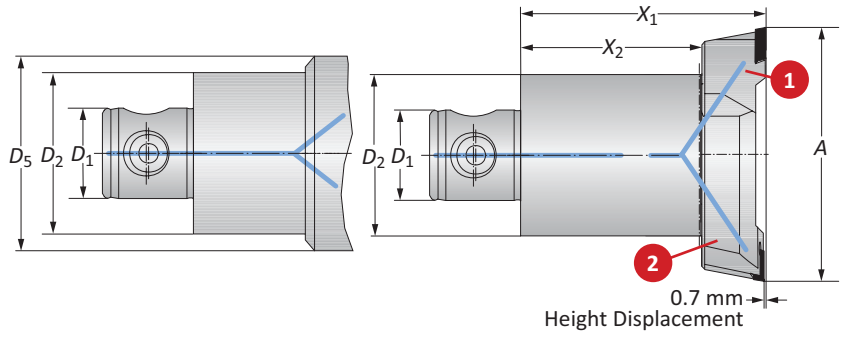


## Twin Cutters Height Displaced Tangential Inserts

Diameter Range: 53.00 mm - 205.00 mm



Connection	Boring Range	Twin Cutter			Weight	Insert Form	Part No.			
		$D_2   D_1$	$A$	$X_1$			$X_2$	$D_5$	1. Insert Holder	2. Insert Holder (-0.7 mm)
m	40 - 22	53.00 - 66.00	75.00	55.00	-	0.70 (kg)	04	151022	268009	148004
	50 - 28	65.00 - 83.00	75.00	55.00	-	1.00 (kg)	04	151032	268010	148005
	50 - 28	65.00 - 83.00	75.00	55.00	-	1.00 (kg)	05	151043	268019	148005
	63 - 36	82.00 - 103.00	90.00	60.00	-	2.20 (kg)	04	151034	268020	148006
	63 - 36	82.00 - 103.00	90.00	60.00	-	2.20 (kg)	05	151035	268021	148006
	80 - 36	100.00 - 130.00	90.00	60.00	-	3.00 (kg)	05	151009	268022	148007
	80 - 36	125.00 - 155.00	90.00	60.00	-	3.10 (kg)	05	151010	268023	148007
	80 - 36	150.00 - 205.00	90.00	60.00	125.00	4.00 (kg)	05	151010	268023	148009

**NOTE:** Insert holders sold in quantities of 1, and inserts sold separately

Key on B10-D-1

B10-M: 12-13

B10-D: 23

B10-F

B10-H

B10: VI-VII

m = Metric (mm)

Inserts sold separately

**IMPORTANT:** Max spindle speed refers to maximum possible speed for an individual boring head and is not a recommended parameter. Refer to page B10-M: 12 for recommended application-specific parameters. Factory technical assistance is available for your specific applications through our Application Engineering department.  
 email: [engineering.eu@alliedmachine.com](mailto:engineering.eu@alliedmachine.com)