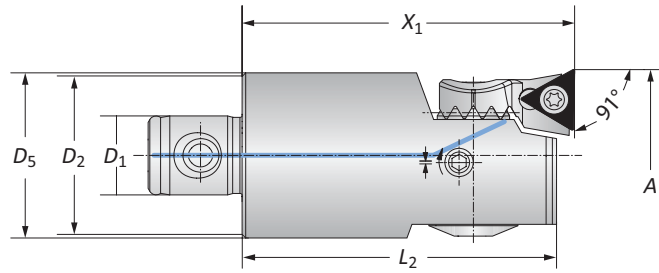


410 Unbalanced Boring Heads with 3E^{TECH+}

Diameter Range: 20.00 mm - 29.00 mm



Form 101



Form 20

410 Unbalanced Boring Heads with 3E^{TECH+}

	MVS Connection	Boring Range	Boring Head			Weight	Insert Form	Part No.	
	D ₂ D ₁	A	X ₁	L ₂	D ₅			Insert Holder	Boring Head
m	19 - 11	20.00 - 24.50	46.00	43.00	-	0.09 (kg)	20*	364077*	410001
	22 - 11	24.50 - 29.00	46.00	43.50	23.00	0.13 (kg)	20	210059	410002
	22 - 11	24.50 - 29.00	46.00	43.50	23.00	0.13 (kg)	101	210069	410002

*Not suitable for indexable inserts with a radius of 0.80 mm

NOTE: 3E^{TECH+} module, charging unit, insert holders, and inserts sold separately

3E^{TECH+} Digital Readout Module

Part No.	Charging Unit*
536015	536016

NOTE: WEEE-Reg.-Nr. DE 15820388

*Charging unit sold separately



NOTE: 3E^{TECH+} adjustment accuracy of 0.001 mm on diameter

Key on B10-A:1

B10-M: 12-13

B10-F

B10: VI-VII

m = Metric (mm)

IMPORTANT: Max spindle speed refers to maximum possible speed for an individual boring head and is not a recommended parameter. Refer to page B10-M: 12 for recommended application-specific parameters. Factory technical assistance is available for your specific applications through our Application Engineering department.
 email: engineering.eu@alliedmachine.com