

**105/110**

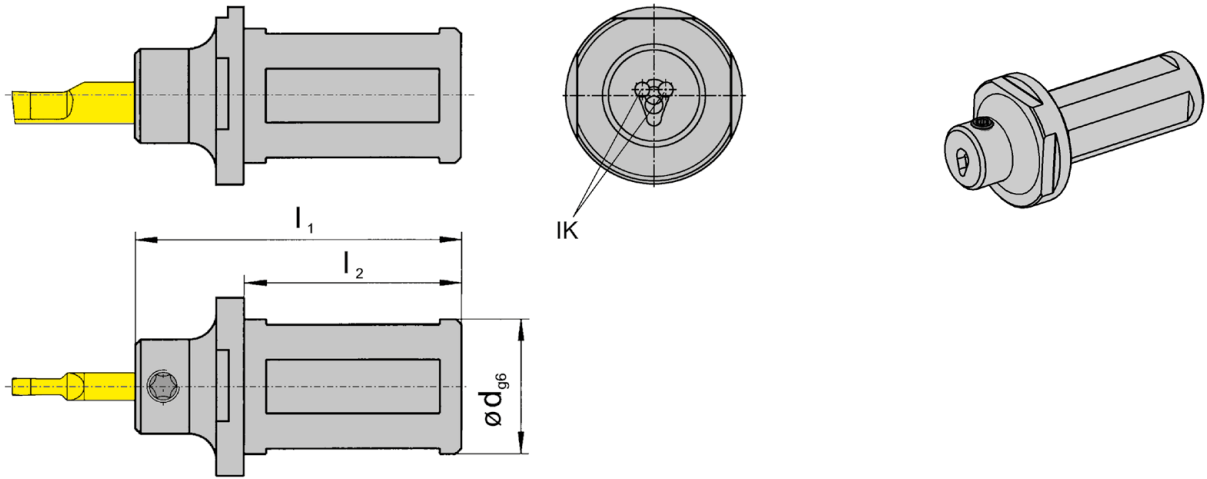
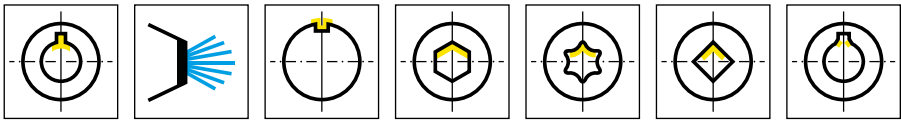


**Porte outils et plaquettes**

Ø Alésage à partir de 6 mm

**Portainserito e inserti**

Foro-Ø da 6 mm



| N° de commande<br>Codice prodotto | d  | l <sub>1</sub> | l <sub>2</sub> | D <sub>min</sub> | HWS    |
|-----------------------------------|----|----------------|----------------|------------------|--------|
| SB105.0016.1.01.IK                | 16 | 73             | 50             | 6                | 105125 |
| SB105.0020.1.01.IK                | 20 | 73             | 50             | 6                | 105125 |
| SB105.0022.1.01.IK                | 22 | 73             | 50             | 6                | 105125 |
| SB105.0025.1.01.IK                | 25 | 73             | 50             | 6                | 105125 |
| SB105.0032.1.01.IK                | 32 | 73             | 50             | 6                | 105125 |

X

**Pièces Détachées**  
Ricambi

|                             |                                     |                                               |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
| SB105...                    | 6.075T15P                           | T15PQ                                         |

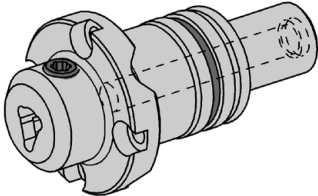
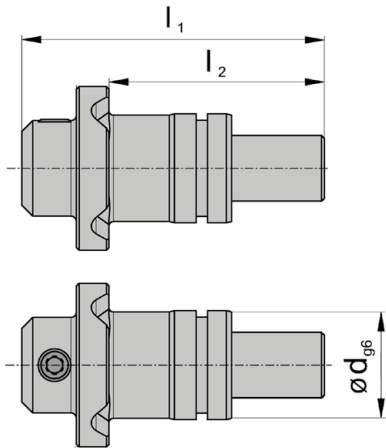
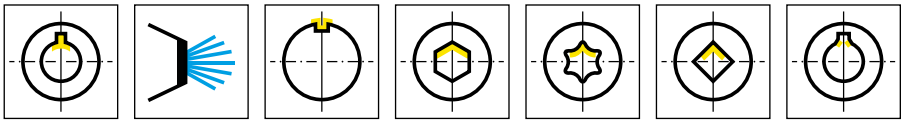


Illustration = Système SB105  
Figura = Sistema SB105

| N° de commande<br>Codice prodotto | d  | l <sub>1</sub> | l <sub>2</sub> | D <sub>min</sub> | HWS    | HMS  |
|-----------------------------------|----|----------------|----------------|------------------|--------|------|
| SB105.0020.E5.01.IK               | 20 | 55,5           | 39,5           | 6                | 105125 | Benz |
| SB110.0020.E5.02.IK               | 20 | 70             | 39,5           | 9                | 110260 | Benz |

Seulement utilisable pour les dispositifs de brochage EWSP20, BENZ LinA 4.0 avec IK  
Utilizzabile solamente con unità a stozzare EWSP20, BENZ LinA 4.0 con IK

Longueur de serrage des plaquette  
Type 105 = 12mm  
Type 110 = 26 mm  
Lunghezza di serraggio degli inserti  
Tipo 105 = 12 mm  
Tipo 110 = 26 mm

Pièces Détachées  
Ricambi

| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| SB105...                    | 6.075T15P                           | T15PQ                                         |

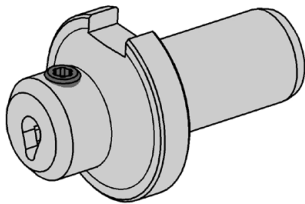
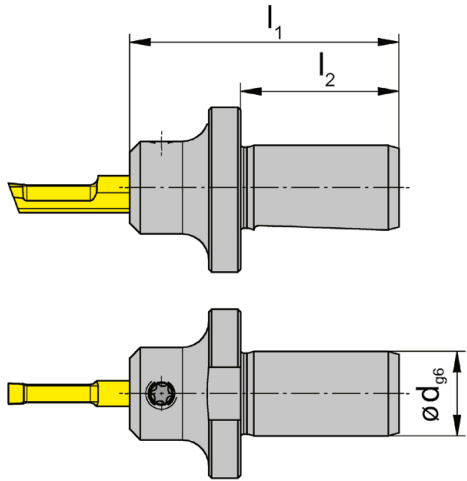
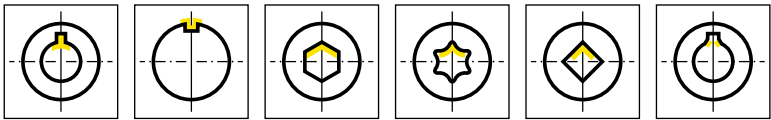


Illustration = Système SB105

Figura = Sistema SB105

| N° de commande<br>Codice prodotto | d  | l <sub>1</sub> | l <sub>2</sub> | D <sub>min</sub> | HWS    | HMS  |
|-----------------------------------|----|----------------|----------------|------------------|--------|------|
| SB105.0016.E1.01                  | 16 | 51             | 30             | 6                | 105125 | Benz |
| SB110.0016.E1.02                  | 16 | 72             | 30             | 9                | 110260 | Benz |

Seulement utilisable pour les dispositifs de brochage EWS, BENZ LinA  
Utilizzabile solamente con unità a stozzare EWS, BENZ LinA

Longueur de serrage des plaquette

Type 105 = 12mm

Type 110 = 26 mm

Lunghezza di serraggio degli inserti

Tipo 105 = 12 mm

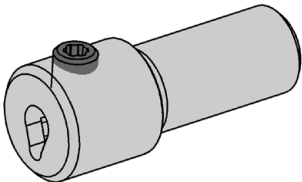
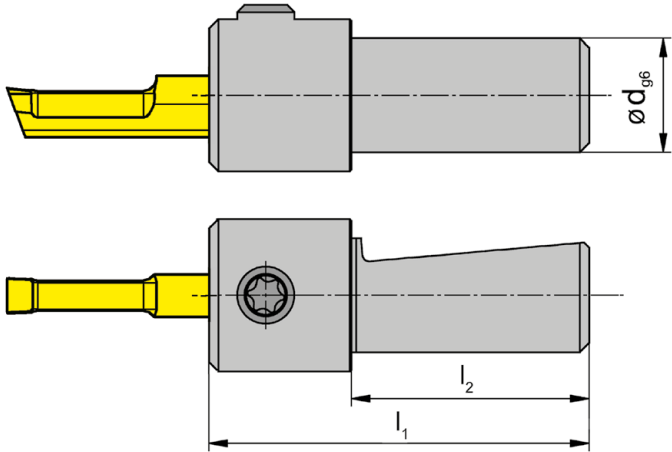
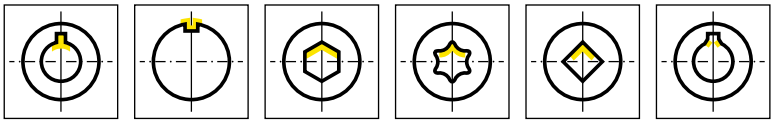
Tipo 110 = 26 mm

X

Pièces Détachées

Ricambi

| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| SB105...                    | 6.075T15P                           | T15PQ                                         |



| N° de commande<br>Codice prodotto | d  | $l_1$ | $l_2$ | $D_{min}$ | HWS    | HMS       |
|-----------------------------------|----|-------|-------|-----------|--------|-----------|
| B105.0012.0220                    | 12 | 40    | 25    | 6         | 105125 | Schwarzer |

Pour les dispositifs de brochage Schwarzer  
Per Unità a Stozzare Schwarzer

**Longueur de serrage des plaquettes = 12 mm!**  
Lunghezza di serraggio dell'inserto = 12 mm!

**Pièces Détachées**  
Ricambi

| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| B105.0012.0220              | 6.075T15P                           | T15PQ                                         |

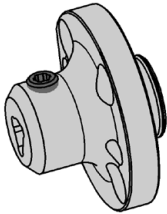
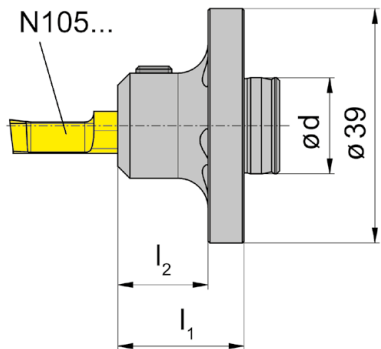
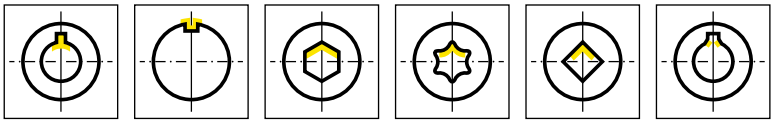


Illustration = Système SB105  
Figura = Sistema SB105

| N° de commande<br>Codice prodotto | d  | l <sub>1</sub> | l <sub>2</sub> | D <sub>min</sub> | HWS    | HMS |
|-----------------------------------|----|----------------|----------------|------------------|--------|-----|
| SB105.1816.W1.01                  | 16 | 21             | 15             | 6                | 105125 | WTO |
| SB110.2016.W1.02                  | 16 | 42             | 36             | 9                | 110260 | WTO |

Pour les dispositifs de brochage WTO  
Per Unità a Stozzare WTO  
Longueur de serrage des plaquette  
Type 105 = 12mm  
Type 110 = 26 mm  
Lunghezza di serraggio degli inserti  
Tipo 105 = 12 mm  
Tipo 110 = 26 mm

X

Pièces Détachées  
Ricambi

| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| SB105...                    | 6.075T15P                           | T15PQ                                         |

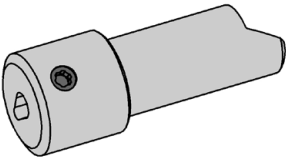
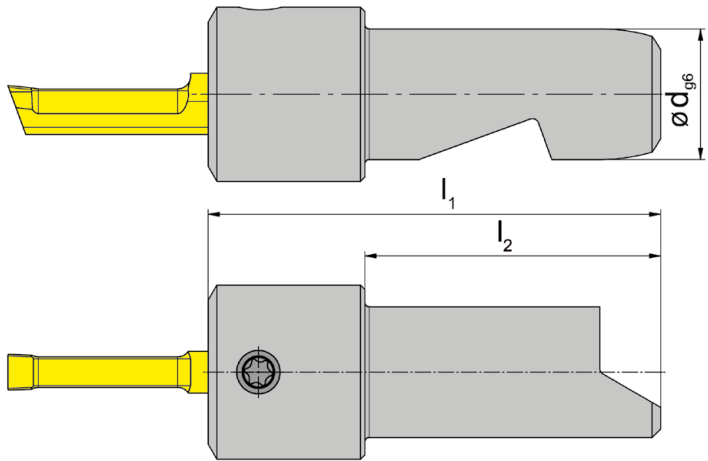
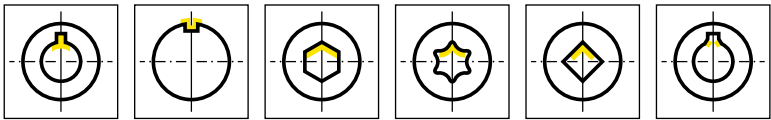


Illustration = Système SB105  
Figura = Sistema SB105

| N° de commande<br>Codice prodotto | d  | l <sub>1</sub> | l <sub>2</sub> | D <sub>min</sub> | HWS    | HMS       |
|-----------------------------------|----|----------------|----------------|------------------|--------|-----------|
| SB105.0015.S1.01                  | 15 | 52             | 34             | 6                | 105125 | Schwarzer |
| SB110.0015.S1.02                  | 15 | 66             | 34             | 9                | 110260 | Schwarzer |

Pour les dispositifs de brochage Schwarzer „2 sur 1“  
Per Unità a Stozzare Schwarzer „2in1“

Longueur de serrage des plaquette  
Type 105 = 12mm  
Type 110 = 26 mm  
Lunghezza di serraggio degli inserti  
Tipo 105 = 12 mm  
Tipo 110 = 26 mm

Pièces Détachées  
Ricambi

| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| SB105...                    | 6.075T15P                           | T15PQ                                         |

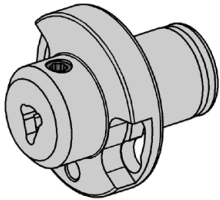
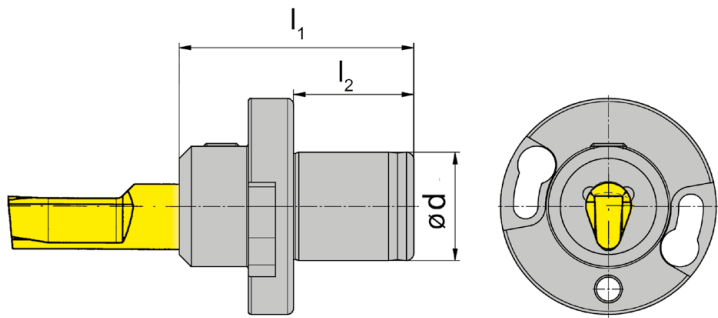
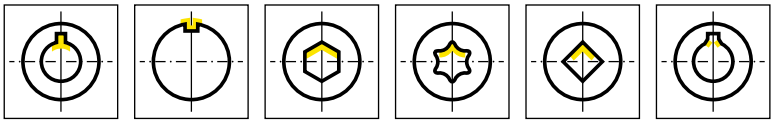


Illustration = Système SB105  
Figura = Sistema SB105

| N° de commande<br>Codice prodotto | d  | l <sub>1</sub> | l <sub>2</sub> | D <sub>min</sub> | HWS    | HMS  |
|-----------------------------------|----|----------------|----------------|------------------|--------|------|
| SB105.0018.A.01                   | 18 | 38             | 20             | 6                | 105125 | AR2P |
| SB110.0018.A.01                   | 18 | 39             | 20             | 6                | 110260 | AR2P |
| SB110.0018.A.02                   | 18 | 52             | 20             | 6                | 110260 | AR2P |

Pour les dispositifs de brochage AP2R/AP3R  
Per Unità a Stozzare AP2R/AP3R

Longueur de serrage des plaquette

Type 105 = 12mm

Type 110 = 26 mm

Lunghezza di serraggio degli inserti

Tipo 105 = 12 mm

Tipo 110 = 26 mm

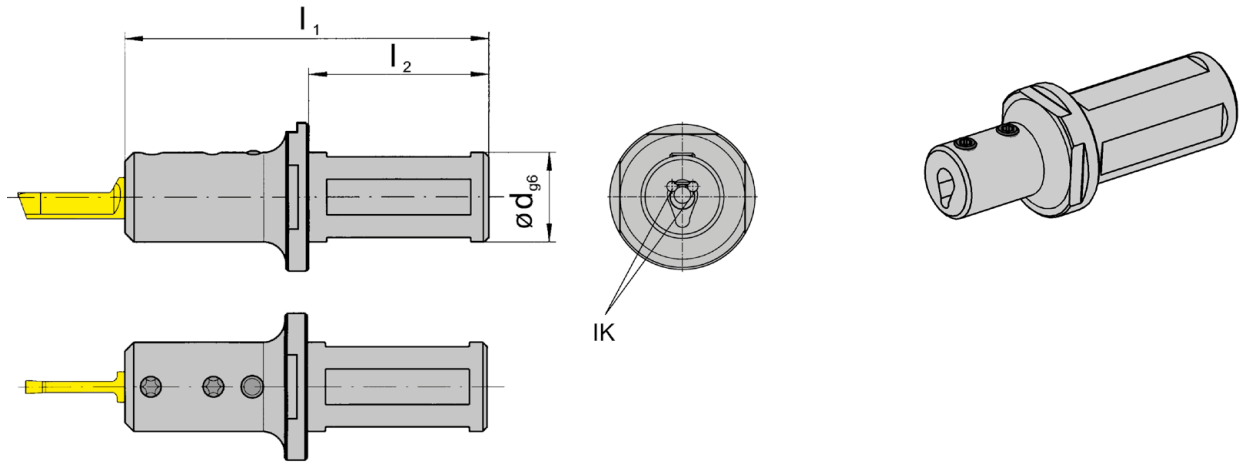
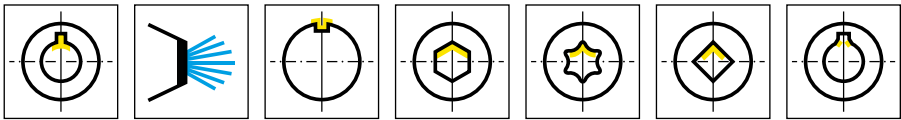
X

Pièces Détachées

Ricambi

| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| SB105...                    | 6.075T15P                           | T15PQ                                         |

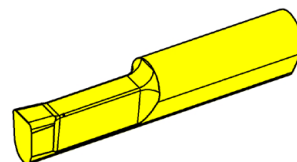
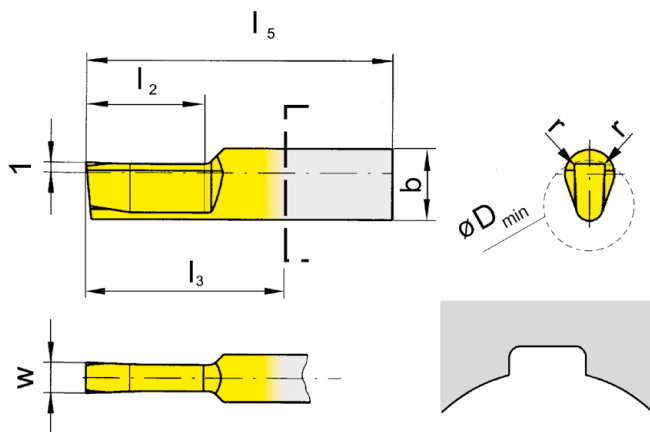
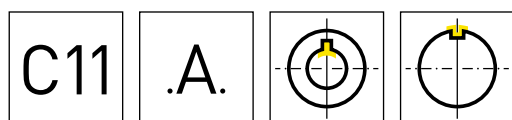




| N° de commande<br>Codice prodotto | d  | l <sub>1</sub> | l <sub>2</sub> | D <sub>min</sub> | HWS    |
|-----------------------------------|----|----------------|----------------|------------------|--------|
| SB110.0020.1.02.IK                | 20 | 88             | 50             | 9                | 110260 |
| SB110.0025.1.02.IK                | 25 | 88             | 50             | 9                | 110260 |
| SB110.0032.1.02.IK                | 32 | 88             | 50             | 9                | 110260 |

Pièces Détachées  
Ricambi

| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| SB110...                    | 6.075T15P                           | T15PQ                                         |

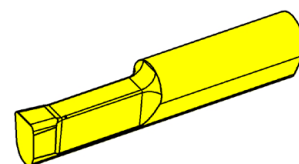
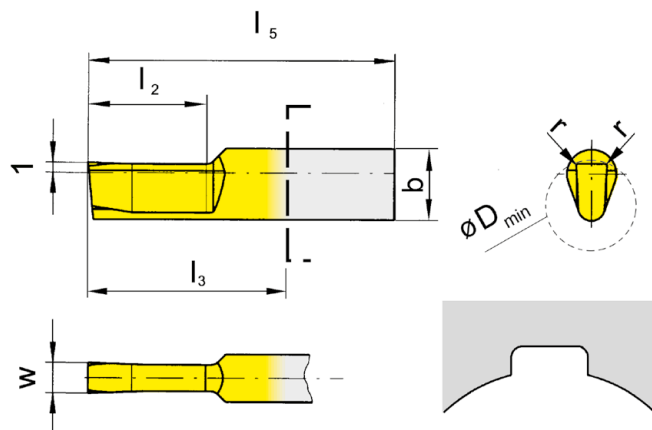
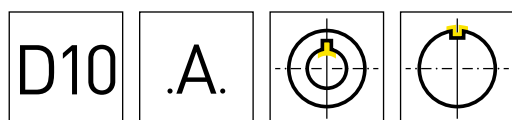


Nuance  
Leghe

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto                                                    | w    | b | l <sub>5</sub> | l <sub>2</sub> | l <sub>3</sub> | r    | D <sub>min</sub> | HIS    | AN25 |
|--------------------------------------------------------------------------------------|------|---|----------------|----------------|----------------|------|------------------|--------|------|
| N105.0210.2.08.A2                                                                    | 2,11 | 7 | 30             | 12             | 18             | 0,35 | 6                | 105125 | ▲    |
| N105.0310.2.10.A2                                                                    | 3,11 | 7 | 30             | 12             | 18             | 0,35 | 6,5              | 105125 | ▲    |
| N105.0310.2.13.A2                                                                    | 3,11 | 7 | 30             | 12             | 18             | 0,5  | 6,5              | 105125 | ▲    |
| N105.0410.2.16.A2                                                                    | 4,14 | 7 | 30             | 12             | 18             | 0,5  | 6,5              | 105125 | ▲    |
| N110.0510.05.04.A2                                                                   | 5,14 | - | 60             | 25             | 34             | 0,5  | 9                | 110260 | ▲    |
| N110.0510.05.07.A2                                                                   | 5,14 | - | 75             | 40             | 49             | 0,5  | 9                | 110260 | ▲    |
| N110.0610.05.04.A2                                                                   | 6,14 | - | 60             | 25             | 34             | 0,5  | 10               | 110260 | Δ    |
| N110.0610.05.07.A2                                                                   | 6,14 | - | 75             | 40             | 49             | 0,5  | 10               | 110260 | Δ    |
| Recommandé pour: Unités de brochage<br>Raccomandato per unità a stozzare motorizzate |      |   |                |                |                |      |                  |        | P ●  |
|                                                                                      |      |   |                |                |                |      |                  |        | M o  |
|                                                                                      |      |   |                |                |                |      |                  |        | K -  |
|                                                                                      |      |   |                |                |                |      |                  |        | N -  |
|                                                                                      |      |   |                |                |                |      |                  |        | S -  |
|                                                                                      |      |   |                |                |                |      |                  |        | H -  |

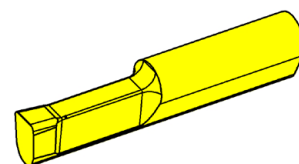
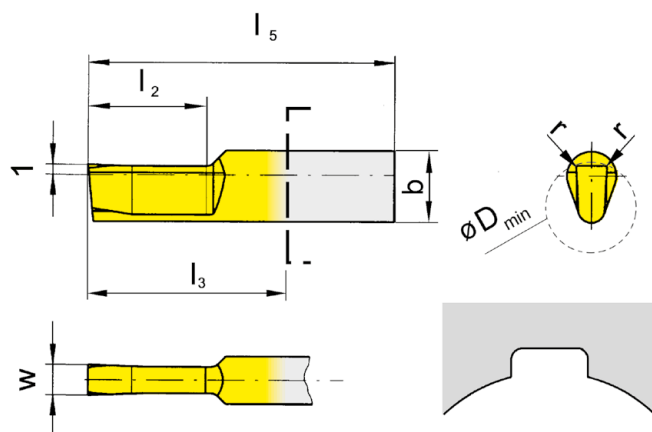
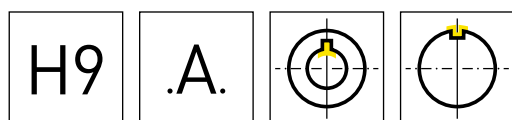


Nuance  
Leghe

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto                                                    | w     | b | $l_5$ | $l_2$ | $l_3$ | r    | $D_{min}$ | HIS    | AN25 |
|--------------------------------------------------------------------------------------|-------|---|-------|-------|-------|------|-----------|--------|------|
| N105.0205.01.01.A2                                                                   | 2,055 | 7 | 30    | 12    | 18    | 0,12 | 6         | 105125 | ▲    |
| N105.0305.01.01.A2                                                                   | 3,055 | 7 | 30    | 12    | 18    | 0,12 | 6,5       | 105125 | ▲    |
| N105.0407.01.01.A2                                                                   | 4,073 | 7 | 35    | 15    | 23    | 0,12 | 6,5       | 105125 | ▲    |
| N110.0407.02.04.A2                                                                   | 4,073 | - | 60    | 25    | 34    | 0,2  | 9         | 110260 | ▲    |
| N110.0407.02.07.A2                                                                   | 4,073 | - | 75    | 40    | 49    | 0,2  | 9         | 110260 | ▲    |
| N110.0507.02.04.A2                                                                   | 5,073 | - | 60    | 25    | 34    | 0,2  | 9         | 110260 | ▲    |
| N110.0507.02.07.A2                                                                   | 5,073 | - | 75    | 40    | 49    | 0,2  | 9         | 110260 | ▲    |
| N110.0607.02.04.A2                                                                   | 6,073 | - | 60    | 25    | 34    | 0,2  | 10        | 110260 | Δ    |
| N110.0607.02.07.A2                                                                   | 6,073 | - | 75    | 40    | 49    | 0,2  | 10        | 110260 | Δ    |
| Recommandé pour: Unités de brochage<br>Raccomandato per unità a stozzare motorizzate |       |   |       |       |       |      |           |        | P ●  |
|                                                                                      |       |   |       |       |       |      |           |        | M o  |
|                                                                                      |       |   |       |       |       |      |           |        | K -  |
|                                                                                      |       |   |       |       |       |      |           |        | N -  |
|                                                                                      |       |   |       |       |       |      |           |        | S -  |
|                                                                                      |       |   |       |       |       |      |           |        | H -  |

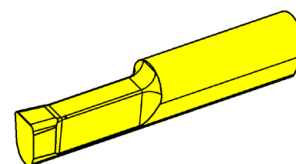
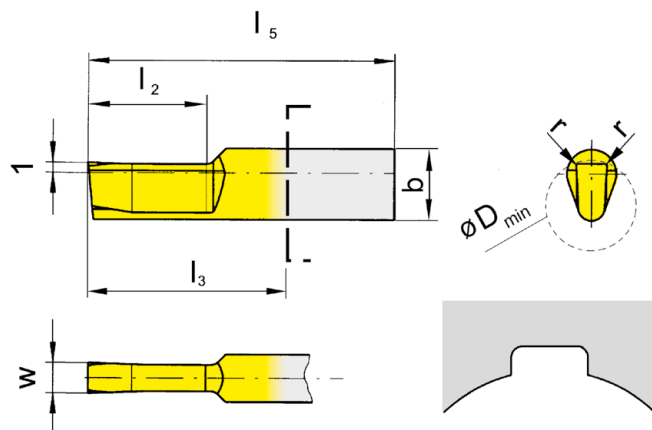
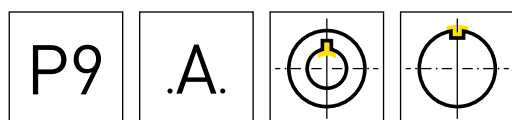


Nuance  
Leghe

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto                                                    | w     | b | $l_5$ | $l_2$ | $l_3$ | r   | $D_{min}$ | HIS    | AN25 |
|--------------------------------------------------------------------------------------|-------|---|-------|-------|-------|-----|-----------|--------|------|
| N105.0202.01.01.A2                                                                   | 2,02  | 7 | 30    | 12    | 18    | 0,1 | 6         | 105125 | ▲    |
| N105.0302.01.01.A2                                                                   | 3,02  | 7 | 30    | 12    | 18    | 0,1 | 6,5       | 105125 | ▲    |
| N105.0402.01.01.A2                                                                   | 4,025 | 7 | 35    | 15    | 23    | 0,1 | 6,5       | 105125 | ▲    |
| N110.0402.02.04.A2                                                                   | 4,025 | - | 60    | 25    | 34    | 0,2 | 9         | 110260 | ▲    |
| N110.0402.02.07.A2                                                                   | 4,025 | - | 75    | 40    | 49    | 0,2 | 9         | 110260 | ▲    |
| N110.0502.02.04.A2                                                                   | 5,025 | - | 60    | 25    | 34    | 0,2 | 9         | 110260 | ▲    |
| N110.0502.02.07.A2                                                                   | 5,025 | - | 75    | 40    | 49    | 0,2 | 9         | 110260 | ▲    |
| N110.0602.02.04.A2                                                                   | 6,025 | - | 60    | 25    | 34    | 0,2 | 10        | 110260 | Δ    |
| N110.0602.02.07.A2                                                                   | 6,025 | - | 75    | 40    | 49    | 0,2 | 10        | 110260 | Δ    |
| Recommandé pour: Unités de brochage<br>Raccomandato per unità a stozzare motorizzate |       |   |       |       |       |     |           |        | P ●  |
|                                                                                      |       |   |       |       |       |     |           |        | M o  |
|                                                                                      |       |   |       |       |       |     |           |        | K -  |
|                                                                                      |       |   |       |       |       |     |           |        | N -  |
|                                                                                      |       |   |       |       |       |     |           |        | S -  |
|                                                                                      |       |   |       |       |       |     |           |        | H -  |

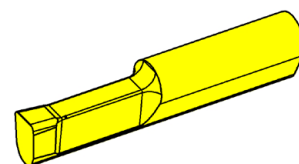
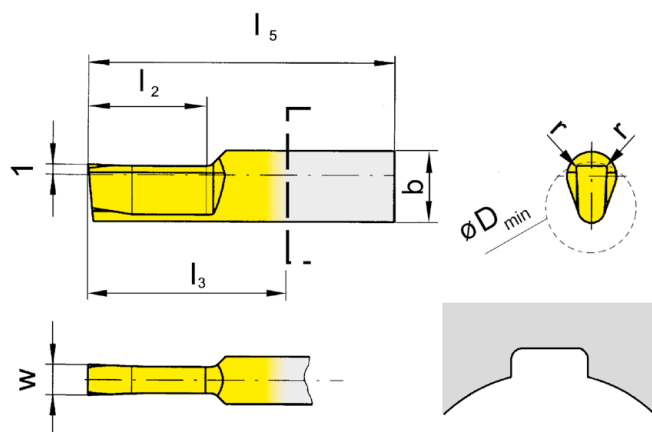
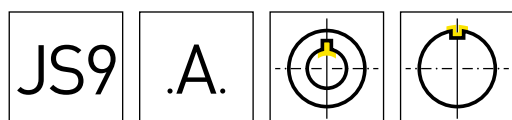


Nuance  
Leghe

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto                                                    | w     | b | l <sub>5</sub> | l <sub>2</sub> | l <sub>3</sub> | r   | D <sub>min</sub> | HIS    | AN25 |
|--------------------------------------------------------------------------------------|-------|---|----------------|----------------|----------------|-----|------------------|--------|------|
| N105.0198.01.01.A2                                                                   | 1,982 | 7 | 30             | 12             | 18             | 0,1 | 6                | 105125 | ▲    |
| N105.0298.01.01.A2                                                                   | 2,989 | 7 | 30             | 12             | 18             | 0,1 | 6,5              | 105125 | ▲    |
| N105.0397.01.01.A2                                                                   | 3,983 | 7 | 35             | 15             | 23             | 0,1 | 6,5              | 105125 | ▲    |
| N110.0397.02.04.A2                                                                   | 3,983 | - | 60             | 25             | 34             | 0,2 | 9                | 110260 | ▲    |
| N110.0397.02.07.A2                                                                   | 3,983 | - | 75             | 40             | 49             | 0,2 | 9                | 110260 | ▲    |
| N110.0497.02.04.A2                                                                   | 4,983 | - | 60             | 25             | 34             | 0,2 | 9                | 110260 | ▲    |
| N110.0497.02.07.A2                                                                   | 4,983 | - | 75             | 40             | 49             | 0,2 | 9                | 110260 | ▲    |
| N110.0597.02.04.A2                                                                   | 5,983 | - | 60             | 25             | 34             | 0,2 | 10               | 110260 | Δ    |
| N110.0597.02.07.A2                                                                   | 5,983 | - | 75             | 40             | 49             | 0,2 | 10               | 110260 | Δ    |
| Recommandé pour: Unités de brochage<br>Raccomandato per unità a stozzare motorizzate |       |   |                |                |                |     |                  |        | P ●  |
|                                                                                      |       |   |                |                |                |     |                  |        | M o  |
|                                                                                      |       |   |                |                |                |     |                  |        | K -  |
|                                                                                      |       |   |                |                |                |     |                  |        | N -  |
|                                                                                      |       |   |                |                |                |     |                  |        | S -  |
|                                                                                      |       |   |                |                |                |     |                  |        | H -  |



Nuance  
Leghe

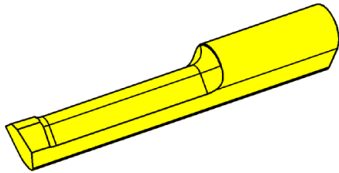
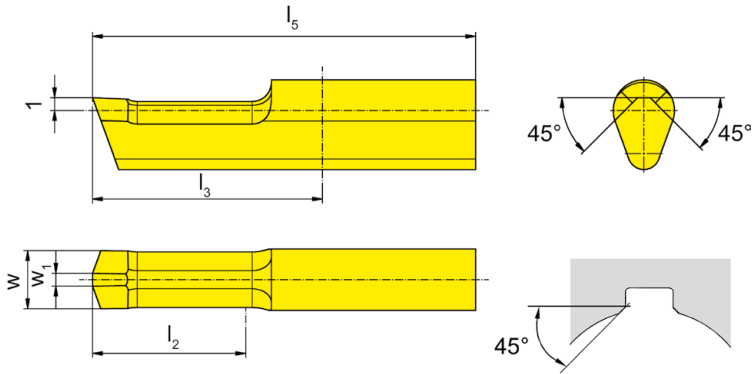
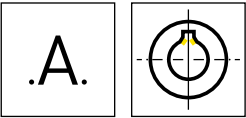
▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto | w    | b | $l_5$ | $l_2$ | $l_3$ | r   | $D_{min}$ | HIS    | AN25 |
|-----------------------------------|------|---|-------|-------|-------|-----|-----------|--------|------|
| N105.0200.01.01.A2                | 2    | 7 | 30    | 12    | 18    | 0,1 | 6         | 105125 | ▲    |
| N105.0300.01.01.A2                | 3    | 7 | 30    | 12    | 18    | 0,1 | 6,5       | 105125 | ▲    |
| N105.0400.01.01.A2                | 4    | 7 | 35    | 15    | 23    | 0,1 | 6,5       | 105125 | ▲    |
| N105.0400.02.01.A2                | 4    | 7 | 35    | 15    | 23    | 0,2 | 6,5       | 105125 | ▲    |
| N110.0400.02.04.A2                | 4,01 | - | 60    | 25    | 34    | 0,2 | 9         | 110260 | ▲    |
| N110.0400.02.07.A2                | 4,01 | - | 75    | 40    | 49    | 0,2 | 9         | 110260 | ▲    |
| N110.0500.02.04.A2                | 5,01 | - | 60    | 25    | 34    | 0,2 | 9         | 110260 | ▲    |
| N110.0500.02.07.A2                | 5,01 | - | 75    | 40    | 49    | 0,2 | 9         | 110260 | ▲    |
| N110.0600.02.04.A2                | 6,01 | - | 60    | 25    | 34    | 0,2 | 10        | 110260 | Δ    |
| N110.0600.02.07.A2                | 6,01 | - | 75    | 40    | 49    | 0,2 | 10        | 110260 | Δ    |

Recommandé pour: Unités de brochage  
Raccomandato per unità a stozzare motorizzate

|   |   |
|---|---|
| P | ● |
| M | o |
| K | - |
| N | - |
| S | - |
| H | - |

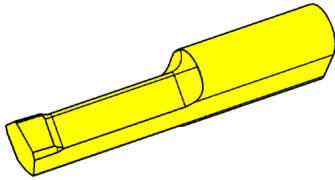
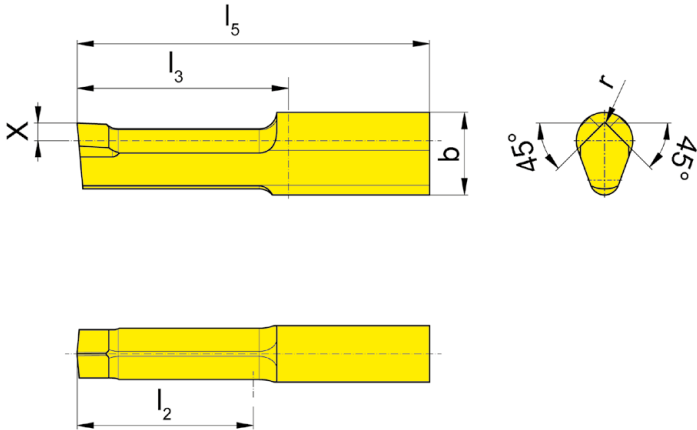
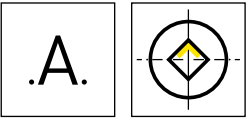


Nuance  
Leghe

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto                                                    | w   | b | w <sub>1</sub> | l <sub>5</sub> | l <sub>2</sub> | l <sub>3</sub> | D <sub>min</sub> | HIS    | AN25 |
|--------------------------------------------------------------------------------------|-----|---|----------------|----------------|----------------|----------------|------------------|--------|------|
| N105.4545.2.6.A1                                                                     | 4,5 | 7 | 1              | 30             | 12             | 18             | 6                | 105125 | ▲    |
| N110.4545.4.9.A1                                                                     | 6,3 | - | 2              | 60             | 25             | 34             | 9                | 110260 | ▲    |
| N110.4545.7.9.A1                                                                     | 6,3 | - | 2              | 75             | 40             | 49             | 9                | 110260 | ▲    |
| Recommandé pour: Unités de brochage<br>Raccomandato per unità a stozzare motorizzate |     |   |                |                |                |                |                  |        | P ●  |
|                                                                                      |     |   |                |                |                |                |                  |        | M o  |
|                                                                                      |     |   |                |                |                |                |                  |        | K -  |
|                                                                                      |     |   |                |                |                |                |                  |        | N -  |
|                                                                                      |     |   |                |                |                |                |                  |        | S -  |
|                                                                                      |     |   |                |                |                |                |                  |        | H -  |



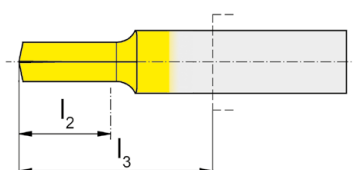
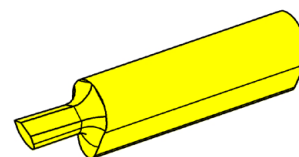
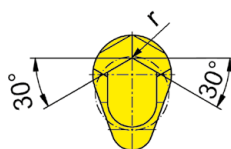
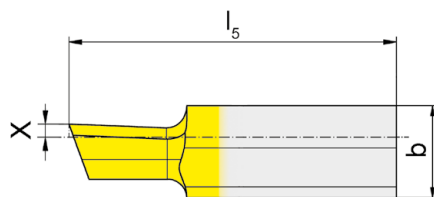
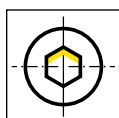
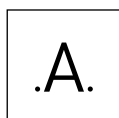
Nuance  
Leghe

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto                                                    | SW    | b | $l_5$ | $l_2$ | $l_3$ | r   | X   | $D_{min}$ | HIS    | AN25 |
|--------------------------------------------------------------------------------------|-------|---|-------|-------|-------|-----|-----|-----------|--------|------|
| N105.SQ.0405.1.A1                                                                    | 4-5   | 7 | 25    | 10    | 13    | 0,2 | 1,5 | 4,1       | 105125 | ▲    |
| N105.SQ.0506.1.A1                                                                    | 5-6   | 7 | 30    | 12    | 18    | 0,2 | 1,5 | 5,1       | 105125 | ▲    |
| N105.SQ.0608.2.A1                                                                    | 6-8   | 7 | 30    | 15    | 18    | 0,2 | 1,5 | 6,1       | 105125 | ▲    |
| N110.SQ.0810.2.A1                                                                    | 8-10  | - | 45    | 15    | 19    | 0,2 | 2,5 | 8,1       | 110260 | ▲    |
| N110.SQ.1013.2.A1                                                                    | 10-13 | - | 45    | 15    | 19    | 0,2 | 2,5 | 10,2      | 110260 | ▲    |
| Recommandé pour: Unités de brochage<br>Raccomandato per unità a stozzare motorizzate |       |   |       |       |       |     |     |           |        | P ●  |
|                                                                                      |       |   |       |       |       |     |     |           |        | M o  |
|                                                                                      |       |   |       |       |       |     |     |           |        | K -  |
|                                                                                      |       |   |       |       |       |     |     |           |        | N -  |
|                                                                                      |       |   |       |       |       |     |     |           |        | S -  |
|                                                                                      |       |   |       |       |       |     |     |           |        | H -  |





Nuance  
Leghe

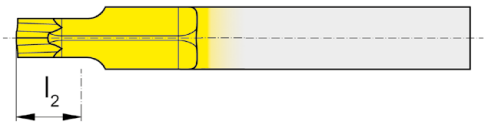
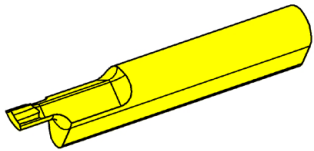
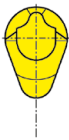
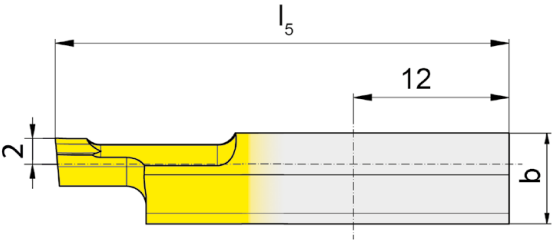
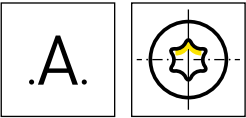
▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto | SW        | $l_5$ | $l_2$ | $l_3$ | r    | Trou borgne<br>Foro cieco | X   | HIS    | AN25 |
|-----------------------------------|-----------|-------|-------|-------|------|---------------------------|-----|--------|------|
| <b>N105.SW20.20.01.A1</b>         | 2,0-2,0   | 25    | 4     | 13    | 0,05 | SW                        | 1   | 105125 | ▲    |
| <b>N105.SW25.25.01.A1</b>         | 2,5-2,9   | 25    | 4     | 13    | 0,05 | SW                        | 1   | 105125 | ▲    |
| <b>N105.SW30.30.01.A1</b>         | 2,9-3,5   | 25    | 4,5   | 13    | 0,05 | SW                        | 1   | 105125 | ▲    |
| <b>N105.SW35.35.01.A1</b>         | 3,5-4,0   | 25    | 5,5   | 13    | 0,05 | SW                        | 1   | 105125 | ▲    |
| <b>N105.SW40.40.01.A1</b>         | 4,0-4,5   | 25    | 6     | 13    | 0,1  | SW                        | 1   | 105125 | ▲    |
| <b>N105.SW45.45.01.A1</b>         | 4,5-5,0   | 25    | 7     | 13    | 0,1  | SW                        | 1   | 105125 | ▲    |
| <b>N105.SW56.56.01.A1</b>         | 5,0-8,0   | 25    | 9     | 13    | 0,1  | SW                        | 1   | 105125 | ▲    |
| <b>N105.SW80.80.01.A1</b>         | 8,0-10,0  | 30    | 12    | 18    | 0,1  | SW+0,1                    | 1   | 105125 | ▲    |
| <b>N110.SW14.14.03.A1</b>         | 10,0-14,0 | 55    | 20    | 29    | 0,2  | SW+0,1                    | 1,5 | 110260 | ▲    |
| <b>N110.SW16.16.04.A1</b>         | 14,0-18,0 | 55    | 25    | 29    | 0,2  | SW+0,1/<br>SW+0,2         | 2   | 110260 | ▲    |

Recommandé pour: Unités de brochage  
Raccomandato per unità a stozzare motorizzate

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|---|---|
| P | ● |
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| N | - |
| S | - |
| H | - |

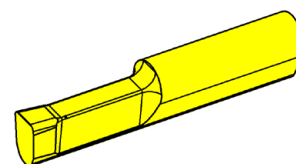
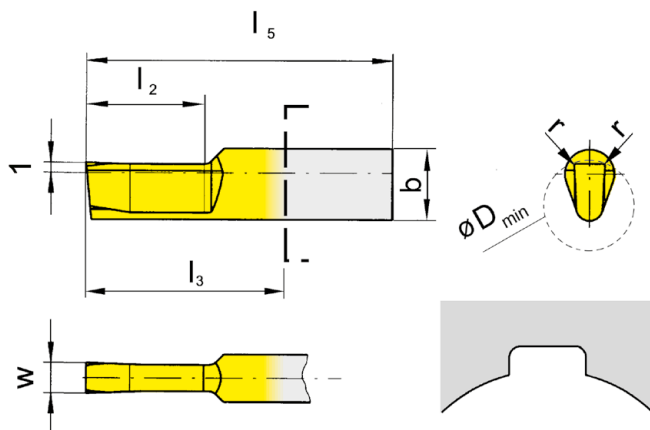
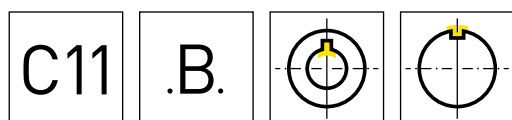


Nuance  
Leghe

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto                                                    | b | l <sub>5</sub> | l <sub>2</sub> | Trou borgne<br>Foro cieco | HIS    | AN25 |
|--------------------------------------------------------------------------------------|---|----------------|----------------|---------------------------|--------|------|
| N105.TX15.24.03.A1                                                                   | 7 | 35             | 4              | 2,3                       | 105125 | ▲    |
| N105.TX20.28.03.A1                                                                   | 7 | 35             | 4              | 2,8                       | 105125 | ▲    |
| N105.TX25.32.03.A1                                                                   | 7 | 35             | 5              | 3,1                       | 105125 | ▲    |
| N105.TX30.40.03.A1                                                                   | 7 | 35             | 5              | 4                         | 105125 | ▲    |
| Recommandé pour: Unités de brochage<br>Raccomandato per unità a stozzare motorizzate |   |                |                |                           |        | P ●  |
|                                                                                      |   |                |                |                           |        | M o  |
|                                                                                      |   |                |                |                           |        | K -  |
|                                                                                      |   |                |                |                           |        | N -  |
|                                                                                      |   |                |                |                           |        | S -  |
|                                                                                      |   |                |                |                           |        | H -  |



Nuance  
Leghe

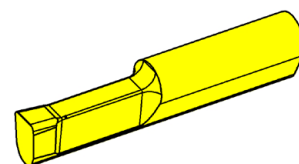
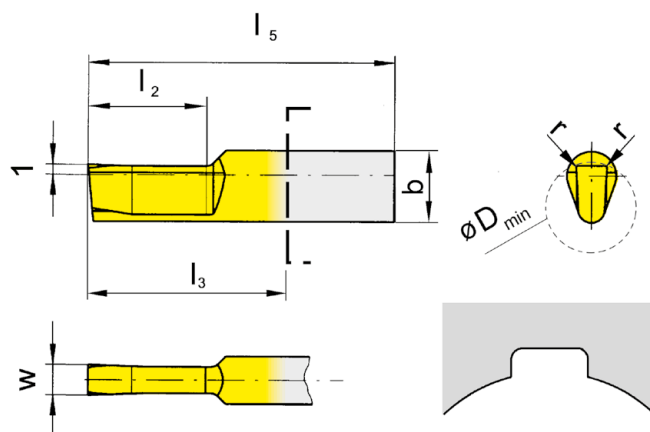
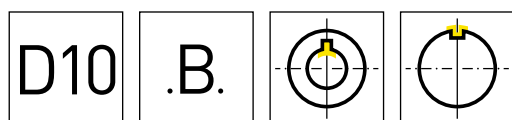
▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto | w    | b | $l_5$ | $l_2$ | $l_3$ | r    | $D_{min}$ | HIS    | AN25 |
|-----------------------------------|------|---|-------|-------|-------|------|-----------|--------|------|
| N105.0210.2.08.B1                 | 2,11 | 7 | 30    | 12    | 18    | 0,35 | 6         | 105125 | ▲    |
| N105.0310.2.10.B1                 | 3,11 | 7 | 30    | 12    | 18    | 0,35 | 6,5       | 105125 | ▲    |
| N105.0310.2.13.B1                 | 3,11 | 7 | 30    | 12    | 18    | 0,5  | 6,5       | 105125 | ▲    |
| N105.0410.2.16.B1                 | 4,14 | 7 | 30    | 12    | 18    | 0,5  | 6,5       | 105125 | ▲    |
| N110.0410.05.04.B1                | 4,14 | - | 60    | 25    | 34    | 0,5  | 9         | 110260 | ▲    |
| N110.0410.05.07.B1                | 4,14 | - | 75    | 40    | 49    | 0,5  | 9         | 110260 | ▲    |
| N110.0510.05.04.B1                | 5,14 | - | 60    | 25    | 34    | 0,5  | 9         | 110260 | ▲    |
| N110.0510.05.07.B1                | 5,14 | - | 75    | 40    | 49    | 0,5  | 9         | 110260 | ▲    |
| N110.0610.05.04.B1                | 6,14 | - | 60    | 25    | 34    | 0,5  | 10        | 110260 | Δ    |
| N110.0610.05.07.B1                | 6,14 | - | 75    | 40    | 49    | 0,5  | 10        | 110260 | Δ    |

Recommandé pour: brochage conventionnel  
Raccomandata per stozzatura cnc convenzionale

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| S | - |
| H | - |

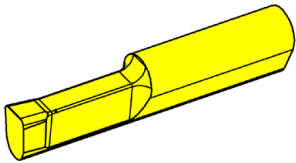
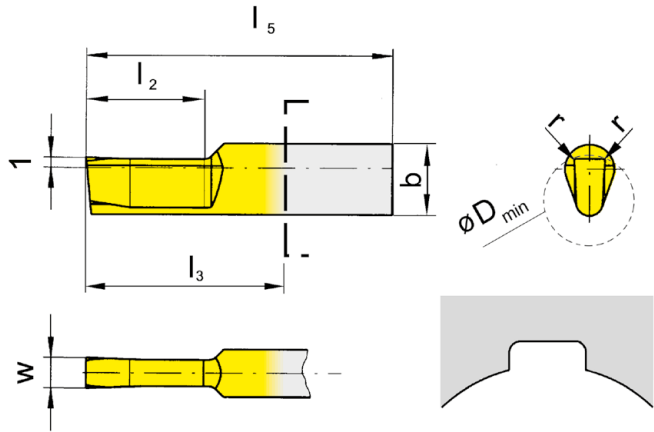
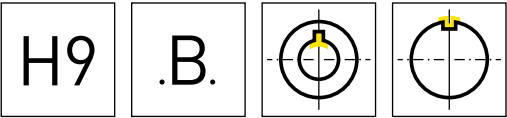


Nuance  
Leghe

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto                                                        | w     | b | $l_5$ | $l_2$ | $l_3$ | r    | $D_{min}$ | HIS    | AN25 |
|------------------------------------------------------------------------------------------|-------|---|-------|-------|-------|------|-----------|--------|------|
| N105.0205.01.01.B1                                                                       | 2,055 | 7 | 30    | 12    | 18    | 0,12 | 6         | 105125 | ▲    |
| N105.0305.01.01.B1                                                                       | 3,055 | 7 | 30    | 12    | 18    | 0,12 | 6,5       | 105125 | ▲    |
| N105.0407.01.01.B1                                                                       | 4,073 | 7 | 35    | 15    | 23    | 0,12 | 6,5       | 105125 | ▲    |
| N110.0407.02.04.B1                                                                       | 4,073 | - | 60    | 25    | 34    | 0,2  | 9         | 110260 | ▲    |
| N110.0407.02.07.B1                                                                       | 4,073 | - | 75    | 40    | 49    | 0,2  | 9         | 110260 | ▲    |
| N110.0507.02.04.B1                                                                       | 5,073 | - | 60    | 25    | 34    | 0,2  | 9         | 110260 | ▲    |
| N110.0507.02.07.B1                                                                       | 5,073 | - | 75    | 40    | 49    | 0,2  | 9         | 110260 | ▲    |
| N110.0607.02.04.B1                                                                       | 6,073 | - | 60    | 25    | 34    | 0,2  | 10        | 110260 | Δ    |
| N110.0607.02.07.B1                                                                       | 6,073 | - | 75    | 40    | 49    | 0,2  | 10        | 110260 | Δ    |
| Recommandé pour: brochage conventionnel<br>Raccomandata per stozzatura cnc convenzionale |       |   |       |       |       |      |           |        | P ●  |
|                                                                                          |       |   |       |       |       |      |           |        | M o  |
|                                                                                          |       |   |       |       |       |      |           |        | K -  |
|                                                                                          |       |   |       |       |       |      |           |        | N -  |
|                                                                                          |       |   |       |       |       |      |           |        | S -  |
|                                                                                          |       |   |       |       |       |      |           |        | H -  |



Nuance  
Leghe

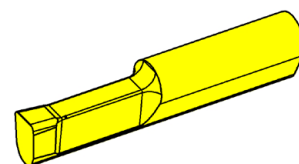
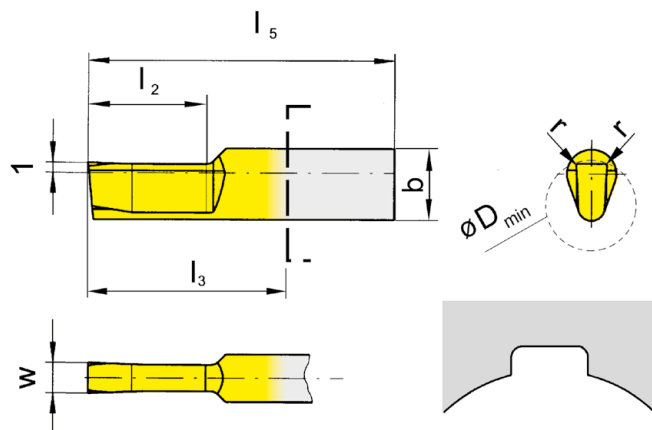
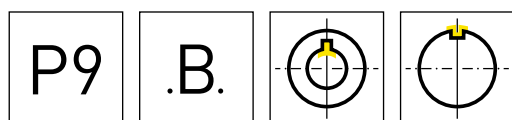
▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto | w     | b | l <sub>5</sub> | l <sub>2</sub> | l <sub>3</sub> | r   | D <sub>min</sub> | HIS    | AN25 |
|-----------------------------------|-------|---|----------------|----------------|----------------|-----|------------------|--------|------|
| N105.0202.01.01.B1                | 2,02  | 7 | 30             | 12             | 18             | 0,1 | 6                | 105125 | ▲    |
| N105.0302.01.01.B1                | 3,02  | 7 | 30             | 12             | 18             | 0,1 | 6,5              | 105125 | ▲    |
| N105.0402.01.01.B1                | 4,025 | 7 | 35             | 15             | 23             | 0,1 | 6,5              | 105125 | ▲    |
| N110.0402.02.04.B1                | 4,025 | - | 60             | 25             | 34             | 0,2 | 9                | 110260 | ▲    |
| N110.0402.02.07.B1                | 4,025 | - | 75             | 40             | 49             | 0,2 | 9                | 110260 | ▲    |
| N110.0502.02.04.B1                | 5,025 | - | 60             | 25             | 34             | 0,2 | 9                | 110260 | ▲    |
| N110.0502.02.07.B1                | 5,025 | - | 75             | 40             | 49             | 0,2 | 9                | 110260 | ▲    |
| N110.0602.02.04.B1                | 6,025 | - | 60             | 25             | 34             | 0,2 | 10               | 110260 | Δ    |
| N110.0602.02.07.B1                | 6,025 | - | 75             | 40             | 49             | 0,2 | 10               | 110260 | Δ    |

Recommandé pour: brochage conventionnel  
Raccomandata per stozzatura cnc convenzionale

|   |   |
|---|---|
| P | ● |
| M | o |
| K | - |
| N | - |
| S | - |
| H | - |

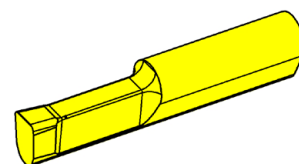
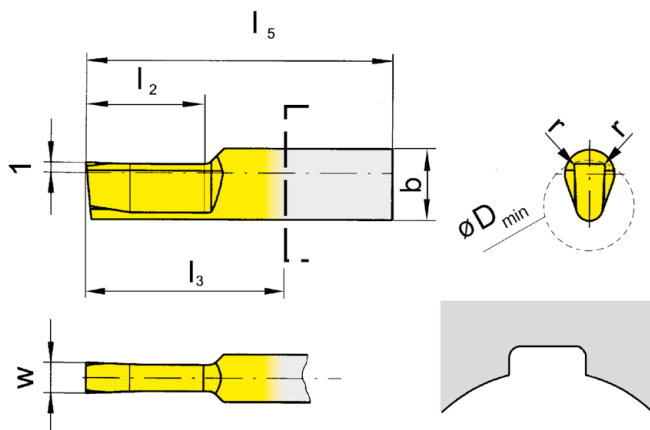
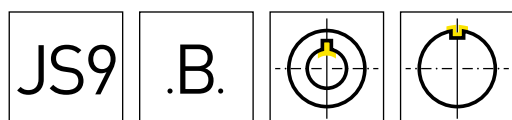


Nuance  
Leghe

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto                                                        | w     | b | $l_5$ | $l_2$ | $l_3$ | r   | $D_{min}$ | HIS    | AN25 |
|------------------------------------------------------------------------------------------|-------|---|-------|-------|-------|-----|-----------|--------|------|
| N105.0198.01.01.B1                                                                       | 1,982 | 7 | 30    | 12    | 18    | 0,1 | 6         | 105125 | ▲    |
| N105.0298.01.01.B1                                                                       | 2,989 | 7 | 30    | 12    | 18    | 0,1 | 6,5       | 105125 | ▲    |
| N105.0397.01.01.B1                                                                       | 3,983 | 7 | 35    | 15    | 23    | 0,1 | 6,5       | 105125 | ▲    |
| N110.0397.02.04.B1                                                                       | 3,983 | - | 60    | 25    | 34    | 0,2 | 9         | 110260 | ▲    |
| N110.0397.02.07.B1                                                                       | 3,983 | - | 75    | 40    | 49    | 0,2 | 9         | 110260 | ▲    |
| N110.0497.02.04.B1                                                                       | 4,983 | - | 60    | 25    | 34    | 0,2 | 9         | 110260 | ▲    |
| N110.0497.02.07.B1                                                                       | 4,983 | - | 75    | 40    | 49    | 0,2 | 9         | 110260 | ▲    |
| N110.0597.02.04.B1                                                                       | 5,983 | - | 60    | 25    | 34    | 0,2 | 10        | 110260 | Δ    |
| N110.0597.02.07.B1                                                                       | 5,983 | - | 75    | 40    | 49    | 0,2 | 10        | 110260 | Δ    |
| Recommandé pour: brochage conventionnel<br>Raccomandata per stozzatura cnc convenzionale |       |   |       |       |       |     |           |        | P ●  |
|                                                                                          |       |   |       |       |       |     |           |        | M o  |
|                                                                                          |       |   |       |       |       |     |           |        | K -  |
|                                                                                          |       |   |       |       |       |     |           |        | N -  |
|                                                                                          |       |   |       |       |       |     |           |        | S -  |
|                                                                                          |       |   |       |       |       |     |           |        | H -  |



Nuance  
Leghe

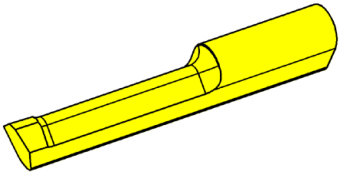
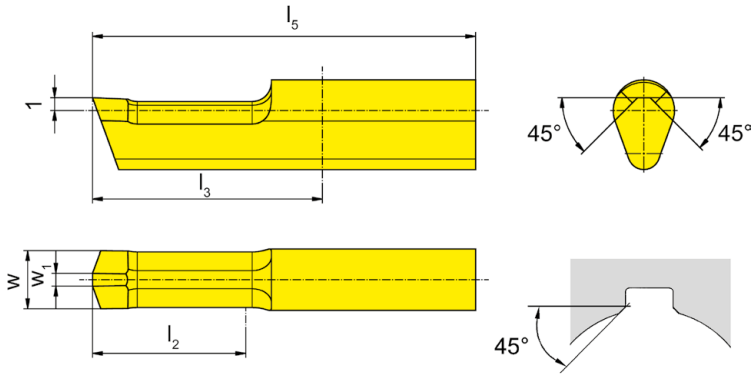
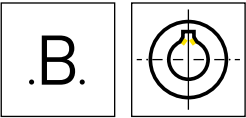
▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto | w    | b | $l_5$ | $l_2$ | $l_3$ | r   | $D_{min}$ | HIS    | AN25 |
|-----------------------------------|------|---|-------|-------|-------|-----|-----------|--------|------|
| N105.0200.01.01.B1                | 2    | 7 | 30    | 12    | 18    | 0,1 | 6         | 105125 | ▲    |
| N105.0300.01.01.B1                | 3    | 7 | 30    | 12    | 18    | 0,1 | 6,5       | 105125 | ▲    |
| N105.0400.01.01.B1                | 4    | 7 | 35    | 15    | 23    | 0,1 | 6,5       | 105125 | ▲    |
| N105.0400.02.01.B1                | 4    | 7 | 35    | 15    | 23    | 0,2 | 6,5       | 105125 | ▲    |
| N110.0400.02.04.B1                | 4,01 | - | 60    | 25    | 34    | 0,2 | 9         | 110260 | ▲    |
| N110.0400.02.07.B1                | 4,01 | - | 75    | 40    | 49    | 0,2 | 9         | 110260 | ▲    |
| N110.0500.02.04.B1                | 5,01 | - | 60    | 25    | 34    | 0,2 | 9         | 110260 | ▲    |
| N110.0500.02.07.B1                | 5,01 | - | 75    | 40    | 49    | 0,2 | 9         | 110260 | ▲    |
| N110.0600.02.04.B1                | 6,01 | - | 60    | 25    | 34    | 0,2 | 10        | 110260 | Δ    |
| N110.0600.02.07.B1                | 6,01 | - | 75    | 40    | 49    | 0,2 | 10        | 110260 | Δ    |

Recommandé pour: brochage conventionnel  
Raccomandata per stozzatura cnc convenzionale

|   |   |
|---|---|
| P | ● |
| M | o |
| K | - |
| N | - |
| S | - |
| H | - |



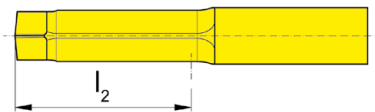
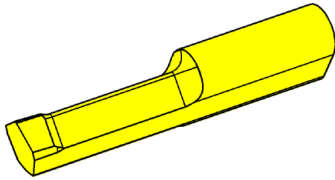
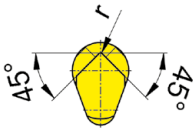
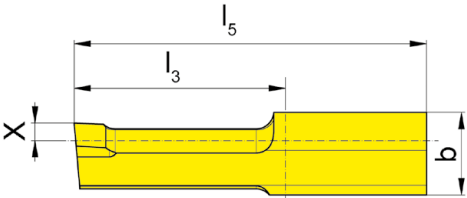
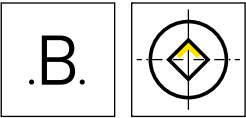
Nuance  
Leghe

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto                                                        | w   | b | w <sub>1</sub> | l <sub>5</sub> | l <sub>2</sub> | l <sub>3</sub> | D <sub>min</sub> | HIS    | AN25 |
|------------------------------------------------------------------------------------------|-----|---|----------------|----------------|----------------|----------------|------------------|--------|------|
| N105.4545.2.6.B1                                                                         | 4,5 | 7 | 1              | 30             | 12             | 18             | 6                | 105125 | ▲    |
| N105.4545.3.6.B1                                                                         | 4,5 | 7 | 1              | 35             | 20             | 23             | 6                | 105125 | ▲    |
| N110.4545.4.9.B1                                                                         | 6,3 | - | 2              | 60             | 25             | 34             | 9                | 110260 | ▲    |
| N110.4545.7.9.B1                                                                         | 6,3 | - | 2              | 75             | 40             | 49             | 9                | 110260 | ▲    |
| Recommandé pour: brochage conventionnel<br>Raccomandata per stozzatura cnc convenzionale |     |   |                |                |                |                |                  |        | P ●  |
|                                                                                          |     |   |                |                |                |                |                  |        | M o  |
|                                                                                          |     |   |                |                |                |                |                  |        | K -  |
|                                                                                          |     |   |                |                |                |                |                  |        | N -  |
|                                                                                          |     |   |                |                |                |                |                  |        | S -  |
|                                                                                          |     |   |                |                |                |                |                  |        | H -  |



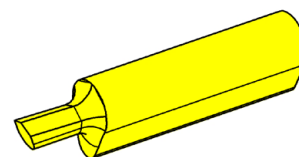
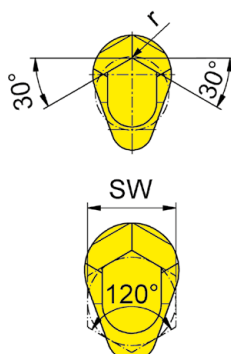
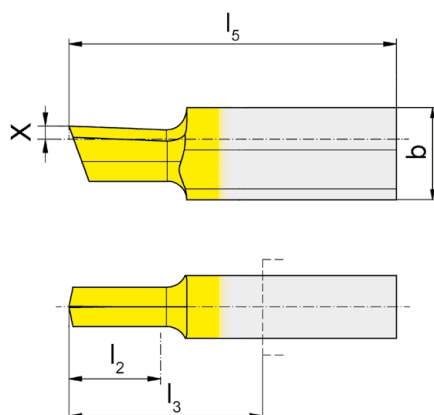
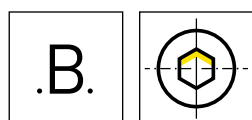


Nuance  
Leghe

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto                                                        | SW    | b | l <sub>5</sub> | l <sub>2</sub> | l <sub>3</sub> | r   | X   | D <sub>min</sub> | HIS    | AN25 |
|------------------------------------------------------------------------------------------|-------|---|----------------|----------------|----------------|-----|-----|------------------|--------|------|
| N105.SQ.0405.1.B1                                                                        | 4-5   | 7 | 25             | 10             | 13             | 0,2 | 1,5 | 4,1              | 105125 | ▲    |
| N105.SQ.0506.1.B1                                                                        | 5-6   | 7 | 30             | 12             | 18             | 0,2 | 1,5 | 5,1              | 105125 | ▲    |
| N105.SQ.0608.2.B1                                                                        | 6-8   | 7 | 30             | 15             | 18             | 0,2 | 1,5 | 6,1              | 105125 | ▲    |
| N110.SQ.0810.2.B1                                                                        | 8-10  | - | 45             | 15             | 19             | 0,2 | 2,5 | 8,1              | 110260 | ▲    |
| N110.SQ.1013.2.B1                                                                        | 10-13 | - | 45             | 15             | 19             | 0,2 | 2,5 | 10,2             | 110260 | ▲    |
| Recommandé pour: brochage conventionnel<br>Raccomandata per stozzatura cnc convenzionale |       |   |                |                |                |     |     |                  |        | P ●  |
|                                                                                          |       |   |                |                |                |     |     |                  |        | M o  |
|                                                                                          |       |   |                |                |                |     |     |                  |        | K -  |
|                                                                                          |       |   |                |                |                |     |     |                  |        | N -  |
|                                                                                          |       |   |                |                |                |     |     |                  |        | S -  |
|                                                                                          |       |   |                |                |                |     |     |                  |        | H -  |



Nuance  
Leghe

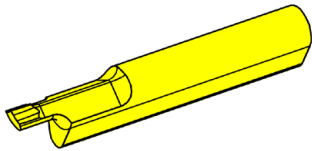
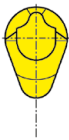
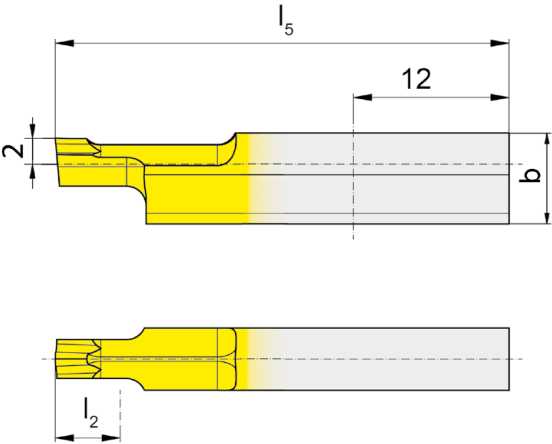
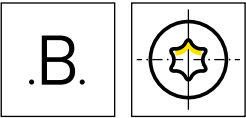
▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto | SW        | $l_5$ | $l_2$ | $l_3$ | r    | Trou borgne<br>Foro cieco | X   | HIS    | AN25 |
|-----------------------------------|-----------|-------|-------|-------|------|---------------------------|-----|--------|------|
| <b>N105.SW20.20.01.B1</b>         | 2,0-2,0   | 25    | 4     | 13    | 0,05 | SW                        | 1   | 105125 | ▲    |
| <b>N105.SW25.25.01.B1</b>         | 2,5-2,9   | 25    | 4     | 13    | 0,05 | SW                        | 1   | 105125 | ▲    |
| <b>N105.SW30.30.01.B1</b>         | 2,9-3,5   | 25    | 4,5   | 13    | 0,05 | SW                        | 1   | 105125 | ▲    |
| <b>N105.SW35.35.01.B1</b>         | 3,5-4,0   | 25    | 5,5   | 13    | 0,05 | SW                        | 1   | 105125 | ▲    |
| <b>N105.SW40.40.01.B1</b>         | 4,0-4,5   | 25    | 6     | 13    | 0,1  | SW                        | 1   | 105125 | ▲    |
| <b>N105.SW45.45.01.B1</b>         | 4,5-5,0   | 25    | 7     | 13    | 0,1  | SW                        | 1   | 105125 | ▲    |
| <b>N105.SW56.56.01.B1</b>         | 5,0-8,0   | 25    | 9     | 13    | 0,1  | SW                        | 1   | 105125 | ▲    |
| <b>N105.SW80.80.01.B1</b>         | 8,0-10,0  | 30    | 12    | 18    | 0,1  | SW+0,1                    | 1   | 105125 | ▲    |
| <b>N110.SW14.14.03.B1</b>         | 10,0-14,0 | 55    | 20    | 29    | 0,2  | SW+0,1                    | 1,5 | 110260 | ▲    |
| <b>N110.SW16.16.04.B1</b>         | 14,0-18,0 | 55    | 25    | 29    | 0,2  | SW+0,1/<br>SW+0,2         | 2   | 110260 | ▲    |

Recommandé pour: brochage conventionnel  
Raccomandata per stozzatura cnc convenzionale

|   |   |
|---|---|
| P | ● |
| M | o |
| K | - |
| N | - |
| S | - |
| H | - |



Nuance  
Leghe

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| N° de commande<br>Codice prodotto                                                        | b | l <sub>5</sub> | l <sub>2</sub> | Trou borgne<br>Foro cieco | HIS    | AN25 |
|------------------------------------------------------------------------------------------|---|----------------|----------------|---------------------------|--------|------|
| N105.TX15.24.03.B1                                                                       | 7 | 35             | 4              | 2,3                       | 105125 | ▲    |
| N105.TX20.28.03.B1                                                                       | 7 | 35             | 4              | 2,8                       | 105125 | ▲    |
| N105.TX25.32.03.B1                                                                       | 7 | 35             | 5              | 3,1                       | 105125 | ▲    |
| N105.TX30.40.03.B1                                                                       | 7 | 35             | 5              | 4                         |        | ▲    |
| Recommandé pour: brochage conventionnel<br>Raccomandata per stozzatura cnc convenzionale |   |                |                |                           |        | P ●  |
|                                                                                          |   |                |                |                           |        | M o  |
|                                                                                          |   |                |                |                           |        | K -  |
|                                                                                          |   |                |                |                           |        | N -  |
|                                                                                          |   |                |                |                           |        | S -  |
|                                                                                          |   |                |                |                           |        | H -  |

**Brochage**

Stozzatura

| Nw | Tolérance<br>Tolleranza | Largeur<br>Larghezza | D <sub>min</sub> | l <sub>2</sub> | Plaquette<br>Inserto<br>...A2/...B1 | Porte outils<br>Portainserito |
|----|-------------------------|----------------------|------------------|----------------|-------------------------------------|-------------------------------|
| 2  | C11                     | 2,11                 | 6                | 12             | N105.0210.2.08. ...                 | SB105...                      |
| 3  | C11                     | 3,11                 | 6,5              | 12             | N105.0310.2.10. ...                 | SB105...                      |
| 3  | C11                     | 3,11                 | 6,5              | 12             | N105.0310.2.13. ...                 | SB105...                      |
| 4  | C11                     | 4,14                 | 6,5              | 12             | N105.0410.2.16. ...                 | SB105...                      |
| 4  | C11                     | 4,14                 | 9                | 25             | N110.0410.05.04. ...                | SB110...                      |
| 4  | C11                     | 4,14                 | 9                | 40             | N110.0410.05.07. ...                | SB110...                      |
| 5  | C11                     | 5,14                 | 9                | 25             | N110.0510.05.04. ...                | SB110...                      |
| 5  | C11                     | 5,14                 | 9                | 40             | N110.0510.05.07. ...                | SB110...                      |
| 6  | C11                     | 6,14                 | 10               | 25             | N110.0610.05.04. ...                | SB110...                      |
| 6  | C11                     | 6,14                 | 10               | 40             | N110.0610.05.07. ...                | SB110...                      |
|    |                         |                      |                  |                |                                     |                               |
| 2  | D10                     | 2,055                | 6                | 12             | N105.0205.01.01. ...                | SB105...                      |
| 3  | D10                     | 3,055                | 6,5              | 12             | N105.0305.01.01. ...                | SB105...                      |
| 3  | D10                     | 4,073                | 6,5              | 15             | N105.0407.01.01. ...                | SB105...                      |
| 4  | D10                     | 4,073                | 9                | 25             | N110.0407.02.04. ...                | SB105...                      |
| 4  | D10                     | 4,073                | 9                | 40             | N110.0407.02.07. ...                | SB110...                      |
| 5  | D10                     | 5,073                | 9                | 25             | N110.0507.02.04. ...                | SB110...                      |
| 5  | D10                     | 5,073                | 9                | 40             | N110.0507.02.07. ...                | SB110...                      |
| 6  | D10                     | 6,073                | 10               | 25             | N110.0607.02.04. ...                | SB110...                      |
| 6  | D10                     | 6,073                | 10               | 40             | N110.0607.02.07. ...                | SB110...                      |
|    |                         |                      |                  |                |                                     |                               |
| 2  | H9                      | 2,02                 | 6                | 12             | N105.0202.01.01. ...                | SB105...                      |
| 3  | H9                      | 3,02                 | 6,5              | 12             | N105.0302.01.01. ...                | SB105...                      |
| 4  | H9                      | 4,025                | 6,5              | 15             | N105.0402.01.01. ...                | SB105...                      |
| 4  | H9                      | 4,025                | 9                | 25             | N110.0402.02.04. ...                | SB110...                      |
| 4  | H9                      | 4,025                | 9                | 40             | N110.0402.02.07. ...                | SB110...                      |
| 5  | H9                      | 5,025                | 9                | 25             | N110.0502.02.04. ...                | SB110...                      |
| 5  | H9                      | 5,025                | 9                | 40             | N110.0502.02.07. ...                | SB110...                      |
| 6  | H9                      | 6,025                | 10               | 25             | N110.0602.02.04. ...                | SB110...                      |
| 6  | H9                      | 6,025                | 10               | 40             | N110.0602.02.07. ...                | SB110...                      |
|    |                         |                      |                  |                |                                     |                               |
| 2  | P9                      | 1,982                | 6                | 12             | N105.0198.01.01. ...                | SB105...                      |
| 3  | P9                      | 2,989                | 6,5              | 12             | N105.0298.01.01. ...                | SB105...                      |
| 4  | P9                      | 3,983                | 6,5              | 15             | N105.0397.01.01. ...                | SB105...                      |
| 4  | P9                      | 3,983                | 9                | 25             | N110.0397.02.04. ...                | SB110...                      |
| 4  | P9                      | 3,983                | 9                | 40             | N110.0397.02.07. ...                | SB110...                      |
| 5  | P9                      | 4,983                | 9                | 25             | N110.0497.02.04. ...                | SB110...                      |
| 5  | P9                      | 4,983                | 9                | 40             | N110.0497.02.07. ...                | SB110...                      |
| 6  | P9                      | 5,983                | 10               | 25             | N110.0597.02.04. ...                | SB110...                      |
| 6  | P9                      | 5,983                | 10               | 40             | N110.0597.02.07. ...                | SB110...                      |

## Brochage

Stozzatura

| Nw | Tolérance<br>Tolleranza | Largeur<br>Larghezza | D <sub>min</sub> | l <sub>2</sub> | Plaquette<br>Inserto<br>...A2/...B1 | Porte outils<br>Portainserito |
|----|-------------------------|----------------------|------------------|----------------|-------------------------------------|-------------------------------|
| 2  | JS9                     | 2                    | 6                | 12             | N105.0200.01.01. ...                | SB105...                      |
| 3  | JS9                     | 3                    | 6,5              | 12             | N105.0300.01.01. ...                | SB105...                      |
| 4  | JS9                     | 4                    | 6,5              | 15             | N105.0400.01.01. ...                | SB105...                      |
| 4  | JS9                     | 4                    | 6,5              | 15             | N105.0400.02.01. ...                | SB105...                      |
| 4  | JS9                     | 4,01                 | 9                | 25             | N110.0400.02.04. ...                | SB110...                      |
| 4  | JS9                     | 4,01                 | 9                | 40             | N110.0400.02.07. ...                | SB110...                      |
| 5  | JS9                     | 5,01                 | 9                | 25             | N110.0500.02.04. ...                | SB110...                      |
| 5  | JS9                     | 5,01                 | 9                | 40             | N110.0500.02.07. ...                | SB110...                      |
| 6  | JS9                     | 6,01                 | 10               | 25             | N110.0600.02.04. ...                | SB110...                      |
| 6  | JS9                     | 6,01                 | 10               | 40             | N110.0600.02.07. ...                | SB110...                      |

## Chanfreinage

Smussatura

| Largeur<br>Larghezza | Chanfrein<br>Smusso | D <sub>min</sub> | l <sub>2</sub> | Plaquette<br>Inserto<br>...A2/...B1 | Porte outils<br>Portainserito |
|----------------------|---------------------|------------------|----------------|-------------------------------------|-------------------------------|
| 4,5                  | 45x45               | 6                | 12             | N105.4545.2.6. ...                  | SB105                         |
| 4,5                  | 45x45               | 6                | 20             | N105.4545.3.6. ...                  | SB105...                      |
| 6,3                  | 45x45               | 9                | 25             | N110.4545.4.9. ...                  | SB110...                      |
| 6,3                  | 45x45               | 9                | 40             | N110.4545.7.9. ...                  | SB110...                      |

## Hexagone intérieur

Sedi Esagone

| SW          | D <sub>min</sub> | l <sub>2</sub> | Plaquette<br>Inserto<br>...A2/...B1 | Porte outils<br>Portainserito |
|-------------|------------------|----------------|-------------------------------------|-------------------------------|
| 2           | 2                | 4              | N105.SW20.20.01. ...                | SB105                         |
| 2,5 - 2,9   | 2,5              | 4              | N105.SW25.25.01. ...                | SB105...                      |
| 2,9 - 3,5   | 3                | 4,5            | N105.SW30.30.01. ...                | SB105...                      |
| 3,5 - 4,0   | 3,5              | 5,5            | N105.SW35.35.01. ...                | SB105...                      |
| 4,0 - 4,5   | 4                | 6              | N105.SW40.40.01. ...                | SB105...                      |
| 4,5 - 5,0   | 4,5              | 7              | N105.SW45.45.01. ...                | SB105...                      |
| 5,0 - 8,0   | 5                | 9              | N105.SW56.56.01. ...                | SB105...                      |
| 8,0 - 10,0  | 6,5              | 12             | N105.SW80.80.01. ...                | SB105...                      |
| 10,0 - 14,0 | 9                | 20             | N110.SW14.14.03. ...                | SB110...                      |
| 14,0 - 16,5 | 9                | 25             | N110.SW16.16.04. ...                | SB110...                      |

**Carré intérieur**

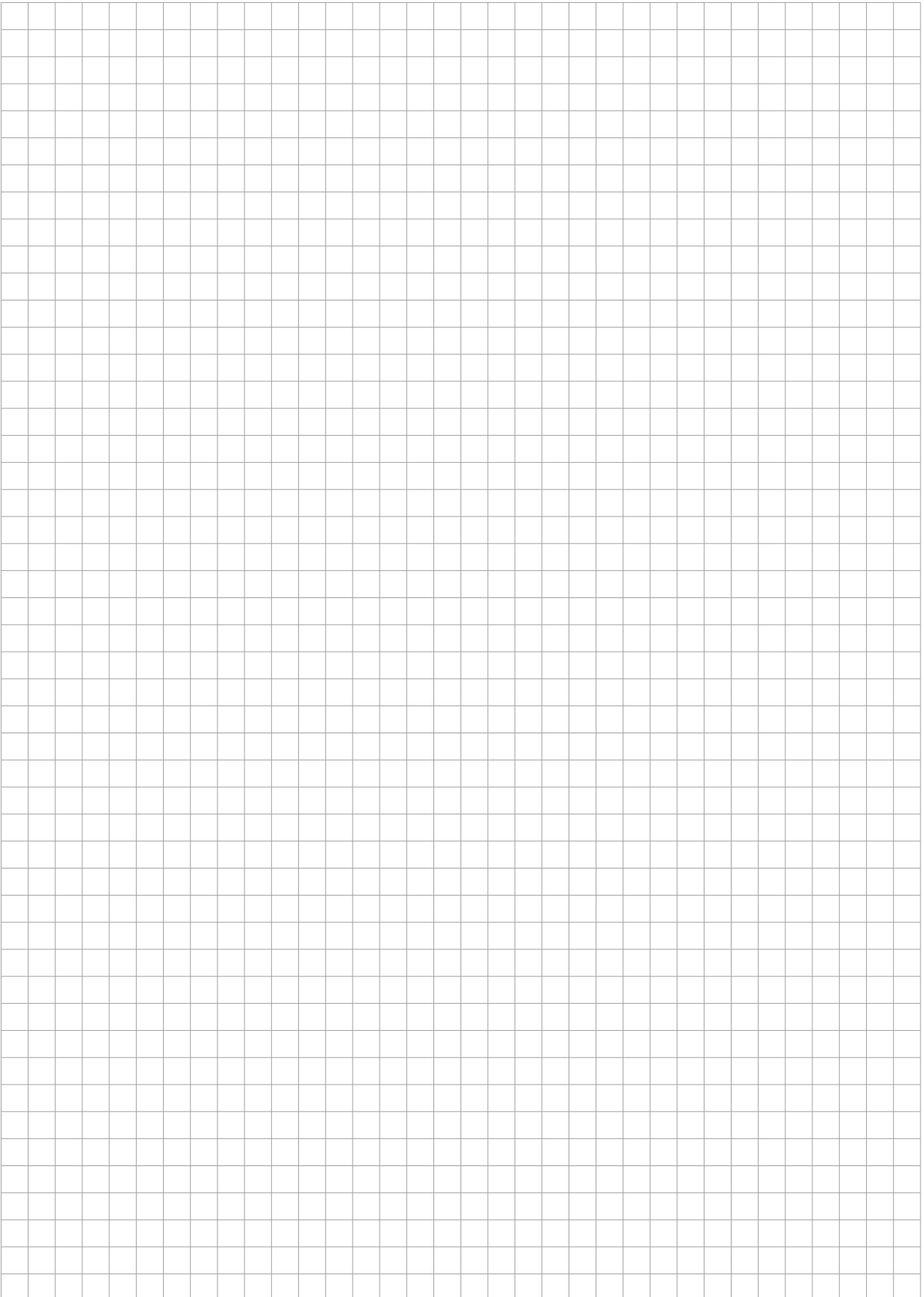
Stozzatura quadri

| SQ      | D <sub>min</sub> | l <sub>2</sub> | Plaquette<br>Inserto<br>...A2/...B1 | Porte outils<br>Portainserito |
|---------|------------------|----------------|-------------------------------------|-------------------------------|
| 4 - 5   | 4,1              | 10             | N105.SQ.0405.1. ...                 | SB105                         |
| 5 - 6   | 5,1              | 12             | N105.SQ.0506.1. ...                 | SB105...                      |
| 6 - 8   | 6,1              | 15             | N105.SQ.0608.2. ...                 | SB105...                      |
| 8 - 10  | 8,1              | 15             | N110.SQ.0810.2. ...                 | SB110...                      |
| 10 - 13 | 10,2             | 15             | N110.SQ.1013.2. ...                 | SB110...                      |

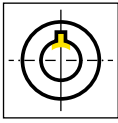
**Torx**

Torx

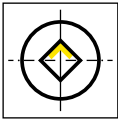
| Torx | D <sub>min</sub> | l <sub>2</sub> | Plaquette<br>Inserto<br>...A2/...B1 | Porte outils<br>Portainserito |
|------|------------------|----------------|-------------------------------------|-------------------------------|
| T15  | 2,3              | 4              | N105.TX15.24.03. ...                | SB105                         |
| T20  | 2,8              | 4              | N105.TX20.28.03. ...                | SB105...                      |
| T25  | 3,1              | 5              | N105.TX25.32.03. ...                | SB105...                      |
| T30  | 4                | 5              | N105.TX30.40.03. ...                | SB105...                      |



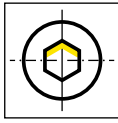
Porte outils  
Portainserito  
SHM117/SH117/  
H117/356



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764-772, 791

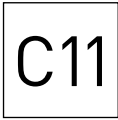


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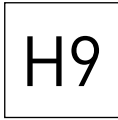
Plaquette  
Inserto  
S117



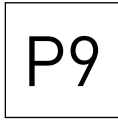
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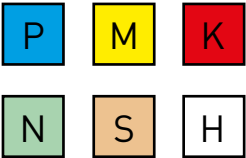
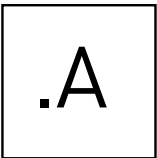
Vue d'ensemble  
Vista d'insieme

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Géométrie  
Geometria

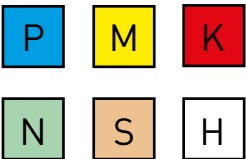
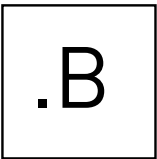
Matière  
Materiale

Usinage  
Lavorazione



Recommended for: Broaching units  
Recommandé pour: Unités de brochage

$ap = 0,20 - 0,15 \text{ mm}$



Recommandé pour: brochage conventionnel  
Raccomandata per stozzatura cnc convenzionale

$ap = 0,20 - 0,15 \text{ mm}$