

**274**



**Porte outils et plaquettes**

Largeur de gorge 0,5 - 3 mm

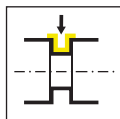
**Portainsero e inserti**

Larghezza della gola 0,5 - 3 mm

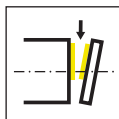
Géométries et avances  
Geometrie e avanzamenti

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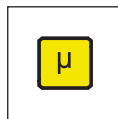
Porte outils  
Portainserito  
H274/RHC274/H274...E/  
H274...SF



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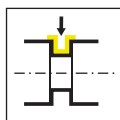


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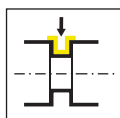
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Porte outils Graf  
Portainserito Graf  
974



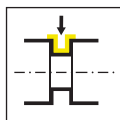
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Cartouche  
Cartuccia  
KT274/KTC274



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Cartouche Graf  
Cartuccia Graf  
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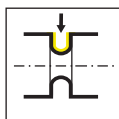


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Plaquette amovible  
Inserto  
S274/S274...E/S274...SF



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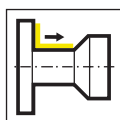
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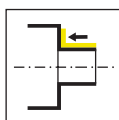
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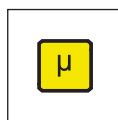
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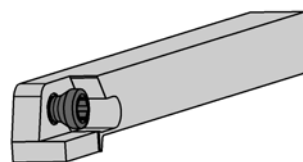
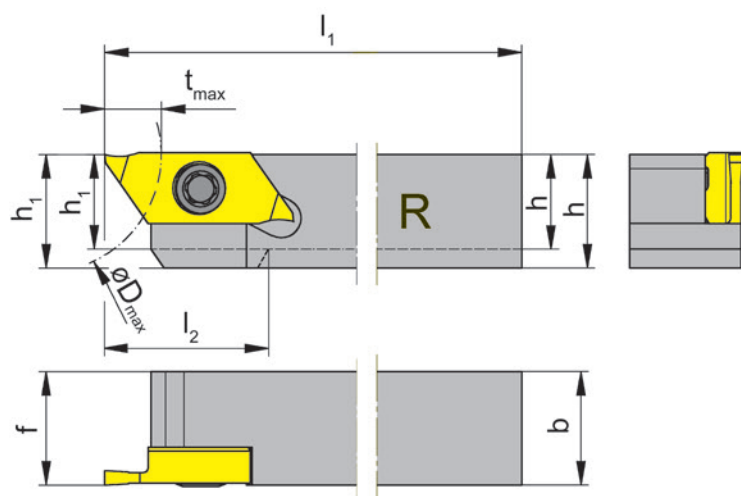
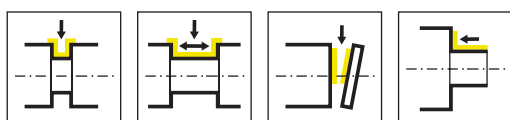


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| Géométrie<br>Geometria | Matière<br>Materiale                                                                                                 | Avance f [mm/trs]<br>Avanzamento f [mm/giro]                                                    | Usinage<br>Lavorazione    |
|------------------------|----------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|---------------------------|
|                        | <div> <div>P</div> <div>N</div> </div> <div> <div>M</div> <div>S</div> </div> <div> <div>K</div> <div>H</div> </div> | <div> <div>↓</div> <div>0,02-0,08</div> </div> <div> <div>↔</div> <div>0,02-0,04</div> </div>   | <div> </div> <div> </div> |
|                        | <div> <div>P</div> <div>N</div> </div> <div> <div>M</div> <div>S</div> </div> <div> <div>K</div> <div>H</div> </div> | <div> <div>↓</div> <div>0,05-0,15</div> </div>                                                  | <div> </div> <div> </div> |
|                        | <div> <div>P</div> <div>N</div> </div> <div> <div>M</div> <div>S</div> </div> <div> <div>K</div> <div>H</div> </div> | <div> <div>↓</div> <div>0,07-0,25</div> </div>                                                  | <div> </div> <div> </div> |
|                        | <div> <div>P</div> <div>N</div> </div> <div> <div>M</div> <div>S</div> </div> <div> <div>K</div> <div>H</div> </div> | <div> <div>↓</div> <div>0,02-0,10</div> </div> <div> <div>↔</div> <div>0,02-0,15</div> </div>   | <div> </div> <div> </div> |
|                        | <div> <div>P</div> <div>N</div> </div> <div> <div>M</div> <div>S</div> </div> <div> <div>K</div> <div>H</div> </div> | <div> <div>↓</div> <div>0,002-0,01</div> </div> <div> <div>↔</div> <div>0,002-0,02</div> </div> | <div> </div> <div> </div> |



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

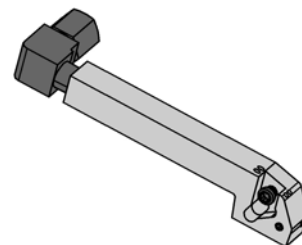
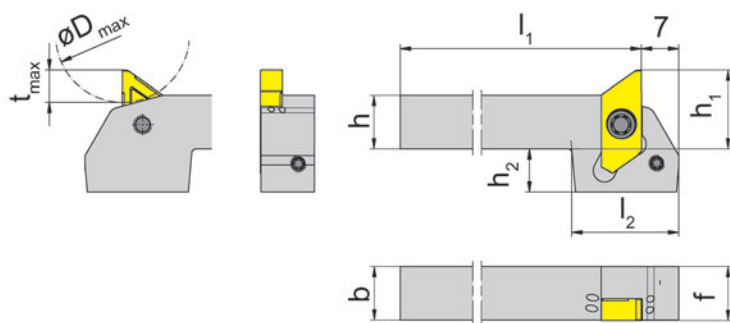
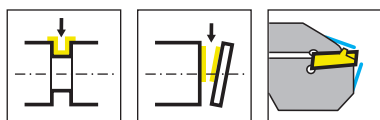
| Número de commande<br>Codice prodotto | h  | b  | l <sub>1</sub> | l <sub>2</sub> | h <sub>1</sub> | f  | t <sub>max</sub> | D <sub>max</sub> | HWS     |
|---------------------------------------|----|----|----------------|----------------|----------------|----|------------------|------------------|---------|
| RH274.0808.04                         | 8  | 8  | 100            | 16             | 8              | 8  | 6                | 25               | 274040R |
| RH274.1010.04                         | 10 | 10 | 100            | -              | 10             | 10 | 6                | 25               | 274040R |
| RH274.1212.04                         | 12 | 12 | 100            | -              | 12             | 12 | 6                | 25               | 274040R |
| RH274.1414.04                         | 14 | 14 | 100            | -              | 14             | 14 | 6                | 25               | 274040R |
| RH274.1616.04                         | 16 | 16 | 125            | -              | 16             | 16 | 6                | 25               | 274040R |
| RH274.2020.04                         | 20 | 20 | 125            | -              | 20             | 20 | 6                | 25               | 274040R |
| RH274.2525.04                         | 25 | 25 | 125            | -              | 25             | 25 | 6                | 25               | 274040R |
| LH274.0808.04                         | 8  | 8  | 100            | 16             | 8              | 8  | 6                | 25               | 274040L |
| LH274.1010.04                         | 10 | 10 | 100            | -              | 10             | 10 | 6                | 25               | 274040L |
| LH274.1212.04                         | 12 | 12 | 100            | -              | 12             | 12 | 6                | 25               | 274040L |
| LH274.1414.04                         | 14 | 14 | 100            | -              | 14             | 14 | 6                | 25               | 274040L |
| LH274.1616.04                         | 16 | 16 | 125            | -              | 16             | 16 | 6                | 25               | 274040L |
| LH274.2020.04                         | 20 | 20 | 125            | -              | 20             | 20 | 6                | 25               | 274040L |
| LH274.2525.04                         | 25 | 25 | 125            | -              | 25             | 25 | 6                | 25               | 274040L |

Pour porte-outil de dimension de carré de 8 x 8 mm avec décalage de la tête.  
Il Quadro 8x8 presenta una zona scaricata sul fronte.

## Pièces Détachées

Ricambi

| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| R/LH274.0808.04             | 030.350P.0744                       | T15PQ                                         |
| R/LH274...                  | 030.3509.T15P                       | T15PQ                                         |



L = version à gauche représentée

L = versione sinistra come in figura

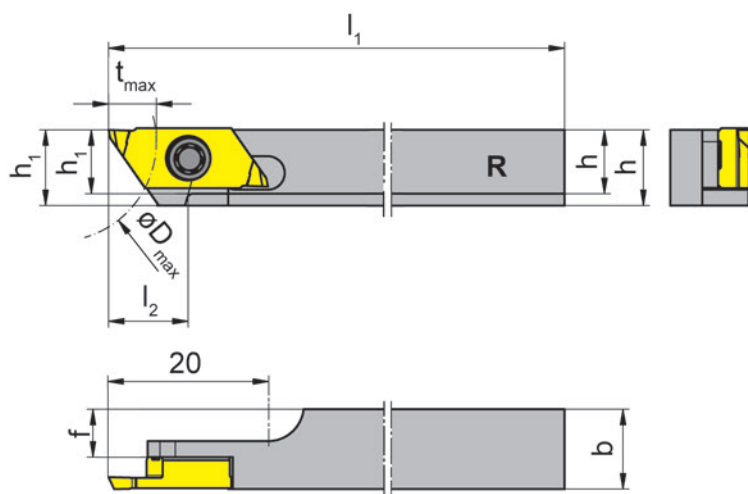
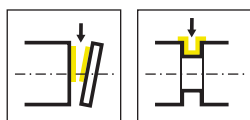
| Numéro de commande<br>Codice prodotto | h  | b  | l <sub>1</sub> | l <sub>2</sub> | h <sub>1</sub> | f  | t <sub>max</sub> | D <sub>max</sub> | h <sub>2</sub> | HWS     |
|---------------------------------------|----|----|----------------|----------------|----------------|----|------------------|------------------|----------------|---------|
| LH274.1010.3.Y.6.24.IK                | 10 | 10 | 73             | 20             | 14,7           | 10 | 6                | 25               | 8              | 274040L |
| LH274.1010.4.Y.6.24.IK                | 10 | 10 | 93             | 20             | 14,7           | 10 | 6                | 25               | 8              | 274040L |
| LH274.1212.3.Y.6.24.IK                | 12 | 12 | 73             | 20             | 16,7           | 12 | 6                | 25               | 6              | 274040L |
| LH274.1212.4.Y.6.24.IK                | 12 | 12 | 93             | 20             | 16,7           | 12 | 6                | 25               | 6              | 274040L |
| LH274.1616.3.Y.6.24.IK                | 16 | 16 | 73             | 20             | 20,7           | 16 | 6                | 25               | 2              | 274040L |
| LH274.1616.4.Y.6.24.IK                | 16 | 16 | 93             | 20             | 20,7           | 16 | 6                | 25               | 2              | 274040L |

## Pièces Détachées

Ricambi

| Porte outils<br>Portainsero | Arrosage<br>Lubrificazione | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® | Vis<br>Vite |
|-----------------------------|----------------------------|-------------------------------------|-----------------------------------------------|-------------|
| LH274....                   | 004.00.22                  | 030.3509.T15P                       | T15PQ                                         |             |
| LH274.1616...               | 004.00.16                  | 030.3509.T15P                       | T15PQ                                         | 004.00.26   |

L



R = version à droite représentée

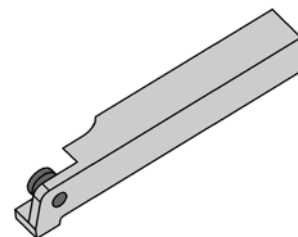
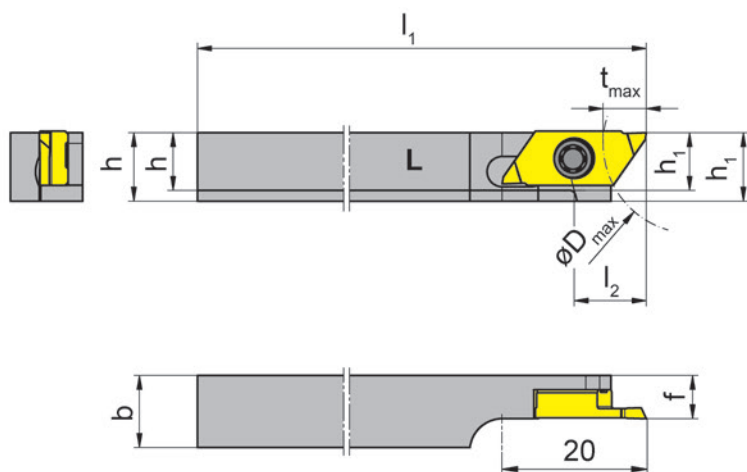
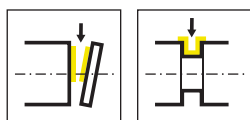
R = versione destra come in figura

| Numéro de commande<br>Codice prodotto | h  | b  | l <sub>1</sub> | l <sub>2</sub> | h <sub>1</sub> | f | t <sub>max</sub> | D <sub>max</sub> | HWS     |
|---------------------------------------|----|----|----------------|----------------|----------------|---|------------------|------------------|---------|
| RH274.0808.6.04                       | 8  | 8  | 100            | 10             | 9,5            | 4 | 6                | 25               | 274040R |
| RH274.1010.6.04                       | 10 | 10 | 100            | 10             | 9,5            | 6 | 6                | 25               | 274040R |
| RH274.1212.6.04                       | 12 | 12 | 100            | 10             | 9,5            | 8 | 6                | 25               | 274040R |

Pour porte-outil de dimension de carré de 8 x 8 mm avec décalage de la tête.

Il Quadro 8x8 presenta una zona scaricata sul fronte.

| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| RH274...                    | 030.350P.0981                       | T15PQ                                         |



L = version à gauche représentée

L = versione sinistra come in figura

| Número de commande<br>Codice prodotto | h  | b  | l <sub>1</sub> | l <sub>2</sub> | h <sub>1</sub> | f | t <sub>max</sub> | D <sub>max</sub> | HWS     |
|---------------------------------------|----|----|----------------|----------------|----------------|---|------------------|------------------|---------|
| <b>LH274.0808.6.04.M</b>              | 8  | 8  | 100            | 10             | 9,5            | 6 | 6                | 25               | 274040L |
| <b>LH274.1010.6.04.M</b>              | 10 | 10 | 100            | 10             | 9,5            | 6 | 6                | 25               | 274040L |
| <b>LH274.1212.6.04.M</b>              | 12 | 12 | 100            | 10             | 9,5            | 6 | 6                | 25               | 274040L |

Pour porte-outil de dimension de carré de 8 x 8 mm avec décalage de la tête.

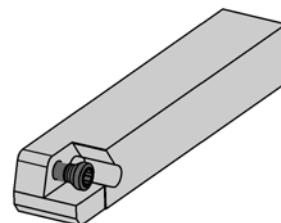
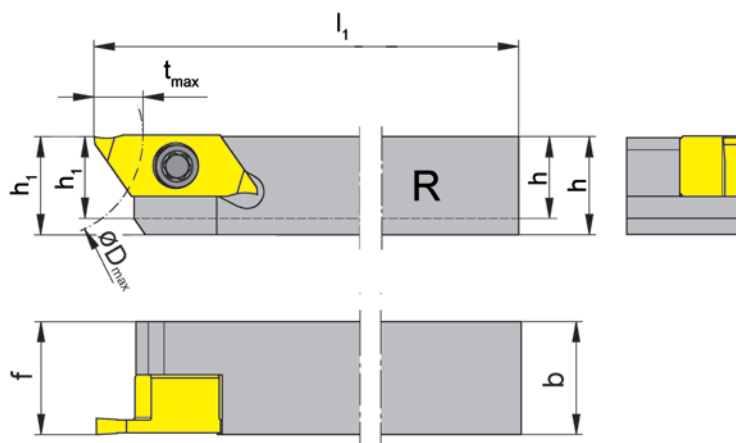
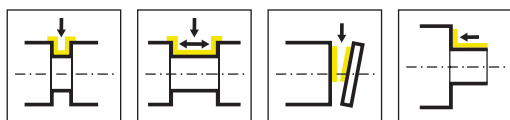
Il Quadro 8x8 presenta una zona scaricata sul fronte.

## Pièces Détachées

Ricambi

| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| LH274...                    | <b>030.350P.0981</b>                | <b>T15PQ</b>                                  |

**L**



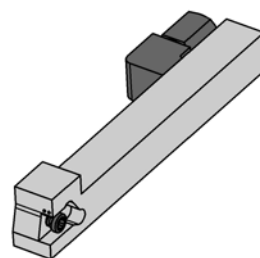
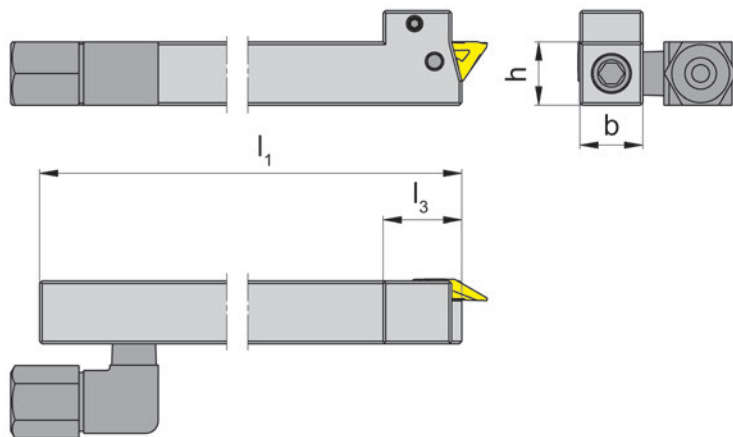
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

| Número de commande<br>Codice prodotto | h  | b  | l <sub>1</sub> | h <sub>1</sub> | f  | t <sub>max</sub> | D <sub>max</sub> | HWS     |
|---------------------------------------|----|----|----------------|----------------|----|------------------|------------------|---------|
| <b>RH274.1214.07</b>                  | 12 | 14 | 100            | 12             | 14 | 6                | 25               | 274070R |
| <b>RH274.1616.07</b>                  | 16 | 16 | 125            | 16             | 16 | 6                | 25               | 274070R |
| <b>LH274.1214.07</b>                  | 12 | 14 | 100            | 12             | 14 | 6                | 25               | 274070L |
| <b>LH274.1616.07</b>                  | 16 | 16 | 125            | 16             | 16 | 6                | 25               | 274070L |

Porte-outils pour largeurs spéciales resp. formes de plaquettes spéciales  
Portainserito specifico per inserti speciali sagomati

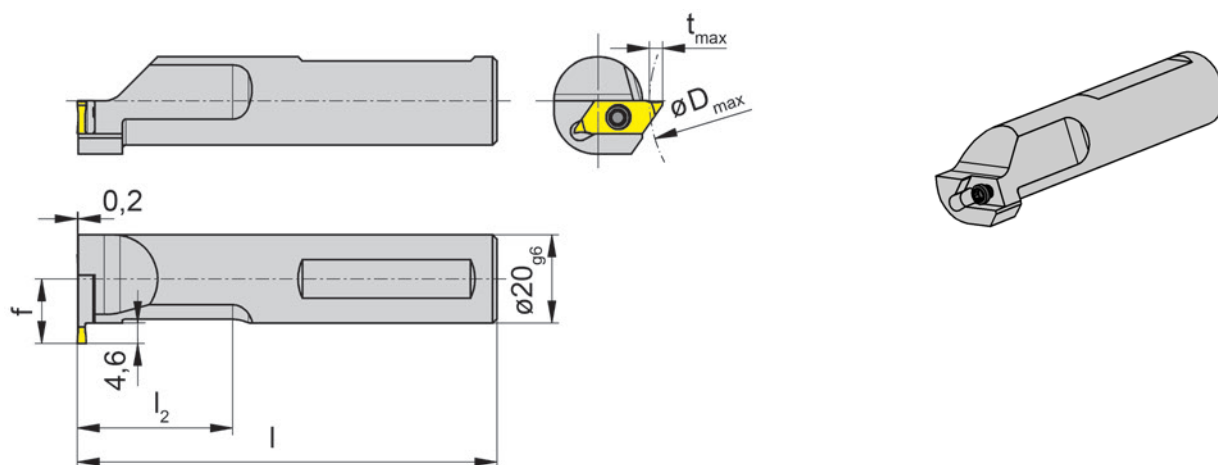
| Porte outils<br>Portainserito | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-------------------------------|-------------------------------------|-----------------------------------------------|
| R/LH274...                    | <b>030.3513.T15P</b>                | <b>T15PQ</b>                                  |



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

| Número de commande<br>Codice prodotto | h  | b  | $l_1$ | $l_3$ | HWS     |
|---------------------------------------|----|----|-------|-------|---------|
| 974.L.1012.04.IK                      | 10 | 12 | 100   | 15    | 274040L |
| 974.L.1212.04.IK                      | 12 | 12 | 100   | 15    | 274040L |
| 974.L.1616.04.IK                      | 16 | 16 | 100   | 15    | 274040L |
| 974.L.2020.04.IK                      | 20 | 20 | 100   | 15    | 274040L |
| 974.R.1012.04.IK                      | 10 | 12 | 100   | 15    | 274040R |
| 974.R.1212.04.IK                      | 12 | 12 | 100   | 15    | 274040R |
| 974.R.1616.04.IK                      | 16 | 16 | 100   | 15    | 274040R |
| 974.R.2020.04.IK                      | 20 | 20 | 100   | 15    | 274040R |



R = version à droite représentée

R = versione destra come in figura

| Numéro de commande<br>Codice prodotto | l  | l <sub>2</sub> | f    | t <sub>max</sub> | HWS     | HMS         |
|---------------------------------------|----|----------------|------|------------------|---------|-------------|
| <b>RHC274.0020.1.04</b>               | 95 | 35             | 14,6 | 6                | 274040L | Index Traub |

Profondeur de gorgee par rapport au ø de la pièce

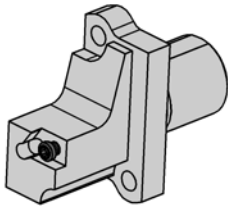
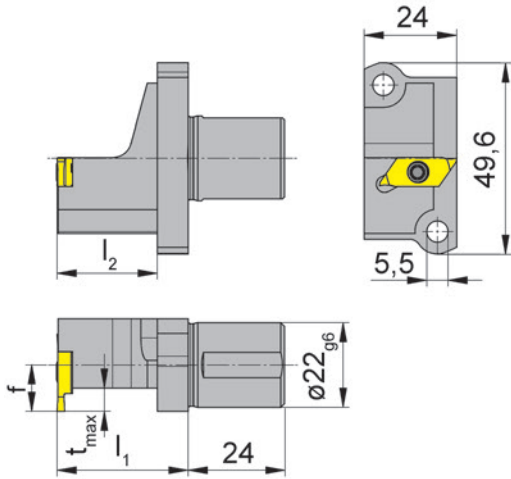
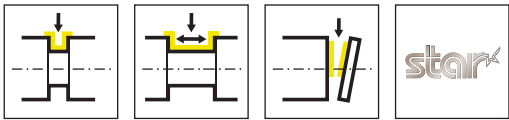
Profondità gola in funzione al ø del pezzo in lavorazione

| Dmax | tmax |
|------|------|
| 40   | 2    |
| 60   | 3    |
| 120  | 3,5  |

## Pièces Détachées

Ricambi

| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| RHC274.0020.1.04            | <b>030.3509.T15P</b>                | <b>T15PQ</b>                                  |



R = version à droite représentée  
R = versione destra come in figura

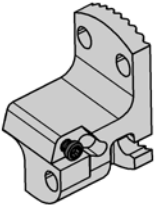
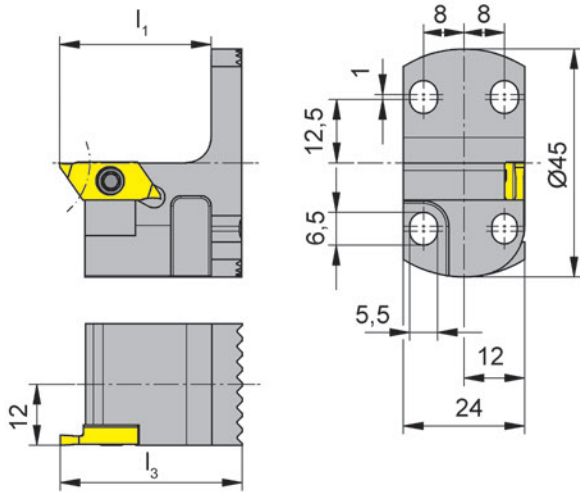
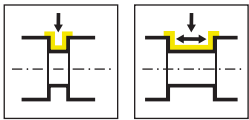
L = version à gauche  
L = versione sinistra a specchio

| Número de commande<br>Codice prodotto | f  | $l_1$ | $t_{max}$ | $l_2$ | HWS     | HMS  |
|---------------------------------------|----|-------|-----------|-------|---------|------|
| RH274.A022.09.04                      | 9  | 34    | 6         | 26    | 274040R | Star |
| RH274.A022.12.04                      | 12 | 34    | 6         | 26    | 274040L | Star |
| RH274.A022.16.04                      | 16 | 34    | 6         | 26    | 274040L | Star |
| RH274.A022.12.07                      | 12 | 34    | 6         | 26    | 274070L | Star |
| LH274.A022.09.04                      | 9  | 34    | 6         | 26    | 274040R | Star |
| LH274.A022.16.04                      | 16 | 34    | 6         | 26    | 274040R | Star |
| LH274.A022.09.07                      | 9  | 34    | 6         | 26    | 274070R | Star |
| LH274.A022.12.07                      | 12 | 34    | 6         | 26    | 274070R | Star |

pour machines types suisse Star  
per macchine fantina mobile Star

Pièces Détachées  
Ricambi

| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| R/LH274...                  | 030.3513.T15P                       | T15PQ                                         |



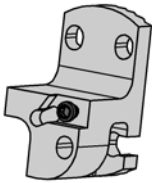
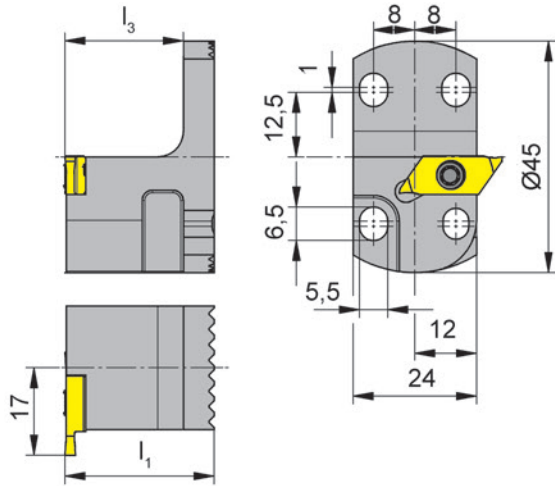
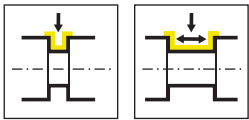
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

| Numéro de commande<br>Codice prodotto | L <sub>3</sub> | L <sub>1</sub> | HWS     |
|---------------------------------------|----------------|----------------|---------|
| <b>RKT274.2445.04</b>                 | 36             | 30             | 274040L |
| <b>LKT274.2445.04</b>                 | 36             | 30             | 274040R |

**Pièces Détachées**  
Ricambi

| Cartouche<br>Cartuccia | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|------------------------|-------------------------------------|-----------------------------------------------|
| R/LKT274.2445.04       | <b>030.3509.T15P</b>                | <b>T15PQ</b>                                  |

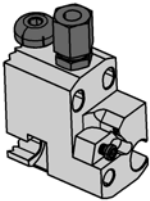
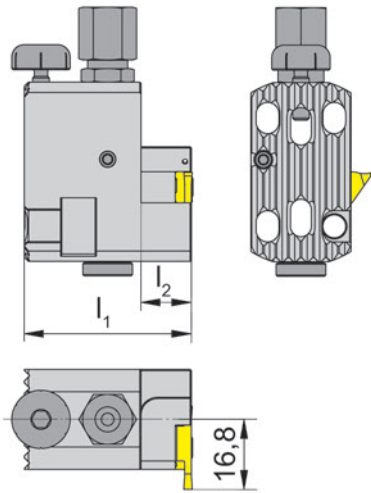


R = version à droite représentée  
R = versione destra come in figura

| Numéro de commande<br>Codice prodotto | L <sub>1</sub> | L <sub>3</sub> | HWS     |
|---------------------------------------|----------------|----------------|---------|
| RKTC274.2445.04                       | 29             | 23             | 274040L |

Pièces Détachées  
Ricambi

| Cartouche<br>Cartuccia | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|------------------------|-------------------------------------|-----------------------------------------------|
| RKTC274.2445.04        | 030.3509.T15P                       | T15PQ                                         |

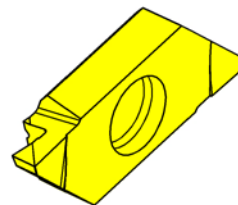
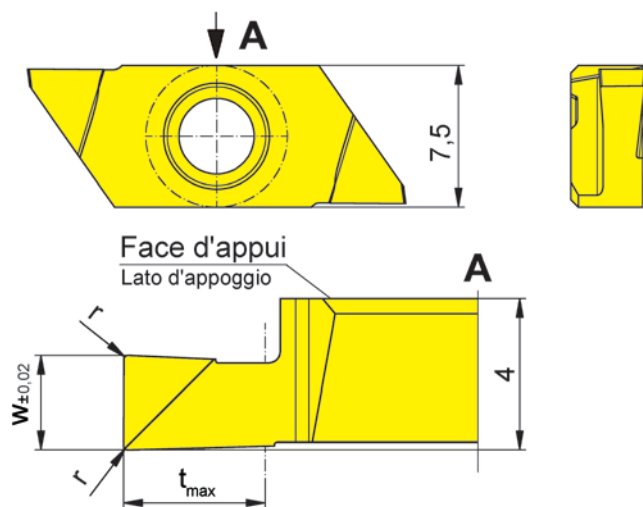
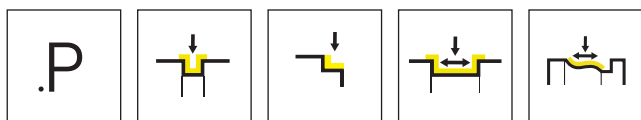


R = version à droite représentée  
R = versione destra come in figura

| Número de commande<br>Codice prodotto | L <sub>1</sub> | L <sub>2</sub> | HWS     |
|---------------------------------------|----------------|----------------|---------|
| R.76.IK                               | 40             | 12             | 274040R |

Pièces Détachées  
Ricambi

| Cartouche Graf<br>Cartuccia Graf | Arrosage<br>Lubrificazione | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|----------------------------------|----------------------------|-------------------------------------|-----------------------------------------------|
| R.76.IK                          | 004.00.19                  | 030.3509.T15P                       | T15PQ                                         |



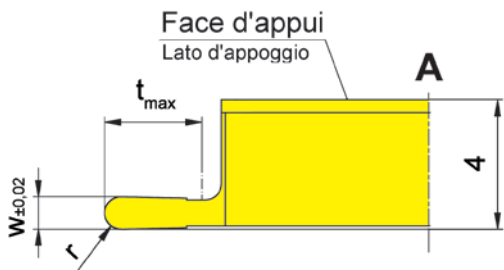
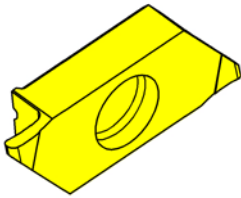
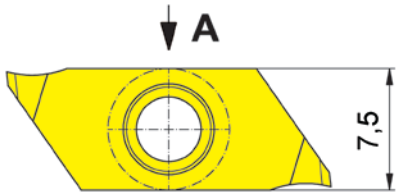
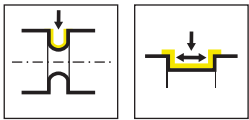
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Número de commande<br>Codice prodotto | w   | r    | t <sub>max</sub> | HIS     | IG35 | TH35 |
|---------------------------------------|-----|------|------------------|---------|------|------|
| RS274.0050.P0                         | 0,5 | -    | 1                | 274040R | ▲    | ▲    |
| RS274.0100.P0                         | 1   | -    | 2                | 274040R | ▲    | ▲    |
| RS274.0150.P0                         | 1,5 | 0,05 | 2,25             | 274040R | ▲    | ▲    |
| RS274.0200.P0                         | 2   | 0,05 | 3                | 274040R | ▲    | ▲    |
| RS274.0250.P0                         | 2,5 | 0,1  | 3,75             | 274040R | ▲    | ▲    |
| RS274.0300.P0                         | 3   | 0,1  | 4,5              | 274040R | ▲    | ▲    |
| LS274.0050.P0                         | 0,5 | -    | 1                | 274040L | ▲    | ▲    |
| LS274.0100.P0                         | 1   | -    | 2                | 274040L | ▲    | ▲    |
| LS274.0150.P0                         | 1,5 | 0,05 | 2,25             | 274040L | ▲    | ▲    |
| LS274.0200.P0                         | 2   | 0,05 | 3                | 274040L | Δ    | ▲    |
| LS274.0250.P0                         | 2,5 | 0,1  | 3,75             | 274040L | ▲    | ▲    |
| LS274.0300.P0                         | 3   | 0,1  | 4,5              | 274040L | Δ    | ▲    |
|                                       |     |      |                  |         | P    | -    |
|                                       |     |      |                  |         | M    | •    |
|                                       |     |      |                  |         | K    | -    |
|                                       |     |      |                  |         | N    | -    |
|                                       |     |      |                  |         | S    | •    |
|                                       |     |      |                  |         | H    | -    |



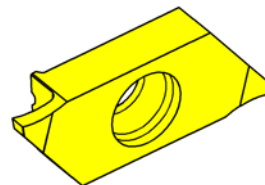
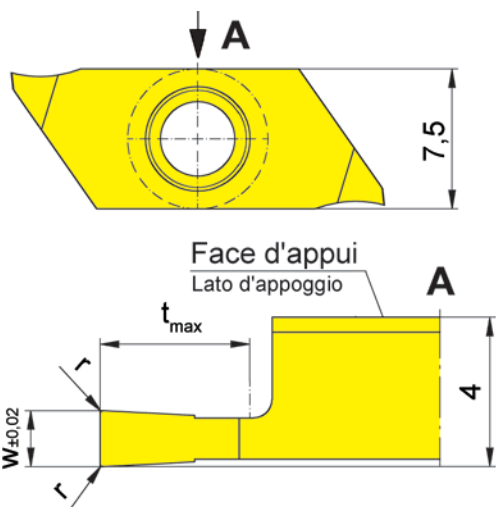
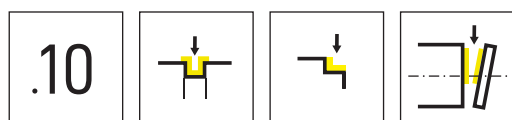
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | r    | t <sub>max</sub> | HIS     | Nuance<br>Leghe |      |
|---------------------------------------|-----|------|------------------|---------|-----------------|------|
|                                       |     |      |                  |         | IG35            | TH35 |
| RS274.0205.01.10                      | 0,5 | 0,25 | 1,5              | 274040R | ▲               | ▲    |
| RS274.0510.03.10                      | 1   | 0,5  | 3                | 274040R | ▲               | ▲    |
| RS274.1020.04.10                      | 2   | 1    | 4                | 274040R | ▲               | ▲    |
| LS274.0205.01.10                      | 0,5 | 0,25 | 1,5              | 274040L | ▲               | ▲    |
| LS274.0510.03.10                      | 1   | 0,5  | 3                | 274040L | ▲               | ▲    |
| LS274.1020.04.10                      | 2   | 1    | 4                | 274040L | Δ               | ▲    |
|                                       |     |      |                  |         | P               | -    |
|                                       |     |      |                  |         | M               | •    |
|                                       |     |      |                  |         | K               | -    |
|                                       |     |      |                  |         | N               | -    |
|                                       |     |      |                  |         | S               | •    |
|                                       |     |      |                  |         | H               | -    |



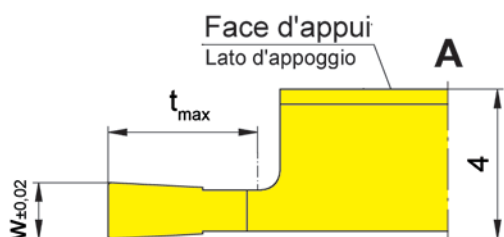
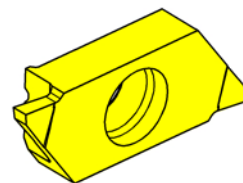
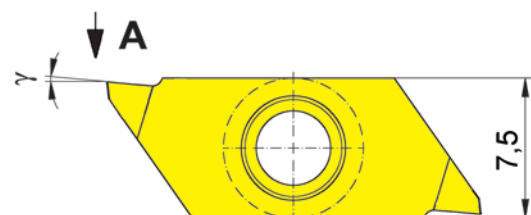
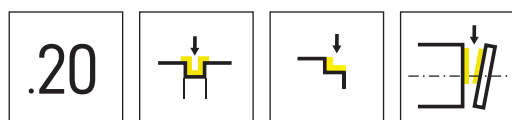
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | r    | t <sub>max</sub> | HIS     | IG35 | TH35 |
|---------------------------------------|-----|------|------------------|---------|------|------|
| RS274.0050.01.10                      | 0,5 | 0,05 | 1,5              | 274040R | ▲    | ▲    |
| RS274.0070.02.10                      | 0,7 | 0,05 | 2                | 274040R | ▲    | ▲    |
| RS274.0080.03.10                      | 0,8 | 0,05 | 3                | 274040R | ▲    | ▲    |
| RS274.0100.03.10                      | 1   | 0,05 | 3                | 274040R | ▲    | ▲    |
| RS274.0120.03.10                      | 1,2 | 0,05 | 3                | 274040R | ▲    | ▲    |
| RS274.0150.04.10                      | 1,5 | 0,05 | 4                | 274040R | ▲    | ▲    |
| RS274.0150.06.10                      | 1,5 | 0,05 | 6                | 274040R | ▲    | ▲    |
| RS274.0200.04.10                      | 2   | 0,05 | 4                | 274040R | ▲    | ▲    |
| RS274.0200.06.10                      | 2   | 0,05 | 6                | 274040R | ▲    | ▲    |
| LS274.0050.01.10                      | 0,5 | 0,05 | 1,5              | 274040L | ▲    | ▲    |
| LS274.0070.02.10                      | 0,7 | 0,05 | 2                | 274040L | Δ    | Δ    |
| LS274.0080.03.10                      | 0,8 | 0,05 | 3                | 274040L | ▲    | ▲    |
| LS274.0100.03.10                      | 1   | 0,05 | 3                | 274040L | ▲    | ▲    |
| LS274.0120.03.10                      | 1,2 | 0,05 | 3                | 274040L | ▲    | ▲    |
| LS274.0150.04.10                      | 1,5 | 0,05 | 4                | 274040L | ▲    | ▲    |
| LS274.0150.06.10                      | 1,5 | 0,05 | 6                | 274040L | ▲    | ▲    |
| LS274.0200.04.10                      | 2   | 0,05 | 4                | 274040L | ▲    | ▲    |
| LS274.0200.06.10                      | 2   | 0,05 | 6                | 274040L | ▲    | ▲    |
|                                       |     |      |                  |         | P    | -    |
|                                       |     |      |                  |         | M    | -    |
|                                       |     |      |                  |         | K    | -    |
|                                       |     |      |                  |         | N    | -    |
|                                       |     |      |                  |         | S    | -    |
|                                       |     |      |                  |         | H    | -    |



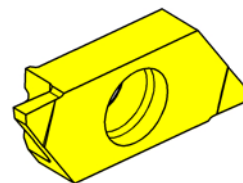
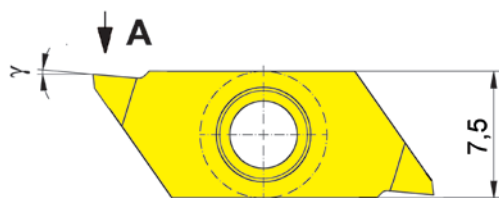
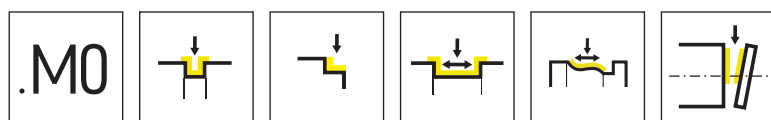
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Número de commande<br>Codice prodotto | w   | t <sub>max</sub> | γ  | HIS     | IG35 | TH35 |
|---------------------------------------|-----|------------------|----|---------|------|------|
| RS274.0050.01.20                      | 0,5 | 1,5              | 5° | 274040R | ▲    | ▲    |
| RS274.0070.02.20                      | 0,7 | 2                | 5° | 274040R | Δ    | ▲    |
| RS274.0080.03.20                      | 0,8 | 3                | 5° | 274040R | Δ    | ▲    |
| RS274.0100.03.20                      | 1   | 3                | 5° | 274040R | ▲    | ▲    |
| RS274.0120.03.20                      | 1,2 | 3                | 5° | 274040R | Δ    | ▲    |
| RS274.0150.04.20                      | 1,5 | 4                | 5° | 274040R | ▲    | ▲    |
| RS274.0150.06.20                      | 1,5 | 6                | 5° | 274040R | Δ    | Δ    |
| RS274.0200.04.20                      | 2   | 4                | 5° | 274040R | Δ    | ▲    |
| RS274.0200.06.20                      | 2   | 6                | 5° | 274040R | Δ    | ▲    |
| LS274.0050.01.20                      | 0,5 | 1,5              | 5° | 274040L | Δ    | ▲    |
| LS274.0070.02.20                      | 0,7 | 2                | 5° | 274040L | Δ    | ▲    |
| LS274.0080.03.20                      | 0,8 | 3                | 5° | 274040L | Δ    | Δ    |
| LS274.0100.03.20                      | 1   | 3                | 5° | 274040L | Δ    | Δ    |
| LS274.0120.03.20                      | 1,2 | 3                | 5° | 274040L | Δ    | Δ    |
| LS274.0150.04.20                      | 1,5 | 4                | 5° | 274040L | ▲    | ▲    |
| LS274.0150.06.20                      | 1,5 | 6                | 5° | 274040L | Δ    | ▲    |
| LS274.0200.04.20                      | 2   | 4                | 5° | 274040L | Δ    | Δ    |
| LS274.0200.06.20                      | 2   | 6                | 5° | 274040L | Δ    | Δ    |
|                                       |     |                  |    |         | P    | - ●  |
|                                       |     |                  |    |         | M    | ● ●  |
|                                       |     |                  |    |         | K    | - ●  |
|                                       |     |                  |    |         | N    | - ●  |
|                                       |     |                  |    |         | S    | ● ●  |
|                                       |     |                  |    |         | H    | - -  |



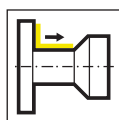
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

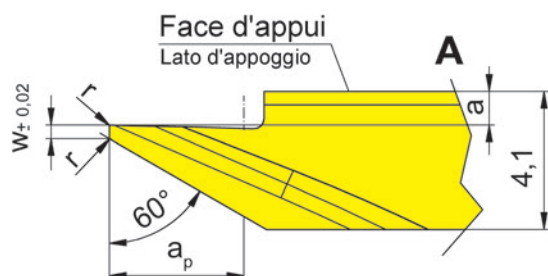
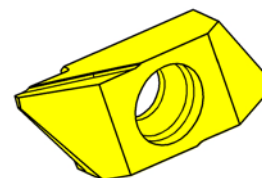
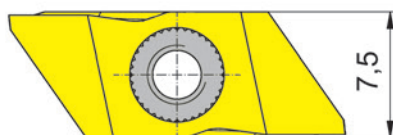
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Número de commande<br>Codice prodotto | w   | t <sub>max</sub> | γ  | HIS     | IG35 | TH35 |
|---------------------------------------|-----|------------------|----|---------|------|------|
| RS274.0050.01.M0                      | 0,5 | 1,5              | 0° | 274040R | Δ    | ▲    |
| RS274.0070.02.M0                      | 0,7 | 2                | 0° | 274040R | Δ    | Δ    |
| RS274.0080.03.M0                      | 0,8 | 3                | 0° | 274040R | Δ    | Δ    |
| RS274.0100.03.M0                      | 1   | 3                | 0° | 274040R | Δ    | ▲    |
| RS274.0120.03.M0                      | 1,2 | 3                | 0° | 274040R | Δ    | ▲    |
| RS274.0150.04.M0                      | 1,5 | 4                | 0° | 274040R | Δ    | Δ    |
| RS274.0150.06.M0                      | 1,5 | 6                | 0° | 274040R | Δ    | Δ    |
| RS274.0200.04.M0                      | 2   | 4                | 0° | 274040R | Δ    | Δ    |
| RS274.0200.06.M0                      | 2   | 6                | 0° | 274040R | Δ    | ▲    |
| LS274.0050.01.M0                      | 0,5 | 1,5              | 0° | 274040L | Δ    | Δ    |
| LS274.0070.02.M0                      | 0,7 | 2                | 0° | 274040L | ▲    |      |
| LS274.0080.03.M0                      | 0,8 | 3                | 0° | 274040L | Δ    | Δ    |
| LS274.0100.03.M0                      | 1   | 3                | 0° | 274040L | Δ    | Δ    |
| LS274.0120.03.M0                      | 1,2 | 3                | 0° | 274040L | Δ    | Δ    |
| LS274.0150.04.M0                      | 1,5 | 4                | 0° | 274040L | Δ    | Δ    |
| LS274.0150.06.M0                      | 1,5 | 6                | 0° | 274040L | Δ    | Δ    |
| LS274.0200.04.M0                      | 2   | 4                | 0° | 274040L | Δ    | Δ    |
| LS274.0200.06.M0                      | 2   | 6                | 0° | 274040L | Δ    | Δ    |
| P                                     | -   | ●                |    |         |      |      |
| M                                     | ●   | ●                |    |         |      |      |
| K                                     | -   | ●                |    |         |      |      |
| N                                     | -   | ●                |    |         |      |      |
| S                                     | ●   | ●                |    |         |      |      |
| H                                     | -   | -                |    |         |      |      |



↓ A



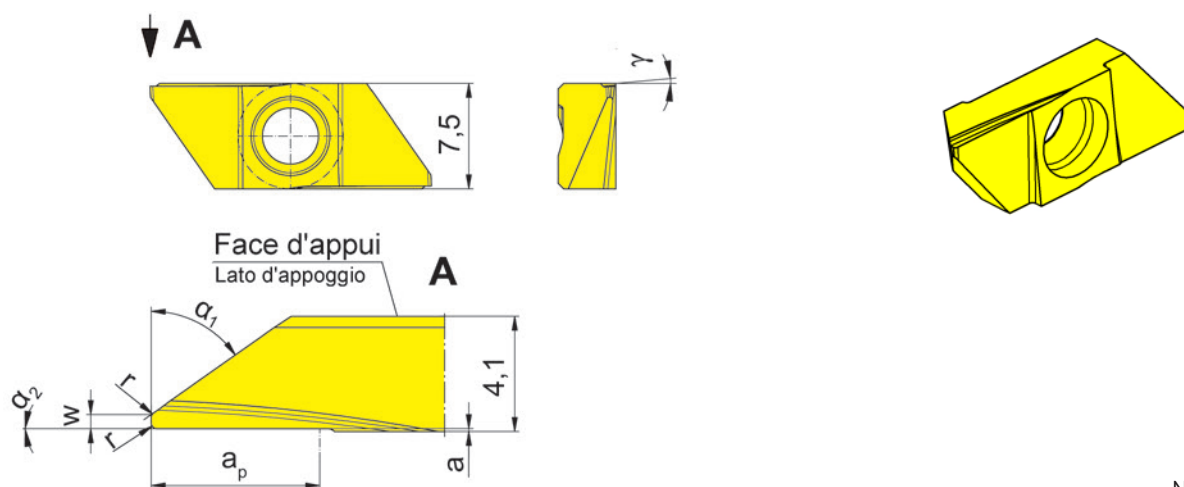
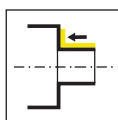
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Número de commande<br>Codice prodotto | w   | r    | a    | γ   | a <sub>p</sub> | HIS     |   | IG35 | TH35 |
|---------------------------------------|-----|------|------|-----|----------------|---------|---|------|------|
| RS274.0060.04.10                      | -   | 0,05 | 1    | 15° | 4              | 274040R | ▲ | ▲    | ▲    |
| RS274.0460.04.10                      | 0,4 | 0,05 | 1    | 15° | 4              | 274040R | ▲ | ▲    | ▲    |
| RS274.0460.04.M0                      | 0,4 | 0,05 | 1    | 0°  | 4              | 274040R | Δ | Δ    | Δ    |
| RS274.0560.06.11                      | 0,5 | 0,1  | 0,05 | 15° | 6              | 274040R | ▲ | ▲    | ▲    |
| LS274.0060.04.10                      | -   | 0,05 | 1    | 15° | 4              | 274040L | Δ | Δ    | Δ    |
| LS274.0460.04.10                      | 0,4 | 0,05 | 1    | 15° | 4              | 274040L | ▲ | ▲    | ▲    |
| LS274.0460.04.M0                      | 0,4 | 0,05 | 1    | 0°  | 4              | 274040L | Δ | Δ    | Δ    |
| LS274.0560.06.11                      | 0,5 | 0,1  | 0,05 | 15° | 6              | 274040L | ▲ | ▲    | ▲    |
|                                       |     |      |      |     |                |         | P | -    | ●    |
|                                       |     |      |      |     |                |         | M | ●    | ●    |
|                                       |     |      |      |     |                |         | K | -    | ●    |
|                                       |     |      |      |     |                |         | N | -    | ●    |
|                                       |     |      |      |     |                |         | S | ●    | ●    |
|                                       |     |      |      |     |                |         | H | -    | -    |



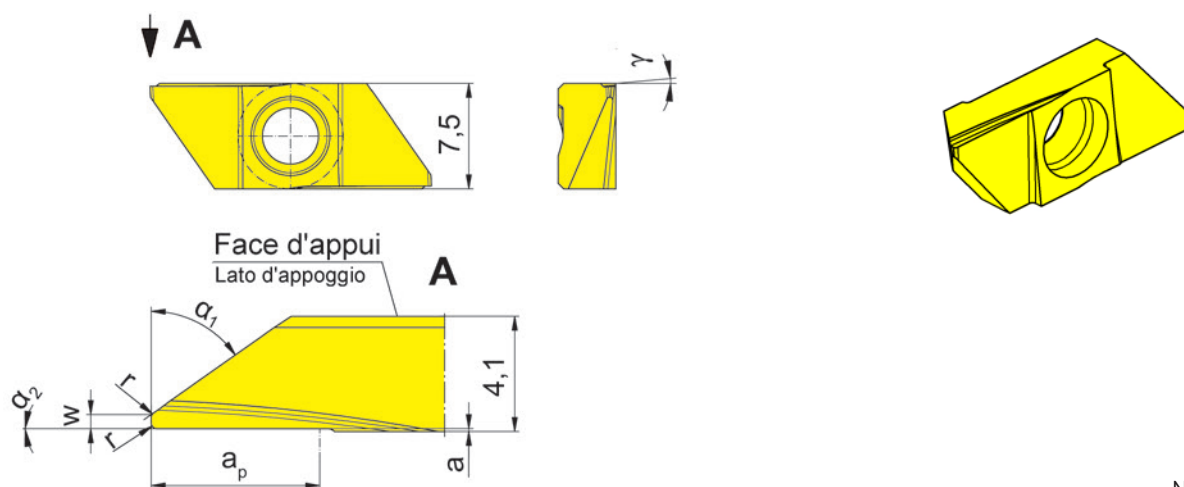
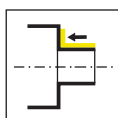
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Número de commande<br>Codice prodotto | w   | r    | $\alpha_1$ | a   | $\gamma$ | $a_p$ | $\alpha_2$ | HIS     |   | IG35 | TH35 |
|---------------------------------------|-----|------|------------|-----|----------|-------|------------|---------|---|------|------|
| RS274.0035.04.20                      | -   | 0,05 | 35°        | 0,1 | 5°       | 4     | 0°         | 274040R | ▲ | ▲    | ▲    |
| RS274.0055.04.20                      | -   | 0,05 | 55°        | 0,1 | 5°       | 4     | 0°         | 274040R | Δ | Δ    | Δ    |
| RS274.0235.04.20                      | 0,2 | -    | 35°        | 0,1 | 5°       | 4     | 0°         | 274040R | ▲ | ▲    | ▲    |
| RS274.0255.04.20                      | 0,2 | -    | 55°        | 0,1 | 5°       | 4     | 0°         | 274040R | Δ | Δ    | Δ    |
| RS274.0535.06.20                      | 0,5 | 0,2  | 35°        | 0,1 | 5°       | 6     | 0°         | 274040R | ▲ | ▲    | ▲    |
| RS274.0555.06.20                      | 0,5 | 0,2  | 55°        | 0,1 | 5°       | 6     | 0°         | 274040R | ▲ | ▲    | ▲    |
| LS274.0035.04.20                      | -   | 0,05 | 35°        | 0,1 | 5°       | 4     | 0°         | 274040L | Δ | Δ    | Δ    |
| LS274.0055.04.20                      | -   | 0,05 | 55°        | 0,1 | 5°       | 4     | 0°         | 274040L | Δ | Δ    | Δ    |
| LS274.0235.04.20                      | 0,2 | -    | 35°        | 0,1 | 5°       | 4     | 0°         | 274040L | Δ | Δ    | Δ    |
| LS274.0255.04.20                      | 0,2 | -    | 55°        | 0,1 | 5°       | 4     | 0°         | 274040L | Δ | Δ    | Δ    |
| LS274.0535.06.20                      | 0,5 | 0,2  | 35°        | 0,1 | 5°       | 6     | 0°         | 274040L | Δ | Δ    | Δ    |
| LS274.0555.06.20                      | 0,5 | 0,2  | 55°        | 0,1 | 5°       | 6     | 0°         | 274040L | ▲ | ▲    | ▲    |
| P                                     | -   | ●    |            |     |          |       |            |         |   |      |      |
| M                                     | ●   | ●    |            |     |          |       |            |         |   |      |      |
| K                                     | -   | ●    |            |     |          |       |            |         |   |      |      |
| N                                     | -   | ●    |            |     |          |       |            |         |   |      |      |
| S                                     | ●   | ●    |            |     |          |       |            |         |   |      |      |
| H                                     | -   | -    |            |     |          |       |            |         |   |      |      |



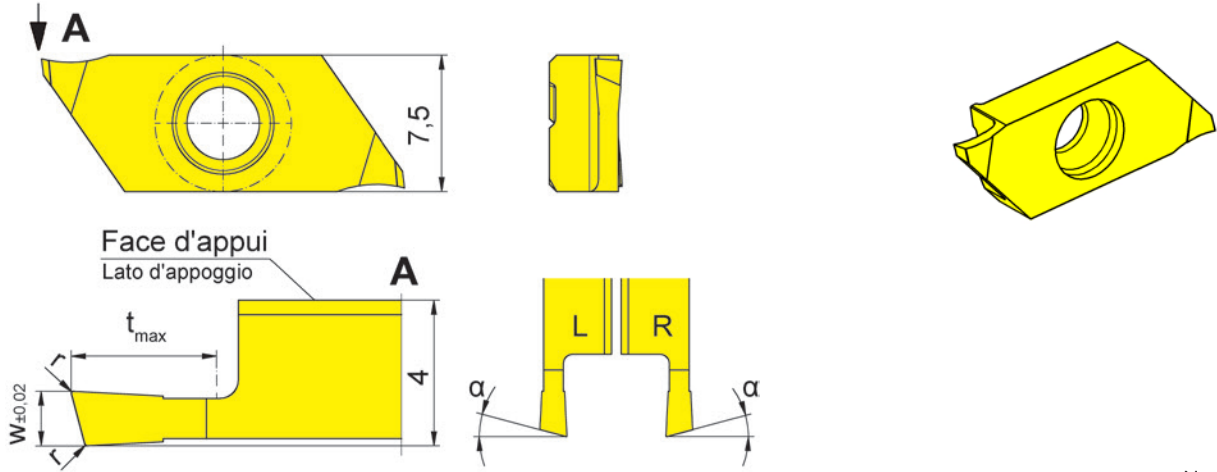
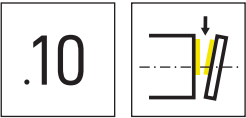
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Número de commande<br>Codice prodotto | w   | r    | $\alpha_1$ | a   | $\gamma$ | $a_p$ | $\alpha_2$ | HIS     |   | IG35 | TH35 |
|---------------------------------------|-----|------|------------|-----|----------|-------|------------|---------|---|------|------|
| RS274.0035.24.20                      | -   | 0,05 | 35°        | 0,1 | 5°       | 4     | 2°         | 274040R | ▲ | ▲    | ▲    |
| RS274.0235.24.20                      | 0,2 | -    | 35°        | 0,1 | 5°       | 4     | 2°         | 274040R | Δ | Δ    | Δ    |
| RS274.0535.26.20                      | 0,5 | 0,2  | 35°        | 0,1 | 5°       | 6     | 2°         | 274040R | ▲ | ▲    | ▲    |
| RS274.0055.24.20                      | -   | 0,05 | 55°        | 0,1 | 5°       | 4     | 2°         | 274040R | Δ | Δ    | Δ    |
| RS274.0255.24.20                      | 0,2 | -    | 55°        | 0,1 | 5°       | 4     | 2°         | 274040R | Δ | Δ    | Δ    |
| RS274.0555.26.20                      | 0,5 | 0,2  | 55°        | 0,1 | 5°       | 6     | 2°         | 274040R | Δ | Δ    | Δ    |
| LS274.0035.24.20                      | -   | 0,05 | 35°        | 0,1 | 5°       | 4     | 2°         | 274040L | Δ | Δ    | Δ    |
| LS274.0235.24.20                      | 0,2 | -    | 35°        | 0,1 | 5°       | 4     | 2°         | 274040L | ▲ | ▲    | ▲    |
| LS274.0535.26.20                      | 0,5 | 0,2  | 35°        | 0,1 | 5°       | 6     | 2°         | 274040L | ▲ | ▲    | ▲    |
| LS274.0055.24.20                      | -   | 0,05 | 55°        | 0,1 | 5°       | 4     | 2°         | 274040L | ▲ | ▲    | ▲    |
| LS274.0255.24.20                      | 0,2 | -    | 55°        | 0,1 | 5°       | 4     | 2°         | 274040L | Δ | Δ    | Δ    |
| LS274.0555.26.20                      | 0,5 | 0,2  | 55°        | 0,1 | 5°       | 6     | 2°         | 274040L | Δ | Δ    | Δ    |
| P                                     | -   | ●    |            |     |          |       |            |         |   |      |      |
| M                                     | ●   | ●    |            |     |          |       |            |         |   |      |      |
| K                                     | -   | ●    |            |     |          |       |            |         |   |      |      |
| N                                     | -   | ●    |            |     |          |       |            |         |   |      |      |
| S                                     | ●   | ●    |            |     |          |       |            |         |   |      |      |
| H                                     | -   | -    |            |     |          |       |            |         |   |      |      |



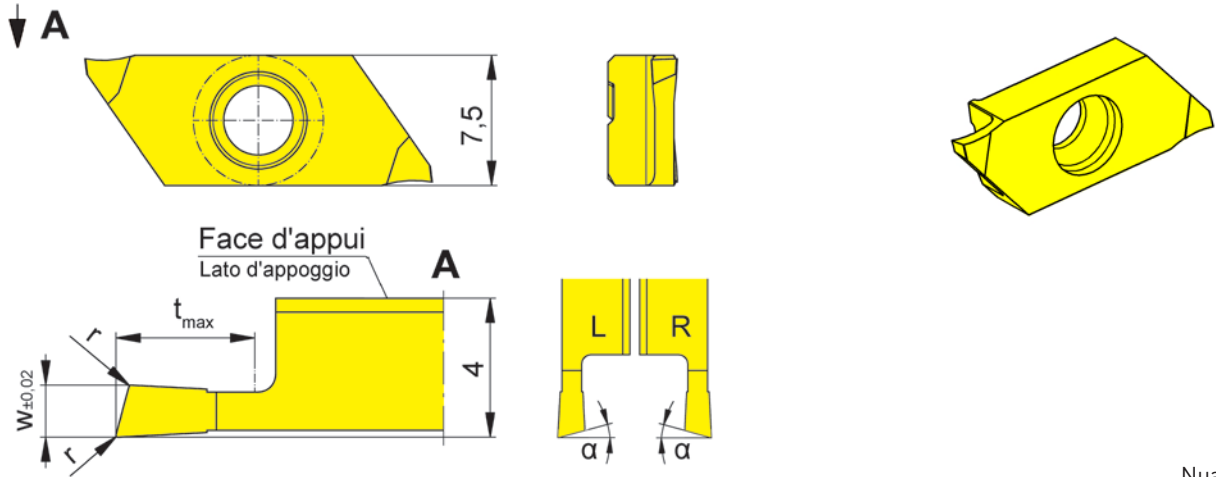
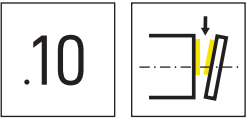
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto                                                                                                                     | w   | r    | t <sub>max</sub> | α   | HIS     | Nuance<br>Leghe |      |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|------------------|-----|---------|-----------------|------|
|                                                                                                                                                           |     |      |                  |     |         | IG35            | TH35 |
| RS274.1508.03.10                                                                                                                                          | 0,8 | 0,05 | 3                | 15° | 274040R | ▲               | ▲    |
| RS274.1510.03.10                                                                                                                                          | 1   | 0,05 | 3                | 15° | 274040R | ▲               | ▲    |
| RS274.1515.04.10                                                                                                                                          | 1,5 | 0,05 | 4                | 15° | 274040R | ▲               | ▲    |
| RS274.1520.06.10                                                                                                                                          | 2   | 0,05 | 6                | 15° | 274040R | ▲               | ▲    |
| LS274.1508.03.10                                                                                                                                          | 0,8 | 0,05 | 3                | 15° | 274040L | ▲               | ▲    |
| LS274.1510.03.10                                                                                                                                          | 1   | 0,05 | 3                | 15° | 274040L | ▲               | ▲    |
| LS274.1515.04.10                                                                                                                                          | 1,5 | 0,05 | 4                | 15° | 274040L | ▲               | ▲    |
| LS274.1520.06.10                                                                                                                                          | 2   | 0,05 | 6                | 15° | 274040L | ▲               | ▲    |
| tmax 6 mm ne peux être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.<br>tmax 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm. |     |      |                  |     |         | P               | - ●  |
|                                                                                                                                                           |     |      |                  |     |         | M               | ● ●  |
|                                                                                                                                                           |     |      |                  |     |         | K               | - ●  |
|                                                                                                                                                           |     |      |                  |     |         | N               | - ●  |
|                                                                                                                                                           |     |      |                  |     |         | S               | ● ●  |
|                                                                                                                                                           |     |      |                  |     |         | H               | - -  |



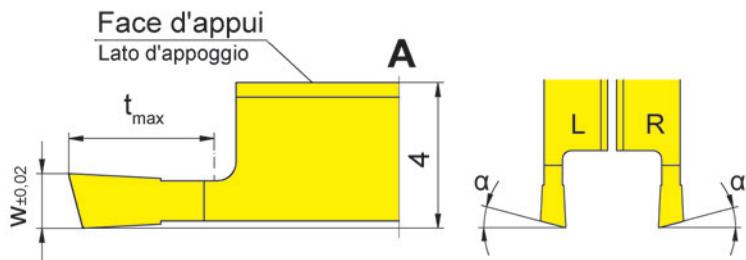
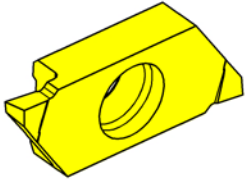
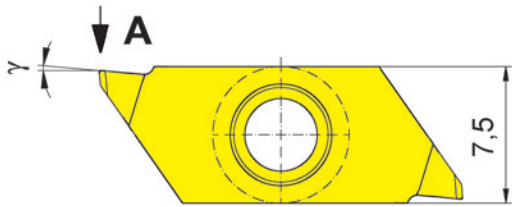
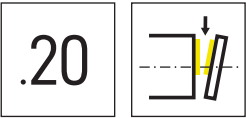
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto                                                                                                                     | w   | r    | t <sub>max</sub> | α   | HIS     | Nuance<br>Leghe |      |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|------------------|-----|---------|-----------------|------|
|                                                                                                                                                           |     |      |                  |     |         | IG35            | TH35 |
| RS274.1508.03.10L                                                                                                                                         | 0,8 | 0,05 | 3                | 15° | 274040R | Δ               | Δ    |
| RS274.1510.03.10L                                                                                                                                         | 1   | 0,05 | 3                | 15° | 274040R | Δ               | Δ    |
| RS274.1515.04.10L                                                                                                                                         | 1,5 | 0,05 | 4                | 15° | 274040R | Δ               | Δ    |
| RS274.1520.06.10L                                                                                                                                         | 2   | 0,05 | 6                | 15° | 274040R | Δ               | ▲    |
| LS274.1508.03.10R                                                                                                                                         | 0,8 | 0,05 | 3                | 15° | 274040L | ▲               | ▲    |
| LS274.1510.03.10R                                                                                                                                         | 1   | 0,05 | 3                | 15° | 274040L | ▲               | ▲    |
| LS274.1515.04.10R                                                                                                                                         | 1,5 | 0,05 | 4                | 15° | 274040L | ▲               | ▲    |
| LS274.1520.06.10R                                                                                                                                         | 2   | 0,05 | 6                | 15° | 274040L | ▲               | ▲    |
| tmax 6 mm ne peux être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.<br>tmax 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm. |     |      |                  |     |         | P               | - ●  |
|                                                                                                                                                           |     |      |                  |     |         | M               | ● ●  |
|                                                                                                                                                           |     |      |                  |     |         | K               | - ●  |
|                                                                                                                                                           |     |      |                  |     |         | N               | - ●  |
|                                                                                                                                                           |     |      |                  |     |         | S               | ● ●  |
|                                                                                                                                                           |     |      |                  |     |         | H               | - -  |



R = version à droite représentée  
R = versione destra come in figura

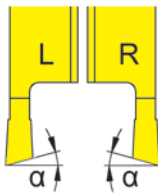
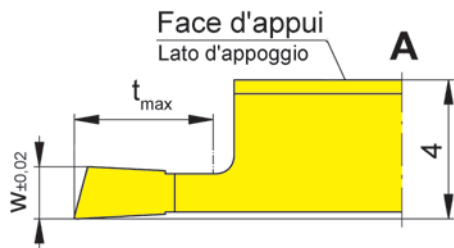
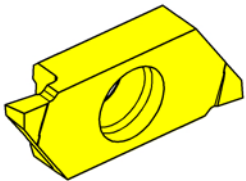
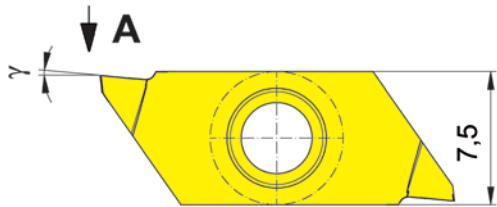
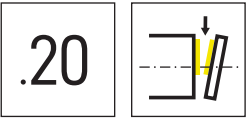
L = version à gauche  
L = versione sinistra a specchio

Nuance  
Leghe  
▲ en stock  
a stock  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | t <sub>max</sub> | α   | γ  | HIS     | IG35 | TH35 |
|---------------------------------------|-----|------------------|-----|----|---------|------|------|
| RS274.1515.04.20                      | 1,5 | 4                | 15° | 5° | 274040R | Δ    | Δ    |
| RS274.1520.06.20                      | 2   | 6                | 15° | 5° | 274040R | Δ    | Δ    |
| LS274.1515.04.20                      | 1,5 | 4                | 15° | 5° | 274040L | Δ    | Δ    |
| LS274.1520.06.20                      | 2   | 6                | 15° | 5° | 274040L | Δ    | Δ    |

tmax 6 mm ne peux être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
tmax 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

|   |   |   |
|---|---|---|
| P | - | ● |
| M | ● | ● |
| K | - | ● |
| N | - | ● |
| S | ● | ● |
| H | - | - |



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

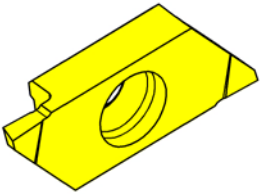
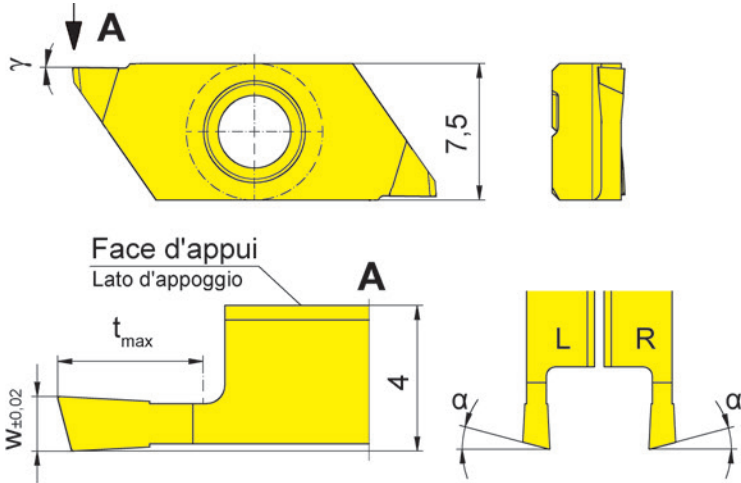
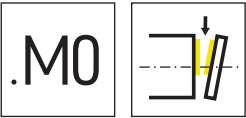
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | t <sub>max</sub> | α   | γ  | HIS     |  | IG35 | TH35 |
|---------------------------------------|-----|------------------|-----|----|---------|--|------|------|
| RS274.1520.06.20L                     | 2   | 6                | 15° | 5° | 274040R |  | Δ    | Δ    |
| LS274.1515.04.20R                     | 1,5 | 4                | 15° | 5° | 274040L |  | Δ    | Δ    |
| LS274.1520.06.20R                     | 2   | 6                | 15° | 5° | 274040L |  | Δ    | Δ    |

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

|   |   |   |
|---|---|---|
| P | - | ● |
| M | ● | ● |
| K | - | ● |
| N | - | ● |
| S | ● | ● |
| H | - | - |



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

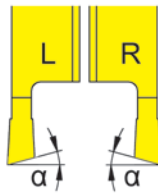
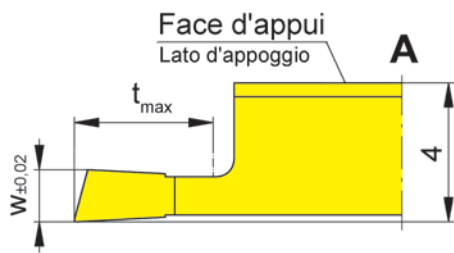
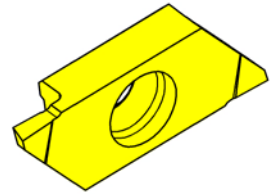
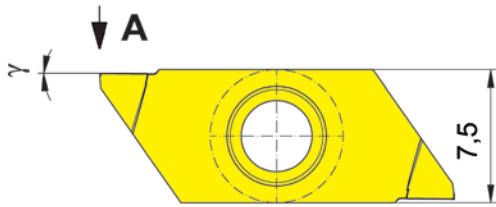
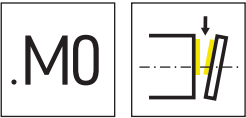
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | t <sub>max</sub> | α   | γ  | HIS     | IG35 | TH35 |
|---------------------------------------|-----|------------------|-----|----|---------|------|------|
| RS274.1508.03.M0                      | 0,8 | 3                | 15° | 0° | 274040R | Δ    | Δ    |
| RS274.1510.03.M0                      | 1   | 3                | 15° | 0° | 274040R | Δ    | ▲    |
| RS274.1515.04.M0                      | 1,5 | 4                | 15° | 0° | 274040R | Δ    | Δ    |
| RS274.1520.06.M0                      | 2   | 6                | 15° | 0° | 274040R | Δ    | Δ    |
| LS274.1508.03.M0                      | 0,8 | 3                | 15° | 0° | 274040L | Δ    | Δ    |
| LS274.1510.03.M0                      | 1   | 3                | 15° | 0° | 274040L | Δ    | Δ    |
| LS274.1515.04.M0                      | 1,5 | 4                | 15° | 0° | 274040L | Δ    | Δ    |
| LS274.1520.06.M0                      | 2   | 6                | 15° | 0° | 274040L | Δ    | Δ    |

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

|   |   |   |
|---|---|---|
| P | - | ● |
| M | ● | ● |
| K | - | ● |
| N | - | ● |
| S | ● | ● |
| H | - | - |



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

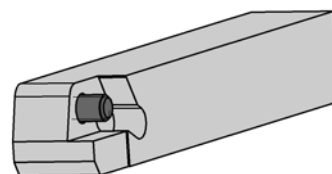
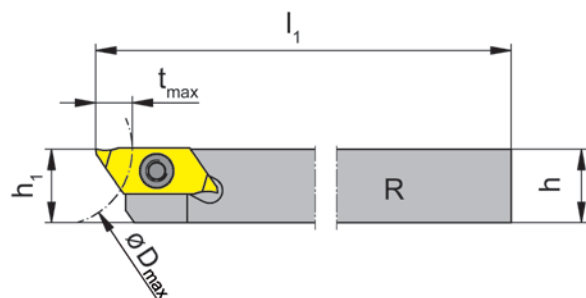
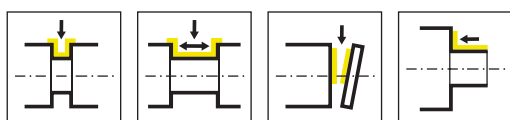
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | t <sub>max</sub> | α   | γ  | HIS     | Nuance<br>Leghe |      |
|---------------------------------------|-----|------------------|-----|----|---------|-----------------|------|
|                                       |     |                  |     |    |         | IG35            | TH35 |
| RS274.1510.03.M0L                     | 1   | 3                | 15° | 0° | 274040R | Δ               |      |
| RS274.1515.04.M0L                     | 1,5 | 4                | 15° | 0° | 274040R | Δ               | Δ    |
| RS274.1520.06.M0L                     | 2   | 6                | 15° | 0° | 274040R | Δ               | Δ    |
| LS274.1508.03.M0R                     | 0,8 | 3                | 15° | 0° | 274040L | Δ               | ▲    |
| LS274.1510.03.M0R                     | 1   | 3                | 15° | 0° | 274040L | Δ               | Δ    |
| LS274.1515.04.M0R                     | 1,5 | 4                | 15° | 0° | 274040L | Δ               | Δ    |
| LS274.1520.06.M0R                     | 2   | 6                | 15° | 0° | 274040L | Δ               | Δ    |

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

|   |   |   |
|---|---|---|
| P | - | ● |
| M | ● | ● |
| K | - | ● |
| N | - | ● |
| S | ● | ● |
| H | - | - |



R = version à droite représentée  
R = versione destra come in figura

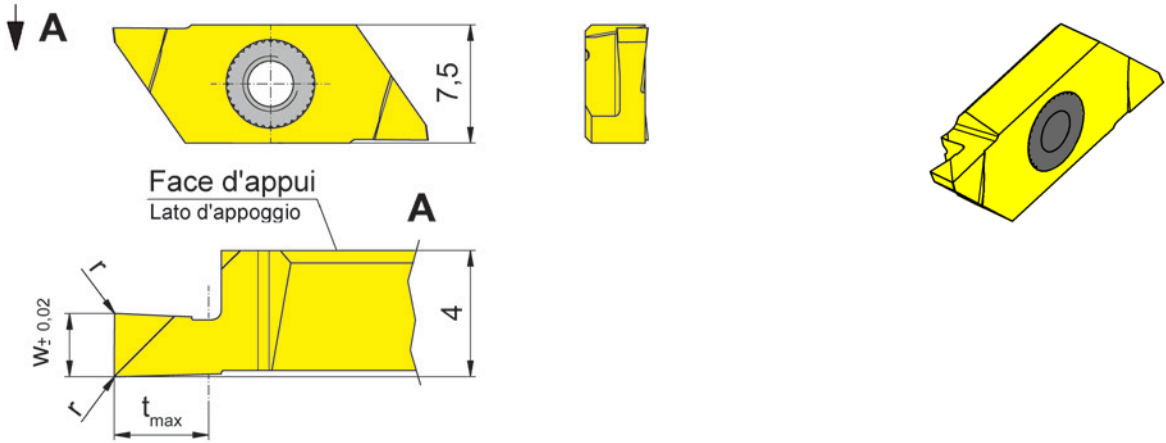
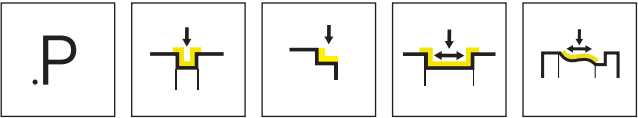
L = version à gauche  
L = versione sinistra a specchio

| Número de commande<br>Codice prodotto | h  | b  | l <sub>1</sub> | h <sub>1</sub> | f  | t <sub>max</sub> | D <sub>max</sub> | HWS     |
|---------------------------------------|----|----|----------------|----------------|----|------------------|------------------|---------|
| <b>RH274.0808.04.E</b>                | 8  | 8  | 100            | 8              | 8  | 6                | 25               | 274140R |
| <b>RH274.1010.04.E</b>                | 10 | 10 | 100            | 10             | 10 | 6                | 25               | 274140R |
| <b>RH274.1212.04.E</b>                | 12 | 12 | 100            | 12             | 12 | 6                | 25               | 274140R |
| <b>RH274.1616.04.E</b>                | 16 | 16 | 125            | 16             | 16 | 6                | 25               | 274140R |
| <b>RH274.2020.04.E</b>                | 20 | 20 | 125            | 20             | 20 | 6                | 25               | 274140R |
| <b>LH274.0808.04.E</b>                | 8  | 8  | 100            | 8              | 8  | 6                | 25               | 274140L |
| <b>LH274.1010.04.E</b>                | 10 | 10 | 100            | 10             | 10 | 6                | 25               | 274140L |
| <b>LH274.1212.04.E</b>                | 12 | 12 | 100            | 12             | 12 | 6                | 25               | 274140L |
| <b>LH274.1616.04.E</b>                | 16 | 16 | 125            | 16             | 16 | 6                | 25               | 274140L |
| <b>LH274.2020.04.E</b>                | 20 | 20 | 125            | 20             | 20 | 6                | 25               | 274140L |

## Pièces Détachées

Ricambi

| Porte outils<br>Portainsero | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® | Vis de serrage<br>Vite di serraggio |
|-----------------------------|-----------------------------------------------|-------------------------------------|
| R/LH274.0808.04.E           | <b>T15PQ</b>                                  |                                     |
| R/LH274...                  | <b>T15PQ</b>                                  | <b>030.3509.T15P</b>                |



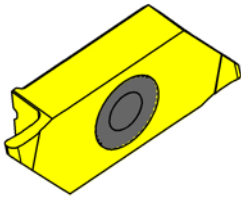
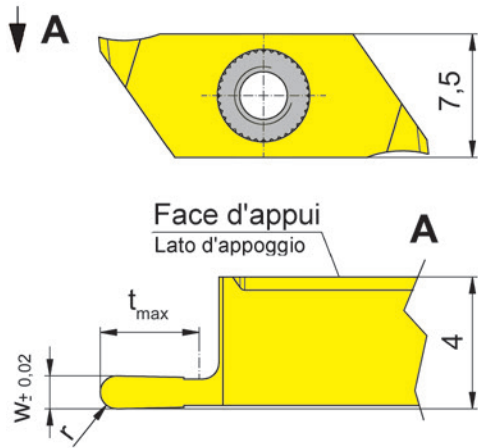
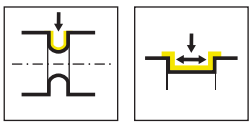
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | r    | t <sub>max</sub> | HIS     | Nuance<br>Leghe |      |
|---------------------------------------|-----|------|------------------|---------|-----------------|------|
|                                       |     |      |                  |         | IG35            | TH35 |
| RS274.0150.P0.E                       | 1,5 | 0,05 | 2,25             | 274140R | Δ               | Δ    |
| RS274.0200.P0.E                       | 2   | 0,05 | 3                | 274140R | Δ               | Δ    |
| RS274.0250.P0.E                       | 2,5 | 0,1  | 3,75             | 274140R | Δ               | Δ    |
| RS274.0300.P0.E                       | 3   | 0,1  | 4,5              | 274140R | Δ               | Δ    |
| LS274.0150.P0.E                       | 1,5 | 0,05 | 2,25             | 274140L | Δ               | Δ    |
| LS274.0200.P0.E                       | 2   | 0,05 | 3                | 274140L | Δ               | Δ    |
| LS274.0250.P0.E                       | 2,5 | 0,1  | 3,75             | 274140L | Δ               | Δ    |
| LS274.0300.P0.E                       | 3   | 0,1  | 4,5              | 274140L | Δ               | Δ    |
|                                       |     |      |                  |         | P               | -    |
|                                       |     |      |                  |         | M               | -    |
|                                       |     |      |                  |         | K               | -    |
|                                       |     |      |                  |         | N               | -    |
|                                       |     |      |                  |         | S               | -    |
|                                       |     |      |                  |         | H               | -    |



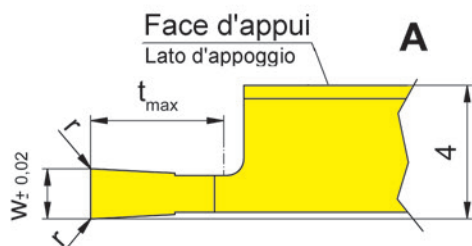
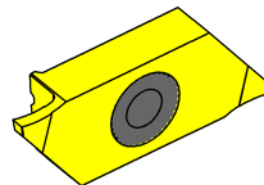
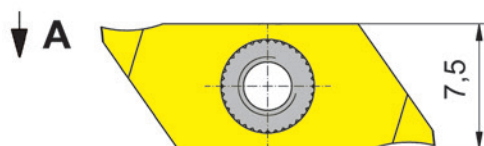
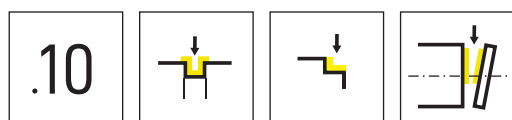
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

Nuance  
Leghe  
▲ en stock  
a stock  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | r    | t <sub>max</sub> | HIS     | Nuance<br>Leghe |      |
|---------------------------------------|-----|------|------------------|---------|-----------------|------|
|                                       |     |      |                  |         | IG35            | TH35 |
| RS274.0205.01.10.E                    | 0,5 | 0,25 | 1,5              | 274140R | Δ               | Δ    |
| RS274.0510.03.10.E                    | 1   | 0,5  | 3                | 274140R | Δ               | ▲    |
| RS274.1020.04.10.E                    | 2   | 1    | 4                | 274140R | Δ               | Δ    |
| LS274.0205.01.10.E                    | 0,5 | 0,25 | 1,5              | 274140L | Δ               | Δ    |
| LS274.0510.03.10.E                    | 1   | 0,5  | 3                | 274140L | Δ               | Δ    |
| LS274.1020.04.10.E                    | 2   | 1    | 4                | 274140L | Δ               | Δ    |
|                                       |     |      |                  |         | P               | - ●  |
|                                       |     |      |                  |         | M               | ● ●  |
|                                       |     |      |                  |         | K               | - ●  |
|                                       |     |      |                  |         | N               | - ●  |
|                                       |     |      |                  |         | S               | ● ●  |
|                                       |     |      |                  |         | H               | - -  |





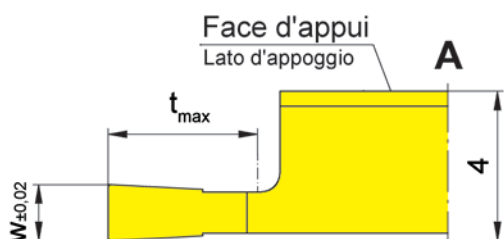
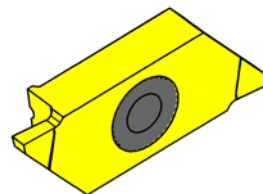
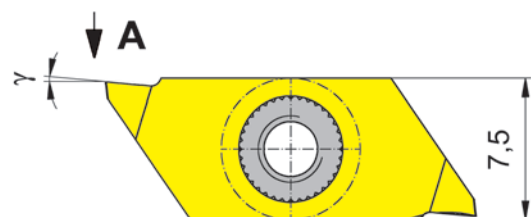
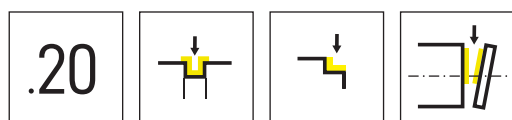
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | r    | t <sub>max</sub> | HIS     | IG35 | TH35 |
|---------------------------------------|-----|------|------------------|---------|------|------|
| RS274.0120.03.10.E                    | 1,2 | 0,05 | 3                | 274140R | Δ    | Δ    |
| RS274.0050.01.10.E                    | 0,5 | 0,05 | 1,5              | 274140R | Δ    | Δ    |
| RS274.0070.02.10.E                    | 0,7 | 0,05 | 2                | 274140R | Δ    | Δ    |
| RS274.0080.03.10.E                    | 0,8 | 0,05 | 3                | 274140R | Δ    | Δ    |
| RS274.0100.03.10.E                    | 1   | 0,05 | 3                | 274140R | Δ    | Δ    |
| RS274.0150.04.10.E                    | 1,5 | 0,05 | 4                | 274140R | Δ    | Δ    |
| RS274.0150.06.10.E                    | 1,5 | 0,05 | 6                | 274140R | Δ    | Δ    |
| RS274.0200.04.10.E                    | 2   | 0,05 | 4                | 274140R | Δ    | Δ    |
| RS274.0200.06.10.E                    | 2   | 0,05 | 6                | 274140R | Δ    | Δ    |
| LS274.0120.03.10.E                    | 1,2 | 0,05 | 3                | 274140L | Δ    | Δ    |
| LS274.0050.01.10.E                    | 0,5 | 0,05 | 1,5              | 274140L | Δ    | Δ    |
| LS274.0070.02.10.E                    | 0,7 | 0,05 | 2                | 274140L | Δ    | Δ    |
| LS274.0080.03.10.E                    | 0,8 | 0,05 | 3                | 274140L | Δ    | Δ    |
| LS274.0100.03.10.E                    | 1   | 0,05 | 3                | 274140L | Δ    | Δ    |
| LS274.0150.04.10.E                    | 1,5 | 0,05 | 4                | 274140L | Δ    | Δ    |
| LS274.0150.06.10.E                    | 1,5 | 0,05 | 6                | 274140L | Δ    | Δ    |
| LS274.0200.04.10.E                    | 2   | 0,05 | 4                | 274140L | Δ    | Δ    |
| LS274.0200.06.10.E                    | 2   | 0,05 | 6                | 274140L | Δ    | Δ    |
|                                       |     |      |                  |         | P    | -    |
|                                       |     |      |                  |         | M    | -    |
|                                       |     |      |                  |         | K    | -    |
|                                       |     |      |                  |         | N    | -    |
|                                       |     |      |                  |         | S    | -    |
|                                       |     |      |                  |         | H    | -    |



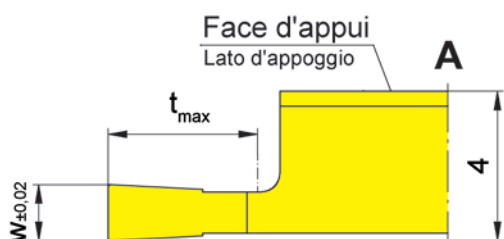
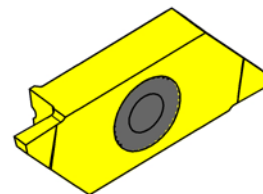
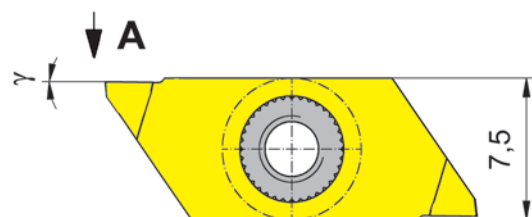
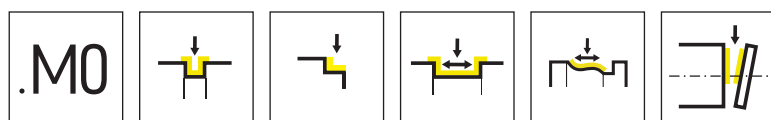
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Número de commande<br>Codice prodotto | w   | t <sub>max</sub> | γ  | HIS     | IG35 | TH35 |
|---------------------------------------|-----|------------------|----|---------|------|------|
| RS274.0050.01.20.E                    | 0,5 | 1,5              | 5° | 274140R | Δ    | Δ    |
| RS274.0070.02.20.E                    | 0,7 | 2                | 5° | 274140R | Δ    | Δ    |
| RS274.0080.03.20.E                    | 0,8 | 3                | 5° | 274140R | Δ    | Δ    |
| RS274.0100.03.20.E                    | 1   | 3                | 5° | 274140R | Δ    | Δ    |
| RS274.0120.03.20.E                    | 1,2 | 3                | 5° | 274140R | Δ    | Δ    |
| RS274.0150.06.20.E                    | 1,5 | 6                | 5° | 274140R | Δ    | Δ    |
| RS274.0200.04.20.E                    | 2   | 4                | 5° | 274140R | Δ    | Δ    |
| RS274.0200.06.20.E                    | 2   | 6                | 5° | 274140R | Δ    | Δ    |
| LS274.0050.01.20.E                    | 0,5 | 1,5              | 5° | 274140L | Δ    | Δ    |
| LS274.0070.02.20.E                    | 0,7 | 2                | 5° | 274140L | Δ    | Δ    |
| LS274.0080.03.20.E                    | 0,8 | 3                | 5° | 274140L | Δ    | Δ    |
| LS274.0100.03.20.E                    | 1   | 3                | 5° | 274140L | Δ    | Δ    |
| LS274.0120.03.20.E                    | 1,2 | 3                | 5° | 274140L | Δ    | Δ    |
| LS274.0150.06.20.E                    | 1,5 | 6                | 5° | 274140L | Δ    | Δ    |
| LS274.0200.04.20.E                    | 2   | 4                | 5° | 274140L | Δ    | Δ    |
| LS274.0200.06.20.E                    | 2   | 6                | 5° | 274140L | Δ    | Δ    |
|                                       |     |                  |    |         | P    | -    |
|                                       |     |                  |    |         | M    | -    |
|                                       |     |                  |    |         | K    | -    |
|                                       |     |                  |    |         | N    | -    |
|                                       |     |                  |    |         | S    | -    |
|                                       |     |                  |    |         | H    | -    |



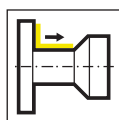
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

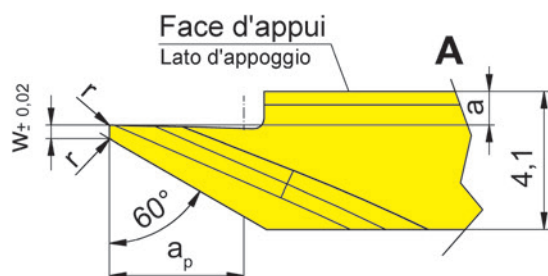
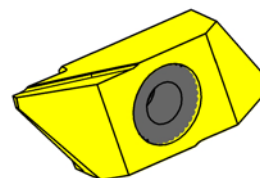
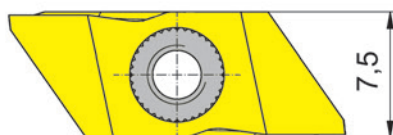
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Número de commande<br>Codice prodotto | w   | t <sub>max</sub> | γ  | HIS     | IG35 | TH35 |
|---------------------------------------|-----|------------------|----|---------|------|------|
| RS274.0050.01.M0.E                    | 0,5 | 1,5              | 0° | 274140R | Δ    | Δ    |
| RS274.0070.02.M0.E                    | 0,7 | 2                | 0° | 274140R | Δ    | Δ    |
| RS274.0080.03.M0.E                    | 0,8 | 3                | 0° | 274140R | Δ    | Δ    |
| RS274.0100.03.M0.E                    | 1   | 3                | 0° | 274140R | Δ    | Δ    |
| RS274.0120.03.M0.E                    | 1,2 | 3                | 0° | 274140R | Δ    | Δ    |
| RS274.0150.04.M0.E                    | 1,5 | 4                | 0° | 274140R | Δ    | Δ    |
| RS274.0150.06.M0.E                    | 1,5 | 6                | 0° | 274140R | Δ    | Δ    |
| RS274.0200.04.M0.E                    | 2   | 4                | 0° | 274140R | Δ    | Δ    |
| RS274.0200.06.M0.E                    | 2   | 6                | 0° | 274140R | Δ    | Δ    |
| LS274.0050.01.M0.E                    | 0,5 | 1,5              | 0° | 274140L | Δ    | Δ    |
| LS274.0070.02.M0.E                    | 0,7 | 2                | 0° | 274140L | Δ    | Δ    |
| LS274.0080.03.M0.E                    | 0,8 | 3                | 0° | 274140L | Δ    | Δ    |
| LS274.0100.03.M0.E                    | 1   | 3                | 0° | 274140L | Δ    | Δ    |
| LS274.0120.03.M0.E                    | 1,2 | 3                | 0° | 274140L | Δ    | Δ    |
| LS274.0150.04.M0.E                    | 1,5 | 4                | 0° | 274140L | Δ    | Δ    |
| LS274.0150.06.M0.E                    | 1,5 | 6                | 0° | 274140L | Δ    | Δ    |
| LS274.0200.04.M0.E                    | 2   | 4                | 0° | 274140L | Δ    | Δ    |
| LS274.0200.06.M0.E                    | 2   | 6                | 0° | 274140L | Δ    | Δ    |
|                                       |     |                  |    |         | P    | -    |
|                                       |     |                  |    |         | M    | -    |
|                                       |     |                  |    |         | K    | -    |
|                                       |     |                  |    |         | N    | -    |
|                                       |     |                  |    |         | S    | -    |
|                                       |     |                  |    |         | H    | -    |



↓ A



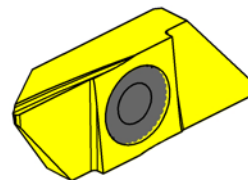
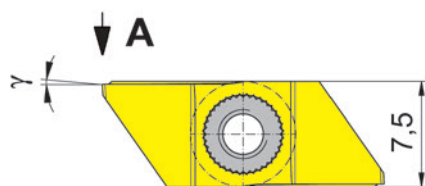
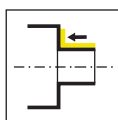
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | r    | a    | γ   | a <sub>p</sub> | HIS     |   | IG35 | TH35 |
|---------------------------------------|-----|------|------|-----|----------------|---------|---|------|------|
| RS274.0060.04.10.E                    | -   | 0,05 | 1    | 15° | 4              | 274140R |   | Δ    | Δ    |
| RS274.0460.04.10.E                    | 0,4 | 0,05 | 1    | 15° | 4              | 274140R |   | Δ    | ▲    |
| RS274.0460.04.M0.E                    | 0,4 | 0,05 | 1    | 0°  | 4              | 274140R |   | Δ    | Δ    |
| RS274.0560.06.11.E                    | 0,5 | 0,1  | 0,05 | 15° | 6              | 274140R |   | Δ    | ▲    |
| LS274.0060.04.10.E                    | -   | 0,05 | 1    | 15° | 4              | 274140L |   | Δ    | Δ    |
| LS274.0460.04.10.E                    | 0,4 | 0,05 | 1    | 15° | 4              | 274140L |   | Δ    | Δ    |
| LS274.0460.04.M0.E                    | 0,4 | 0,05 | 1    | 0°  | 4              | 274140L |   | Δ    | Δ    |
| LS274.0560.06.11.E                    | 0,5 | 0,1  | 0,05 | 15° | 6              | 274140L |   | Δ    | Δ    |
|                                       |     |      |      |     |                |         | P | -    | ●    |
|                                       |     |      |      |     |                |         | M | ●    | ●    |
|                                       |     |      |      |     |                |         | K | -    | ●    |
|                                       |     |      |      |     |                |         | N | -    | ●    |
|                                       |     |      |      |     |                |         | S | ●    | ●    |
|                                       |     |      |      |     |                |         | H | -    | -    |



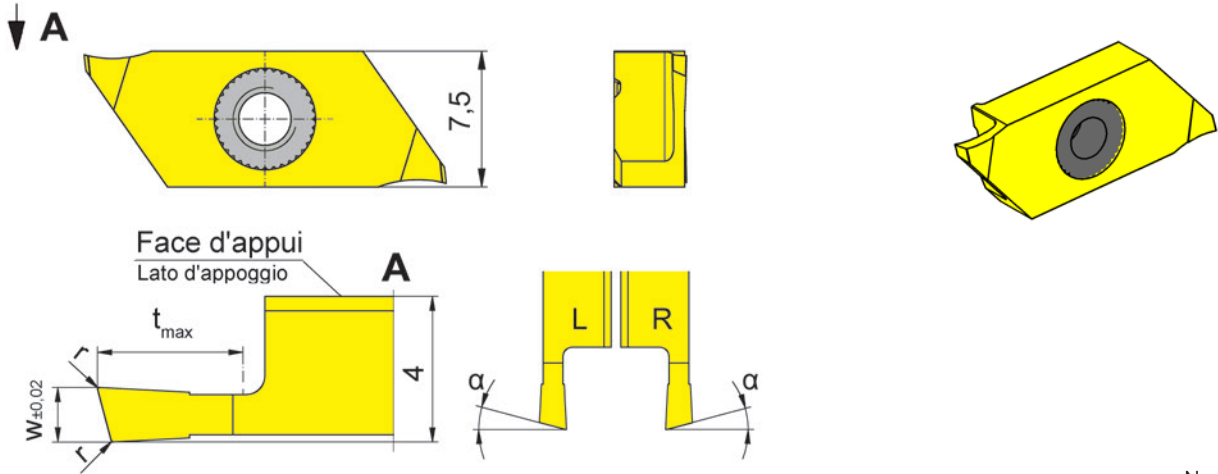
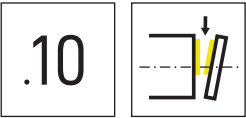
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | r    | a   | γ  | a <sub>p</sub> | α   | HIS     |   | IG35 | TH35 |
|---------------------------------------|-----|------|-----|----|----------------|-----|---------|---|------|------|
| RS274.0035.04.20.E                    | -   | 0,05 | 0,1 | 5° | 4              | 35° | 274140R |   | Δ    | Δ    |
| RS274.0235.04.20.E                    | 0,2 | -    | 0,1 | 5° | 4              | 35° | 274140R |   | Δ    | Δ    |
| RS274.0535.06.20.E                    | 0,5 | 0,2  | 0,1 | 5° | 6              | 35° | 274140R |   | Δ    | Δ    |
| RS274.0055.04.20.E                    | -   | 0,05 | 0,1 | 5° | 4              | 55° | 274140R |   | Δ    | Δ    |
| RS274.0255.04.20.E                    | 0,2 | -    | 0,1 | 5° | 4              | 55° | 274140R |   | Δ    | Δ    |
| RS274.0555.06.20.E                    | 0,5 | 0,2  | 0,1 | 5° | 6              | 55° | 274140R |   | Δ    | Δ    |
| LS274.0035.04.20.E                    | -   | 0,05 | 0,1 | 5° | 4              | 35° | 274140L |   | Δ    | Δ    |
| LS274.0235.04.20.E                    | 0,2 | -    | 0,1 | 5° | 4              | 35° | 274140L |   | Δ    | Δ    |
| LS274.0535.06.20.E                    | 0,5 | 0,2  | 0,1 | 5° | 6              | 35° | 274140L |   | Δ    | Δ    |
| LS274.0055.04.20.E                    | -   | 0,05 | 0,1 | 5° | 4              | 55° | 274140L |   | Δ    | Δ    |
| LS274.0255.04.20.E                    | 0,2 | -    | 0,1 | 5° | 4              | 55° | 274140L |   | Δ    | Δ    |
| LS274.0555.06.20.E                    | 0,5 | 0,2  | 0,1 | 5° | 6              | 55° | 274140L |   | Δ    | Δ    |
|                                       |     |      |     |    |                |     |         | P | -    | ●    |
|                                       |     |      |     |    |                |     |         | M | ●    | ●    |
|                                       |     |      |     |    |                |     |         | K | -    | ●    |
|                                       |     |      |     |    |                |     |         | N | -    | ●    |
|                                       |     |      |     |    |                |     |         | S | ●    | ●    |
|                                       |     |      |     |    |                |     |         | H | -    | -    |



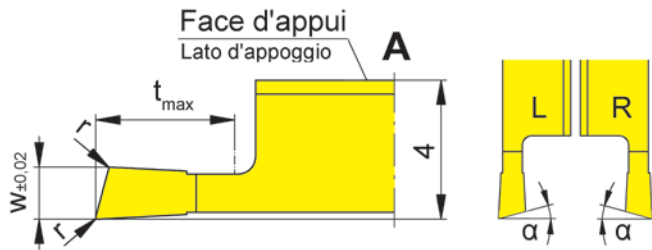
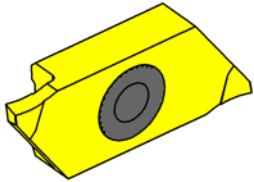
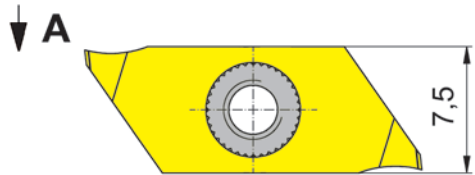
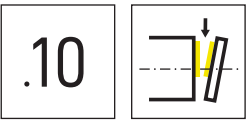
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

Nuance  
Leghe  
▲ en stock  
a stock  
Δ 4 semaines  
4 settimane

| Número de commande<br>Codice prodotto | w   | r    | t <sub>max</sub> | α   | HIS     |   | IG35 | TH35 |
|---------------------------------------|-----|------|------------------|-----|---------|---|------|------|
| RS274.1508.03.10.E                    | 0,8 | 0,05 | 3                | 15° | 274140R |   | Δ    | Δ    |
| RS274.1510.03.10.E                    | 1   | 0,05 | 3                | 15° | 274140R |   | Δ    | Δ    |
| RS274.1515.04.10.E                    | 1,5 | 0,05 | 4                | 15° | 274140R |   | Δ    | Δ    |
| RS274.1520.06.10.E                    | 2   | 0,05 | 6                | 15° | 274140R |   | Δ    | Δ    |
| LS274.1508.03.10.E                    | 0,8 | 0,05 | 3                | 15° | 274140L |   | Δ    | Δ    |
| LS274.1510.03.10.E                    | 1   | 0,05 | 3                | 15° | 274140L |   | Δ    | Δ    |
| LS274.1515.04.10.E                    | 1,5 | 0,05 | 4                | 15° | 274140L |   | Δ    | Δ    |
| LS274.1520.06.10.E                    | 2   | 0,05 | 6                | 15° | 274140L |   | Δ    | Δ    |
|                                       |     |      |                  |     |         | P | -    | ●    |
|                                       |     |      |                  |     |         | M | ●    | ●    |
|                                       |     |      |                  |     |         | K | -    | ●    |
|                                       |     |      |                  |     |         | N | -    | ●    |
|                                       |     |      |                  |     |         | S | ●    | ●    |
|                                       |     |      |                  |     |         | H | -    | -    |

tmax 6 mm ne peux être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
tmax 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

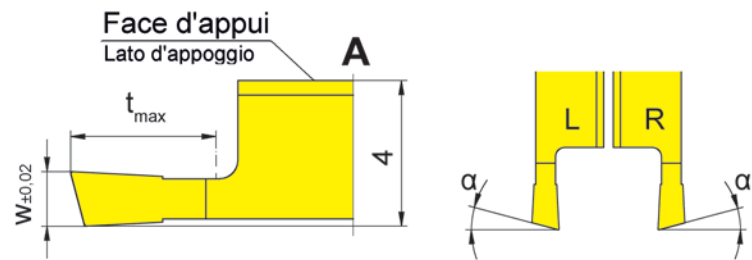
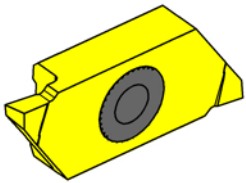
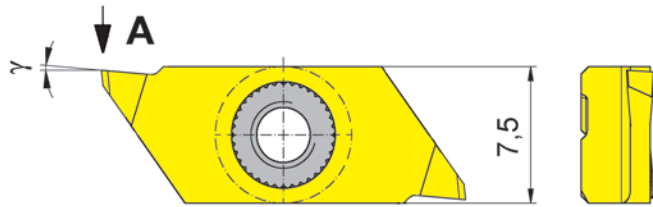
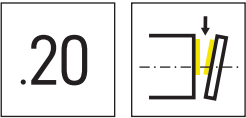
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | r    | t <sub>max</sub> | α   | HIS     | IG35 | TH35 |
|---------------------------------------|-----|------|------------------|-----|---------|------|------|
| RS274.1508.03.1L.E                    | 0,8 | 0,05 | 3                | 15° | 274140R | Δ    | Δ    |
| RS274.1510.03.1L.E                    | 1   | 0,05 | 3                | 15° | 274140R | Δ    | Δ    |
| RS274.1515.04.1L.E                    | 1,5 | 0,05 | 4                | 15° | 274140R | Δ    | Δ    |
| RS274.1520.06.1L.E                    | 2   | 0,05 | 6                | 15° | 274140R | Δ    | Δ    |
| LS274.1508.03.1R.E                    | 0,8 | 0,05 | 3                | 15° | 274140L | Δ    | Δ    |
| LS274.1510.03.1R.E                    | 1   | 0,05 | 3                | 15° | 274140L | Δ    | Δ    |
| LS274.1520.06.1R.E                    | 2   | 0,05 | 6                | 15° | 274140L | Δ    | Δ    |

tmax 6 mm ne peux être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
tmax 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

|   |   |   |
|---|---|---|
| P | - | ● |
| M | ● | ● |
| K | - | ● |
| N | - | ● |
| S | ● | ● |
| H | - | - |



R = version à droite représentée  
R = versione destra come in figura

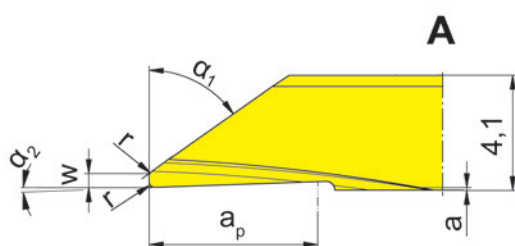
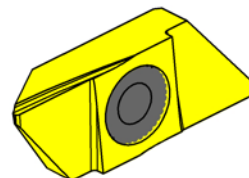
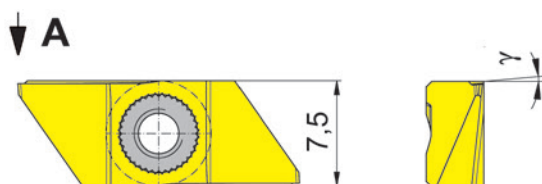
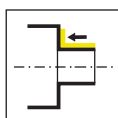
L = version à gauche  
L = versione sinistra a specchio

Nuance  
Leghe  
▲ en stock  
a stock  
Δ 4 semaines  
4 settimane

| Número de commande<br>Codice prodotto | w   | t <sub>max</sub> | α   | γ  | HIS     | IG35 | TH35 |
|---------------------------------------|-----|------------------|-----|----|---------|------|------|
| RS274.1515.04.20.E                    | 1,5 | 4                | 15° | 5° | 274140R | Δ    | Δ    |
| RS274.1520.06.20.E                    | 2   | 6                | 15° | 5° | 274140R | Δ    | Δ    |
| LS274.1515.04.20.E                    | 1,5 | 4                | 15° | 5° | 274140L | Δ    | Δ    |
| LS274.1520.06.20.E                    | 2   | 6                | 15° | 5° | 274140L | Δ    | Δ    |

tmax 6 mm ne peux être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
tmax 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

|   |   |   |
|---|---|---|
| P | - | ● |
| M | ● | ● |
| K | - | ● |
| N | - | ● |
| S | ● | ● |
| H | - | - |

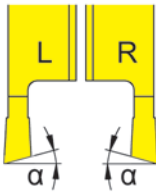
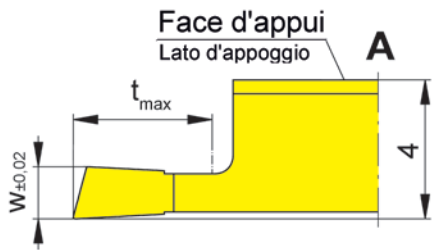
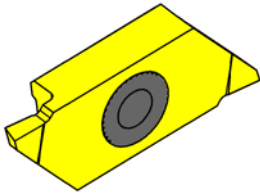
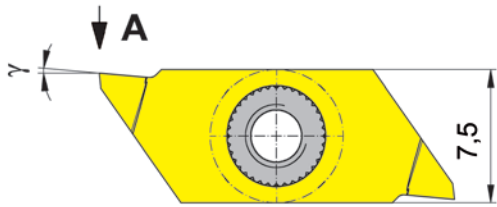
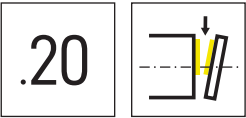


Nuance  
Leghe

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | r    | α <sub>1</sub> | a   | γ  | a <sub>p</sub> | α <sub>2</sub> | HIS     |   | IG35 | TH35 |
|---------------------------------------|-----|------|----------------|-----|----|----------------|----------------|---------|---|------|------|
| RS274.0035.24.20.E                    | -   | 0,05 | 35°            | 0,1 | 5° | 4              | 2°             | 274040R |   | Δ    | Δ    |
| RS274.0055.24.20.E                    | -   | 0,05 | 55°            | 0,1 | 5° | 4              | 2°             | 274040R |   | Δ    | Δ    |
| RS274.0235.24.20.E                    | 0,2 | -    | 35°            | 0,1 | 5° | 4              | 2°             | 274040R |   | Δ    | Δ    |
| RS274.0255.24.20.E                    | 0,2 | -    | 55°            | 0,1 | 5° | 4              | 2°             | 274040R |   | Δ    | Δ    |
| LS274.0035.24.20.E                    | -   | 0,05 | 35°            | 0,1 | 5° | 4              | 2°             | 274040L |   | Δ    | Δ    |
| LS274.0055.24.20.E                    | -   | 0,05 | 55°            | 0,1 | 5° | 4              | 2°             | 274040L |   | Δ    | Δ    |
| LS274.0235.24.20.E                    | 0,2 | -    | 35°            | 0,1 | 5° | 4              | 2°             | 274040L |   | Δ    | Δ    |
| LS274.0255.24.20.E                    | 0,2 | -    | 55°            | 0,1 | 5° | 4              | 2°             | 274040L |   | Δ    | Δ    |
| LS274.0535.26.20.E                    | 0,5 | 0,2  | 35°            | 0,1 | 5° | 6              | 2°             | 274040L |   | Δ    | Δ    |
| LS274.0555.26.20.E                    | 0,5 | 0,2  | 55°            | 0,1 | 5° | 6              | 2°             | 274040L |   | Δ    | Δ    |
|                                       |     |      |                |     |    |                |                |         | P | -    | ●    |
|                                       |     |      |                |     |    |                |                |         | M | ●    | ●    |
|                                       |     |      |                |     |    |                |                |         | K | -    | ●    |
|                                       |     |      |                |     |    |                |                |         | N | -    | ●    |
|                                       |     |      |                |     |    |                |                |         | S | ●    | ●    |
|                                       |     |      |                |     |    |                |                |         | H | -    | -    |



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

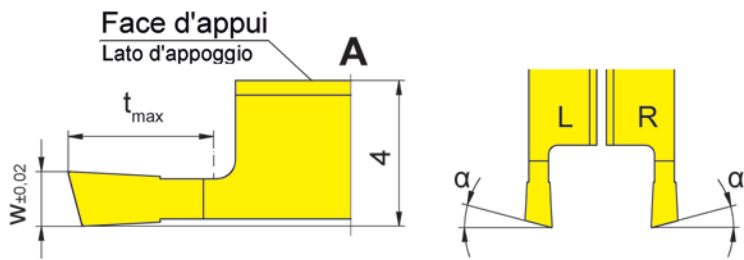
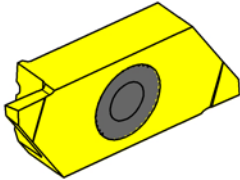
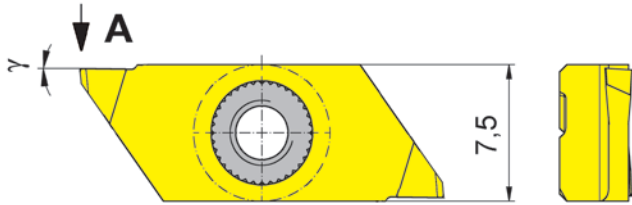
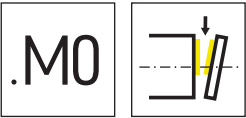
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | t <sub>max</sub> | α   | γ  | HIS     | Nuance<br>Leghe |      |
|---------------------------------------|-----|------------------|-----|----|---------|-----------------|------|
|                                       |     |                  |     |    |         | IG35            | TH35 |
| RS274.1515.04.2L.E                    | 1,5 | 4                | 15° | 5° | 274140R | Δ               | Δ    |
| RS274.1520.06.2L.E                    | 2   | 6                | 15° | 5° | 274140R | Δ               | Δ    |
| LS274.1515.04.2R.E                    | 1,5 | 4                | 15° | 5° | 274140L | Δ               | Δ    |
| LS274.1520.06.2R.E                    | 2   | 6                | 15° | 5° | 274140L | Δ               | Δ    |

tmax 6 mm ne peux être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
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|   |   |   |
|---|---|---|
| P | - | ● |
| M | ● | ● |
| K | - | ● |
| N | - | ● |
| S | ● | ● |
| H | - | - |



R = version à droite représentée  
R = versione destra come in figura

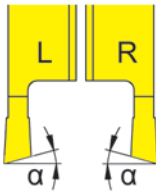
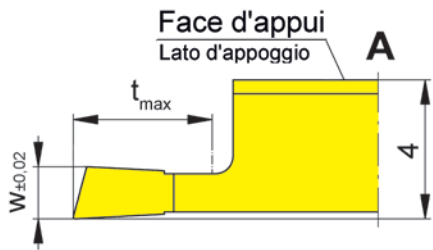
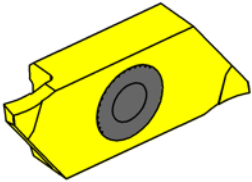
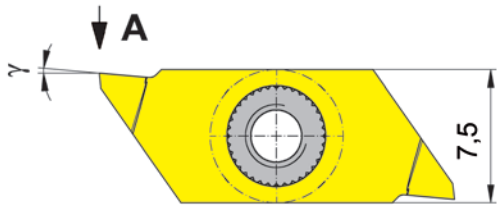
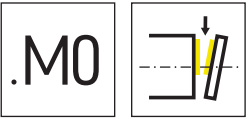
L = version à gauche  
L = versione sinistra a specchio

Nuance  
Leghe  
▲ en stock  
a stock  
Δ 4 semaines  
4 settimane

| Número de commande<br>Codice prodotto | w   | t <sub>max</sub> | α   | γ  | HIS     | IG35 | TH35 |
|---------------------------------------|-----|------------------|-----|----|---------|------|------|
| RS274.1508.03.M0.E                    | 0,8 | 3                | 15° | 0° | 274140R | Δ    | Δ    |
| RS274.1510.03.M0.E                    | 1   | 3                | 15° | 0° | 274140R | Δ    | Δ    |
| RS274.1515.04.M0.E                    | 1,5 | 4                | 15° | 0° | 274140R | Δ    | Δ    |
| RS274.1520.06.M0.E                    | 2   | 6                | 15° | 0° | 274140R | Δ    | Δ    |
| LS274.1508.03.M0.E                    | 0,8 | 3                | 15° | 0° | 274140L | Δ    | Δ    |
| LS274.1510.03.M0.E                    | 1   | 3                | 15° | 0° | 274140L | Δ    | Δ    |
| LS274.1515.04.M0.E                    | 1,5 | 4                | 15° | 0° | 274140L | Δ    | Δ    |
| LS274.1520.06.M0.E                    | 2   | 6                | 15° | 0° | 274140L | Δ    | Δ    |

tmax 6 mm ne peux être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
tmax 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

|   |   |   |
|---|---|---|
| P | - | ● |
| M | ● | ● |
| K | - | ● |
| N | - | ● |
| S | ● | ● |
| H | - | - |



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

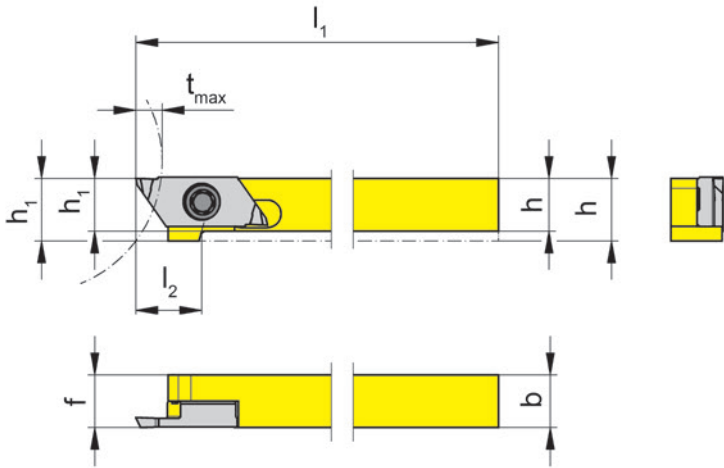
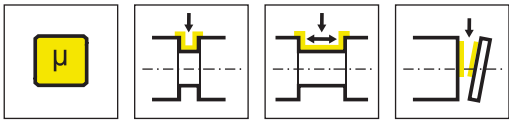
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | t <sub>max</sub> | α   | γ  | HIS     | IG35 | TH35 |
|---------------------------------------|-----|------------------|-----|----|---------|------|------|
| RS274.1508.03.ML.E                    | 0,8 | 3                | 15° | 0° | 274140R | Δ    | Δ    |
| RS274.1510.03.ML.E                    | 1   | 3                | 15° | 0° | 274140R | Δ    | Δ    |
| RS274.1515.04.ML.E                    | 1,5 | 4                | 15° | 0° | 274140R | Δ    | Δ    |
| RS274.1520.06.ML.E                    | 2   | 6                | 15° | 0° | 274140R | Δ    | Δ    |
| LS274.1508.03.MR.E                    | 0,8 | 3                | 15° | 0° | 274140L | Δ    | Δ    |
| LS274.1510.03.MR.E                    | 1   | 3                | 15° | 0° | 274140L | Δ    | Δ    |
| LS274.1515.04.MR.E                    | 1,5 | 4                | 15° | 0° | 274140L | Δ    | Δ    |
| LS274.1520.06.MR.E                    | 2   | 6                | 15° | 0° | 274140L | Δ    | Δ    |

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

|   |   |   |
|---|---|---|
| P | - | ● |
| M | ● | ● |
| K | - | ● |
| N | - | ● |
| S | ● | ● |
| H | - | - |



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

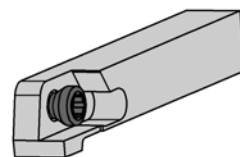
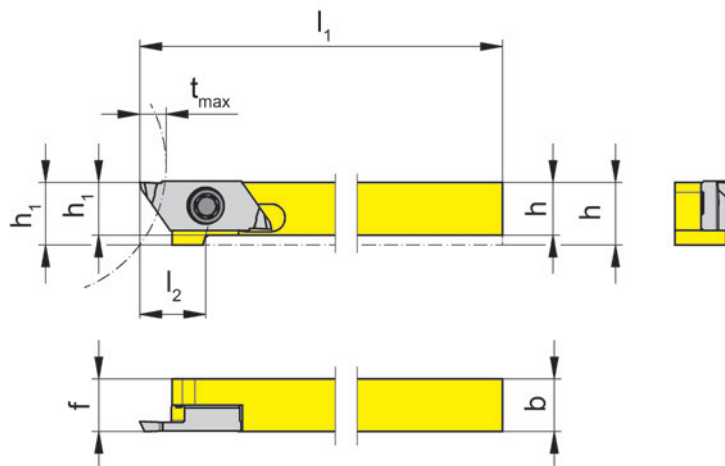
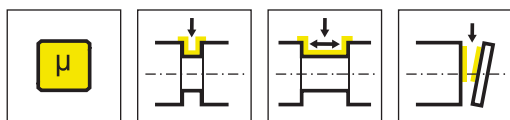
| Número de commande<br>Codice prodotto | h  | b  | l <sub>1</sub> | l <sub>2</sub> | h <sub>1</sub> | f  | t <sub>max</sub> | HWS     |
|---------------------------------------|----|----|----------------|----------------|----------------|----|------------------|---------|
| RH274.0808.SF.04                      | 8  | 8  | 100            | 10             | 9,5            | 8  | 6                | 274040R |
| RH274.1010.SF.04                      | 10 | 10 | 100            | -              | 10             | 10 | 6                | 274040R |
| RH274.1212.SF.04                      | 12 | 12 | 100            | -              | 12             | 12 | 6                | 274040R |

Pour porte-outil de dimension de carré de 8 x 8 mm avec décalage de la tête.  
Il Quadro 8x8 presenta una zona scaricata sul fronte.

L

Pièces Détachées  
Ricambi

| Porte outils<br>Portainsero | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-----------------------------|-------------------------------------|-----------------------------------------------|
| RH274...                    | 030.350P.0852                       | T15PQ                                         |



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

| Numéro de commande<br>Codice prodotto | h  | b  | l <sub>1</sub> | l <sub>2</sub> | h <sub>1</sub> | f  | t <sub>max</sub> | HWS     |
|---------------------------------------|----|----|----------------|----------------|----------------|----|------------------|---------|
| <b>RH274.0808.SF.S4</b>               | 8  | 8  | 100            | 10             | 9,5            | 8  | 6                | 274040R |
| <b>RH274.1010.SF.S4</b>               | 10 | 10 | 100            | -              | 10             | 10 | 6                | 274040R |
| <b>RH274.1212.SF.S4</b>               | 12 | 12 | 100            | -              | 12             | 12 | 6                | 274040R |

Matière du corps : alliage de tungstène (donne une bonne résistance aux vibrations)  
Gambo in lega di tungsteno per conferire una buona resistenza alle vibrazioni

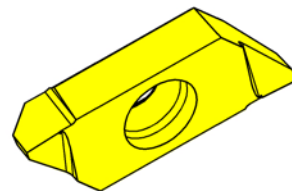
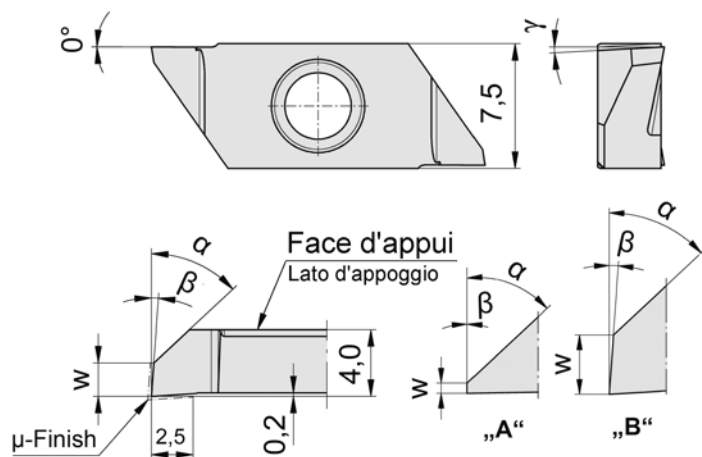
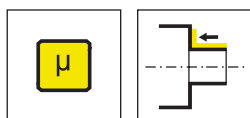
Pour porte-outil de dimension de carré de 8 x 8 mm avec décalage de la tête.  
Il Quadro 8x8 presenta una zona scaricata sul fronte.

## Pièces Détachées

Ricambi

| Porte outils<br>Portainserito | Vis de serrage<br>Vite di serraggio | Tournevis TORX PLUS®<br>Cacciavite TORX PLUS® |
|-------------------------------|-------------------------------------|-----------------------------------------------|
| RH274...                      | <b>030.350P.0852</b>                | <b>T15PQ</b>                                  |

**L**



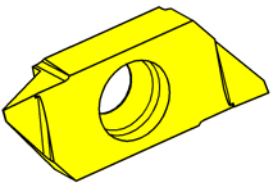
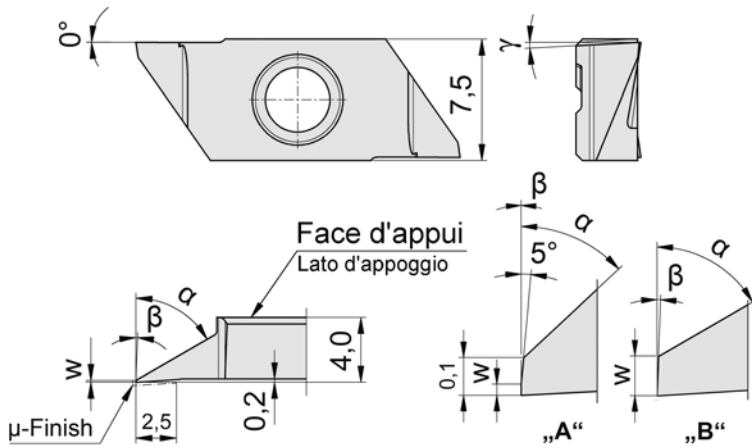
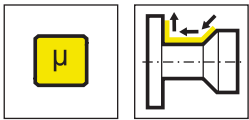
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

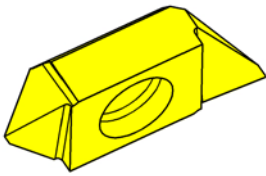
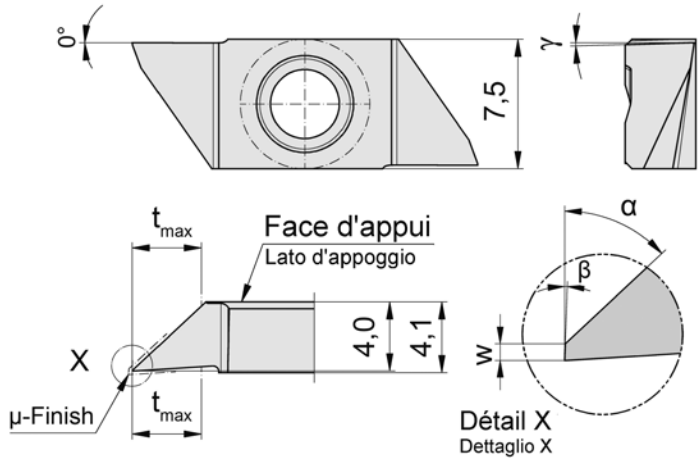
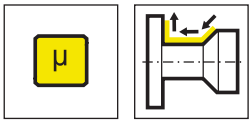
| Número de commande<br>Codice prodotto | w    | γ  | α   | Forme<br>Forma | β  | HIS     |   | MG12 | AC2P | ES15 | ES1P |
|---------------------------------------|------|----|-----|----------------|----|---------|---|------|------|------|------|
| RS274.0547.04.SF                      | 0,05 | 0° | 47° | A              | 0° | 274040R |   |      |      | ▲    | Δ    |
| RS274.2047.03.SF                      | 0,05 | 0° | 47° | A              | 0° | 274040R |   |      |      | ▲    | Δ    |
| LS274.2047.03.SF                      | 0,05 | 0° | 47° | A              | 0° | 274040L |   | Δ    | Δ    | Δ    | Δ    |
|                                       |      |    |     |                |    |         | P | o    | •    | •    | •    |
|                                       |      |    |     |                |    |         | M | -    | o    | •    | •    |
|                                       |      |    |     |                |    |         | K | -    | -    | o    | o    |
|                                       |      |    |     |                |    |         | N | -    | -    | -    | -    |
|                                       |      |    |     |                |    |         | S | -    | -    | -    | -    |
|                                       |      |    |     |                |    |         | H | -    | -    | -    | -    |



R = version à droite représentée  
R = versione destra come in figura

Nuance  
Leghe  
▲ en stock    Δ 4 semaines  
a stock        4 settimane

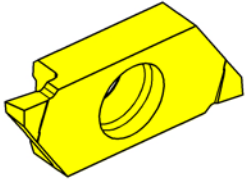
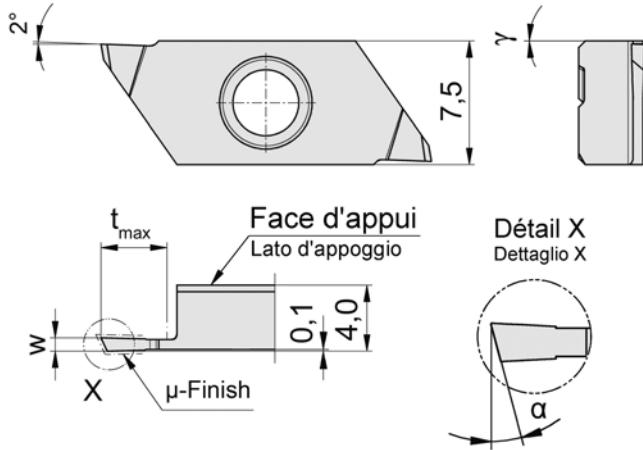
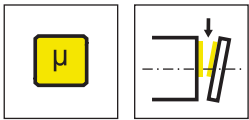
| Numéro de commande<br>Codice prodotto | w     | γ  | α   | Forme<br>Forma | β  | HIS     | Nuance<br>Leghe |      |      |      |      |
|---------------------------------------|-------|----|-----|----------------|----|---------|-----------------|------|------|------|------|
|                                       |       |    |     |                |    |         | MG12            | AC25 | AC2P | ES15 | ES1P |
| RS274.0147.04.SF                      | 0,03  | 0° | 47° | A              | 0° | 274040R |                 |      |      | ▲    | Δ    |
| RS274.0160.03.SF                      | 0,105 | 3° | 60° | B              | 2° | 274040R | Δ               |      |      | ▲    | Δ    |
| LS274.0160.03.SF                      | 0,105 | 3° | 60° | B              | 2° | 274040L |                 | Δ    | Δ    | Δ    | Δ    |
| P                                     | o     | •  | •   | •              | •  |         |                 |      |      |      |      |
| M                                     | -     | o  | o   | •              | •  |         |                 |      |      |      |      |
| K                                     | -     | -  | -   | o              | o  |         |                 |      |      |      |      |
| N                                     | -     | -  | -   | -              | -  |         |                 |      |      |      |      |
| S                                     | -     | -  | -   | -              | -  |         |                 |      |      |      |      |
| H                                     | -     | -  | -   | -              | -  |         |                 |      |      |      |      |



R = version à droite représentée  
R = versione destra come in figura

Nuance  
Leghe  
▲ en stock  
a stock  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w     | t <sub>max</sub> | γ    | α   | β  | HIS     | Nuance<br>Leghe |      |
|---------------------------------------|-------|------------------|------|-----|----|---------|-----------------|------|
|                                       |       |                  |      |     |    |         | ES15            | ES1P |
| RS274.0247.04.SF                      | 0,025 | 4                | 1,5° | 47° | 2° | 274040R | ▲               | Δ    |
| P                                     | •     | •                | •    | •   | •  | •       | •               | •    |
| M                                     | •     | •                | •    | •   | •  | •       | •               | •    |
| K                                     | •     | •                | •    | •   | •  | •       | •               | •    |
| N                                     | •     | •                | •    | •   | •  | •       | •               | •    |
| S                                     | •     | •                | •    | •   | •  | •       | •               | •    |
| H                                     | •     | •                | •    | •   | •  | •       | •               | •    |



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

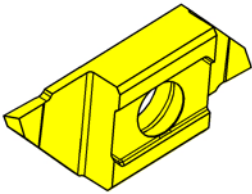
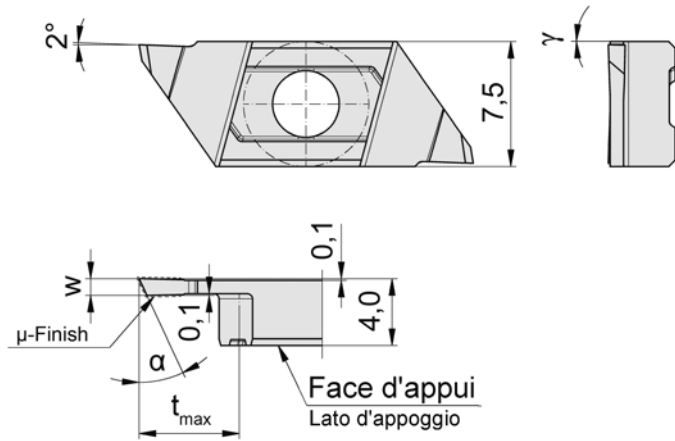
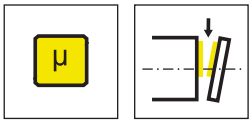
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | t <sub>max</sub> | α   | γ  | HIS     | Nuance<br>Leghe |      |
|---------------------------------------|-----|------------------|-----|----|---------|-----------------|------|
|                                       |     |                  |     |    |         | ES15            | ES1P |
| RS274.2508.04.SF                      | 0,8 | 4                | 25° | 0° | 274040R | ▲               | Δ    |
| RS274.2509.04.SF                      | 0,9 | 4                | 25° | 0° | 274040R | Δ               | Δ    |
| RS274.2510.04.SF                      | 1   | 4                | 25° | 0° | 274040R | ▲               | Δ    |
| RS274.2510.06.SF                      | 1   | 6                | 25° | 0° | 274040R | Δ               | Δ    |
| RS274.2512.06.SF                      | 1,2 | 6                | 25° | 0° | 274040R | Δ               | Δ    |
| RS274.2515.06.SF                      | 1,5 | 6                | 25° | 0° | 274040R | Δ               | Δ    |
| LS274.2508.04.SF                      | 0,8 | 4                | 25° | 0° | 274040L | Δ               | Δ    |
|                                       |     |                  |     |    |         | P               | ●    |
|                                       |     |                  |     |    |         | M               | ●    |
|                                       |     |                  |     |    |         | K               | ○    |
|                                       |     |                  |     |    |         | N               | -    |
|                                       |     |                  |     |    |         | S               | -    |
|                                       |     |                  |     |    |         | H               | -    |

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.





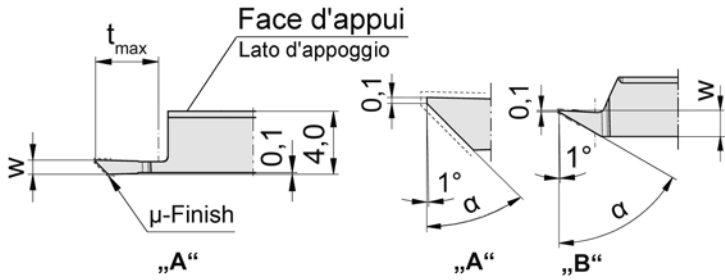
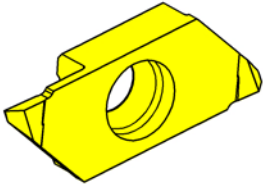
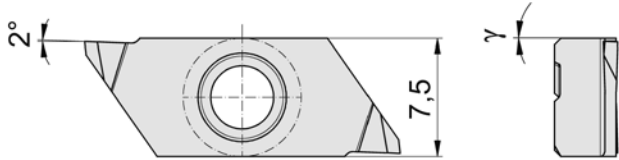
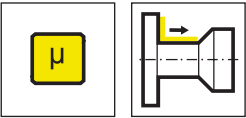
L = version à gauche représentée  
L = versione sinistra come in figura

Nuance  
Leghe  
▲ en stock  
a stock  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | t <sub>max</sub> | α   | γ  | HIS     | Nuance<br>Leghe |      |
|---------------------------------------|-----|------------------|-----|----|---------|-----------------|------|
|                                       |     |                  |     |    |         | ES15            | ES1P |
| LS274.2508.04.SF.R                    | 0,8 | 4                | 25° | 0° | 274040L | Δ               | Δ    |
| LS274.2510.06.SF.R                    | 1   | 6                | 25° | 0° | 274040L | Δ               | Δ    |
| LS274.2512.06.SF.R                    | 1,2 | 6                | 25° | 0° | 274040L | Δ               | Δ    |
| LS274.2515.06.SF.R                    | 1,5 | 6                | 25° | 0° | 274040L | ▲               | Δ    |

tmax 6 mm ne peux être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
tmax 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

|   |   |   |
|---|---|---|
| P | ● | ● |
| M | ● | ● |
| K | ○ | ○ |
| N | - | - |
| S | - | - |
| H | - | - |



R = version à droite représentée  
R = versione destra come in figura

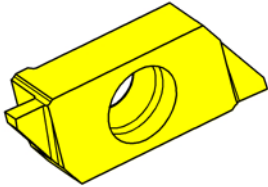
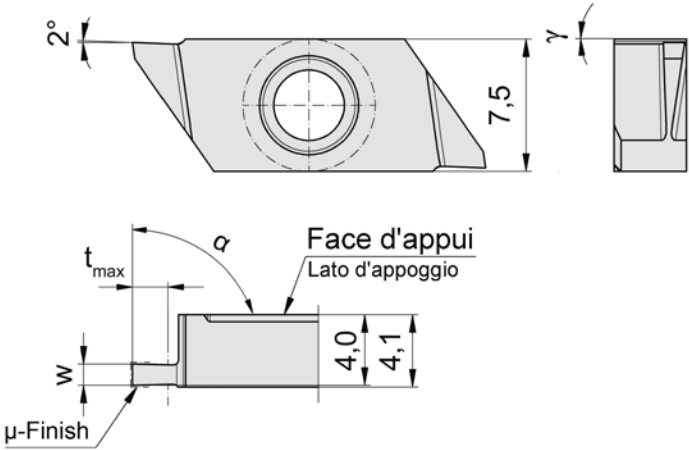
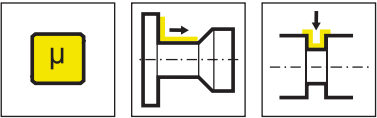
L = version à gauche  
L = versione sinistra a specchio

Nuance  
Leghe  
▲ en stock  
a stock  
Δ 4 semaines  
4 settimane

| Número de commande<br>Codice prodotto | w   | t <sub>max</sub> | α   | γ  | Forme<br>Forma | HIS     | ES15 | ES1P |
|---------------------------------------|-----|------------------|-----|----|----------------|---------|------|------|
| RS274.4508.04.SF                      | 0,8 | 4                | 45° | 0° | A              | 274040R | ▲    | Δ    |
| RS274.4509.04.SF                      | 0,9 | 4                | 45° | 0° | A              | 274040R | ▲    | Δ    |
| RS274.4510.06.SF                      | 1   | 6                | 45° | 0° | A              | 274040R | ▲    | Δ    |
| RS274.4512.06.SF                      | 1,2 | 6                | 45° | 0° | A              | 274040R | ▲    | Δ    |
| RS274.6015.02.SF                      | 1,8 | 2,5              | 60° | 0° | B              | 274040R | ▲    | Δ    |
| RS274.7010.02.SF                      | 1,2 | 2,5              | 70° | 0° | B              | 274040R | Δ    | Δ    |
| LS274.4509.04.SF                      | 0,9 | 4                | 45° | 0° | A              | 274040L | Δ    | Δ    |

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

|   |   |   |
|---|---|---|
| P | ● | ● |
| M | ● | ● |
| K | ○ | ○ |
| N | - | - |
| S | - | - |
| H | - | - |



R = version à droite représentée  
R = versione destra come in figura

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

| Numéro de commande<br>Codice prodotto | w   | t <sub>max</sub> | γ  | HIS     | Nuance<br>Leghe |      |
|---------------------------------------|-----|------------------|----|---------|-----------------|------|
|                                       |     |                  |    |         | ES15            | ES1P |
| RS274.0005.01.SF                      | 0,5 | 1                | 0° | 274040R | ▲               | Δ    |
| RS274.0010.02.SF                      | 1   | 2                | 0° | 274040R | ▲               | Δ    |
| RS274.0012.02.SF                      | 1,2 | 2                | 0° | 274040R | Δ               | Δ    |
| RS274.0015.03.SF                      | 1,5 | 3                | 0° | 274040R | Δ               | Δ    |
| RS274.0020.03.SF                      | 2   | 3                | 0° | 274040R | Δ               | Δ    |
|                                       |     |                  |    |         | P               | ●    |
|                                       |     |                  |    |         | M               | ●    |
|                                       |     |                  |    |         | K               | ○    |
|                                       |     |                  |    |         | N               | -    |
|                                       |     |                  |    |         | S               | -    |
|                                       |     |                  |    |         | H               | -    |