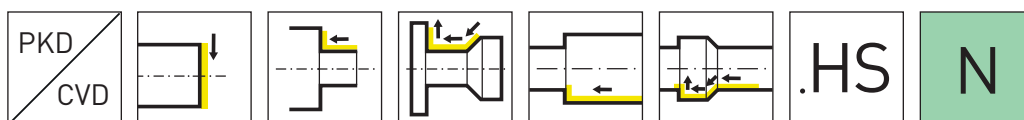


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	HD08	PD70
DCGT070202N.HN	6,35	2,8	2,38	3	0,2	▲	▲
DCGT070204N.HN	6,35	2,8	2,38	3	0,4	▲	▲
DCGT070208N.HN	6,35	2,8	2,38	3	0,8	▲	▲
DCGT11T302N.HN	9,525	4,4	3,97	3,5	0,2	▲	▲
DCGT11T304N.HN	9,525	4,4	3,97	3,5	0,4	▲	▲
DCGT11T308N.HN	9,525	4,4	3,97	3,5	0,8	▲	▲
DCGT11T312N.HN	9,525	4,4	3,97	3,5	1,2	▲	▲



Nuance
Leghe

▲ en stock
a stock

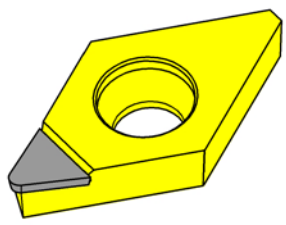
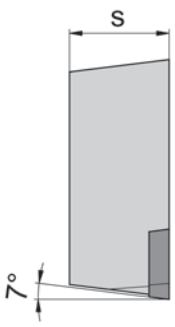
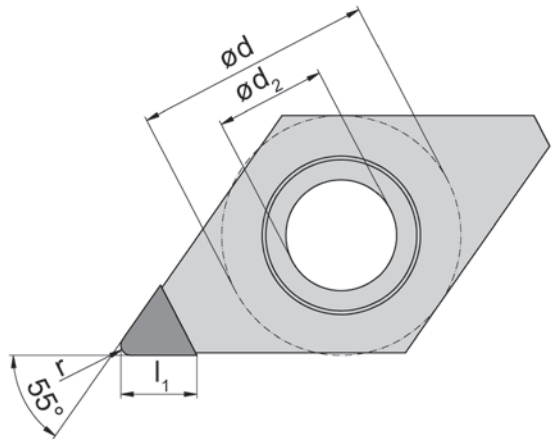
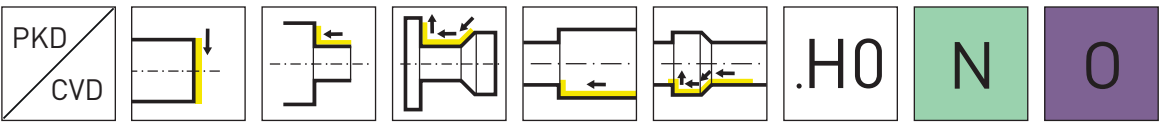
Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	HD08	PD70
DCGT070201N.HS	6,35	2,8	2,38	3	0,1	▲	▲
DCGT070202N.HS	6,35	2,8	2,38	3	0,2	▲	▲
DCGT070204N.HS	6,35	2,8	2,38	3	0,4	▲	▲
DCGT070208N.HS	6,35	2,8	2,38	3	0,8	▲	▲
DCGT11T301N.HS	9,525	4,4	3,97	3,5	0,1	▲	▲
DCGT11T302N.HS	9,525	4,4	3,97	3,5	0,2	▲	▲
DCGT11T304N.HS	9,525	4,4	3,97	3,5	0,4	▲	▲
DCGT11T308N.HS	9,525	4,4	3,97	3,5	0,8	▲	▲
DCGT11T312N.HS	9,525	4,4	3,97	3,5	1,2	▲	▲

Plaquette de coupe

Inserto

DCGW

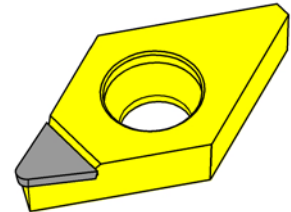
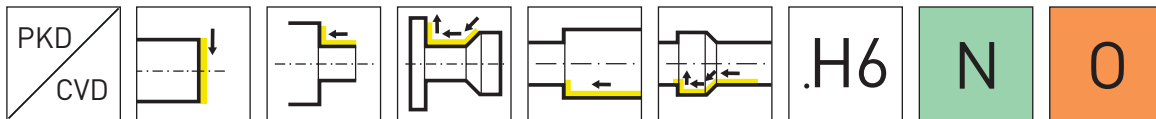


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r		HD08	PD70
DCGW070201N.H0	6,35	2,8	2,38	3,5	0,1		Δ	▲
DCGW070202N.H0	6,35	2,8	2,38	3,5	0,2		▲	▲
DCGW070204N.H0	6,35	2,8	2,38	3,5	0,4		▲	▲
DCGW070208N.H0	6,35	2,8	2,38	3,5	0,8		▲	▲
DCGW11T301N.H0	9,525	4,4	3,97	4	0,1		Δ	▲
DCGW11T302N.H0	9,525	4,4	3,97	4	0,2		▲	▲
DCGW11T304N.H0	9,525	4,4	3,97	4	0,4		▲	▲
DCGW11T308N.H0	9,525	4,4	3,97	4	0,8		▲	▲
DCGW11T312N.H0	9,525	4,4	3,97	4	1,2			▲

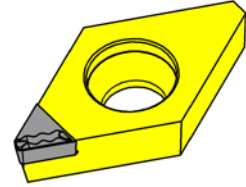
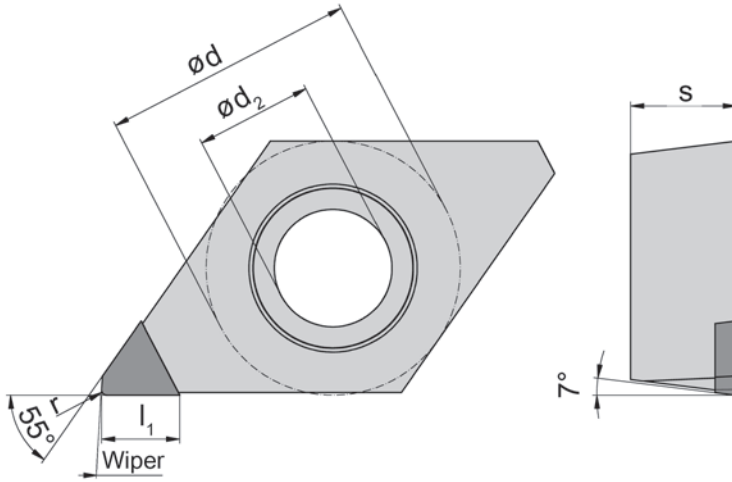
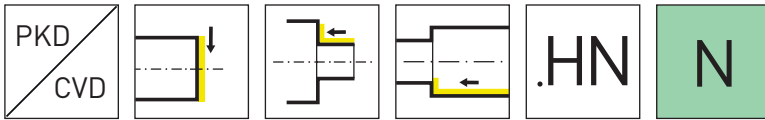


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r		HD08	PD70
DCGT070201N.H6	6,35	2,8	2,38	3,5	0,1	▲	▲	▲
DCGT070202N.H6	6,35	2,8	2,38	3,5	0,2	▲	▲	▲
DCGT070204N.H6	6,35	2,8	2,38	3,5	0,4	▲	▲	▲
DCGT070208N.H6	6,35	2,8	2,38	3,5	0,8			Δ
DCGT11T301N.H6	9,525	4,4	3,97	4	0,1	▲	▲	▲
DCGT11T302N.H6	9,525	4,4	3,97	4	0,2	▲	▲	▲
DCGT11T304N.H6	9,525	4,4	3,97	4	0,4	▲	▲	▲
DCGT11T308N.H6	9,525	4,4	3,97	4	0,8	▲	▲	▲
DCGT11T312N.H6	9,525	4,4	3,97	4	1,2			▲



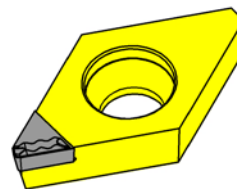
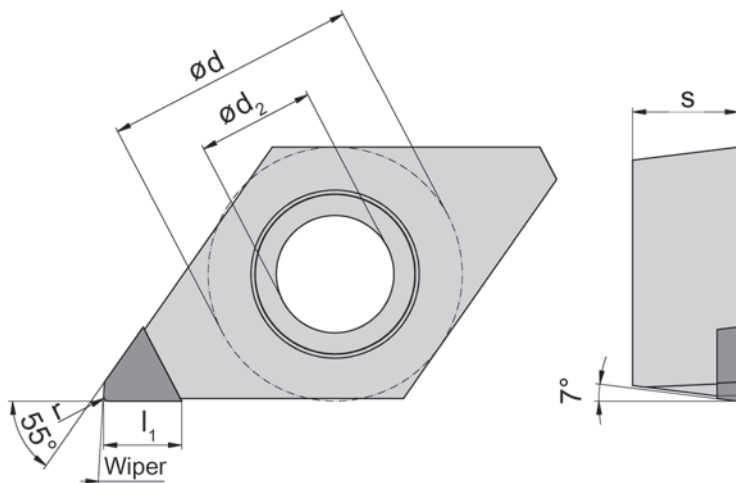
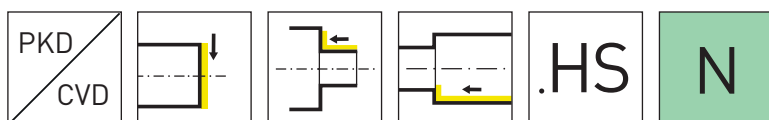
Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₁	s	l ₁	r	HD08	PD70
DCGT11T302R.W.HN	9,525	4,4	3,97	3,5	0,2	▲	▲
DCGT11T304R.W.HN	9,525	4,4	3,97	2,5	0,4	▲	▲

Veuillez noter l'angle d'approche! Voir chapitre „D”.
Attenzione all'angolo di approccio! Vedi capitolo „D”.



Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Número de commande Codice prodotto	d	d ₁	s	l ₁	r	HD08	PD70
DCGT070202R.W.HS	6,35	2,8	2,38	3	0,2	▲	▲
DCGT070204L.W.HS	6,35	2,8	2,38	3	0,4	▲	▲
DCGT070204R.W.HS	6,35	2,8	2,38	3	0,4	▲	▲
DCGT11T302R.W.HS	9,525	4,4	3,97	3,5	0,2	▲	▲
DCGT11T304L.W.HS	9,525	4,4	3,97	3,5	0,4	▲	▲
DCGT11T304R.W.HS	9,525	4,4	3,97	3,5	0,4	▲	▲

Veuillez noter l'angle d'approche! Voir chapitre „D”.
Attenzione all'angolo di approccio! Vedi capitolo „D”.

Plaquette de coupe

Inserto

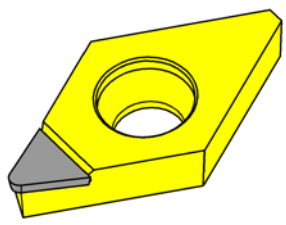
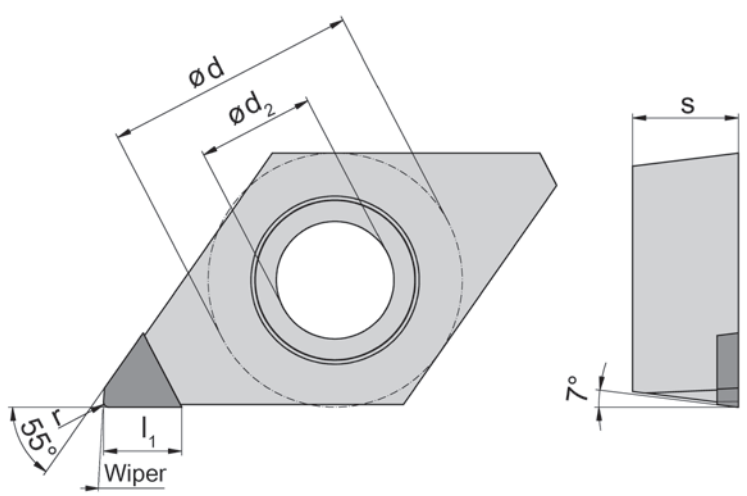
DCGW



PKD
PCD

.H0

N



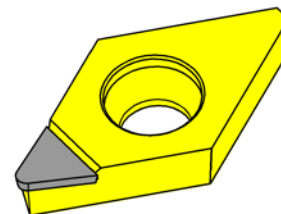
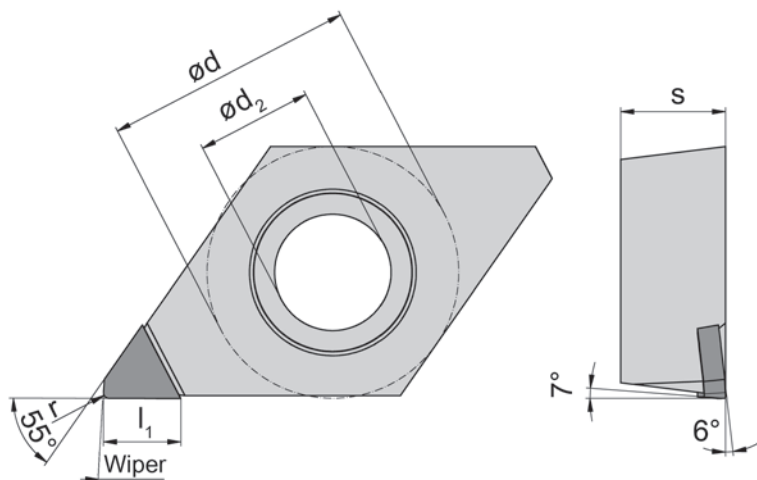
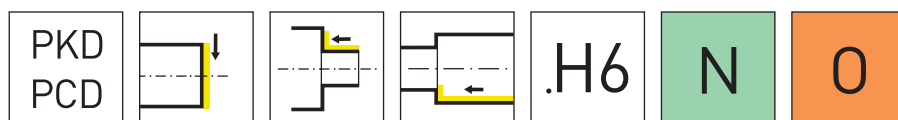
▲ en stock
a stock

Δ 4 semaines
4 settimane

Nuance
Leghe

Número de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
DCGW070204R.W.H0	6,35	2,8	2,38	3,5	0,4	▲
DCGW11T304L.W.H0	9,525	4,4	3,97	4	0,4	▲
DCGW11T304R.W.H0	9,525	4,4	3,97	4	0,4	▲

Veuillez noter l'angle d'approche! Voir chapitre „D”.
Attenzione all'angolo di approccio! Vedi capitolo „D”.



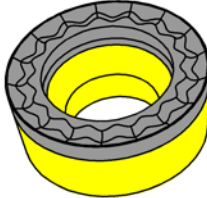
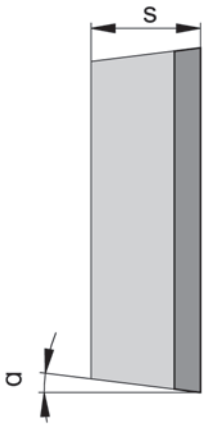
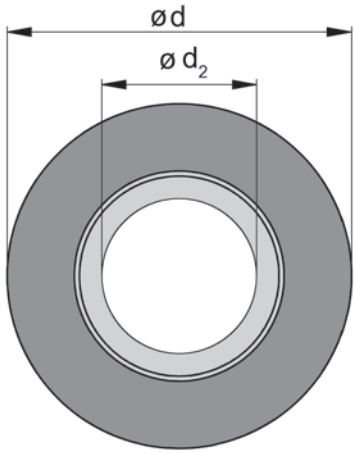
Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

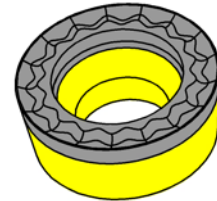
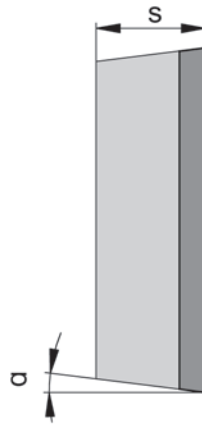
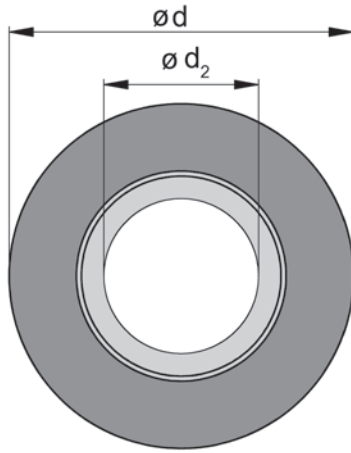
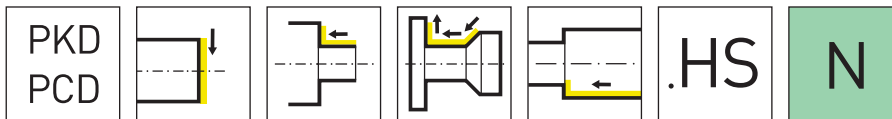
Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
DCGT11T302L.W.H6	9,525	4,4	3,97	4	0,2	▲
DCGT11T302R.W.H6	9,525	4,4	3,97	4	0,2	▲
DCGT11T304L.W.H6	9,525	4,4	3,97	3,8	0,4	▲
DCGT11T304R.W.H6	9,525	4,4	3,97	3,8	0,4	▲

Veuillez noter l'angle d'approche! Voir chapitre „D”.
Attenzione all'angolo di approccio! Vedi capitolo „D”.



Nuance
Leghe
▲ en stock
a stock
Δ 4 semaines
4 settimane

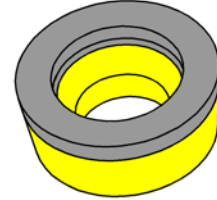
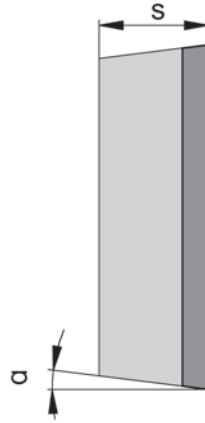
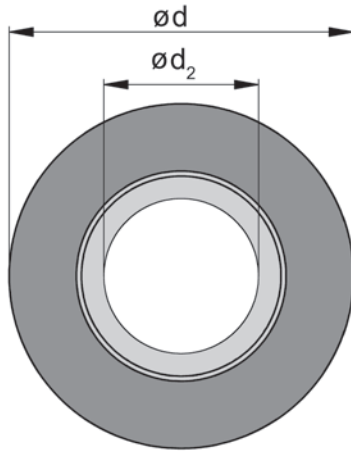
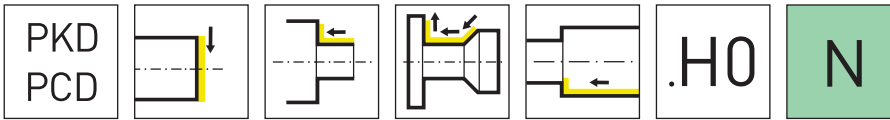
Numéro de commande Codice prodotto	d	d ₂	s	α	PD70
RCGT0602M0.F.HN	6	2,8	2,38	7°	▲
RCGT0803M0.F.HN	8	3,4	3,18	7°	▲
RCGT10T3M0.F.HN	10	4,4	3,97	7°	▲
RCGT1204M0.F.HN	12	4,4	4,76	7°	▲


 Nuance
 Leghe

 ▲ en stock
 a stock

 Δ 4 semaines
 4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	α	PD70
RCGT0602M0.F.HS	6	2,8	2,38	7°	▲
RCGT0803M0.F.HS	8	3,4	3,18	7°	▲
RCGT10T3M0.F.HS	10	4,4	3,97	7°	▲
RCGT1204M0.F.HS	12	4,4	4,76	7°	▲
RPGT0802M0.F.HS	8	3,4	2,38	11°	▲

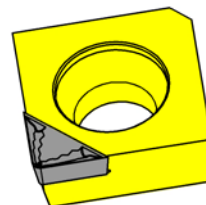
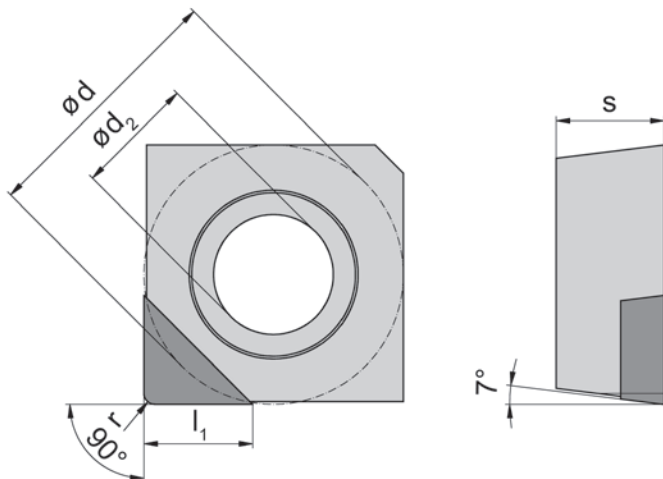
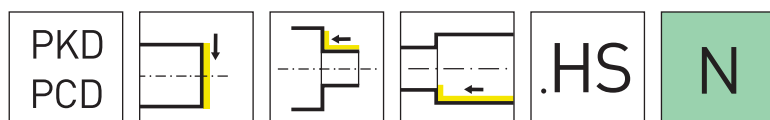


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	α	PD70
RCGW0602M0.F.H0	6	2,8	2,38	7°	▲
RCGW0803M0.F.H0	8	3,4	3,18	7°	▲
RCGW1003M0.F.H0	10	4,4	3,18	7°	▲
RCGW1204M0.F.H0	12	4,4	4,76	7°	▲
RPGW1003M0.F.H0	10	4,4	3,18	11°	▲


 Nuance
 Leghe

 ▲ en stock
 a stock

 Δ 4 semaines
 4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
SCGT09T304N.HS	9,525	4,4	3,97	3,5	0,4	▲

Plaquette de coupe
Inserto

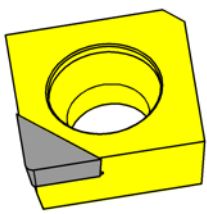
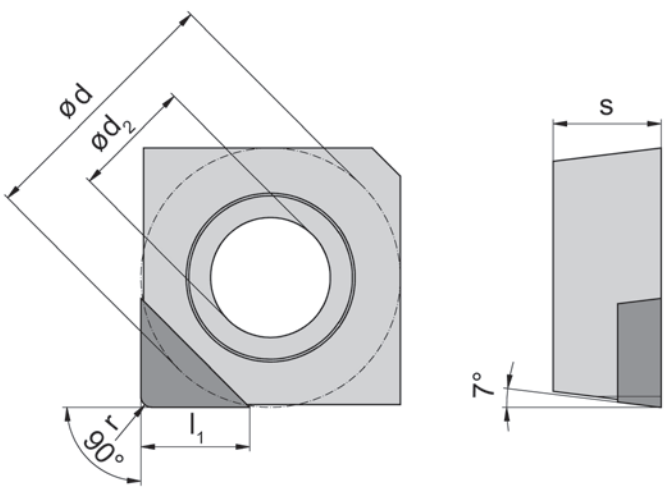
SCGW



PKD
PCD

.H0

N

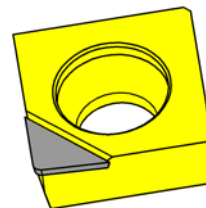
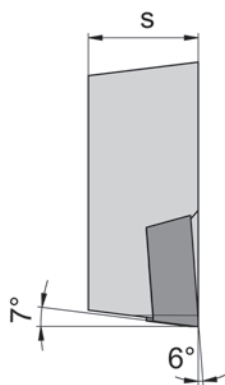
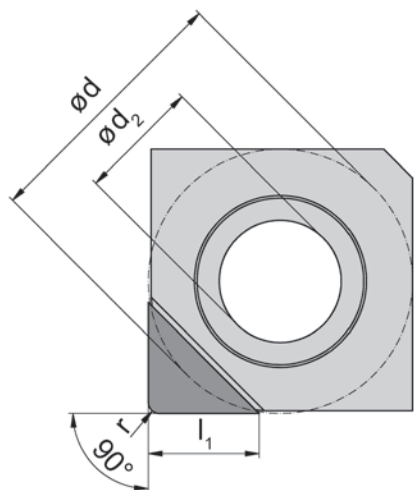
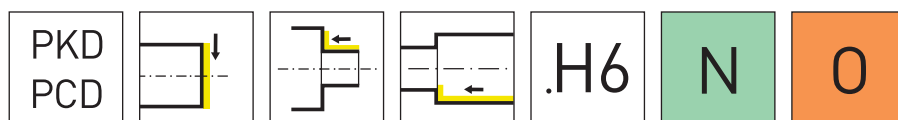


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
SCGW09T312N.H0	9,525	4,4	3,97	4	1,2	▲

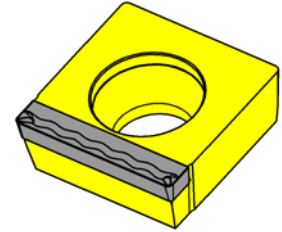
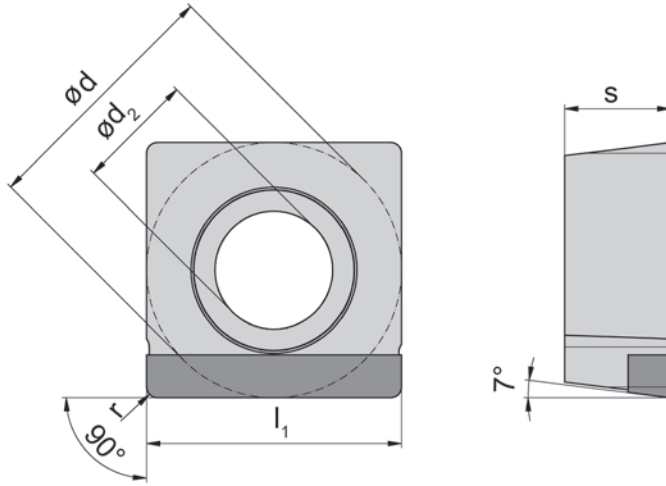
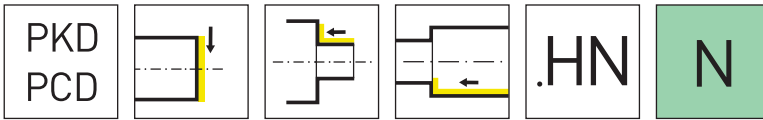


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
SCGT120412N.H6	12,7	5,5	4,76	4	1,2	▲

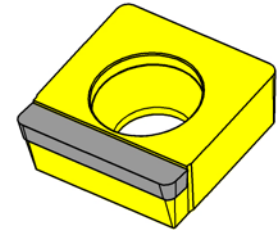
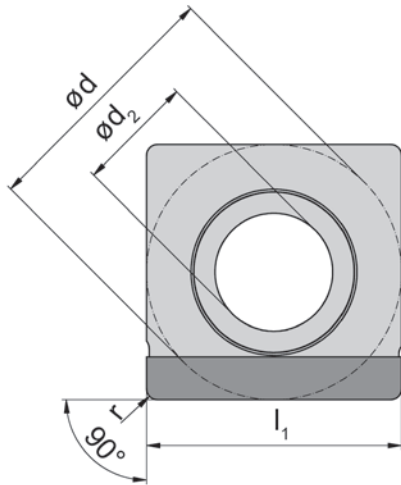
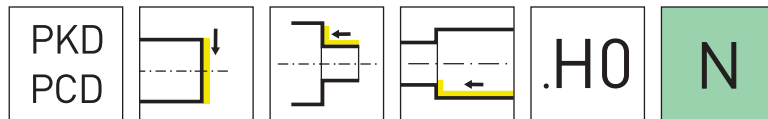


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
SCGT120408N.G.HN	12,7	5,5	4,76	12,7	0,8	▲

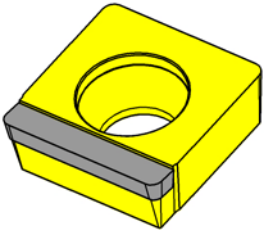
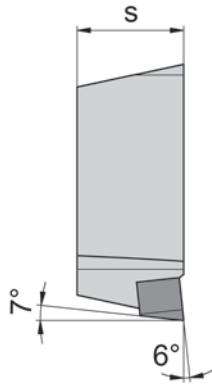
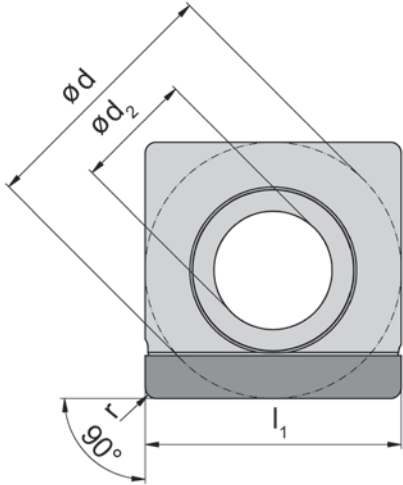
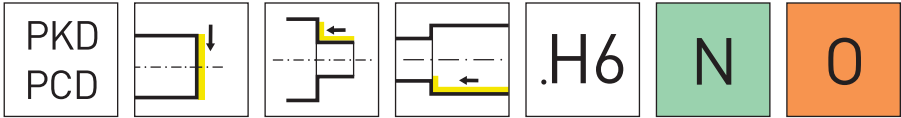


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
SCGW120404N.G.H0	12,7	5,5	4,76	12,7	0,4	▲
SCGW120412N.G.H0	12,7	5,5	4,76	12,7	1,2	▲

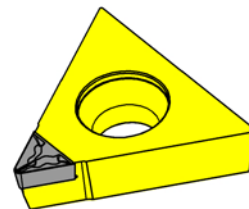
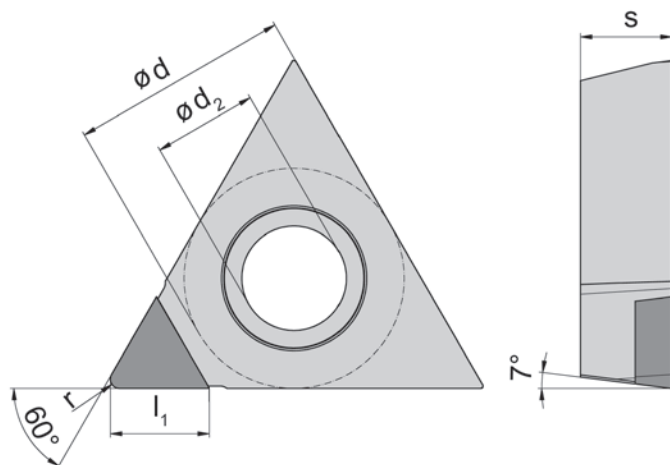
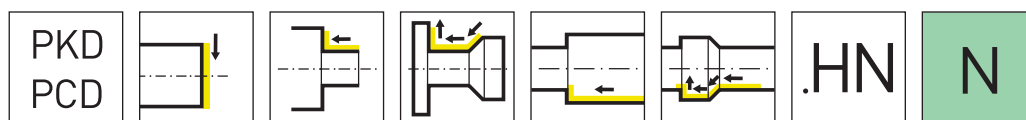


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
SCGT09T308N.G.H6	9,525	4,4	3,97	9,525	0,8	▲



Nuance
Leghe

▲ en stock
a stock

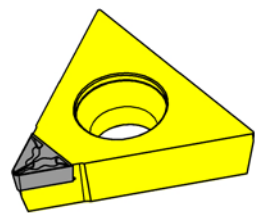
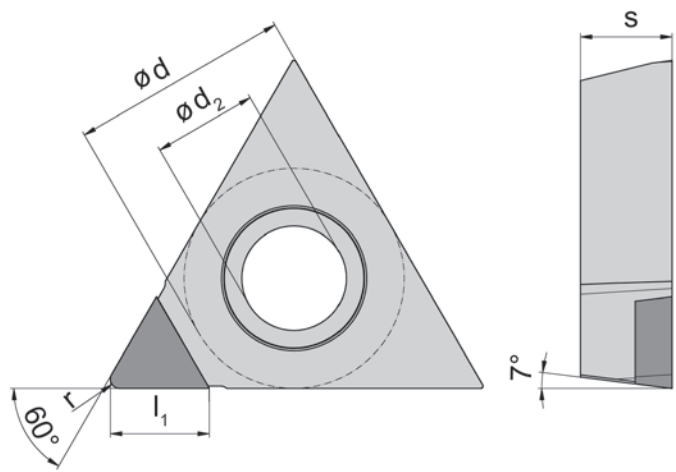
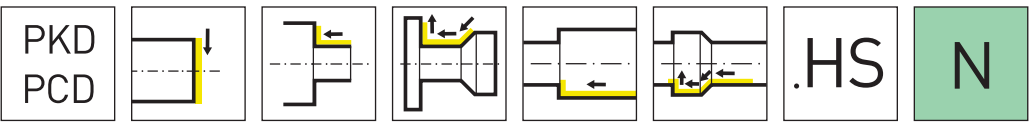
Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
TCGT090204N.HN	5,56	2,5	2,38	3	0,4	▲
TCGT110202N.HN	6,35	2,8	2,38	3,5	0,2	▲
TCGT110204N.HN	6,35	2,8	2,38	3,5	0,4	▲
TCGT16T304N.HN	9,525	4,4	3,97	3,5	0,4	▲
TCGT16T308N.HN	9,525	4,4	3,97	3,5	0,8	▲

Plaquette de coupe

Inserto

TCGT

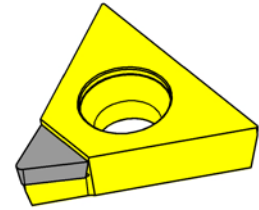
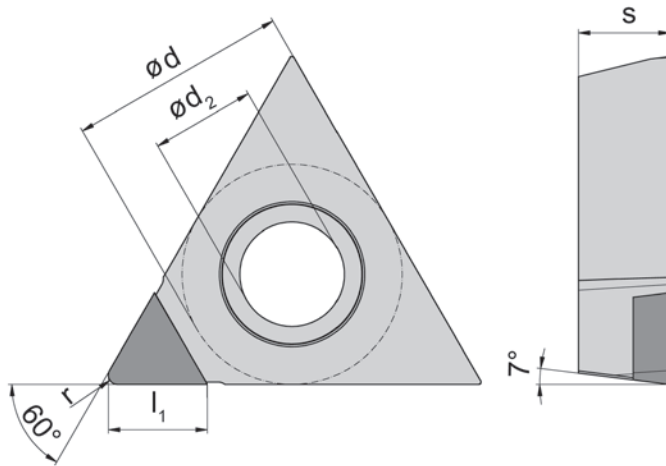
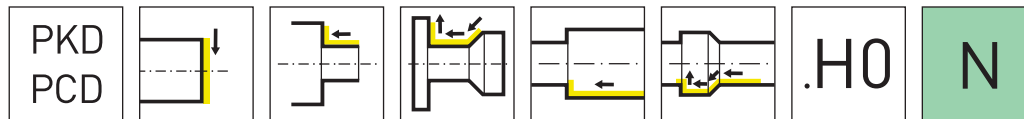


▲ en stock
a stock

Δ 4 semaines
4 settimane

Nuance
Leghe

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
TCGT090202N.HS	5,56	2,5	2,38	3	0,2	▲
TCGT110202N.HS	6,35	2,8	2,38	3,5	0,2	▲
TCGT110204N.HS	6,35	2,8	2,38	3,5	0,4	▲
TCGT110208N.HS	6,35	2,8	2,38	3,5	0,8	▲



Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
TCGW16T312N.H0	9,525	4,4	3,97	4	1,2	▲

Plaquette de coupe

Inserto

TCGT

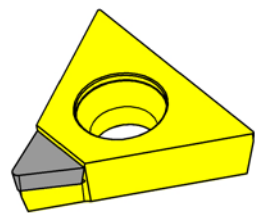
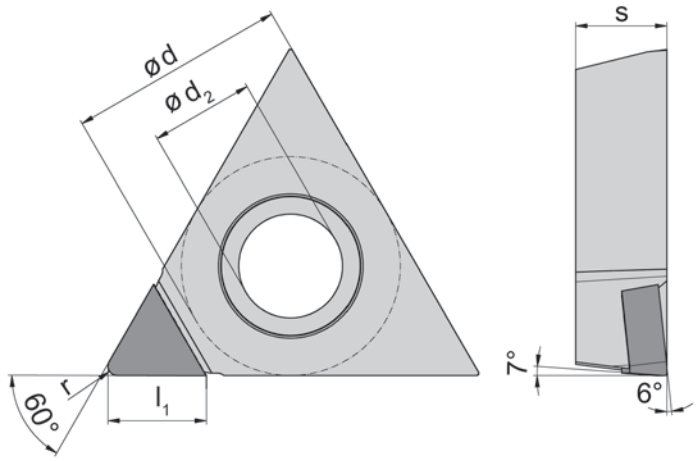


PKD
PCD

.H6

N

O

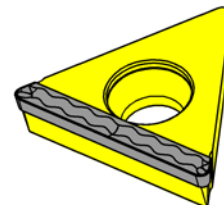
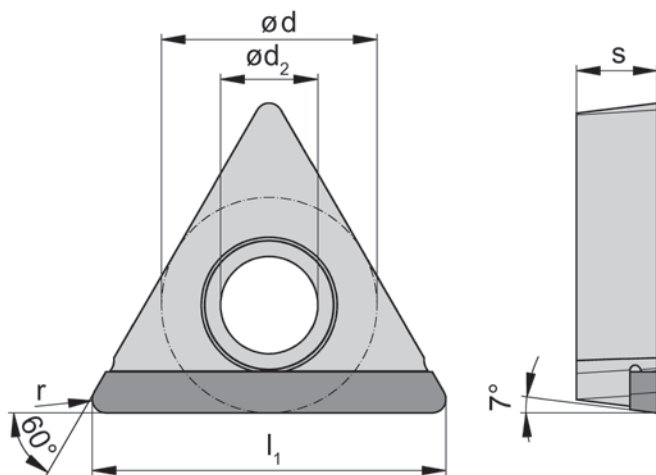
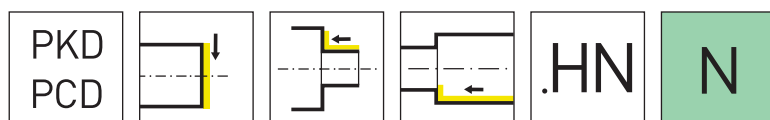


▲ en stock
a stock

Δ 4 semaines
4 settimane

Nuance
Leghe

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
TCGT090202N.H6	5,56	2,5	2,38	3,5	0,2	▲
TCGT090204N.H6	5,56	2,5	2,38	3,5	0,4	▲
TCGT16T304N.H6	9,525	4,4	3,97	4	0,4	▲



Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	l ₁	r	PD70
TCGT110204N.G.HN	6,35	2,8	10,4	0,4	▲

Plaquette de coupe

Inserto

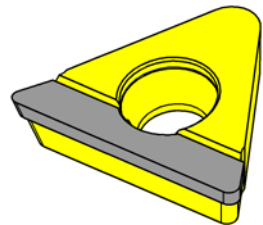
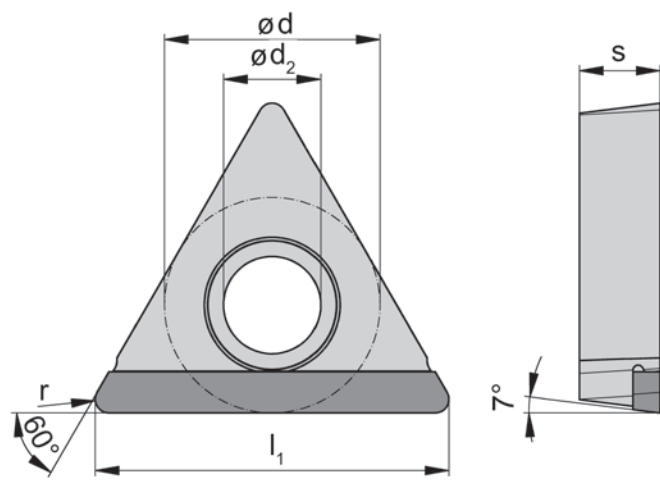
TCGW



PKD
PCD

.H0

N

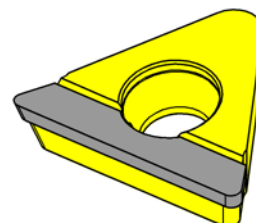
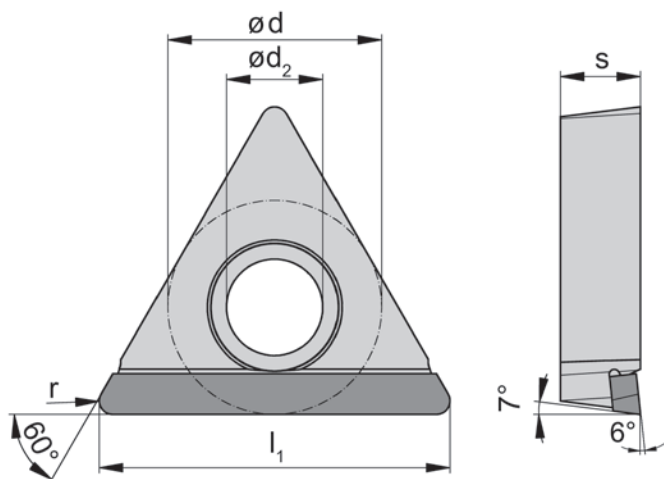
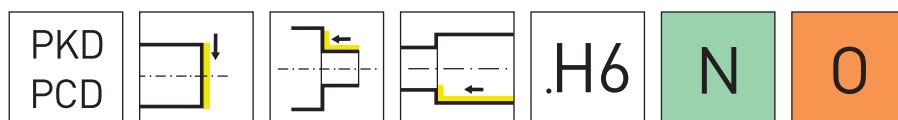


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
TCGW090204N.G.H0	5,56	2,5	2,38	9	0,4	▲
TCGW110208N.G.H0	6,35	2,8	2,38	9,8	0,8	▲
TCGW16T304N.G.H0	9,525	4,4	3,97	15,9	0,4	▲


 Nuance
 Leghe

 ▲ en stock
 a stock

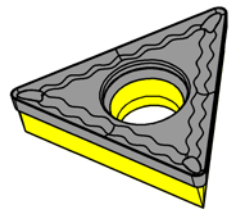
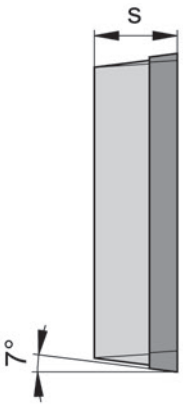
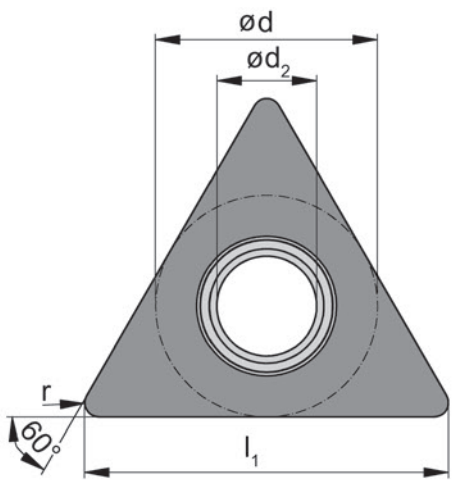
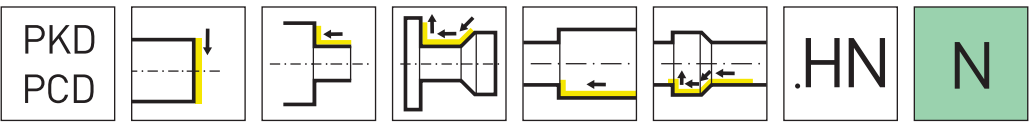
 Δ 4 semaines
 4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
TCGT090204N.G.H6	5,56	2,5	2,38	9	0,4	▲
TCGT16T304N.G.H6	9,525	4,4	3,97	15,9	0,4	▲
TCGT16T308N.G.H6	9,525	4,4	3,97	15,3	0,8	▲

Plaquette de coupe

Inserto

TCGT

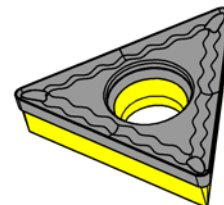
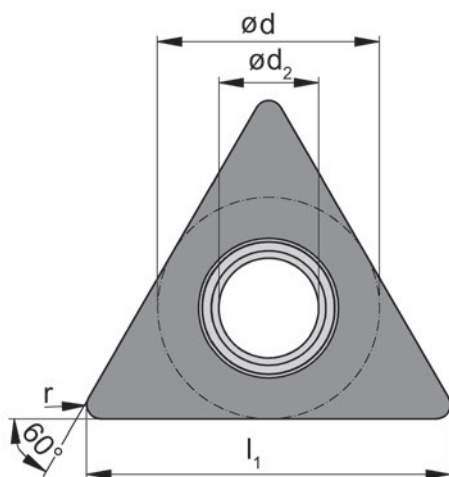
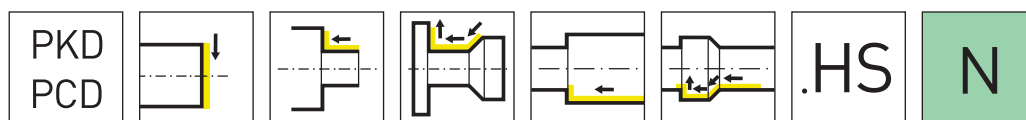


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
TCGT110202N.F.HN	6,35	2,8	2,38	10,71	0,2	Δ
TCGT110204N.F.HN	6,35	2,8	2,38	10,41	0,4	Δ
TCGT110208N.F.HN	6,35	2,8	2,38	9,83	0,8	Δ



Nuance
Leghe

▲ en stock
a stock

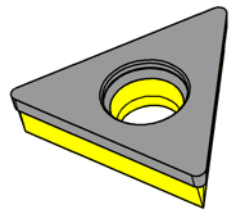
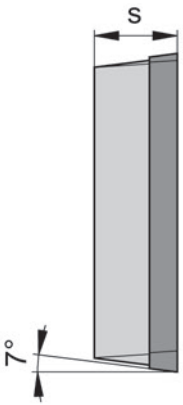
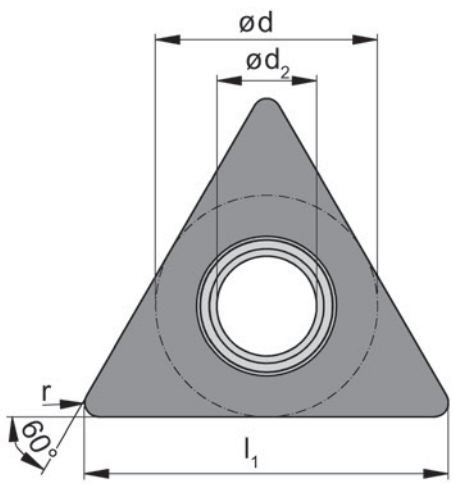
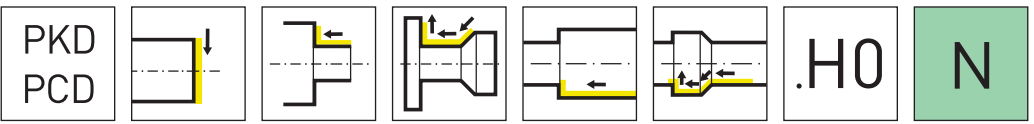
Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
TCGT110204N.F.HS	6,35	2,8	2,38	10,41	0,4	Δ
TCGT110208N.F.HS	6,35	2,8	2,38	9,83	0,8	Δ

Plaquette de coupe

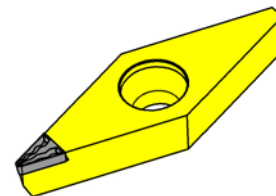
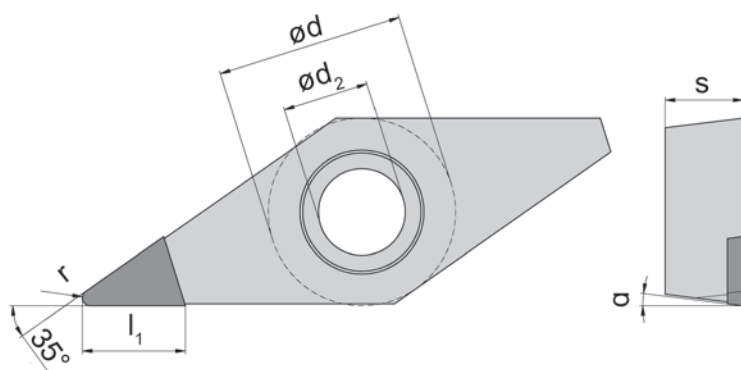
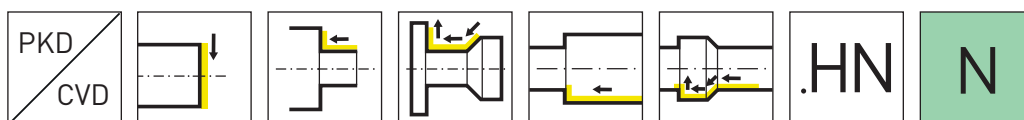
Inserto

TCGW



Nuance
Leghe
▲ en stock
a stock
Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	PD70
TCGW110204N.F.H0	6,35	2,8	2,38	10,41	0,4	Δ

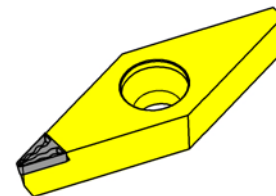
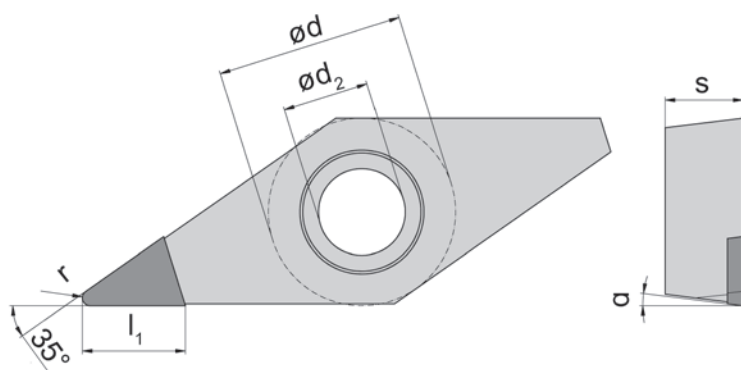
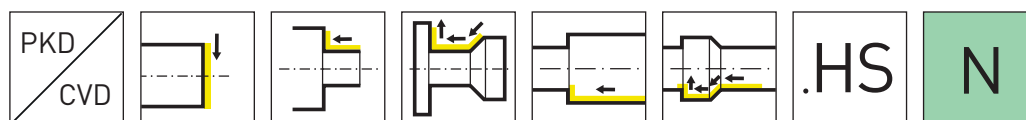


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Numéro de commande Codice prodotto	d	d ₂	s	l ₁	r	α	HD08	PD70
VBGT160402N.HN	9,525	4,4	4,76	4	0,2	5°		Δ
VBGT160404N.HN	9,525	4,4	4,76	4	0,4	5°		Δ
VBGT160408N.HN	9,525	4,4	4,76	4	0,8	5°		Δ
VCGT070204N.HN	3,97	2,25	2,38	3,2	0,4	7°		▲
VCGT110302N.HN	6,35	2,8	3,18	3,2	0,2	7°	▲	▲
VCGT110304N.HN	6,35	2,8	3,18	3,2	0,4	7°	▲	▲
VCGT130304N.HN	7,938	3,4	3,18	4	0,4	7°		▲
VCGT160402N.HN	9,525	4,4	4,76	4	0,2	7°		▲
VCGT160404N.HN	9,525	4,4	4,76	4	0,4	7°	▲	▲
VCGT160408N.HN	9,525	4,4	4,76	4	0,8	7°	▲	▲

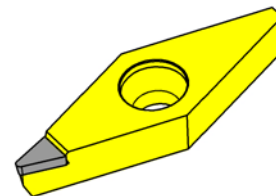
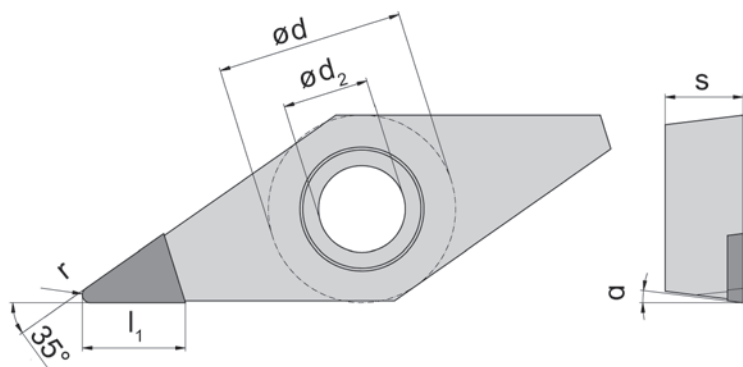
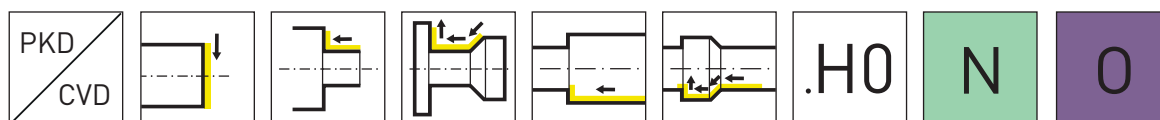


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Número de commande Codice prodotto	d	d ₂	s	l ₁	r	α	HD08	PD70
VBGT110202N.HS	6,35	2,8	2,38	3,2	0,2	5°		Δ
VBGT110208N.HS	6,35	2,8	2,38	3,2	0,8	5°		Δ
VBGT160402N.HS	9,525	4,4	4,76	4	0,2	5°		Δ
VCGT070201N.HS	3,97	2,25	2,38	2,5	0,1	7°	▲	
VCGT070202N.HS	3,97	2,25	2,38	3,2	0,2	7°	▲	▲
VCGT070204N.HS	3,97	2,25	2,38	3,2	0,4	7°	▲	▲
VCGT110301N.HS	6,35	2,8	3,18	3,2	0,1	7°	▲	▲
VCGT110302N.HS	6,35	2,8	3,18	3,2	0,2	7°	▲	▲
VCGT110304N.HS	6,35	2,8	3,18	3,2	0,4	7°	▲	▲
VCGT110308N.HS	6,35	2,8	3,18	3,2	0,8	7°	▲	▲
VCGT130302N.HS	7,938	3,4	3,18	4	0,2	7°		▲
VCGT160401N.HS	9,525	4,4	4,76	4	0,1	7°	▲	▲
VCGT160402N.HS	9,525	4,4	4,76	4	0,2	7°	▲	▲
VCGT160404N.HS	9,525	4,4	4,76	4	0,4	7°	▲	▲
VCGT160408N.HS	9,525	4,4	4,76	4	0,8	7°	▲	▲



Nuance
Leghe

▲ en stock
a stock

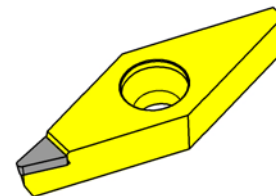
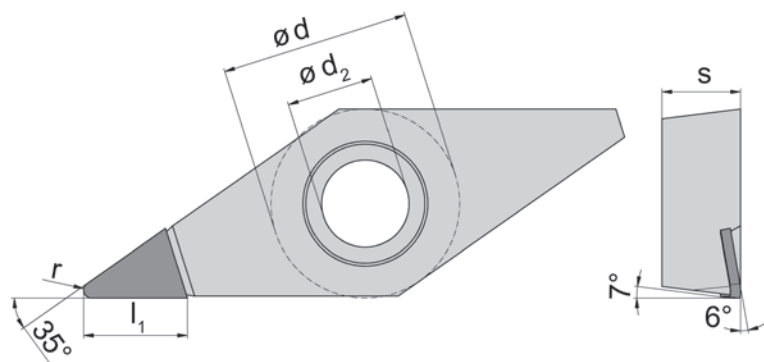
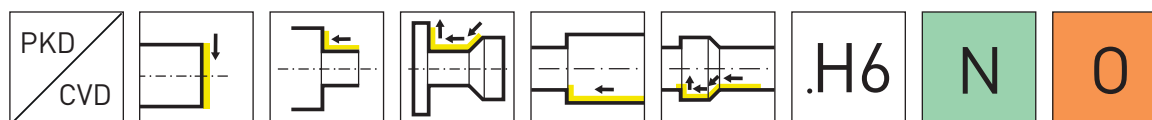
Δ 4 semaines
4 settimane

Número de commande Codice prodotto	d	d ₂	s	l ₁	r	α	HD08	PD70
VBGW110202N.H0	6,35	2,8	2,38	3,7	0,2	5°		Δ
VBGW110204N.H0	6,35	2,8	2,38	3,7	0,4	5°		Δ
VBGW110208N.H0	6,35	2,8	2,38	3,7	0,8	5°		Δ
VBGW160402N.H0	9,525	4,4	4,76	4,5	0,2	5°		Δ
VBGW160404N.H0	9,525	4,4	4,76	4,5	0,4	5°		Δ
VBGW160408N.H0	9,525	4,4	4,76	4,5	0,8	5°		Δ
VBGW160412N.H0	9,525	4,4	4,76	4,5	1,2	5°		Δ
VCGW070201N.H0	3,97	2,25	2,38	3,7	0,1	7°		▲
VCGW070202N.H0	3,97	2,25	2,38	3,7	0,2	7°		▲
VCGW070204N.H0	3,97	2,25	2,38	3,7	0,4	7°		▲
VCGW110301N.H0	6,35	2,8	3,18	3,7	0,1	7°	▲	▲
VCGW110302N.H0	6,35	2,8	3,18	3,7	0,2	7°	▲	▲
VCGW110304N.H0	6,35	2,8	3,18	3,7	0,4	7°	▲	▲
VCGW110308N.H0	6,35	2,8	3,18	3,7	0,8	7°	▲	▲
VCGW130301N.H0	7,938	3,4	3,18	4,5	0,1	7°		▲
VCGW160402N.H0	9,525	4,4	4,76	4,5	0,2	7°	▲	▲
VCGW160404N.H0	9,525	4,4	4,76	4,5	0,4	7°	▲	▲
VCGW160408N.H0	9,525	4,4	4,76	4,5	0,8	7°	▲	▲
VCGW160412N.H0	9,525	4,4	4,76	3	1,2	7°	Δ	

Plaquette de coupe

Inserto

VC GT



Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

Número de commande Codice prodotto	d	d ₂	s	l ₁	r	HD08	PD70
VCGT070201N.H6	3,97	2,25	2,38	3,7	0,1	▲	▲
VCGT070202N.H6	3,97	2,25	2,38	3,7	0,2	▲	▲
VCGT070204N.H6	3,97	2,25	2,38	3,7	0,4	▲	▲
VCGT110301N.H6	6,35	2,8	3,18	3,7	0,1	▲	▲
VCGT110302N.H6	6,35	2,8	3,18	3,7	0,2	▲	▲
VCGT110304N.H6	6,35	2,8	3,18	3,7	0,4	▲	▲
VCGT110308N.H6	6,35	2,8	3,18	3,7	0,8	▲	▲
VCGT130302N.H6	7,938	3,4	3,18	4,7	0,2	▲	▲
VCGT130304N.H6	7,938	3,4	3,18	4,7	0,4	▲	▲
VCGT160401N.H6	9,525	4,4	4,76	4,5	0,1	▲	▲
VCGT160402N.H6	9,525	4,4	4,76	4,5	0,2	▲	▲
VCGT160404N.H6	9,525	4,4	4,76	4,5	0,4	▲	▲
VCGT160408N.H6	9,525	4,4	4,76	4,5	0,8	▲	▲
VCGT160412N.H6	9,525	4,4	4,76	4,5	1,2	▲	▲

Conditions de coupe Plaquettes ISO

Parametri di taglio Inserti ISO



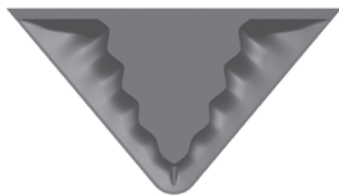
Matière Materiale	Version Versione	Vitesse de coupe v_c Velocità di taglio v_c		Refroidissement recommandé Raffreddamento consigliato
		min	max	
N Alliage d'Aluminium forge Lega di alluminio forgiato	.HS. / .HN	150	4500	Émulsion Emulsione
Alliages d'aluminium allant jusqu'à 12% de Si Leghe di alluminio max. 12% di Si	.HS. / .HN	100	3500	Émulsion Emulsione
Alliages d'aluminium avec un contenu de Si compris entre 12-20% Leghe di alluminio con Si 12-20%	.HN / .H0	80	1500	Émulsion Emulsione
Magnésium Magneso	.HS. / .HN	100	4000	Émulsion Emulsione
Cuivre, bronze, laiton sans plomb Rame, bronzo, ottone senza piombo	.HF / .HS	90	1600	Huile Olio
Cuivre OFHC, Tungstène cuivre Rame OFHC, Tungsteno rame	.H6 / .HS	50	800	Huile Olio
Zinc, Laiton (MS58) Zinco, Ottone (MS58)	.H0 / .HS	100	1800	Huile Olio
Nickel argent, Alliages cuivre-nickel Nichel argento, Leghe di rame-nichel	.H6 / .HS	80	450	Émulsion Emulsione
Titane, molybdène, platine, iridium Titanio, molibdeno, platino, iridio	.H6 / .HS	40	250	Émulsion Emulsione
Graphite Grafite	.H0	50	1000	Air Aria
O Carbure et céramique, fritté Metallo duro e ceramico, sinterizzato	.H0	25	80	Air Aria
Carbure et céramique, pré-fritté Metallo duro e ceramico, presinterizzato	.H0	40	100	Air Aria
O Synthétiques, plastique renforcé Sintetici, materiali plastici	.H6	120	1700	Air Aria
GFK GFRP	.H6 / .H0	100	500	Air Aria
CFK CFRP	.H6 / .H0	80	300	Air Aria

Conditions de coupe Plaquettes ISO

Parametri di taglio Inserti ISO



Géométrie .HS
Geometria



finition
finitura

Géométrie .HN
Geometria



ébauche
sgrossatura

Matière Materiale	Rayon d'angles Spigolo raggiato [mm]	Brise copeaux HORN 3D Rompitruciolo HORN 3D .HS				HORN 3D-Spanleitstufe HORN 3D chip breaker .HN			
		Profondeur de passe Profondità di passata a_p [mm]		Avances Avanzamento f [mm/trs] [mm/giro]		Profondeur de passe Profondità di passata a_p [mm]		Avances Avanzamento f [mm/trs] [mm/giro]	
		min	max	min	max	min	max	min	max
N Aluminium, Alliage d'Aluminium forgé Alluminio, Lega di alluminio forgiato	0,1	0,07	0,4	0,01	0,05	-	-	-	-
	0,2	0,08	0,9	0,02	0,1	0,2	2,2	0,05	0,15
	0,4	0,12	1,4	0,04	0,2	0,4	2,7	0,1	0,3
	0,8	0,18	1,9	0,08	0,4	0,7	3,2	0,2	0,6
	1,2	0,25	2,4	0,12	0,6	0,9	3,7	0,25	0,9

S'il vous plaît considerer l' a_p par rapport à l'angle d'approche du porte outil.
HS / HN = l_t est fonction de la longueur effective de la géométrie.

Attenzione, considerare l' a_p in relazione all'angolo d'impostazione del portainserito.
HS - HN: l_t è l'effettiva lunghezza della geometria di taglio.

Plaquette de coupe
Inserto
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Conditions de coupe
Parametri di taglio

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