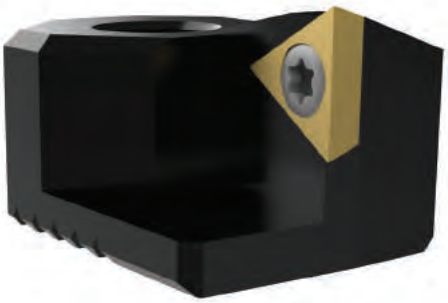
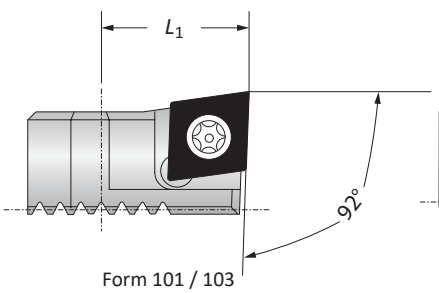
Insert Holders for Abrasive Materials | Serrated Shims

Diameter Range: 53.00 mm - 205.00 mm





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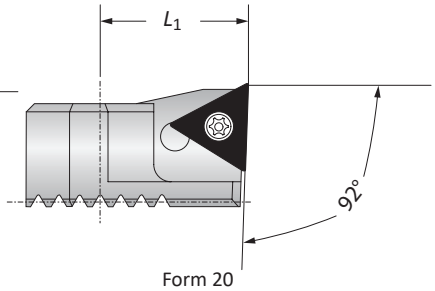
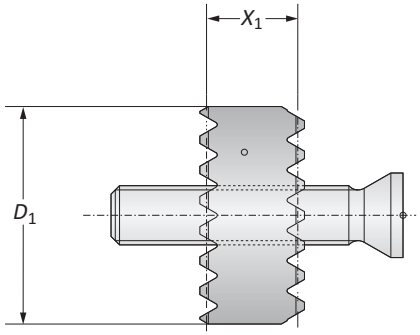


Form 20

Insert Holders

	Boring Range	Insert Holder L_1	Weight	Insert Form	Part No.
	53.00 - 205.00	18.00	0.03 (kg)	20	**211061**
ⓜ	53.00 - 205.00	18.00	0.03 (kg)	101	**211063**
	53.00 - 205.00	18.00	0.03 (kg)	103	**211065**

NOTE: Insert holders used for abrasive materials to protect boring head against chip wash
NOTE: When machining grey cast iron, we recommend using insert holders for abrasive materials with CBN inserts for optimised chip removal.



Serrated Shims

	Boring Range	Additional Boring Range	Serrated Shim X_1	Serrated Shim D_1	Weight	Part No. Serrated Shim & Screw	Part No. Replacement Screw
	29.00 - 54.00	8.00	4.00	12.00	0.01 (kg)	**310070**	**415360**
ⓜ	29.00 - 54.00	12.00	6.00	12.00	0.01 (kg)	**310071**	**415342**
	53.00 - 205.00	10.00	5.00	18.00	0.01 (kg)	**310074**	**515595**
	53.00 - 205.00	15.00	7.50	18.00	0.01 (kg)	**310075**	**515596**

A B C D E F G H I J K L M INDEX

B10-M: 12-13 | B10-H | B10: VI-VII
Key on B10-B: 1

ⓜ = Metric (mm)
Inserts sold separately