

# 248 Product Overview

## 248 VERSATILE FINE BORING

### Compact design. Precision boring.

The Wohlhaupter® 248 compact boring head allows for higher spindle speeds and achieves long-reach boring jobs. Its cylindrical shank provides variable length adjustments up to 10xD.

Test this **compact design** for finish machining today.

- Diameter range: 3.00 mm - 30.20 mm
- Length adjustment up to 10xD
- Through coolant boring tool
- 0.01 mm adjust on diameter
- Max spindle speed: 20,000 RPM



**IMPORTANT:** Max spindle speed refers to maximum possible speed for an individual boring head and is not a recommended parameter. Refer to page B10-M: 12 for recommended application-specific parameters. Factory technical assistance is available for your specific applications through our Application Engineering department.  
*email: [engineering.eu@alliedmachine.com](mailto:engineering.eu@alliedmachine.com)*



248 Head



Insert Holder  
Ø 15.90 mm - 30.20 mm



Adapter



Boring Bar  
Ø 3.70 mm - 16.00 mm



Adapter



Mini Boring Bar  
Ø 3.00 mm - 6.00 mm

## OPERATION **VERSATILITY**

from **3.00 mm** to **30.20 mm**