

**18P**

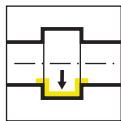


**Porte outils et plaquettes**

**Portainserito e inserti**

**L**

Porte outils  
Portainsero  
B18P

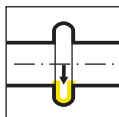


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Plaquette de coupe  
Inserto  
S18P/18P



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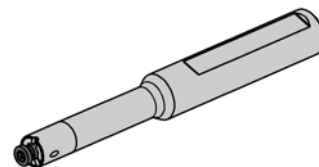
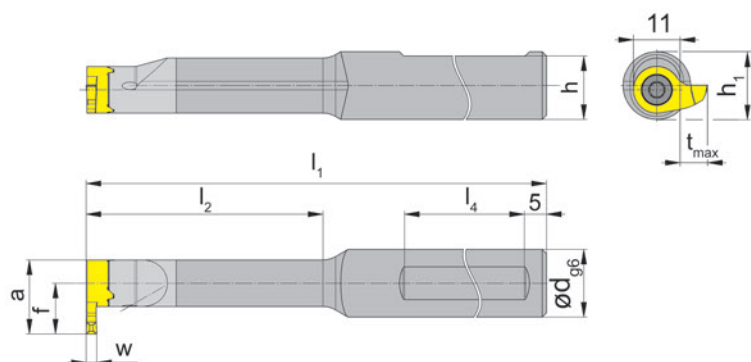
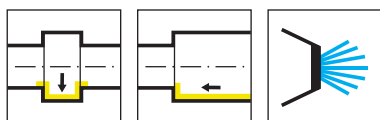


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| Ø Alésage<br>Foro Ø                          | Type de produit / Linea di prodotto |             |             |             |             |             |             |             |             |              |             |             |
|----------------------------------------------|-------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--------------|-------------|-------------|
|                                              | 105                                 | 109         | 110         | 106         | 107         | 108         | 10P         | 111         | 11P         | 114          | 116         | 18P         |
| ≥ 0,2                                        | •                                   |             |             |             |             |             |             |             |             |              |             |             |
| ≥ 0,5                                        | •                                   |             |             |             |             |             |             |             |             |              |             |             |
| ≥ 0,7                                        | •                                   |             |             |             |             |             |             |             |             |              |             |             |
| ≥ 1,0                                        | •                                   |             |             |             |             |             |             |             |             |              |             |             |
| ≥ 1,5                                        | •                                   |             |             |             |             |             |             |             |             |              |             |             |
| ≥ 2,0                                        | •                                   |             |             |             |             |             |             |             |             |              |             |             |
| ≥ 3,0                                        | •                                   |             |             |             |             |             |             |             |             |              |             |             |
| ≥ 4,0                                        | •                                   |             |             |             |             |             |             |             |             |              |             |             |
| ≥ 5,0                                        | •                                   |             |             |             |             |             |             |             |             |              |             |             |
| ≥ 6,0                                        | •                                   | •           | •           | •           |             |             |             |             |             |              |             |             |
| ≥ 6,8                                        |                                     | •           | •           | •           |             |             |             |             |             |              |             |             |
| ≥ 7,0                                        |                                     | •           |             |             | •           |             |             |             |             |              |             |             |
| ≥ 7,8                                        |                                     |             | •           |             | •           | •           |             |             |             |              |             |             |
| ≥ 8,0                                        |                                     |             | •           |             | •           | •           |             |             |             |              |             |             |
| ≥ 9,0                                        |                                     |             | •           |             | •           | •           | •           |             |             |              |             |             |
| ≥ 10,0                                       |                                     |             | •           |             |             |             | •           | •           | •           |              |             |             |
| ≥ 10,5                                       |                                     |             |             |             |             |             |             |             | •           |              |             |             |
| ≥ 11,0                                       |                                     |             |             |             |             |             |             | •           | •           |              |             |             |
| ≥ 11,5                                       |                                     |             |             |             |             |             |             |             | •           |              |             |             |
| ≥ 13,8                                       |                                     |             |             |             |             |             |             |             |             | •            |             |             |
| ≥ 14,0                                       |                                     |             |             |             |             |             |             |             |             | •            | •           |             |
| ≥ 16,0                                       |                                     |             |             |             |             |             |             |             |             |              | •           |             |
| ≥ 16,5                                       |                                     |             |             |             |             |             |             |             |             | (•)          |             |             |
| ≥ 18,0                                       |                                     |             |             |             |             |             |             |             |             |              |             | •           |
| Profondeur de gorge<br>Profondità della gola | 2,5                                 | 2,5         | 4,0         | 0,8         | 2,0         | 1,0         | 3,0         | 2,3         | 3,5         | 4,0<br>(6,5) | 4,3         | 8,0         |
| Largeur de gorge<br>Larghezza della gola     | 0,5-<br>2,0                         | 1,0-<br>2,0 | 1,0-<br>3,0 | 0,7-<br>1,5 | 1,0-<br>2,0 | 0,7-<br>2,0 | 1,0-<br>3,0 | 0,7-<br>3,0 | 1,0-<br>3,0 | 0,7-<br>3,0  | 0,7-<br>4,0 | 2,0-<br>3,0 |
| Usinage / Operazione                         |                                     |             |             |             |             |             |             |             |             |              |             |             |
| Gorge<br>Gole                                | •                                   | •           | •           | •           | •           | •           | •           | •           | •           | •            | •           | •           |
| Alésage<br>Alesatura                         | •                                   | •           | •           | •           | •           | •           |             | •           |             | •            | •           |             |
| Filetage<br>Filettatura                      | •                                   | •           |             |             | •           | •           |             | •           |             | •            | •           |             |
| Chanfreinage<br>Smussatura                   | •                                   | •           |             |             | •           | •           |             | •           |             | •            | •           |             |
| Gorge frontale<br>Gole assiali               | •                                   | •           | •           |             |             |             |             |             |             |              |             |             |
| Alésage et Profil<br>Alesatura e Profilatura | •                                   |             |             |             |             |             |             |             |             |              |             |             |



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

| Numéro de commande<br>Codice prodotto | d  | l <sub>1</sub> | l <sub>2</sub> | h  | l <sub>4</sub> | h <sub>1</sub> | HWS     |
|---------------------------------------|----|----------------|----------------|----|----------------|----------------|---------|
| <b>RB18P.0012.00</b>                  | 12 | 100            | 25             | 11 | 50             | 12,5           | 18P110R |
| <b>RB18P.0012.01</b>                  | 12 | 120            | 40             | 11 | 50             | 12,5           | 18P110R |
| <b>RB18P.0016.00</b>                  | 16 | 100            | 25             | 15 | 50             | 13             | 18P110R |
| <b>RB18P.0016.01</b>                  | 16 | 120            | 40             | 15 | 50             | 13             | 18P110R |
| <b>RB18P.0016.02</b>                  | 16 | 130            | 56             | 15 | 50             | 13             | 18P110R |
| <b>RB18P.0016.03</b>                  | 16 | 150            | 80             | 15 | 50             | 13             | 18P110R |
| <b>LB18P.0012.00</b>                  | 12 | 100            | 25             | 11 | 50             | 12,5           | 18P110L |
| <b>LB18P.0012.01</b>                  | 12 | 120            | 40             | 11 | 50             | 12,5           | 18P110L |
| <b>LB18P.0016.00</b>                  | 16 | 100            | 25             | 15 | 50             | 13             | 18P110L |
| <b>LB18P.0016.01</b>                  | 16 | 120            | 40             | 15 | 50             | 13             | 18P110L |
| <b>LB18P.0016.02</b>                  | 16 | 130            | 56             | 15 | 50             | 13             | 18P110L |
| <b>LB18P.0016.03</b>                  | 16 | 150            | 80             | 15 | 50             | 13             | 18P110L |

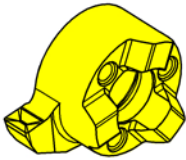
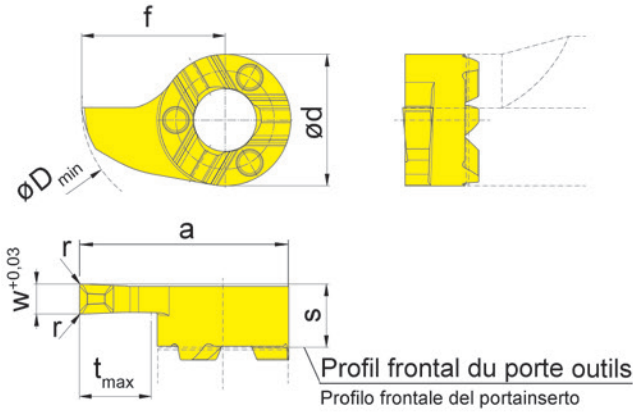
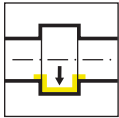
w, a, tmax et f voir plaquettes  
w, a, tmax, f vd. Inserti

**L**

## Pièces Détachées

Ricambi

| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| R/LB18P...                  | <b>5.13T20EP</b>                    | <b>T20PQ</b>                                  |



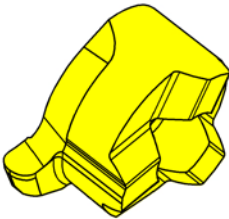
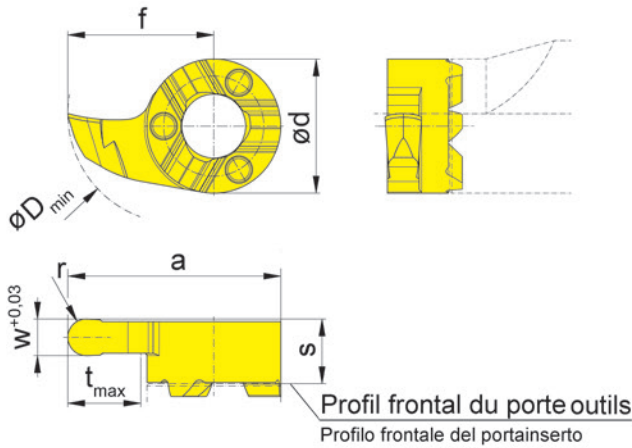
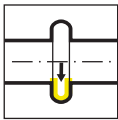
R = version à droite représentée  
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L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | s   | f  | a    | r   | d  | t <sub>max</sub> | D <sub>min</sub> | HIS     | Nuance<br>Leghe |      |
|---------------------------------------|-----|-----|----|------|-----|----|------------------|------------------|---------|-----------------|------|
|                                       |     |     |    |      |     |    |                  |                  |         | EG55            | TH35 |
| RS18P.0200.1.D2                       | 2   | 5,3 | 12 | 17,5 | 0,2 | 11 | 6                | 18               | 18P110R | ▲               | ▲    |
| RS18P.0250.1.D2                       | 2,5 | 5,3 | 12 | 17,5 | 0,2 | 11 | 6                | 18               | 18P110R | ▲               | ▲    |
| RS18P.0300.1.D2                       | 3   | 5,3 | 12 | 17,5 | 0,2 | 11 | 6                | 18               | 18P110R | ▲               | ▲    |
| LS18P.0200.1.D2                       | 2   | 5,3 | 12 | 17,5 | 0,2 | 11 | 6                | 18               | 18P110L | ▲               | ▲    |
| LS18P.0250.1.D2                       | 2,5 | 5,3 | 12 | 17,5 | 0,2 | 11 | 6                | 18               | 18P110L | ▲               | ▲    |
| LS18P.0300.1.D2                       | 3   | 5,3 | 12 | 17,5 | 0,2 | 11 | 6                | 18               | 18P110L | ▲               | ▲    |
|                                       |     |     |    |      |     |    |                  |                  |         | P               | ●    |
|                                       |     |     |    |      |     |    |                  |                  |         | M               | ○    |
|                                       |     |     |    |      |     |    |                  |                  |         | K               | ○    |
|                                       |     |     |    |      |     |    |                  |                  |         | N               | -    |
|                                       |     |     |    |      |     |    |                  |                  |         | S               | -    |
|                                       |     |     |    |      |     |    |                  |                  |         | H               | -    |



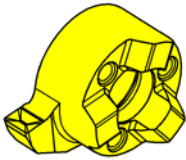
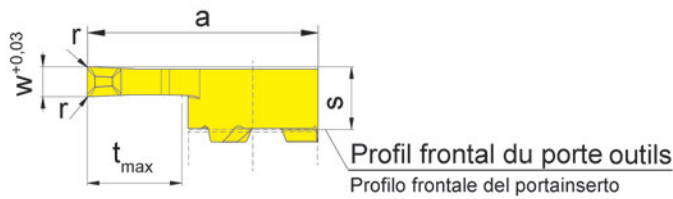
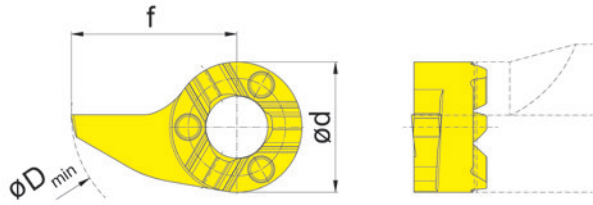
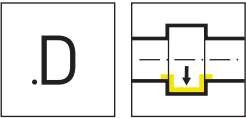
R = version à droite représentée  
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▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | s   | f  | a    | r   | d  | t <sub>max</sub> | D <sub>min</sub> | HIS     |   | EG55 | TH35 |
|---------------------------------------|-----|-----|----|------|-----|----|------------------|------------------|---------|---|------|------|
| R18P.0009.1.18                        | 1,8 | 5,3 | 12 | 17,5 | 0,9 | 11 | 6                | 18               | 18P110R | ▲ | ▲    | ▲    |
| R18P.0011.1.22                        | 2,2 | 5,3 | 12 | 17,5 | 1,1 | 11 | 6                | 18               | 18P110R | ▲ | ▲    | ▲    |
| R18P.0015.1.30                        | 3   | 5,3 | 12 | 17,5 | 1,5 | 11 | 6                | 18               | 18P110R | ▲ | ▲    | ▲    |
| L18P.0009.1.18                        | 1,8 | 5,3 | 12 | 17,5 | 0,9 | 11 | 6                | 18               | 18P110L | Δ | Δ    | Δ    |
| L18P.0011.1.22                        | 2,2 | 5,3 | 12 | 17,5 | 1,1 | 11 | 6                | 18               | 18P110L | Δ | Δ    | Δ    |
| L18P.0015.1.30                        | 3   | 5,3 | 12 | 17,5 | 1,5 | 11 | 6                | 18               | 18P110L | Δ | Δ    | Δ    |
|                                       |     |     |    |      |     |    |                  |                  |         | P | ●    | ●    |
|                                       |     |     |    |      |     |    |                  |                  |         | M | ○    | ○    |
|                                       |     |     |    |      |     |    |                  |                  |         | K | ○    | ○    |
|                                       |     |     |    |      |     |    |                  |                  |         | N | -    | ●    |
|                                       |     |     |    |      |     |    |                  |                  |         | S | -    | ●    |
|                                       |     |     |    |      |     |    |                  |                  |         | H | -    | -    |



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L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

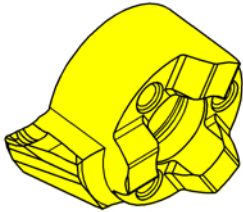
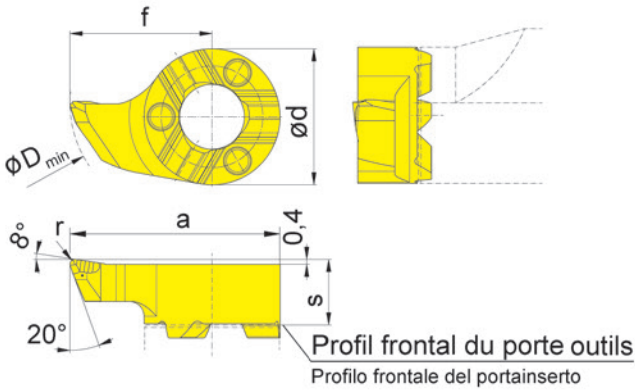
Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | s   | f  | a    | r   | d  | t <sub>max</sub> | D <sub>min</sub> | HIS     | EG55 | TH35 |
|---------------------------------------|-----|-----|----|------|-----|----|------------------|------------------|---------|------|------|
| RS18P.0200.2.D2                       | 2   | 5,3 | 14 | 19,5 | 0,2 | 11 | 8                | 20               | 18P110R | ▲    | ▲    |
| RS18P.0250.2.D2                       | 2,5 | 5,3 | 14 | 19,5 | 0,2 | 11 | 8                | 20               | 18P110R | ▲    | ▲    |
| RS18P.0300.2.D2                       | 3   | 5,3 | 14 | 19,5 | 0,2 | 11 | 8                | 20               | 18P110R | ▲    | ▲    |
| LS18P.0200.2.D2                       | 2   | 5,3 | 14 | 19,5 | 0,2 | 11 | 8                | 20               | 18P110L | ▲    | ▲    |
| LS18P.0250.2.D2                       | 2,5 | 5,3 | 14 | 19,5 | 0,2 | 11 | 8                | 20               | 18P110L | Δ    | ▲    |
| LS18P.0300.2.D2                       | 3   | 5,3 | 14 | 19,5 | 0,2 | 11 | 8                | 20               | 18P110L | ▲    | ▲    |
|                                       |     |     |    |      |     |    |                  |                  | P       | ●    | ●    |
|                                       |     |     |    |      |     |    |                  |                  | M       | ○    | ●    |
|                                       |     |     |    |      |     |    |                  |                  | K       | ○    | ●    |
|                                       |     |     |    |      |     |    |                  |                  | N       | -    | ●    |
|                                       |     |     |    |      |     |    |                  |                  | S       | -    | ●    |
|                                       |     |     |    |      |     |    |                  |                  | H       | -    | -    |

# Plaquette de coupe

## Inserto

S18P    Ø ≥ 17,5 mm



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L = versione sinistra a specchio

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

Nuance  
Leghe

| Numéro de commande<br>Codice prodotto | s   | f    | a  | r   | d  | D <sub>min</sub> | HIS     |   | EG55 | TH35 |
|---------------------------------------|-----|------|----|-----|----|------------------|---------|---|------|------|
| RS18P.1815.R2                         | 5,3 | 11,5 | 17 | 0,2 | 11 | 17,5             | 18P110R |   | Δ    | ▲    |
| RS18P.1815.R4                         | 5,3 | 11,5 | 17 | 0,4 | 11 | 17,5             | 18P110R |   | ▲    | ▲    |
| LS18P.1815.R2                         | 5,3 | 11,5 | 17 | 0,2 | 11 | 17,5             | 18P110L |   | Δ    | Δ    |
| LS18P.1815.R4                         | 5,3 | 11,5 | 17 | 0,4 | 11 | 17,5             | 18P110L |   | ▲    | ▲    |
|                                       |     |      |    |     |    |                  |         | P | ●    | ●    |
|                                       |     |      |    |     |    |                  |         | M | ○    | ●    |
|                                       |     |      |    |     |    |                  |         | K | ○    | ●    |
|                                       |     |      |    |     |    |                  |         | N | -    | ●    |
|                                       |     |      |    |     |    |                  |         | S | -    | ●    |
|                                       |     |      |    |     |    |                  |         | H | -    | -    |