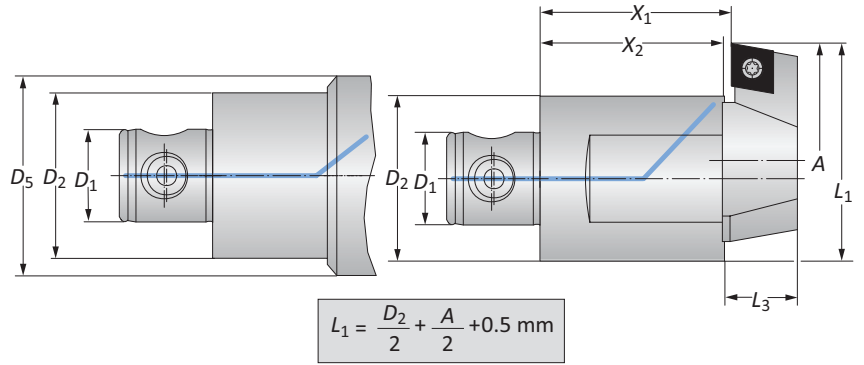
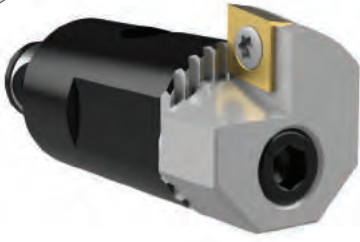


Reverse Machining Tools

Diameter Range: 29.00 mm - 245.00 mm



Connection	Boring Range	Reverse Machining				D ₅	Weight	Insert Form	Part No.	
		D ₂ D ₁	A	X ₁	X ₂				L ₃	Insert Holder
M	25 - 14	29.00 - 37.00	40.00	39.00	14.00	-	0.20 (kg)	103	251001	148011
	25 - 14	34.00 - 42.00	40.00	39.00	14.00	-	0.20 (kg)	103	251002	148011
	25 - 14	36.00 - 44.00	40.00	39.00	14.00	-	0.20 (kg)	103	251002	148012
	25 - 14	44.00 - 52.00	40.00	39.00	18.00	-	0.20 (kg)	104	251003	148012
	32 - 18	43.00 - 54.00	40.00	39.00	18.00	-	0.30 (kg)	104	251003	148013
	32 - 18	55.00 - 66.00	40.00	39.00	18.00	-	0.40 (kg)	104	251004	148013
	40 - 22	53.00 - 72.00	40.00	39.00	18.00	-	0.50 (kg)	104	251004	148014
	40 - 22	66.00 - 85.00	40.00	39.00	18.00	-	0.50 (kg)	104	251005	148014
	50 - 28	70.00 - 95.00	56.00	55.00	22.00	-	1.10 (kg)	104	251006	148015
	50 - 28	92.00 - 117.00	56.00	55.00	22.00	-	1.30 (kg)	104	251007	148015
G	63 - 36	92.00 - 122.00	56.00	55.00	22.00	-	1.70 (kg)	104	251007	148016
	80 - 36	120.00 - 150.00	62.00	60.00	26.00	-	2.70 (kg)	104	251008	148007
	80 - 36	166.00 - 196.00	62.00	60.00	26.00	-	2.90 (kg)	104	251009	148007
	80 - 36	145.00 - 200.00	62.00	60.00	26.00	125.00	3.60 (kg)	104	251008	148009
	80 - 36	190.00 - 245.00	62.00	60.00	26.00	125.00	3.70 (kg)	104	251009	148009

NOTE: Only use inserts with chip grooves all around

NOTE: Insert holders and inserts sold separately

Key on B10-D-1

B10-M: 12-13

B10-D: 23

B10-F

B10-H

B10: VI-VII

M = Metric (mm)

Inserts sold separately

IMPORTANT: Max spindle speed refers to maximum possible speed for an individual boring head and is not a recommended parameter. Refer to page B10-M: 12 for recommended application-specific parameters. Factory technical assistance is available for your specific applications through our Application Engineering department.
 email: engineering.eu@alliedmachine.com