


Illustration de coupe à droite représentée
Figura = taglio destro

Nuance
Leghe
▲ en stock
a stock
Δ 4 semaines
4 settimane

| N° de commande Codice prodotto | Système Sistema | SW | Z | Ds | d ₃ | l ₃ | l ₂ | d ₁ | HIS | AN2P |
|-----------------------------------|--------------------|----|---|----|----------------|----------------|----------------|----------------|--------|------|
| DGFF.3.10.45.00 | DG10 | 8 | 3 | 10 | 9,8 | 16,8 | 4 | 2 | DG0101 | ▲ |
| DGFF.4.10.45.00 | DG10 | 8 | 4 | 10 | 9,8 | 16,8 | 4,5 | 1 | DG0101 | ▲ |
| DGFF.3.12.45.00 | DG12 | 10 | 3 | 12 | 11,7 | 19,3 | 5 | 2 | DG0121 | ▲ |
| DGFF.4.12.45.00 | DG12 | 10 | 4 | 12 | 11,7 | 19,3 | 5,5 | 1 | DG0121 | ▲ |
| DGFF.3.16.45.00 | DG16 | 13 | 3 | 16 | 15,6 | 24,8 | 7 | 2 | DG0161 | ▲ |
| DGFF.6.16.45.00 | DG16 | 13 | 6 | 16 | 15,6 | 24,8 | 7,5 | 1 | DG0161 | ▲ |
| | | | | | | | | | | P ● |
| | | | | | | | | | | M o |
| | | | | | | | | | | K - |
| | | | | | | | | | | N - |
| | | | | | | | | | | S - |
| | | | | | | | | | | H - |

Conditions de coupe DGFF

Parametro di taglio DGFF


vc = m/min

| | |
|------|-----|
| P1.1 | 140 |
| P1.2 | 140 |
| P1.3 | 130 |
| P1.4 | 130 |
| P1.5 | 130 |
| P1.6 | 130 |
| P2.1 | 130 |
| P2.2 | 130 |
| P2.3 | 130 |
| P2.4 | 130 |
| P3.1 | 120 |
| P3.2 | 120 |
| P4.1 | 120 |
| P4.2 | 120 |
| P5.1 | 100 |



vc = m/min

| | |
|------|-----|
| M1.1 | 90 |
| M1.2 | 80 |
| M1.3 | 70 |
| K1.1 | 130 |
| K1.2 | 130 |
| K2.1 | 120 |
| K2.2 | 110 |
| K3.1 | 110 |
| K3.2 | 110 |
| K4.1 | 100 |
| K4.2 | 100 |
| K4.3 | 100 |
| S1.1 | 60 |
| S1.2 | 50 |
| S2.1 | 30 |
| S2.2 | 20 |



| Ds | f_z | a_e | a_p |
|----|-------|-------|-------|
| 10 | 0,05 | 2,5 | 2,5 |
| 10 | 0,04 | 2,5 | 2,5 |
| 12 | 0,05 | 3,0 | 3,0 |
| 12 | 0,04 | 3,0 | 3,0 |
| 16 | 0,06 | 4,0 | 4,0 |
| 16 | 0,04 | 4,0 | 4,0 |

