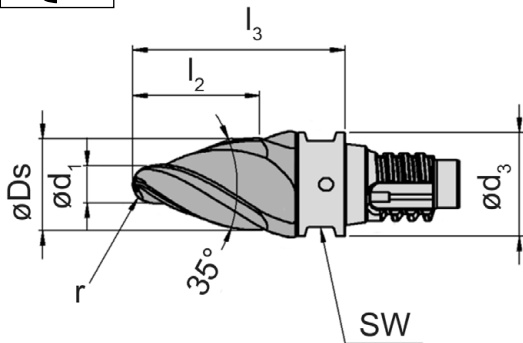
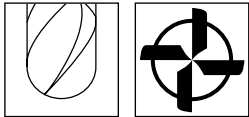
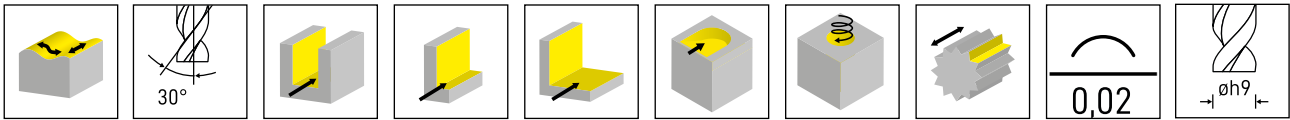


Illustration de coupe à droite représentée
Figura = taglio destro

Nuance
Leghe
▲ en stock
a stock
Δ 4 semaines
4 settimane

N° de commande Codice prodotto	Système Sistema	SW	Z	Ds	d	r	l ₃	d ₁	a _p	HIS	AN2P
DGVZ.4.10.35.15.00	DG10	8	4	10	9,8	1,5	21	2,86	12,3	DG0101	▲
DGVZ.4.12.35.20.00	DG12	10	4	12	11,7	2	24	3,82	14,3	DG0121	▲
DGVZ.6.16.35.30.00	DG16	13	6	16	15,6	3	32	5,72	18,4	DG0161	▲
DGVZ.6.20.35.50.00	DG20	17	6	20	19,5	5	37	9,54	20,09	DG0201	▲
											P ●
											M o
											K -
											N -
											S -
											H -

Conditions de coupe DGVZ

Parametro di taglio DGVZ



		
	vc = m/min	vc = m/min
P1.1	140	160
P1.2	140	160
P1.3	130	150
P1.4	130	150
P1.5	130	150
P1.6	130	150
P2.1	130	150
P2.2	130	150
P2.3	130	150
P2.4	130	150
P3.1	120	140
P3.2	120	140
P4.1	120	140
P4.2	120	140
P5.1	100	120

		
	vc = m/min	vc = m/min
M1.1	90	110
M1.2	80	100
M1.3	70	90
K1.1	130	150
K1.2	130	150
K2.1	120	140
K2.2	110	130
K3.1	110	130
K3.2	110	130
K4.1	100	120
K4.2	100	120
K4.3	100	120
S1.1	60	80
S1.2	50	70
S2.1	30	50
S2.2	20	40

Ds							
	α	f_z	a_e	a_p	f_z	a_e	a_p
10	4°	0,06	1,0	5,0	0,11	0,20	5,00
12	4°	0,06	1,0	5,0	0,11	0,20	5,00
16	2°	0,05	1,2	6,0	0,09	0,24	6,00
20	2°	0,05	1,2	6,0	0,09	0,24	6,00

G

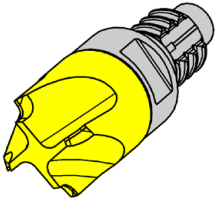
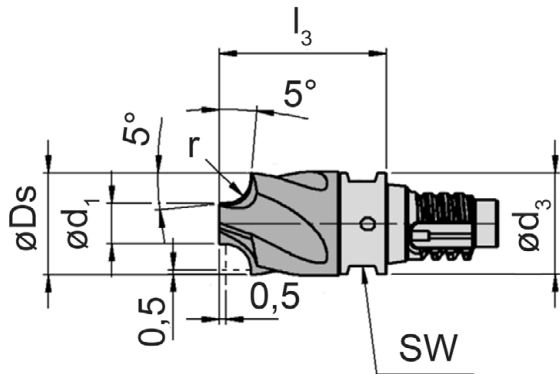
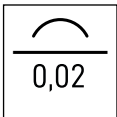
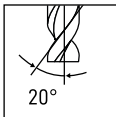
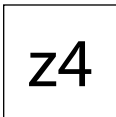
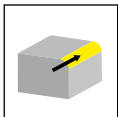


Illustration de coupe à droite représentée
Figura = taglio destro

Nuance
Leghe
▲ en stock
a stock
Δ 4 semaines
4 settimane

N° de commande Codice prodotto	Système Sistema	SW	Z	Ds	d ₃	r	l ₃	d ₁	HIS	AN2P
DGV.4.10.R020.00	DG10	8	4	10	9,8	0,2	16,8	8,6	DG0101	▲
DGV.4.10.R050.00	DG10	8	4	10	9,8	0,5	16,8	8	DG0101	▲
DGV.4.10.R100.00	DG10	8	4	10	9,8	1	16,8	7	DG0101	▲
DGV.4.10.R125.00	DG10	8	4	10	9,8	1,25	16,8	6,5	DG0101	▲
DGV.4.10.R150.00	DG10	8	4	10	9,8	1,5	16,8	6	DG0101	▲
DGV.4.10.R200.00	DG10	8	4	10	9,8	2	16,8	5	DG0101	▲
DGV.4.10.R250.00	DG10	8	4	10	9,8	2,5	16,8	4	DG0101	▲
DGV.4.10.R300.00	DG10	8	4	10	9,8	3	16,8	3	DG0101	▲
										P ●
										M o
										K -
										N -
										S -
										H -

Conditions de coupe DGV

Parametro di taglio DGV



	
	vc = m/min
P1.1	140
P1.2	140
P1.3	130
P1.4	130
P1.5	130
P1.6	130
P2.1	130
P2.2	130
P2.3	130
P2.4	130
P3.1	120
P3.2	120
P4.1	120
P4.2	120
P5.1	100

	
	vc = m/min
M1.1	90
M1.2	80
M1.3	70
K1.1	130
K1.2	130
K2.1	120
K2.2	110
K3.1	110
K3.2	110
K4.1	100
K4.2	100
K4.3	100
S1.1	60
S1.2	50
S2.1	30
S2.2	20

			
Ds	f _z	a _e	a _p
10	0,08	0,20	0,20
10	0,07	0,50	0,50
10	0,06	1,00	1,00
10	0,05	1,25	1,25
10	0,05	1,50	1,50
10	0,04	2,00	2,00
10	0,04	2,50	2,50
10	0,04	3,00	3,00

G