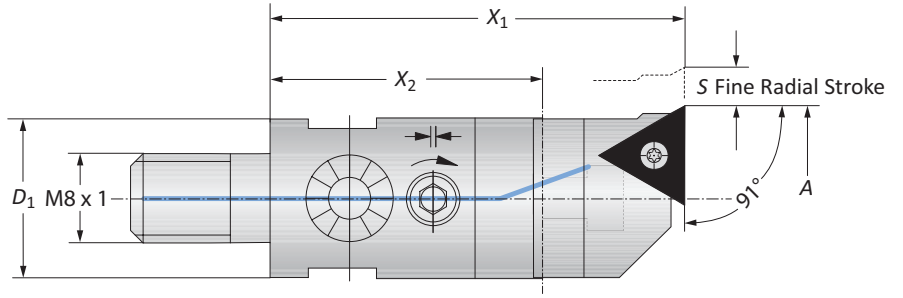


Boring Heads

Diameter Range: 15.90 mm - 30.20 mm



Boring Connection	Boring Range A	Boring Head				Weight	Insert Form	Part No.	
		X ₁	X ₂	D ₁	S			Insert Holder	Boring Head
M8 x 1	15.90 - 20.10	42.00	26.00	15.00	1.40	0.06 (kg)	20*	248051	248001
M8 x 1	15.90 - 20.10	42.00	26.00	15.00	1.40	0.06 (kg)	101	248054	248001
M8 x 1	19.90 - 24.80	46.00	30.00	18.00	1.80	0.09 (kg)	20*	248052	248002
M8 x 1	19.90 - 24.80	46.00	30.00	18.00	1.80	0.09 (kg)	101	248055	248002
M8 x 1	24.50 - 30.20	46.00	30.00	23.00	2.30	0.13 (kg)	20*	248053	248003
M8 x 1	24.50 - 30.20	46.00	30.00	23.00	2.30	0.13 (kg)	101	248056	248003

*Not suitable for indexable inserts with a radius of 0.80 mm

B10-M: 12-13

B10-A: 34

B10: VI-VII

Ⓜ = Metric (mm)

IMPORTANT: Max spindle speed refers to maximum possible speed for an individual boring head and is not a recommended parameter. Refer to page B10-M: 12 for recommended application-specific parameters. Factory technical assistance is available for your specific applications through our Application Engineering department.
 email: engineering.eu@alliedmachine.com