

**274**



**Porte outils et plaquettes**

Largueur de gorge 0,5 - 3 mm

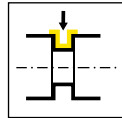
**Portainserito e inserti**

Larghezza della gola 0,5 - 3 mm

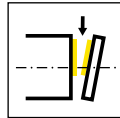
Géométries et avances  
Geometrie e avanzamenti

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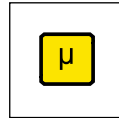
Porte outils  
Portainsero  
H274/RHC274/H274...E/  
H274...SF



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318-319, 337

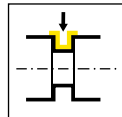


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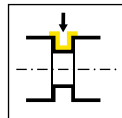
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Porte outils Graf  
Portainsero Graf  
974



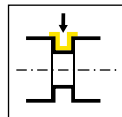
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Cartouche  
Cartuccia  
KT274/KTC274



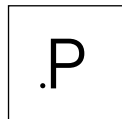
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Cartouche Graf  
Cartuccia Graf  
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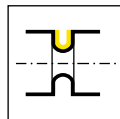


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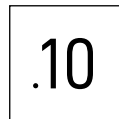
Plaquette amovible  
Inserto  
S274/S274...E/S274...SF



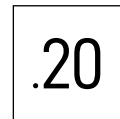
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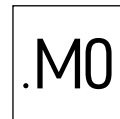
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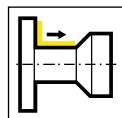
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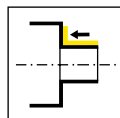
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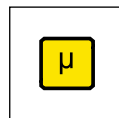
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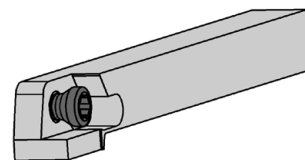
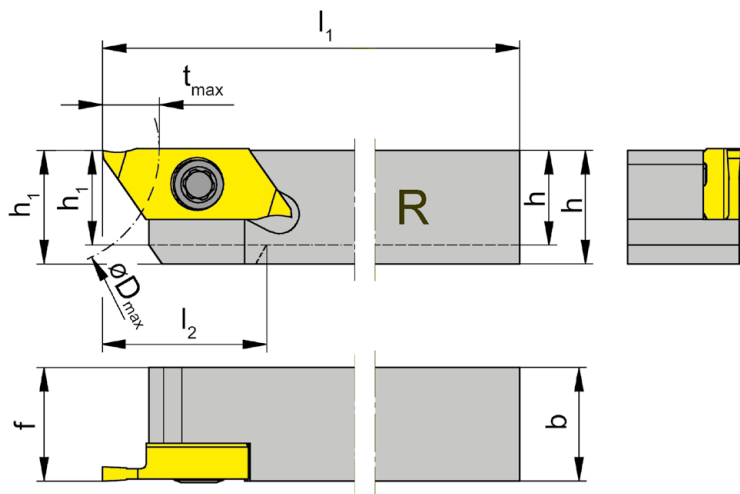
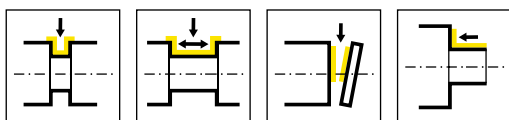
# Géométries et avances

Geometrie e avanzamenti



Géométrie Geometria	Matière Materiale	Avance f [mm/trs] Avanzamento f [mm/giro]	Usinage Lavorazione						
	<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td>H</td> </tr> </table>	P	M	K	N	S	H	<p>↓ 0,02-0,08</p> <p>↔ 0,02-0,04</p>	
P	M	K							
N	S	H							
	<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td>H</td> </tr> </table>	P	M	K	N	S	H	<p>↓ 0,05-0,15</p>	
P	M	K							
N	S	H							
	<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td>H</td> </tr> </table>	P	M	K	N	S	H	<p>↓ 0,07-0,25</p>	
P	M	K							
N	S	H							
	<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td>H</td> </tr> </table>	P	M	K	N	S	H	<p>↓ 0,02-0,10</p> <p>↔ 0,02-0,15</p>	
P	M	K							
N	S	H							
	<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td>H</td> </tr> </table>	P	M	K	N	S	H	<p>↓ 0,002-0,01</p> <p>↔ 0,002-0,002</p>	
P	M	K							
N	S	H							





R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

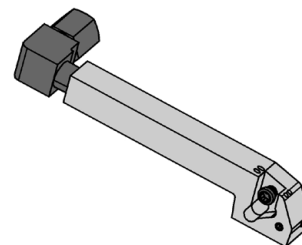
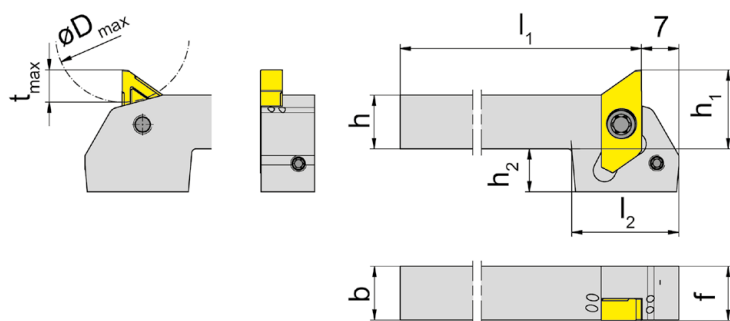
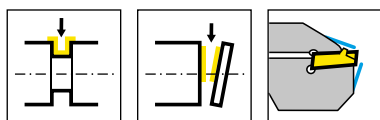
N° de commande Codice prodotto	h	b	l <sub>1</sub>	l <sub>2</sub>	h <sub>1</sub>	f	t <sub>max</sub>	D <sub>max</sub>	HWS
RH274.0808.04	8	8	100	16	8	8	6	25	274040R
RH274.1010.04	10	10	100	-	10	10	6	25	274040R
RH274.1212.04	12	12	100	-	12	12	6	25	274040R
RH274.1414.04	14	14	100	-	14	14	6	25	274040R
RH274.1616.04	16	16	125	-	16	16	6	25	274040R
RH274.2020.04	20	20	125	-	20	20	6	25	274040R
LH274.0808.04	8	8	100	16	8	8	6	25	274040L
LH274.1010.04	10	10	100	-	10	10	6	25	274040L
LH274.1212.04	12	12	100	-	12	12	6	25	274040L
LH274.1414.04	14	14	100	-	14	14	6	25	274040L
LH274.1616.04	16	16	125	-	16	16	6	25	274040L
LH274.2020.04	20	20	125	-	20	20	6	25	274040L

Pour porte-outil de dimension de carré de 8 x 8 mm avec décalage de la tête.  
Il Quadro 8x8 presenta una zona scaricata sul fronte.

### Pièces Détachées

Ricambi

Porte outils Portainsero	Vis de serrage Vite di serraggio	Tournevis TORX PLUS® Cacciavite TORX PLUS®
R/LH274.0808.04	<b>030.350P.0744</b>	<b>T15PQ</b>
R/LH274...	<b>030.3509.T15P</b>	<b>T15PQ</b>



L = version à gauche représentée

L = versione sinistra come in figura

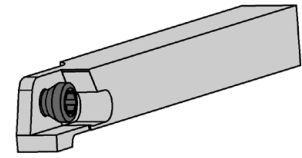
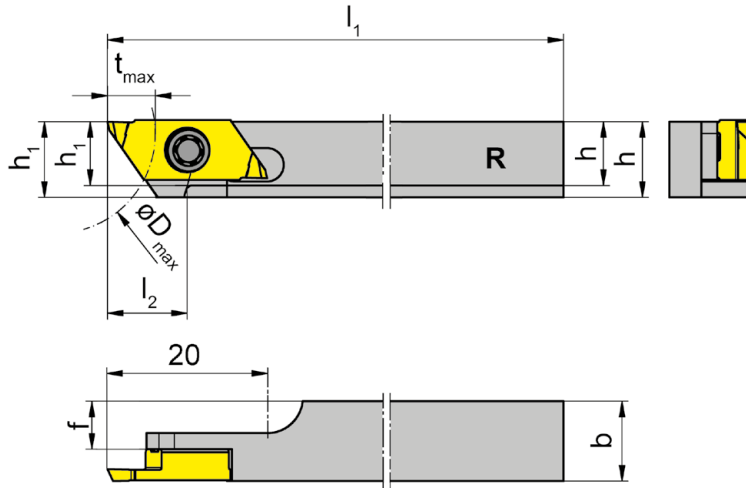
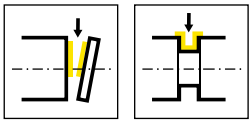
N° de commande Codice prodotto	h	b	l <sub>1</sub>	l <sub>2</sub>	h <sub>1</sub>	f	t <sub>max</sub>	D <sub>max</sub>	h <sub>2</sub>	HWS
LH274.1010.3.Y.6.24.IK	10	10	73	20	14,7	10	6	25	8	274040L
LH274.1010.4.Y.6.24.IK	10	10	93	20	14,7	10	6	25	8	274040L
LH274.1212.3.Y.6.24.IK	12	12	73	20	16,7	12	6	25	6	274040L
LH274.1212.4.Y.6.24.IK	12	12	93	20	16,7	12	6	25	6	274040L
LH274.1616.3.Y.6.24.IK	16	16	73	20	20,7	16	6	25	2	274040L
LH274.1616.4.Y.6.24.IK	16	16	93	20	20,7	16	6	25	2	274040L

Pièces Détachées

Ricambi

Porte outils Portainsero	Arrosage Lubrificazione	Vis de serrage Vite di serraggio	Tournevis TORX PLUS® Cacciavite TORX PLUS®	Vis Vite
LH274....	004.00.22	030.3509.T15P	T15PQ	
LH274.1616...	004.00.16	030.3509.T15P	T15PQ	004.00.26





R = version à droite représentée  
R = versione destra come in figura

N° de commande Codice prodotto	h	b	l <sub>1</sub>	l <sub>2</sub>	h <sub>1</sub>	f	t <sub>max</sub>	D <sub>max</sub>	HWS
RH274.0808.6.04	8	8	100	10	9,5	4	6	25	274040R
RH274.1010.6.04	10	10	100	10	9,5	6	6	25	274040R
RH274.1212.6.04	12	12	100	10	9,5	8	6	25	274040R

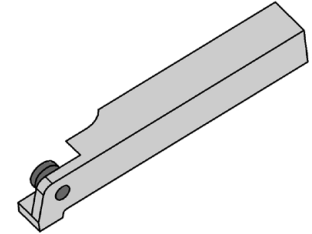
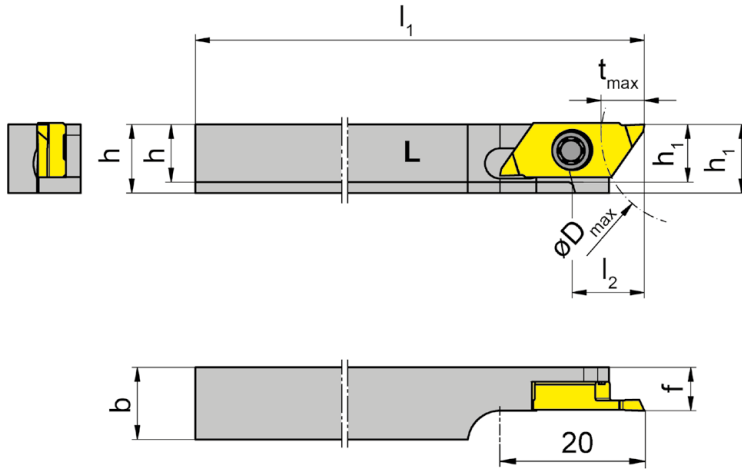
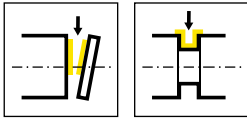
Pour porte-outil de dimension de carré de 8 x 8 mm avec décalage de la tête.  
Il Quadro 8x8 presenta una zona scaricata sul fronte.



**Pièces Détachées**

Ricambi

Porte outils Portainsero	Vis de serrage Vite di serraggio	Tournevis TORX PLUS® Cacciavite TORX PLUS®
RH274...	030.350P.0981	T15PQ



L = version à gauche représentée  
L = versione sinistra come in figura

N° de commande Codice prodotto	h	b	l <sub>1</sub>	l <sub>2</sub>	h <sub>1</sub>	f	t <sub>max</sub>	D <sub>max</sub>	HWS
LH274.0808.6.04.M	8	8	100	10	9,5	6	6	25	274040L
LH274.1010.6.04.M	10	10	100	10	9,5	6	6	25	274040L
LH274.1212.6.04.M	12	12	100	10	9,5	6	6	25	274040L

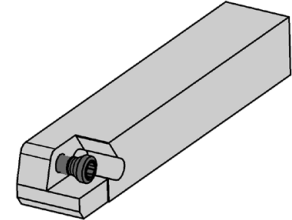
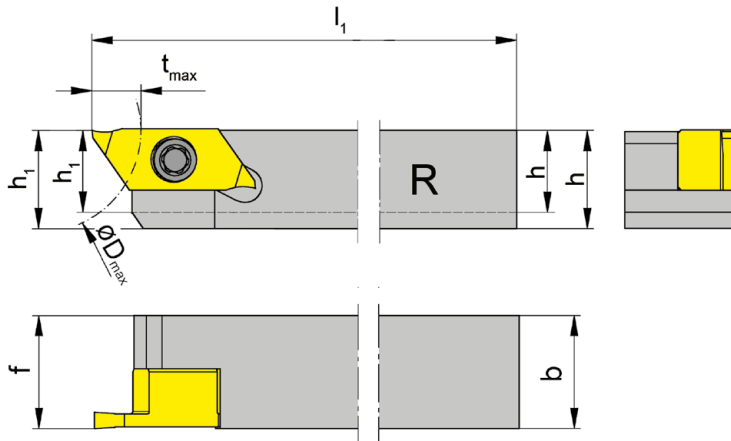
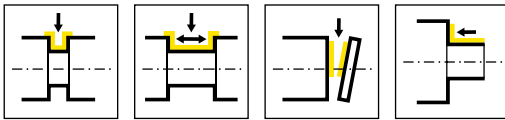
Pour porte-outil de dimension de carré de 8 x 8 mm avec décalage de la tête.  
Il Quadro 8x8 presenta una zona scaricata sul fronte.

### Pièces Détachées

Ricambi

Porte outils Portainsero	Vis de serrage Vite di serraggio	Tournevis TORX PLUS® Cacciavite TORX PLUS®
LH274...	030.350P.0981	T15PQ





R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

N° de commande Codice prodotto	h	b	l <sub>1</sub>	h <sub>1</sub>	f	t <sub>max</sub>	D <sub>max</sub>	HWS
<b>RH274.1214.07</b>	12	14	100	12	14	6	25	274070R
<b>RH274.1616.07</b>	16	16	125	16	16	6	25	274070R
<b>LH274.1214.07</b>	12	14	100	12	14	6	25	274070L
<b>LH274.1616.07</b>	16	16	125	16	16	6	25	274070L

Porte-outils pour largeurs spéciales resp. formes de plaquettes spéciales  
Portainsero specifico per inserti speciali sagomati

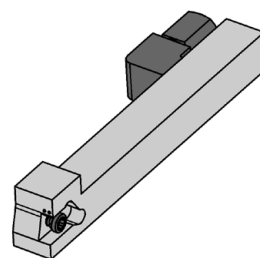
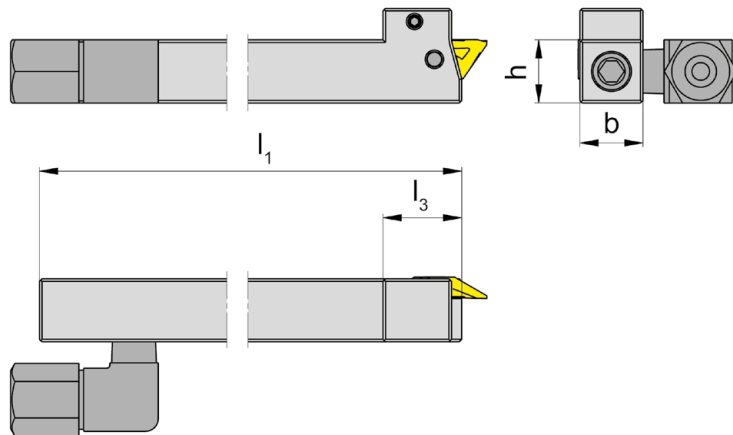
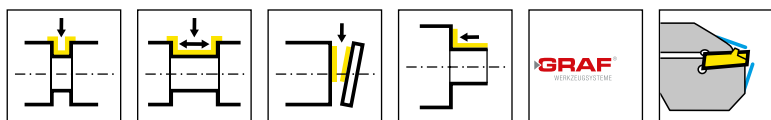
L

**Pièces Détachées**

Ricambi

Porte outils Portainsero	Vis de serrage Vite di serraggio	Tournevis TORX PLUS® Cacciavite TORX PLUS®
R/LH274...	<b>030.3513.T15P</b>	<b>T15PQ</b>

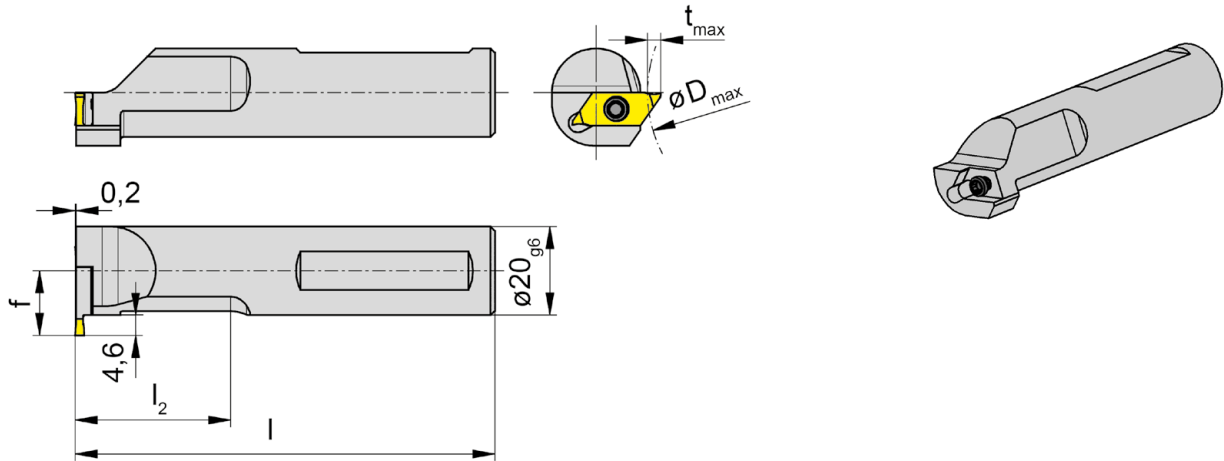
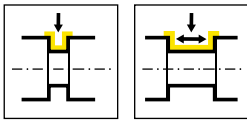




R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

N° de commande Codice prodotto	h	b	l <sub>1</sub>	l <sub>3</sub>	HWS
974.L.1010.04.IK	10	10	100	15	274040L
974.L.1012.04.IK	10	12	100	15	274040L
974.L.1212.04.IK	12	12	100	15	274040L
974.L.1616.04.IK	16	16	100	15	274040L
974.L.2020.04.IK	20	20	100	15	274040L
974.R.1012.04.IK	10	12	100	15	274040R
974.R.1212.04.IK	12	12	100	15	274040R
974.R.1616.04.IK	16	16	100	15	274040R
974.R.2020.04.IK	20	20	100	15	274040R



R = version à droite représentée

R = versione destra come in figura

N° de commande Codice prodotto	l	l <sub>2</sub>	f	t <sub>max</sub>	HWS	HMS
<b>RHC274.0020.1.04</b>	95	35	14,6	6	274040L	Index Traub

Profondeur de gorgee par rapport au ø de la pièce

Profondità gola in funzione al ø del pezzo in lavorazione

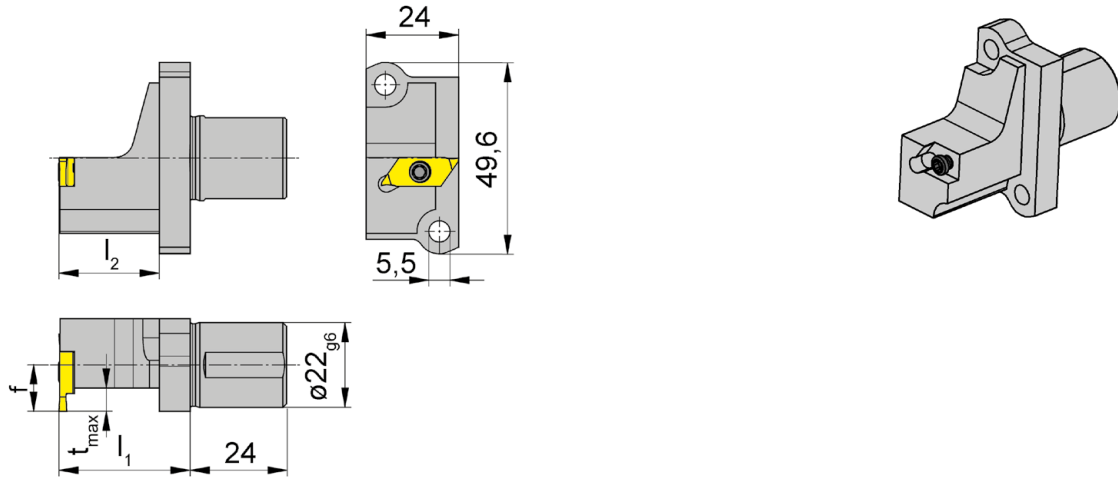
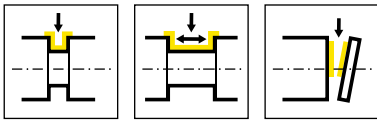
Dmax	tmax
40	2
60	3
120	3,5

L

**Pièces Détachées**

Ricambi

Porte outils Portainsero	Vis de serrage Vite di serraggio	Tournevis TORX PLUS® Cacciavite TORX PLUS®
RHC274.0020.1.04	<b>030.3509.T15P</b>	<b>T15PQ</b>



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

N° de commande Codice prodotto	f	l <sub>1</sub>	t <sub>max</sub>	l <sub>2</sub>	HWS	HMS
RH274.A022.09.04	9	34	6	26	274040R	Star
RH274.A022.12.04	12	34	6	26	274040R	Star
RH274.A022.16.04	16	34	6	26	274040R	Star
RH274.A022.12.07	12	34	6	26	274070R	Star
LH274.A022.09.04	9	34	6	26	274040L	Star
LH274.A022.16.04	16	34	6	26	274040L	Star
LH274.A022.09.07	9	34	6	26	274070L	Star
LH274.A022.12.07	12	34	6	26	274070L	Star

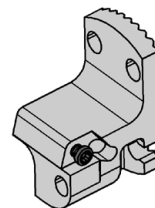
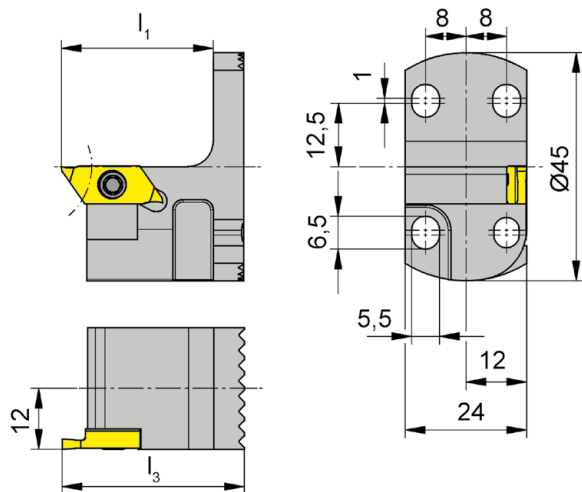
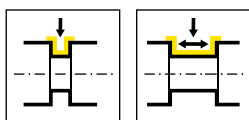
pour machines types suisse Star  
per macchine fantina mobile Star

### Pièces Détachées

Ricambi

Porte outils Portainsero	Vis de serrage Vite di serraggio	Tournevis TORX PLUS® Cacciavite TORX PLUS®
R/LH274...	030.3513.T15P	T15PQ





R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

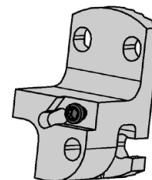
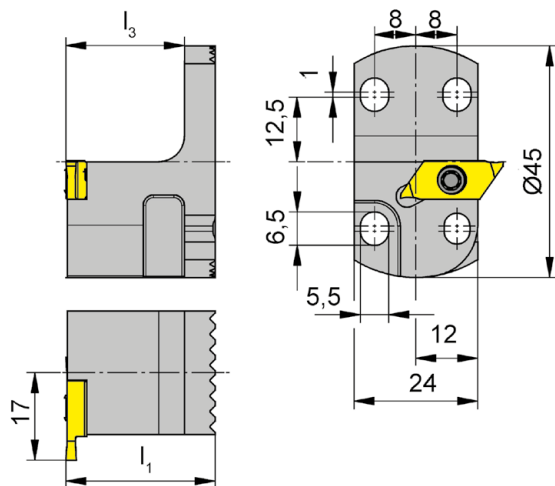
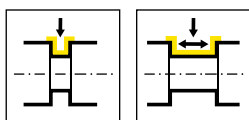
N° de commande Codice prodotto	$l_3$	$l_1$	HWS
<b>RKT274.2445.04</b>	36	30	274040R
<b>LKT274.2445.04</b>	36	30	274040L

**L**

**Pièces Détachées**

Ricambi

Cartouche Cartuccia	Vis de serrage Vite di serraggio	Tournevis TORX PLUS® Cacciavite TORX PLUS®
R/LKT274.2445.04	<b>030.3509.T15P</b>	<b>T15PQ</b>



R = version à droite représentée

R = versione destra come in figura

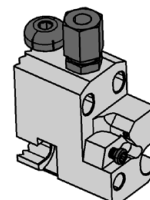
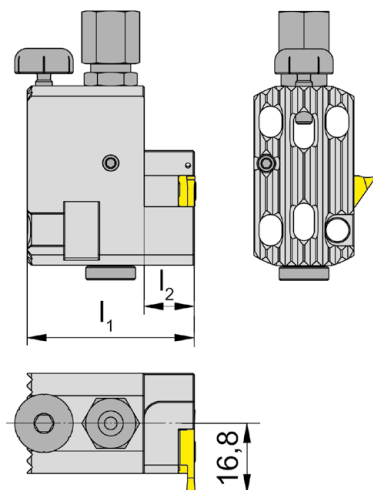
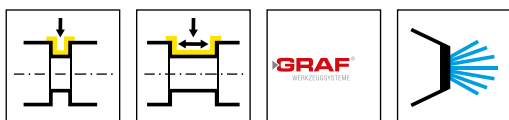
N° de commande Codice prodotto	$l_1$	$l_3$	HWS
<b>RKTC274.2445.04</b>	29	23	274040R

**Pièces Détachées**

Ricambi

Cartouche Cartuccia	Vis de serrage Vite di serraggio	Tournevis TORX PLUS® Cacciavite TORX PLUS®
<b>RKTC274.2445.04</b>	<b>030.3509.T15P</b>	<b>T15PQ</b>





R = version à droite représentée

R = versione destra come in figura

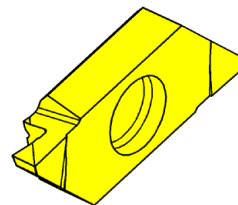
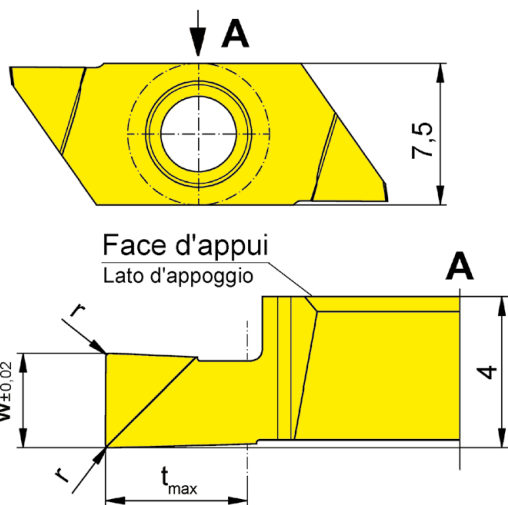
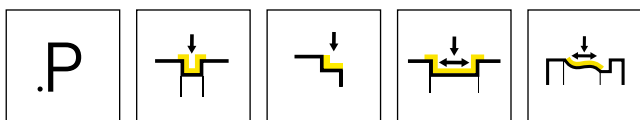
N° de commande Codice prodotto	L <sub>1</sub>	L <sub>2</sub>	HWS
<b>R.76.IK</b>	40	12	274040R

**L**

**Pièces Détachées**

Ricambi

Cartouche Graf Cartuccia Graf	Arrosage Lubrificazione	Vis de serrage Vite di serraggio	Tournevis TORX PLUS® Cacciavite TORX PLUS®
R.76.IK	004.00.19	030.3509.T15P	T15PQ



R = version à droite représentée  
R = versione destra come in figura

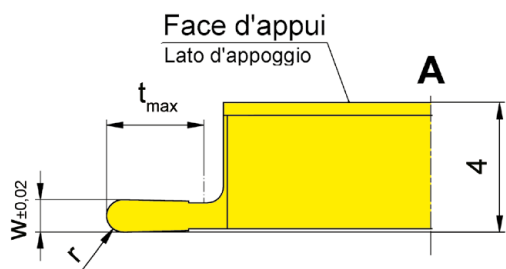
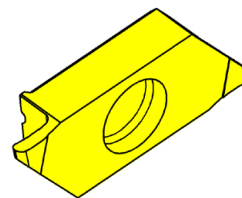
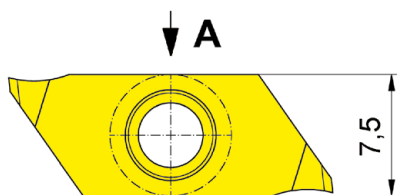
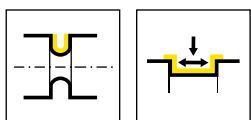
L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	r	t <sub>max</sub>	HIS	AN25	IG35	TH35
RS274.0050.P0	0,5	-	1	274040R	▲	▲	▲
RS274.0100.P0	1	-	2	274040R	▲	▲	▲
RS274.0150.P0	1,5	0,05	2,25	274040R		▲	▲
RS274.0200.P0	2	0,05	3	274040R		▲	▲
RS274.0250.P0	2,5	0,1	3,75	274040R		▲	▲
RS274.0300.P0	3	0,1	4,5	274040R		▲	▲
LS274.0050.P0	0,5	-	1	274040L		▲	▲
LS274.0100.P0	1	-	2	274040L	▲	▲	▲
LS274.0150.P0	1,5	0,05	2,25	274040L		▲	▲
LS274.0200.P0	2	0,05	3	274040L		Δ	▲
LS274.0250.P0	2,5	0,1	3,75	274040L		▲	▲
LS274.0300.P0	3	0,1	4,5	274040L		Δ	▲
					P	•	•
					M	o	•
					K	-	•
					N	-	•
					S	-	•
					H	-	-





R = version à droite représentée  
R = versione destra come in figura

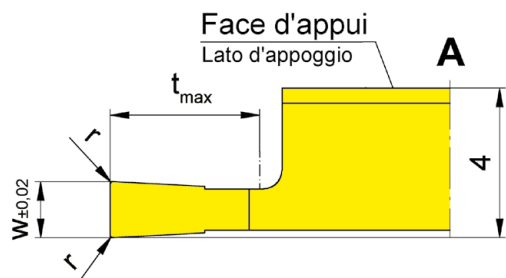
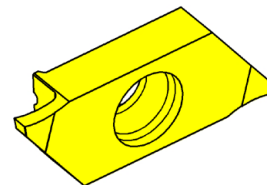
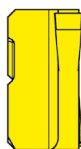
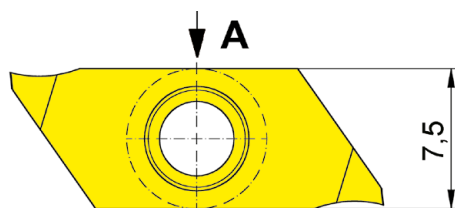
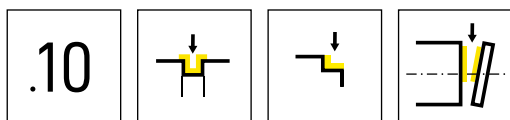
L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	r	HIS	IG35	TH35
RS274.0205.01.10	0,5	1,5	0,25	274040R	▲	▲
RS274.0510.03.10	1	3	0,5	274040R	▲	▲
RS274.1020.04.10	2	4	1	274040R	▲	▲
LS274.0205.01.10	0,5	1,5	0,25	274040L	▲	▲
LS274.0510.03.10	1	3	0,5	274040L	▲	▲
LS274.1020.04.10	2	4	1	274040L	Δ	▲
					P	- ●
					M	● ●
					K	- ●
					N	- ●
					S	● ●
					H	- -





R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

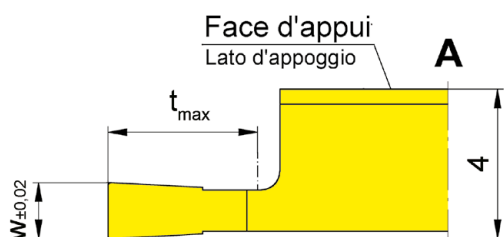
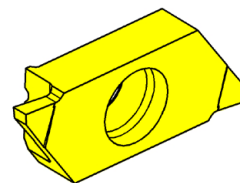
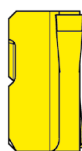
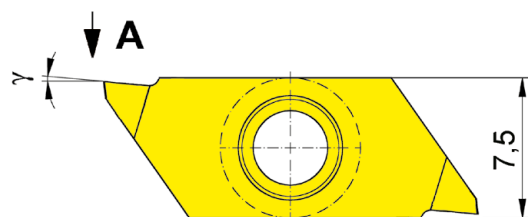
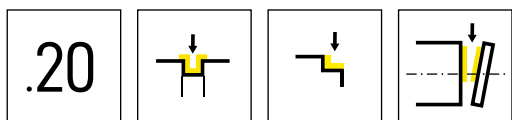
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	r	t <sub>max</sub>	HIS	IG35	TH35
RS274.0050.01.10	0,5	0,05	1,5	274040R	▲	▲
RS274.0070.02.10	0,7	0,05	2	274040R	▲	▲
RS274.0080.03.10	0,8	0,05	3	274040R	▲	▲
RS274.0100.03.10	1	0,05	3	274040R	▲	▲
RS274.0120.03.10	1,2	0,05	3	274040R	▲	▲
RS274.0150.04.10	1,5	0,05	4	274040R	▲	▲
RS274.0150.06.10	1,5	0,05	6	274040R	▲	▲
RS274.0200.04.10	2	0,05	4	274040R	▲	▲
RS274.0200.06.10	2	0,05	6	274040R	▲	▲
LS274.0050.01.10	0,5	0,05	1,5	274040L	▲	▲
LS274.0070.02.10	0,7	0,05	2	274040L	Δ	Δ
LS274.0080.03.10	0,8	0,05	3	274040L	▲	▲
LS274.0100.03.10	1	0,05	3	274040L	▲	▲
LS274.0120.03.10	1,2	0,05	3	274040L	▲	▲
LS274.0150.04.10	1,5	0,05	4	274040L	▲	▲
LS274.0150.06.10	1,5	0,05	6	274040L	▲	▲
LS274.0200.04.10	2	0,05	4	274040L	▲	▲
LS274.0200.06.10	2	0,05	6	274040L	▲	▲

P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-





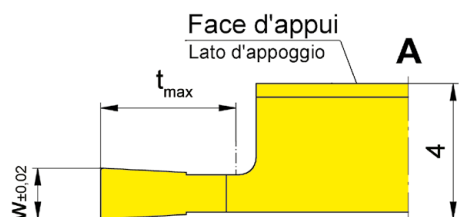
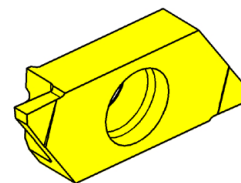
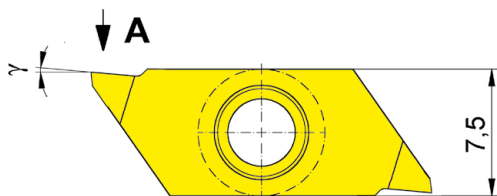
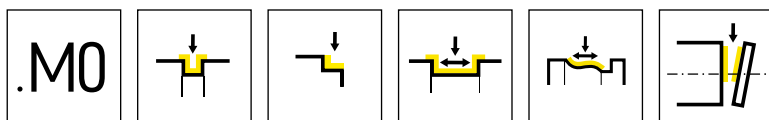
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	γ	HIS	IG35	TH35
RS274.0050.01.20	0,5	1,5	5°	274040R	▲	▲
RS274.0070.02.20	0,7	2	5°	274040R	Δ	▲
RS274.0080.03.20	0,8	3	5°	274040R	Δ	▲
RS274.0100.03.20	1	3	5°	274040R	▲	▲
RS274.0120.03.20	1,2	3	5°	274040R	Δ	▲
RS274.0150.04.20	1,5	4	5°	274040R	▲	▲
RS274.0150.06.20	1,5	6	5°	274040R	Δ	Δ
RS274.0200.04.20	2	4	5°	274040R	Δ	▲
RS274.0200.06.20	2	6	5°	274040R	Δ	▲
LS274.0050.01.20	0,5	1,5	5°	274040L	Δ	▲
LS274.0070.02.20	0,7	2	5°	274040L	Δ	▲
LS274.0080.03.20	0,8	3	5°	274040L	Δ	Δ
LS274.0100.03.20	1	3	5°	274040L	Δ	Δ
LS274.0120.03.20	1,2	3	5°	274040L	Δ	Δ
LS274.0150.04.20	1,5	4	5°	274040L	▲	▲
LS274.0150.06.20	1,5	6	5°	274040L	Δ	▲
LS274.0200.04.20	2	4	5°	274040L	Δ	Δ
LS274.0200.06.20	2	6	5°	274040L	Δ	Δ
P	-	●				
M	●	●				
K	-	●				
N	-	●				
S	●	●				
H	-	-				



R = version à droite représentée  
R = versione destra come in figura

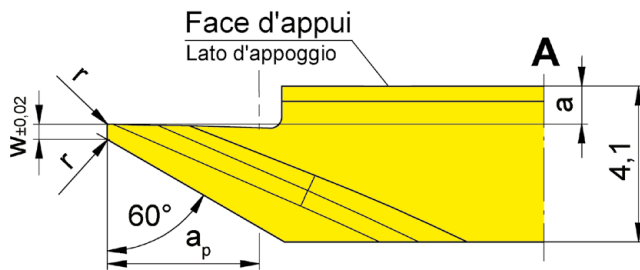
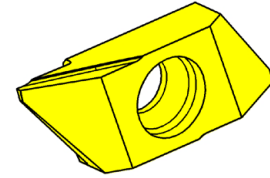
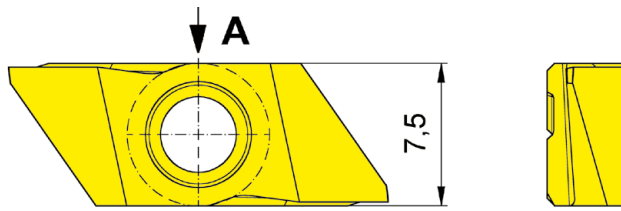
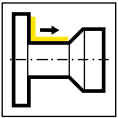
L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	γ	HIS	IG35	TH35
RS274.0050.01.M0	0,5	1,5	0°	274040R	Δ	▲
RS274.0070.02.M0	0,7	2	0°	274040R	Δ	Δ
RS274.0080.03.M0	0,8	3	0°	274040R	Δ	Δ
RS274.0100.03.M0	1	3	0°	274040R	Δ	▲
RS274.0120.03.M0	1,2	3	0°	274040R	Δ	▲
RS274.0150.04.M0	1,5	4	0°	274040R	Δ	Δ
RS274.0150.06.M0	1,5	6	0°	274040R	Δ	Δ
RS274.0200.04.M0	2	4	0°	274040R	Δ	Δ
RS274.0200.06.M0	2	6	0°	274040R	Δ	▲
LS274.0050.01.M0	0,5	1,5	0°	274040L	Δ	Δ
LS274.0070.02.M0	0,7	2	0°	274040L	▲	
LS274.0080.03.M0	0,8	3	0°	274040L	Δ	Δ
LS274.0100.03.M0	1	3	0°	274040L	Δ	Δ
LS274.0120.03.M0	1,2	3	0°	274040L	Δ	Δ
LS274.0150.04.M0	1,5	4	0°	274040L	Δ	Δ
LS274.0150.06.M0	1,5	6	0°	274040L	Δ	Δ
LS274.0200.04.M0	2	4	0°	274040L	Δ	Δ
LS274.0200.06.M0	2	6	0°	274040L	Δ	Δ
P	-					●
M					●	●
K	-					●
N	-					●
S	●					●
H	-					-





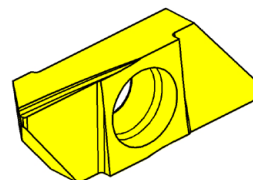
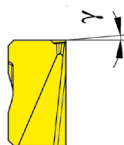
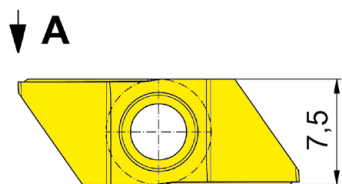
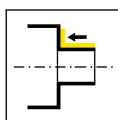
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
▲ a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	r	a	$\gamma$	$a_p$	HIS		K10	IG35	TH35
RS274.0060.04.10	-	0,05	1	15°	4	274040R			▲	▲
RS274.0460.04.10	0,4	0,05	1	15°	4	274040R			▲	▲
RS274.0460.04.M0	0,4	0,05	1	0°	4	274040R	▲	Δ	Δ	
RS274.0560.06.11	0,5	0,1	0,05	15°	6	274040R			▲	▲
LS274.0060.04.10	-	0,05	1	15°	4	274040L			Δ	Δ
LS274.0460.04.10	0,4	0,05	1	15°	4	274040L			▲	▲
LS274.0460.04.M0	0,4	0,05	1	0°	4	274040L	Δ	Δ	Δ	
LS274.0560.06.11	0,5	0,1	0,05	15°	6	274040L			▲	▲
P	●	-	●							
M	○	●	●							
K	●	-	●							
N	●	-	●							
S	○	●	●							
H	-	-	-							



R = version à droite représentée  
R = versione destra come in figura

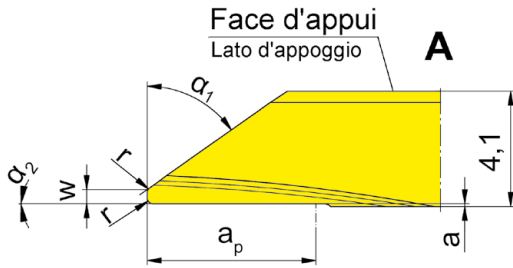
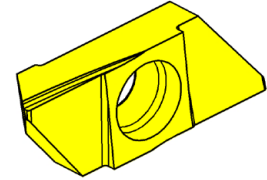
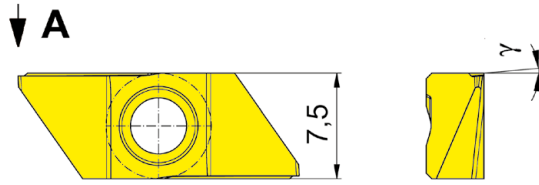
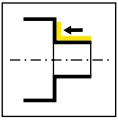
L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	r	$\alpha_1$	a	$\gamma$	$a_p$	$\alpha_2$	HIS	IG35	TH35
RS274.0035.04.20	-	0,05	35°	0,1	5°	4	0°	274040R	▲	▲
RS274.0055.04.20	-	0,05	55°	0,1	5°	4	0°	274040R	Δ	▲
RS274.0235.04.20	0,2	-	35°	0,1	5°	4	0°	274040R	▲	▲
RS274.0255.04.20	0,2	-	55°	0,1	5°	4	0°	274040R	Δ	▲
RS274.0535.06.20	0,5	0,2	35°	0,1	5°	6	0°	274040R	▲	▲
RS274.0555.06.20	0,5	0,2	55°	0,1	5°	6	0°	274040R	▲	▲
LS274.0035.04.20	-	0,05	35°	0,1	5°	4	0°	274040L	Δ	Δ
LS274.0055.04.20	-	0,05	55°	0,1	5°	4	0°	274040L	Δ	▲
LS274.0235.04.20	0,2	-	35°	0,1	5°	4	0°	274040L	Δ	▲
LS274.0255.04.20	0,2	-	55°	0,1	5°	4	0°	274040L	Δ	Δ
LS274.0535.06.20	0,5	0,2	35°	0,1	5°	6	0°	274040L	Δ	Δ
LS274.0555.06.20	0,5	0,2	55°	0,1	5°	6	0°	274040L	▲	▲
P	-	●								
M	●	●								
K	-	●								
N	-	●								
S	●	●								
H	-	-								





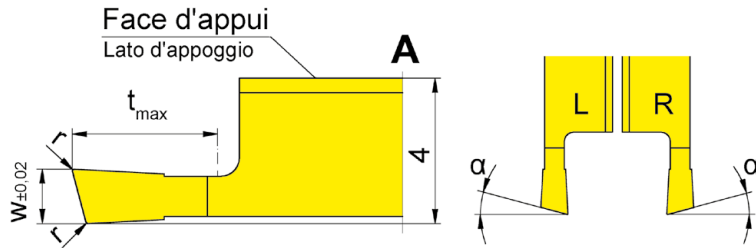
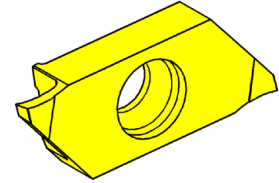
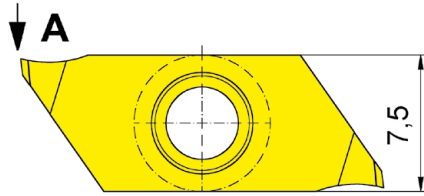
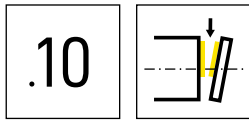
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	r	$\alpha_1$	a	$\gamma$	$a_p$	$\alpha_2$	HIS	IG35	TH35
RS274.0035.24.20	-	0,05	35°	0,1	5°	4	2°	274040R	▲	▲
RS274.0235.24.20	0,2	-	35°	0,1	5°	4	2°	274040R	Δ	▲
RS274.0535.26.20	0,5	0,2	35°	0,1	5°	6	2°	274040R	▲	▲
RS274.0055.24.20	-	0,05	55°	0,1	5°	4	2°	274040R	Δ	▲
RS274.0255.24.20	0,2	-	55°	0,1	5°	4	2°	274040R	Δ	▲
RS274.0555.26.20	0,5	0,2	55°	0,1	5°	6	2°	274040R	Δ	▲
LS274.0035.24.20	-	0,05	35°	0,1	5°	4	2°	274040L	Δ	Δ
LS274.0235.24.20	0,2	-	35°	0,1	5°	4	2°	274040L	▲	Δ
LS274.0535.26.20	0,5	0,2	35°	0,1	5°	6	2°	274040L	▲	▲
LS274.0055.24.20	-	0,05	55°	0,1	5°	4	2°	274040L	▲	
LS274.0255.24.20	0,2	-	55°	0,1	5°	4	2°	274040L	Δ	Δ
LS274.0555.26.20	0,5	0,2	55°	0,1	5°	6	2°	274040L	Δ	Δ
P	-								●	●
M	●								●	●
K	-								●	●
N	-								●	●
S	●								●	●
H	-								-	-



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

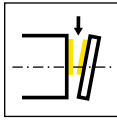
N° de commande Codice prodotto	w	r	t <sub>max</sub>	α	HIS	Material	
						IG35	TH35
RS274.1508.03.10	0,8	0,05	3	15°	274040R	▲	▲
RS274.1510.03.10	1	0,05	3	15°	274040R	▲	▲
RS274.1515.04.10	1,5	0,05	4	15°	274040R	▲	▲
RS274.1520.06.10	2	0,05	6	15°	274040R	▲	▲
LS274.1508.03.10	0,8	0,05	3	15°	274040L	▲	▲
LS274.1510.03.10	1	0,05	3	15°	274040L	▲	▲
LS274.1515.04.10	1,5	0,05	4	15°	274040L	▲	▲
LS274.1520.06.10	2	0,05	6	15°	274040L	▲	▲

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

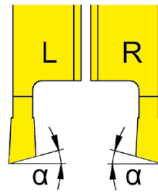
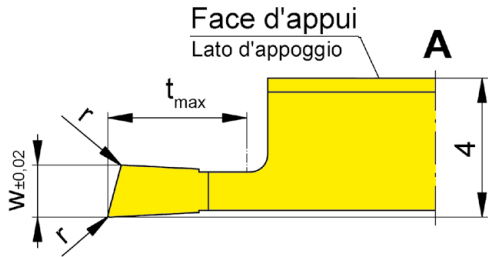
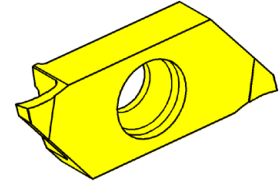
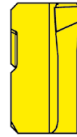
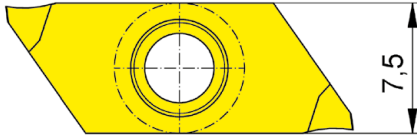
	IG35	TH35
P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-



.10



↓ A



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

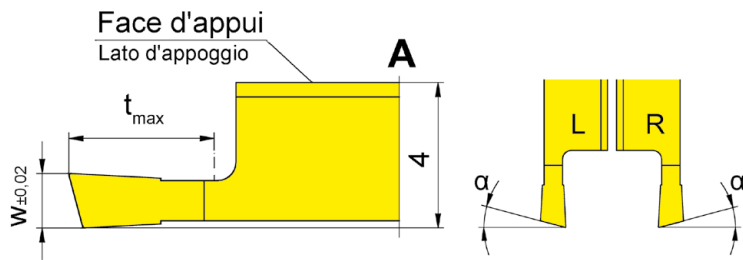
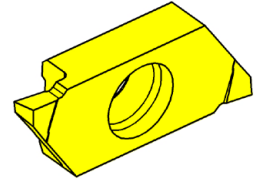
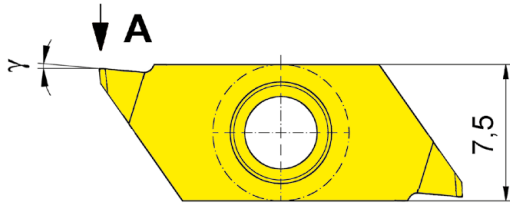
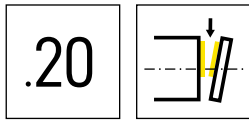
Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	r	t <sub>max</sub>	α	HIS	IG35	TH35
RS274.1508.03.10L	0,8	0,05	3	15°	274040R	Δ	Δ
RS274.1510.03.10L	1	0,05	3	15°	274040R	Δ	Δ
RS274.1515.04.10L	1,5	0,05	4	15°	274040R	Δ	Δ
RS274.1520.06.10L	2	0,05	6	15°	274040R	Δ	▲
LS274.1508.03.10R	0,8	0,05	3	15°	274040L	▲	▲
LS274.1510.03.10R	1	0,05	3	15°	274040L	▲	▲
LS274.1515.04.10R	1,5	0,05	4	15°	274040L	▲	▲
LS274.1520.06.10R	2	0,05	6	15°	274040L	▲	▲

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-





R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

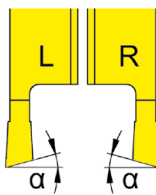
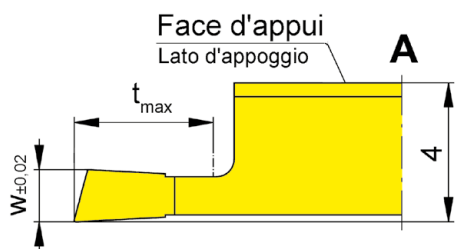
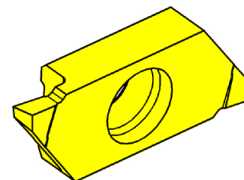
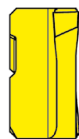
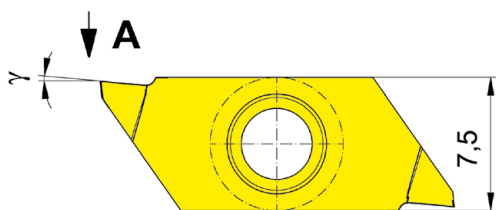
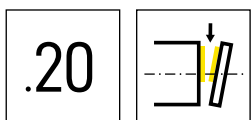
Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	α	γ	HIS	IG35	TH35
RS274.1515.04.20	1,5	4	15°	5°	274040R	Δ	Δ
RS274.1520.06.20	2	6	15°	5°	274040R	Δ	Δ
LS274.1515.04.20	1,5	4	15°	5°	274040L	Δ	Δ
LS274.1520.06.20	2	6	15°	5°	274040L	Δ	Δ

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-





R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

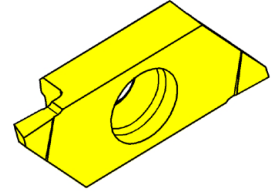
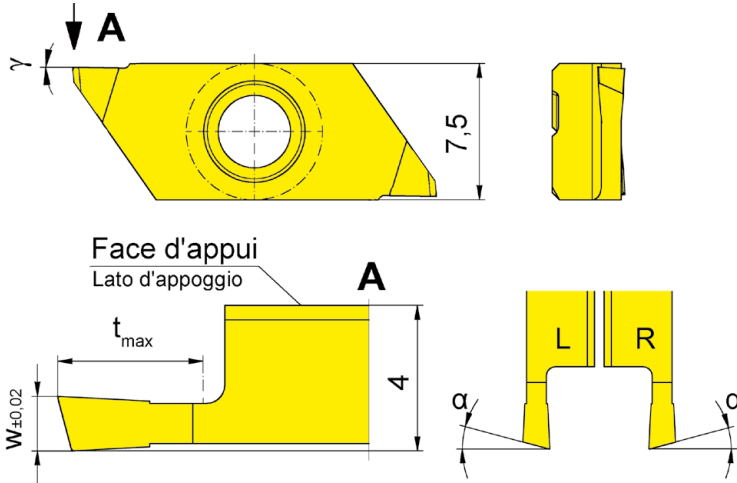
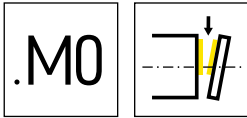
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	α	γ	HIS	IG35	TH35
RS274.1520.06.20L	2	6	15°	5°	274040R	Δ	Δ
LS274.1515.04.20R	1,5	4	15°	5°	274040L	Δ	Δ
LS274.1520.06.20R	2	6	15°	5°	274040L	Δ	Δ

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

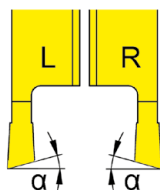
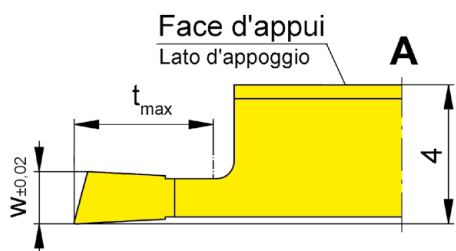
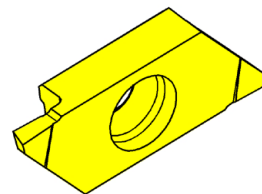
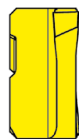
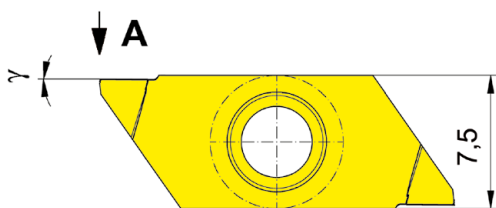
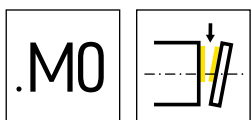
Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	α	γ	HIS	Nuance	
						IG35	TH35
RS274.1508.03.M0	0,8	3	15°	0°	274040R	Δ	Δ
RS274.1510.03.M0	1	3	15°	0°	274040R	Δ	▲
RS274.1515.04.M0	1,5	4	15°	0°	274040R	Δ	Δ
RS274.1520.06.M0	2	6	15°	0°	274040R	Δ	Δ
LS274.1508.03.M0	0,8	3	15°	0°	274040L	Δ	Δ
LS274.1510.03.M0	1	3	15°	0°	274040L	Δ	Δ
LS274.1515.04.M0	1,5	4	15°	0°	274040L	Δ	Δ
LS274.1520.06.M0	2	6	15°	0°	274040L	Δ	Δ

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-





R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

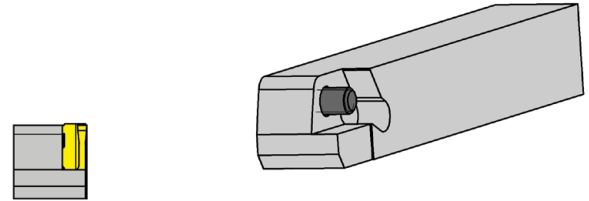
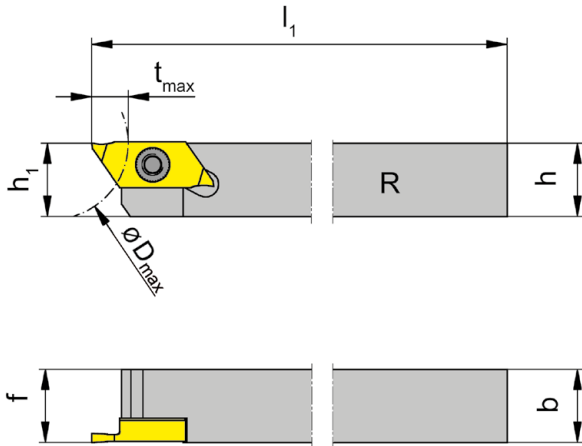
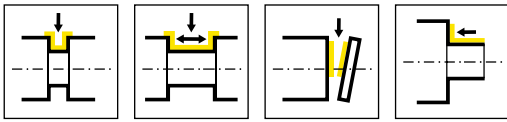
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	α	γ	HIS	IG35	TH35
RS274.1510.03.M0L	1	3	15°	0°	274040R	Δ	
RS274.1515.04.M0L	1,5	4	15°	0°	274040R	Δ	Δ
RS274.1520.06.M0L	2	6	15°	0°	274040R	Δ	Δ
LS274.1508.03.M0R	0,8	3	15°	0°	274040L	Δ	▲
LS274.1510.03.M0R	1	3	15°	0°	274040L	Δ	Δ
LS274.1515.04.M0R	1,5	4	15°	0°	274040L	Δ	Δ
LS274.1520.06.M0R	2	6	15°	0°	274040L	Δ	Δ

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-



R = version à droite représentée  
R = versione destra come in figura

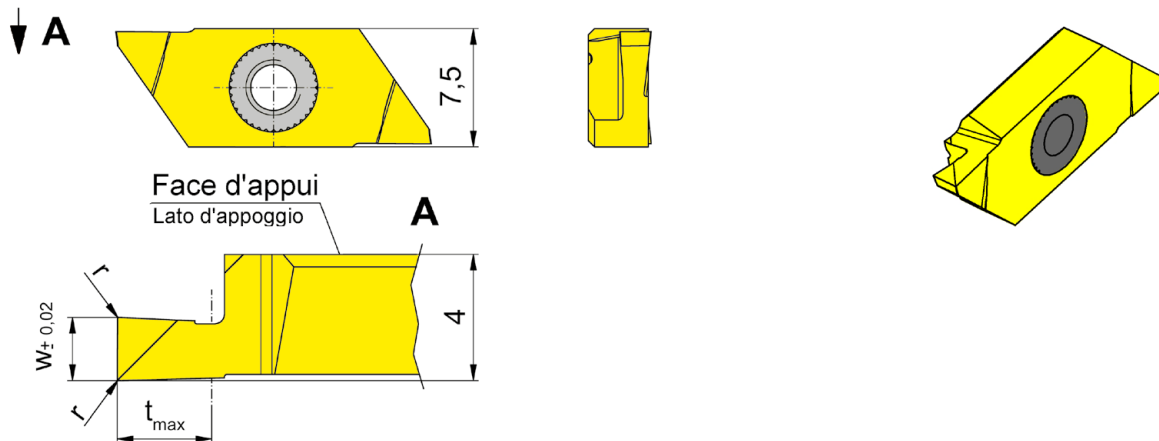
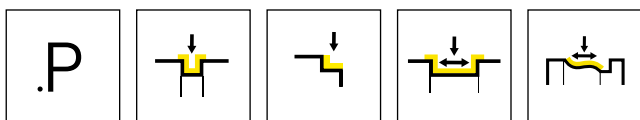
L = version à gauche  
L = versione sinistra a specchio

N° de commande Codice prodotto	h	b	l <sub>1</sub>	h <sub>1</sub>	f	t <sub>max</sub>	D <sub>max</sub>	HWS
RH274.0808.04.E	8	8	100	8	8	6	25	274140R
RH274.1010.04.E	10	10	100	10	10	6	25	274140R
RH274.1212.04.E	12	12	100	12	12	6	25	274140R
RH274.1616.04.E	16	16	125	16	16	6	25	274140R
RH274.2020.04.E	20	20	125	20	20	6	25	274140R
LH274.0808.04.E	8	8	100	8	8	6	25	274140L
LH274.1010.04.E	10	10	100	10	10	6	25	274140L
LH274.1212.04.E	12	12	100	12	12	6	25	274140L
LH274.1616.04.E	16	16	125	16	16	6	25	274140L
LH274.2020.04.E	20	20	125	20	20	6	25	274140L

**Pièces Détachées**  
Ricambi

Porte outils Portainsero	Tournevis TORX PLUS® Cacciavite TORX PLUS®	Vis de serrage Vite di serraggio
R/LH274.0808.04.E	<b>T15PQ</b>	
R/LH274...	<b>T15PQ</b>	<b>030.3509.T15P</b>





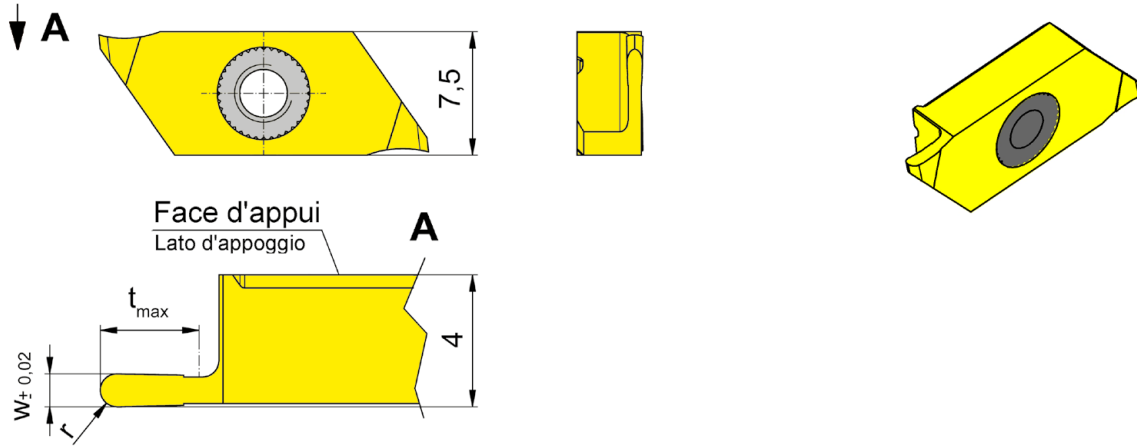
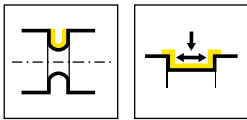
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	r	t <sub>max</sub>	HIS	Nuance Leghe	
					IG35	TH35
RS274.0150.P0.E	1,5	0,05	2,25	274140R	Δ	Δ
RS274.0200.P0.E	2	0,05	3	274140R	Δ	Δ
RS274.0250.P0.E	2,5	0,1	3,75	274140R	Δ	Δ
RS274.0300.P0.E	3	0,1	4,5	274140R	Δ	Δ
LS274.0150.P0.E	1,5	0,05	2,25	274140L	Δ	Δ
LS274.0200.P0.E	2	0,05	3	274140L	Δ	Δ
LS274.0250.P0.E	2,5	0,1	3,75	274140L	Δ	Δ
LS274.0300.P0.E	3	0,1	4,5	274140L	Δ	Δ
					P	•
					M	•
					K	•
					N	•
					S	•
					H	-



R = version à droite représentée  
R = versione destra come in figura

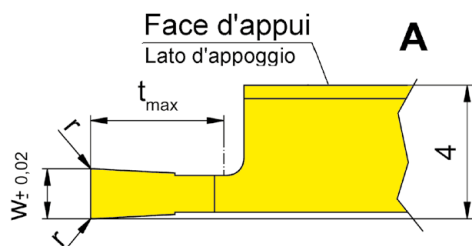
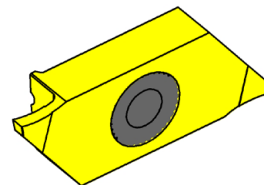
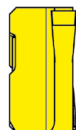
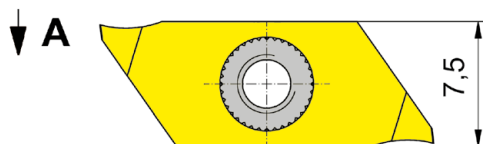
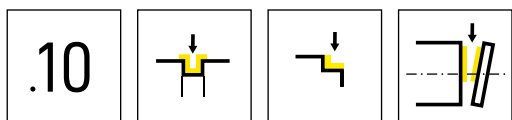
L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	r	HIS	Nuance Leghe	
					IG35	TH35
RS274.0205.01.10.E	0,5	1,5	0,25	274140R	Δ	Δ
RS274.0510.03.10.E	1	3	0,5	274140R	Δ	▲
RS274.1020.04.10.E	2	4	1	274140R	Δ	Δ
LS274.0205.01.10.E	0,5	1,5	0,25	274140L	Δ	Δ
LS274.0510.03.10.E	1	3	0,5	274140L	Δ	Δ
LS274.1020.04.10.E	2	4	1	274140L	Δ	Δ
					P	- ●
					M	● ●
					K	- ●
					N	- ●
					S	● ●
					H	- -





R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

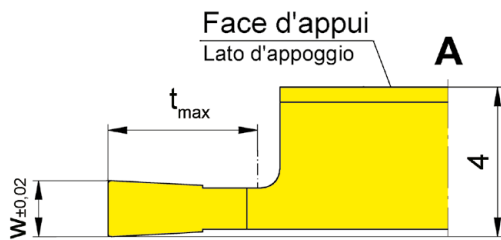
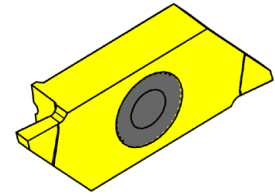
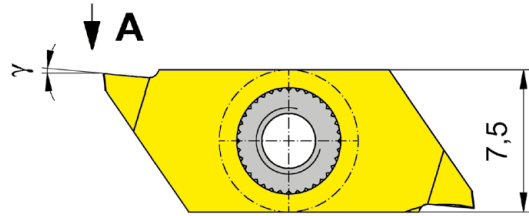
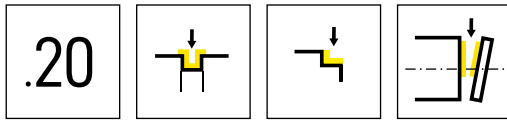
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	r	t <sub>max</sub>	HIS	IG35	TH35
RS274.0120.03.10.E	1,2	0,05	3	274140R	Δ	Δ
RS274.0050.01.10.E	0,5	0,05	1,5	274140R	Δ	Δ
RS274.0070.02.10.E	0,7	0,05	2	274140R	Δ	Δ
RS274.0080.03.10.E	0,8	0,05	3	274140R	Δ	Δ
RS274.0100.03.10.E	1	0,05	3	274140R	Δ	Δ
RS274.0150.04.10.E	1,5	0,05	4	274140R	Δ	Δ
RS274.0150.06.10.E	1,5	0,05	6	274140R	Δ	Δ
RS274.0200.04.10.E	2	0,05	4	274140R	Δ	Δ
RS274.0200.06.10.E	2	0,05	6	274140R	Δ	Δ
LS274.0120.03.10.E	1,2	0,05	3	274140L	Δ	Δ
LS274.0050.01.10.E	0,5	0,05	1,5	274140L	Δ	Δ
LS274.0070.02.10.E	0,7	0,05	2	274140L	Δ	Δ
LS274.0080.03.10.E	0,8	0,05	3	274140L	Δ	Δ
LS274.0100.03.10.E	1	0,05	3	274140L	Δ	Δ
LS274.0150.04.10.E	1,5	0,05	4	274140L	Δ	Δ
LS274.0150.06.10.E	1,5	0,05	6	274140L	Δ	Δ
LS274.0200.04.10.E	2	0,05	4	274140L	Δ	Δ
LS274.0200.06.10.E	2	0,05	6	274140L	Δ	Δ

P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-





R = version à droite représentée  
R = versione destra come in figura

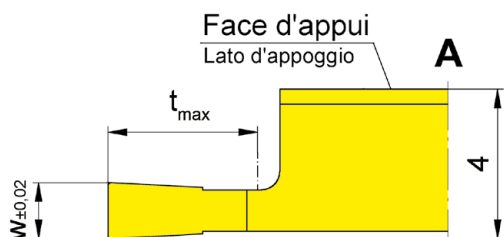
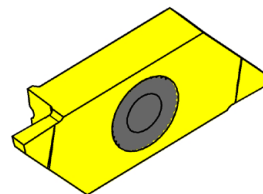
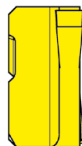
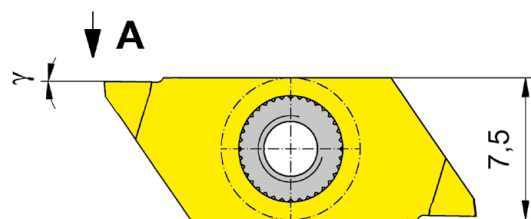
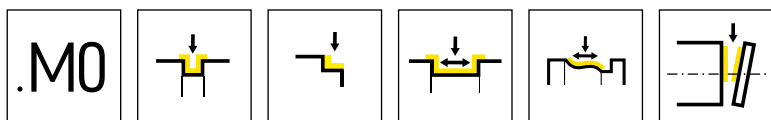
L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	γ	HIS	IG35	TH35
RS274.0050.01.20.E	0,5	1,5	5°	274140R	Δ	Δ
RS274.0070.02.20.E	0,7	2	5°	274140R	Δ	Δ
RS274.0080.03.20.E	0,8	3	5°	274140R	Δ	Δ
RS274.0100.03.20.E	1	3	5°	274140R	Δ	Δ
RS274.0120.03.20.E	1,2	3	5°	274140R	Δ	Δ
RS274.0150.06.20.E	1,5	6	5°	274140R	Δ	Δ
RS274.0200.04.20.E	2	4	5°	274140R	Δ	Δ
RS274.0200.06.20.E	2	6	5°	274140R	Δ	Δ
LS274.0050.01.20.E	0,5	1,5	5°	274140L	Δ	Δ
LS274.0070.02.20.E	0,7	2	5°	274140L	Δ	Δ
LS274.0080.03.20.E	0,8	3	5°	274140L	Δ	Δ
LS274.0100.03.20.E	1	3	5°	274140L	Δ	Δ
LS274.0120.03.20.E	1,2	3	5°	274140L	Δ	Δ
LS274.0150.06.20.E	1,5	6	5°	274140L	Δ	Δ
LS274.0200.04.20.E	2	4	5°	274140L	Δ	Δ
LS274.0200.06.20.E	2	6	5°	274140L	Δ	Δ
					P	- ●
					M	● ●
					K	- ●
					N	- ●
					S	● ●
					H	- -





R = version à droite représentée  
R = versione destra come in figura

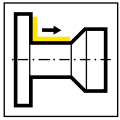
L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

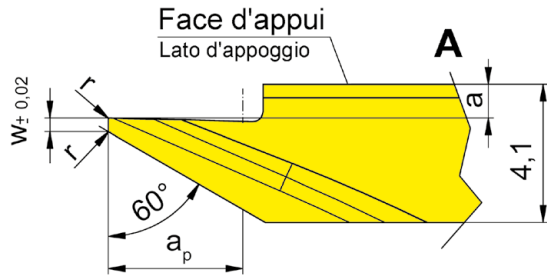
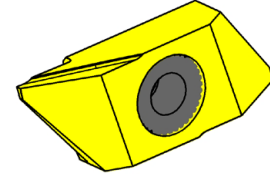
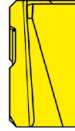
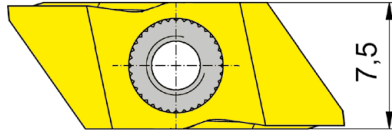
Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	γ	HIS	IG35	TH35
RS274.0050.01.M0.E	0,5	1,5	0°	274140R	Δ	Δ
RS274.0070.02.M0.E	0,7	2	0°	274140R	Δ	Δ
RS274.0080.03.M0.E	0,8	3	0°	274140R	Δ	Δ
RS274.0100.03.M0.E	1	3	0°	274140R	Δ	Δ
RS274.0120.03.M0.E	1,2	3	0°	274140R	Δ	Δ
RS274.0150.04.M0.E	1,5	4	0°	274140R	Δ	
RS274.0150.06.M0.E	1,5	6	0°	274140R	Δ	Δ
RS274.0200.04.M0.E	2	4	0°	274140R	Δ	Δ
RS274.0200.06.M0.E	2	6	0°	274140R	Δ	Δ
LS274.0050.01.M0.E	0,5	1,5	0°	274140L	Δ	Δ
LS274.0070.02.M0.E	0,7	2	0°	274140L	Δ	Δ
LS274.0080.03.M0.E	0,8	3	0°	274140L	Δ	Δ
LS274.0100.03.M0.E	1	3	0°	274140L	Δ	Δ
LS274.0120.03.M0.E	1,2	3	0°	274140L	Δ	Δ
LS274.0150.04.M0.E	1,5	4	0°	274140L	Δ	Δ
LS274.0150.06.M0.E	1,5	6	0°	274140L	Δ	
LS274.0200.04.M0.E	2	4	0°	274140L	Δ	Δ
LS274.0200.06.M0.E	2	6	0°	274140L	Δ	Δ

P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-



↓ A



R = version à droite représentée  
R = versione destra come in figura

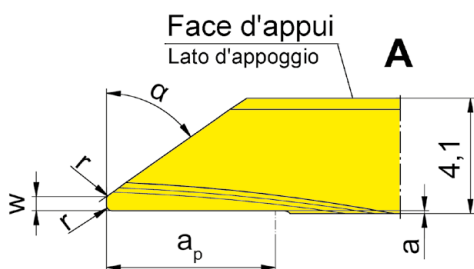
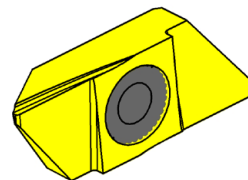
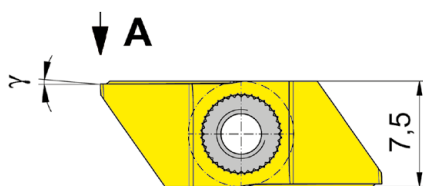
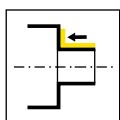
L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	r	a	γ	a <sub>p</sub>	HIS		K10	IG35	TH35
RS274.0060.04.10.E	-	0,05	1	15°	4	274140R			Δ	Δ
RS274.0460.04.10.E	0,4	0,05	1	15°	4	274140R			Δ	▲
RS274.0460.04.M0.E	0,4	0,05	1	0°	4	274140R		Δ	Δ	Δ
RS274.0560.06.11.E	0,5	0,1	0,05	15°	6	274140R			Δ	▲
LS274.0060.04.10.E	-	0,05	1	15°	4	274140L			Δ	Δ
LS274.0460.04.10.E	0,4	0,05	1	15°	4	274140L			Δ	Δ
LS274.0460.04.M0.E	0,4	0,05	1	0°	4	274140L		Δ	Δ	Δ
LS274.0560.06.11.E	0,5	0,1	0,05	15°	6	274140L			Δ	Δ
							P	●	-	●
							M	○	●	●
							K	●	-	●
							N	●	-	●
							S	○	●	●
							H	-	-	-





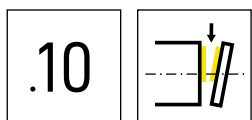
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

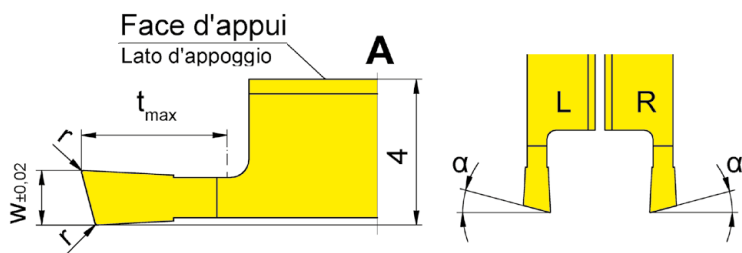
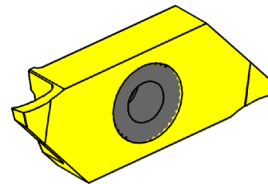
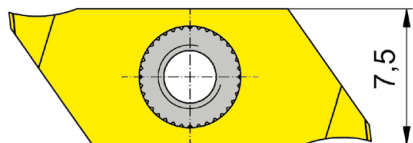
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	r	a	γ	a <sub>p</sub>	α	HIS	IG35	TH35
RS274.0035.04.20.E	-	0,05	0,1	5°	4	35°	274140R	Δ	Δ
RS274.0235.04.20.E	0,2	-	0,1	5°	4	35°	274140R	Δ	Δ
RS274.0535.06.20.E	0,5	0,2	0,1	5°	6	35°	274140R	Δ	Δ
RS274.0055.04.20.E	-	0,05	0,1	5°	4	55°	274140R	Δ	Δ
RS274.0255.04.20.E	0,2	-	0,1	5°	4	55°	274140R	Δ	Δ
RS274.0555.06.20.E	0,5	0,2	0,1	5°	6	55°	274140R	Δ	Δ
LS274.0035.04.20.E	-	0,05	0,1	5°	4	35°	274140L	Δ	Δ
LS274.0235.04.20.E	0,2	-	0,1	5°	4	35°	274140L	Δ	Δ
LS274.0535.06.20.E	0,5	0,2	0,1	5°	6	35°	274140L	Δ	Δ
LS274.0055.04.20.E	-	0,05	0,1	5°	4	55°	274140L	Δ	Δ
LS274.0255.04.20.E	0,2	-	0,1	5°	4	55°	274140L	Δ	Δ
LS274.0555.06.20.E	0,5	0,2	0,1	5°	6	55°	274140L	Δ	Δ
P	-	●							
M	●	●							
K	-	●							
N	-	●							
S	●	●							
H	-	-							



↓ A



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

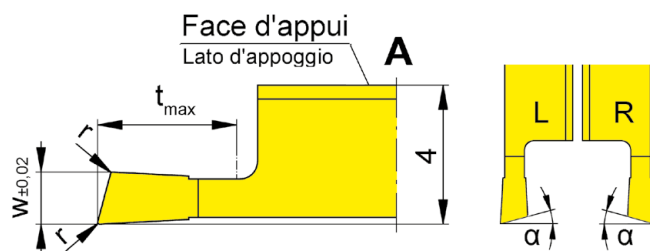
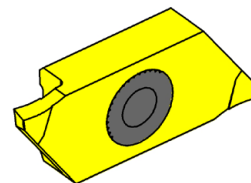
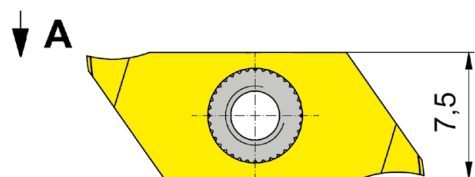
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	r	t <sub>max</sub>	α	HIS	IG35	TH35
RS274.1508.03.10.E	0,8	0,05	3	15°	274140R	Δ	Δ
RS274.1510.03.10.E	1	0,05	3	15°	274140R	Δ	Δ
RS274.1515.04.10.E	1,5	0,05	4	15°	274140R	Δ	Δ
RS274.1520.06.10.E	2	0,05	6	15°	274140R	Δ	Δ
LS274.1508.03.10.E	0,8	0,05	3	15°	274140L	Δ	Δ
LS274.1510.03.10.E	1	0,05	3	15°	274140L	Δ	Δ
LS274.1515.04.10.E	1,5	0,05	4	15°	274140L	Δ	Δ
LS274.1520.06.10.E	2	0,05	6	15°	274140L	Δ	Δ

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

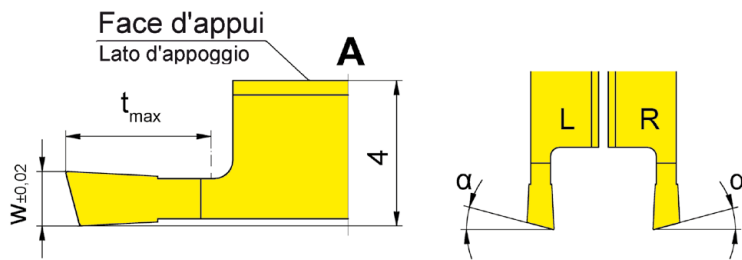
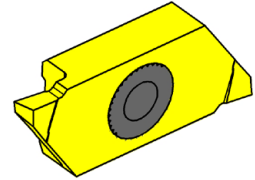
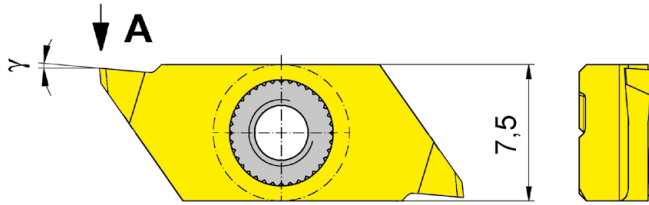
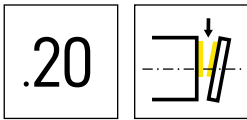
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	r	t <sub>max</sub>	α	HIS	IG35	TH35
RS274.1508.03.1L.E	0,8	0,05	3	15°	274140R	Δ	Δ
RS274.1510.03.1L.E	1	0,05	3	15°	274140R	Δ	Δ
RS274.1515.04.1L.E	1,5	0,05	4	15°	274140R	Δ	Δ
RS274.1520.06.1L.E	2	0,05	6	15°	274140R	Δ	Δ
LS274.1508.03.1R.E	0,8	0,05	3	15°	274140L	Δ	Δ
LS274.1510.03.1R.E	1	0,05	3	15°	274140L	Δ	Δ
LS274.1520.06.1R.E	2	0,05	6	15°	274140L	Δ	Δ

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

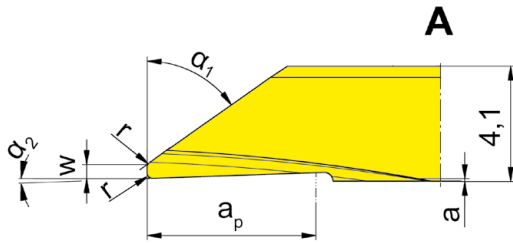
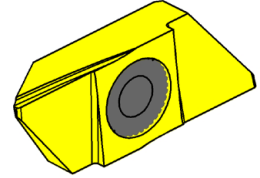
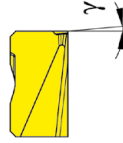
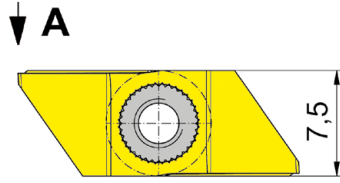
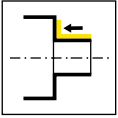
Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	α	γ	HIS	IG35	TH35
RS274.1515.04.20.E	1,5	4	15°	5°	274140R	Δ	Δ
RS274.1520.06.20.E	2	6	15°	5°	274140R	Δ	Δ
LS274.1515.04.20.E	1,5	4	15°	5°	274140L	Δ	Δ
LS274.1520.06.20.E	2	6	15°	5°	274140L	Δ	Δ

tmax 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
tmax 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-





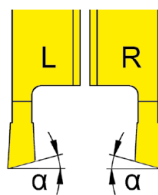
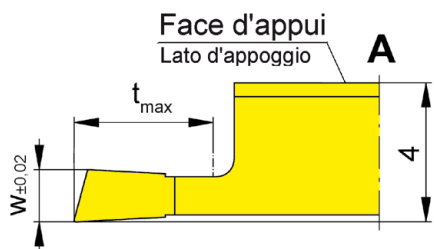
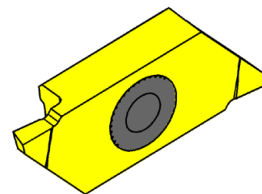
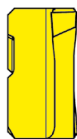
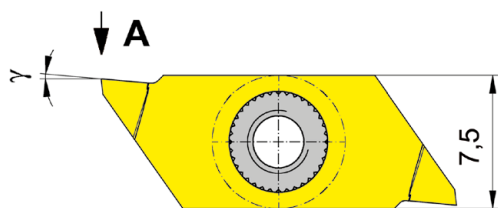
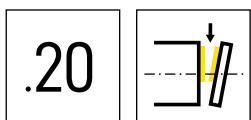
Nuance  
Leghe

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	r	a	γ	a <sub>p</sub>	α <sub>2</sub>	Nuance	
							IG35	TH35
RS274.0035.24.20.E	-	0,05	0,1	5°	4	2°	Δ	Δ
RS274.0055.24.20.E	-	0,05	0,1	5°	4	2°	Δ	Δ
RS274.0235.24.20.E	0,2	-	0,1	5°	4	2°	Δ	Δ
RS274.0255.24.20.E	0,2	-	0,1	5°	4	2°	Δ	Δ
LS274.0035.24.20.E	-	0,05	0,1	5°	4	2°	Δ	Δ
LS274.0055.24.20.E	-	0,05	0,1	5°	4	2°	Δ	Δ
LS274.0235.24.20.E	0,2	-	0,1	5°	4	2°	Δ	Δ
LS274.0255.24.20.E	0,2	-	0,1	5°	4	2°	Δ	Δ
LS274.0535.26.20.E	0,5	0,2	0,1	5°	6	2°	Δ	Δ
LS274.0555.26.20.E	0,5	0,2	0,1	5°	6	2°	Δ	Δ
							P	- ●
							M	● ●
							K	- ●
							N	- ●
							S	● ●
							H	- -





R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

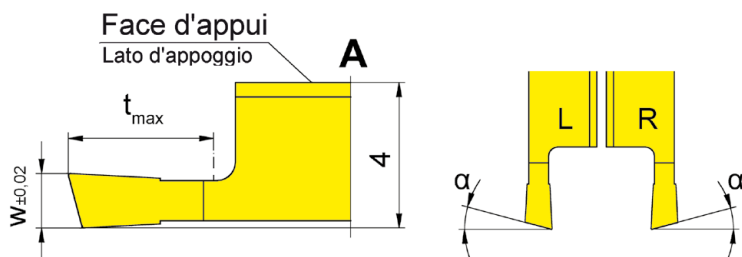
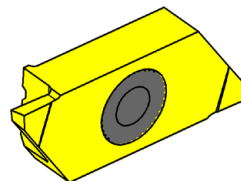
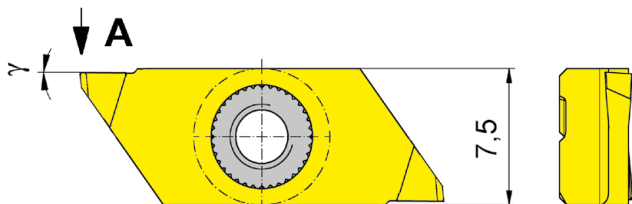
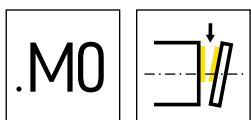
Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	α	γ	HIS	IG35	TH35
RS274.1515.04.2L.E	1,5	4	15°	5°	274140R	Δ	Δ
RS274.1520.06.2L.E	2	6	15°	5°	274140R	Δ	Δ
LS274.1515.04.2R.E	1,5	4	15°	5°	274140L	Δ	Δ
LS274.1520.06.2R.E	2	6	15°	5°	274140L	Δ	Δ

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-





R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

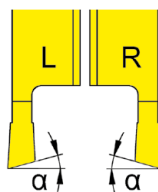
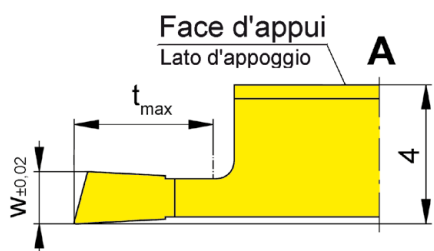
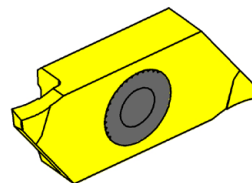
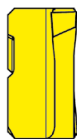
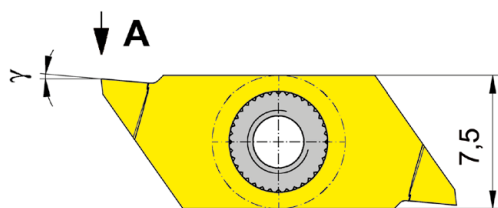
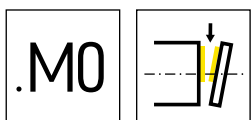
▲ en stock  
a stock

Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	α	γ	HIS	IG35	TH35
RS274.1508.03.M0.E	0,8	3	15°	0°	274140R	Δ	Δ
RS274.1510.03.M0.E	1	3	15°	0°	274140R	Δ	Δ
RS274.1515.04.M0.E	1,5	4	15°	0°	274140R	Δ	Δ
RS274.1520.06.M0.E	2	6	15°	0°	274140R	Δ	Δ
LS274.1508.03.M0.E	0,8	3	15°	0°	274140L	Δ	Δ
LS274.1510.03.M0.E	1	3	15°	0°	274140L	Δ	Δ
LS274.1515.04.M0.E	1,5	4	15°	0°	274140L	Δ	Δ
LS274.1520.06.M0.E	2	6	15°	0°	274140L	Δ	Δ

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

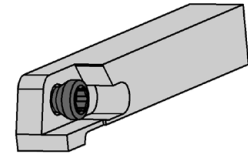
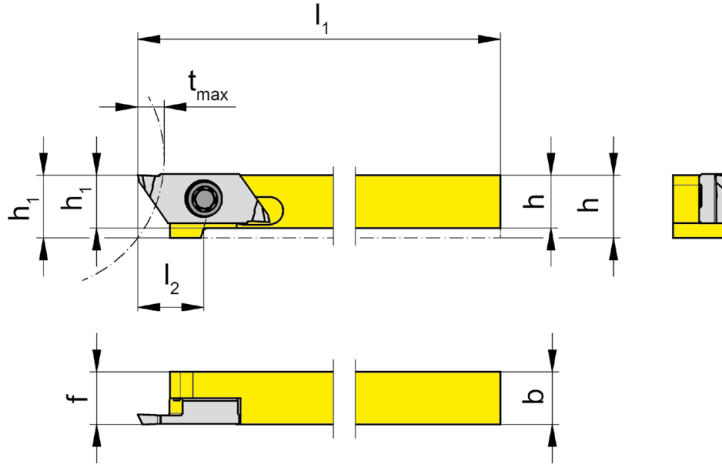
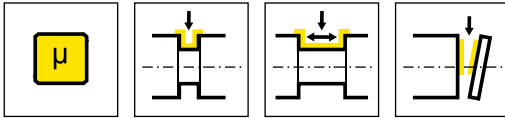
Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	α	γ	HIS	Nuance	
						IG35	TH35
RS274.1508.03.ML.E	0,8	3	15°	0°	274140R		Δ
RS274.1510.03.ML.E	1	3	15°	0°	274140R		Δ
RS274.1515.04.ML.E	1,5	4	15°	0°	274140R		Δ
RS274.1520.06.ML.E	2	6	15°	0°	274140R		Δ
LS274.1508.03.MR.E	0,8	3	15°	0°	274140L	Δ	
LS274.1510.03.MR.E	1	3	15°	0°	274140L	Δ	Δ
LS274.1515.04.MR.E	1,5	4	15°	0°	274140L		Δ
LS274.1520.06.MR.E	2	6	15°	0°	274140L	Δ	Δ

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

P	-	●
M	●	●
K	-	●
N	-	●
S	●	●
H	-	-





R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

N° de commande Codice prodotto	h	b	l <sub>1</sub>	l <sub>2</sub>	h <sub>1</sub>	f	t <sub>max</sub>	HWS
<b>RH274.0808.SF.04</b>	8	8	100	10	9,5	8	6	274040R
<b>RH274.1010.SF.04</b>	10	10	100	-	10	10	6	274040R
<b>RH274.1212.SF.04</b>	12	12	100	-	12	12	6	274040R

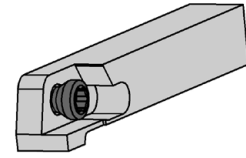
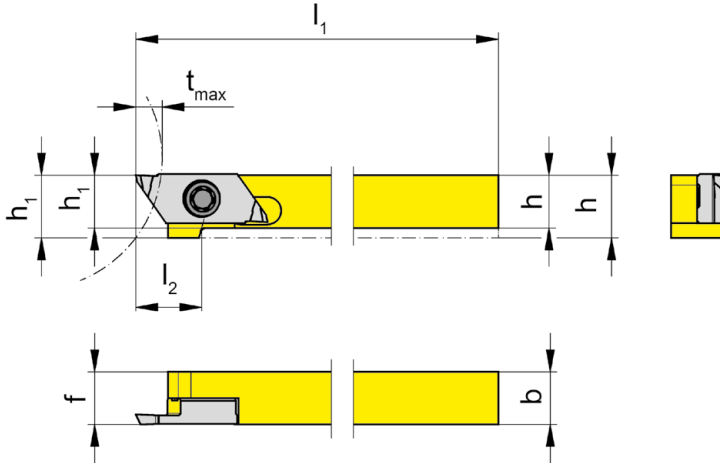
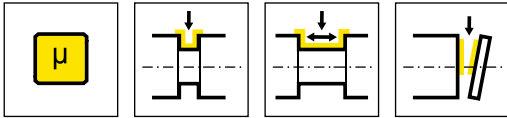
Pour porte-outil de dimension de carré de 8 x 8 mm avec décalage de la tête.  
Il Quadro 8x8 presenta una zona scaricata sul fronte.

L

**Pièces Détachées**

Ricambi

Porte outils Portainsero	Vis de serrage Vite di serraggio	Tournevis TORX PLUS® Cacciavite TORX PLUS®
RH274...	<b>030.350P.0852</b>	<b>T15PQ</b>



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

N° de commande Codice prodotto	h	b	l <sub>1</sub>	l <sub>2</sub>	h <sub>1</sub>	f	t <sub>max</sub>	HWS
RH274.0808.SF.S4	8	8	100	10	9,5	8	6	274040R
RH274.1010.SF.S4	10	10	100	-	10	10	6	274040R
RH274.1212.SF.S4	12	12	100	-	12	12	6	274040R

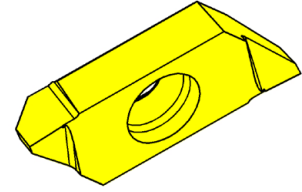
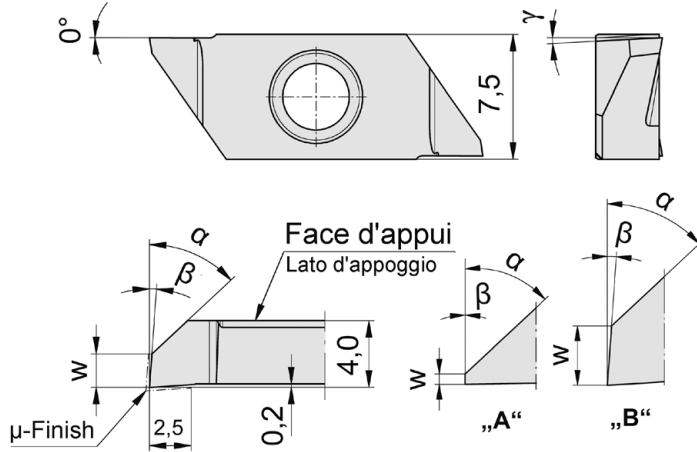
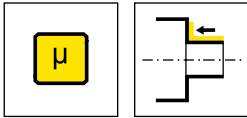
Pour porte-outil de dimension de carré de 8 x 8 mm avec décalage de la tête.  
Il Quadro 8x8 presenta una zona scaricata sul fronte.

Pièces Détachées

Ricambi

Porte outils Portainsero	Vis de serrage Vite di serraggio	Tournevis TORX PLUS® Cacciavite TORX PLUS®
RH274...	030.350P.0852	T15PQ



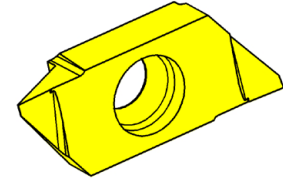
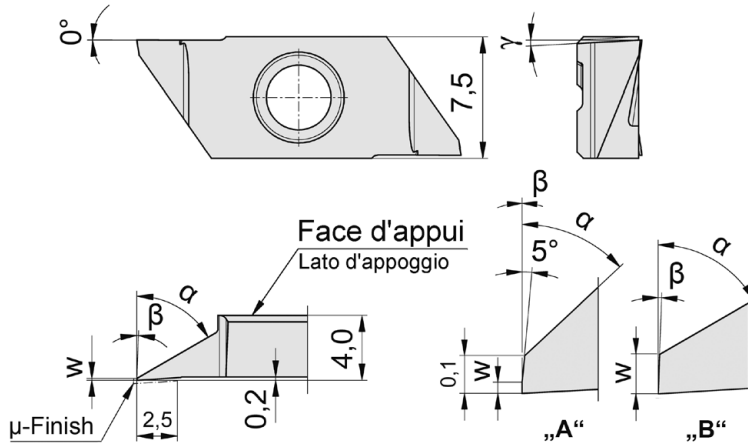
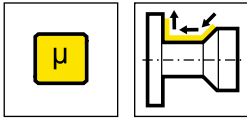


R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

Nuance  
Leghe  
▲ en stock  
a stock  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	γ	α	Forme Forma	β	HIS	MG12	AC25	AC2P	ES15	ES1P
RS274.0547.04.SF	0,05	0°	47°	A	0°	274040R		Δ		▲	Δ
RS274.2047.03.SF	2	3°	47°	B	4°	274040R	Δ	Δ	Δ	▲	Δ
LS274.2047.03.SF	2	3°	47°	B	4°	274040L	Δ	Δ	Δ	Δ	Δ
<b>P</b>	o	•	•	•	•						
<b>M</b>	-	o	o	o	o						
<b>K</b>	-	-	-	•	-						
<b>N</b>	-	-	-	-	-						
<b>S</b>	-	-	-	-	-						
<b>H</b>	-	-	-	-	-						



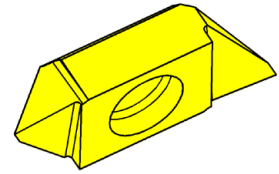
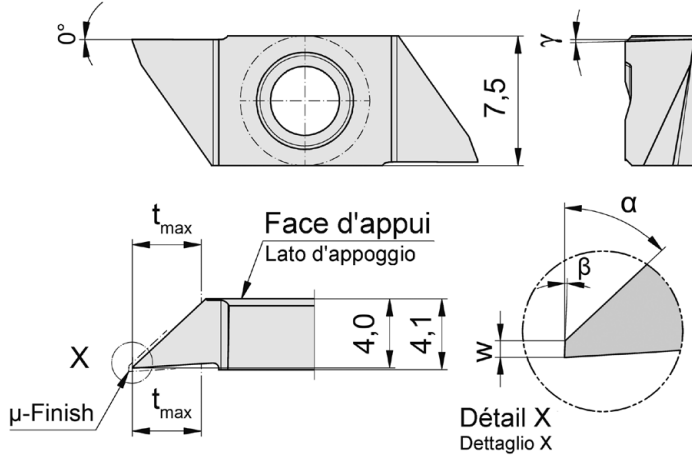
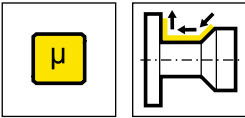
R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

Nuance  
Leghe  
▲ en stock  
a stock  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	γ	α	Forme Forma	β	HIS		MG12	AC25	AC2P	ES15	ES1P
RS274.0147.04.SF	0,03	0°	47°	A	0°	274040R			Δ	Δ	Δ	Δ
RS274.0160.03.SF	0,105	3°	60°	B	2°	274040R		Δ	Δ	Δ	Δ	Δ
LS274.0160.03.SF	0,105	3°	60°	B	2°	274040L		Δ	Δ	Δ	Δ	Δ
								P	o	•	•	•
								M	-	o	o	o
								K	-	-	-	•
								N	-	-	-	-
								S	-	-	-	-
								H	-	-	-	-





R = version à droite représentée  
R = versione destra come in figura

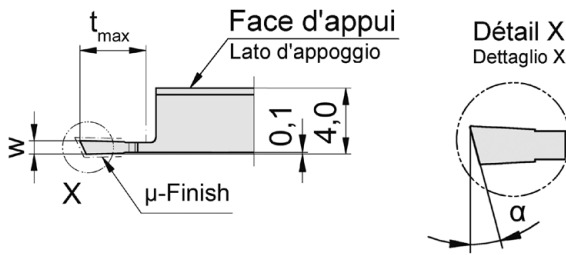
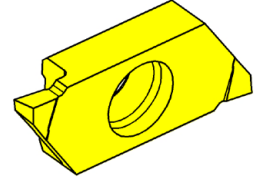
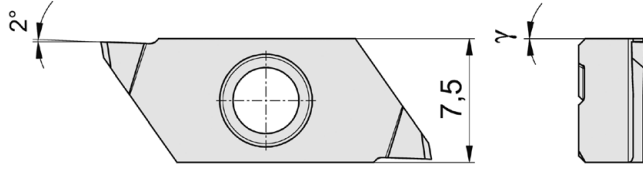
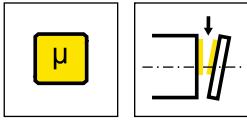
▲ en stock  
a stock

Δ 4 semaines  
4 settimane

Nuance  
Leghe

N° de commande Codice prodotto	w	t <sub>max</sub>	γ	α	β	HIS	AC25	ES15	ES1P
<b>RS274.0247.04.SF</b>	0,025	4	1,5°	47°	2°	274040R	Δ	▲	Δ
<b>P</b>	●	●	●	●	●				
<b>M</b>	○	○	○	○	○				
<b>K</b>	-	●	-	-	-				
<b>N</b>	-	-	-	-	-				
<b>S</b>	-	-	-	-	-				
<b>H</b>	-	-	-	-	-				





R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

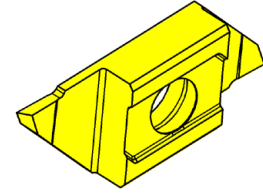
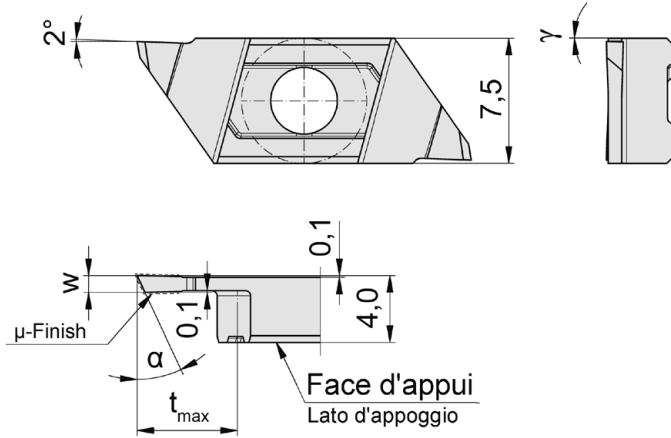
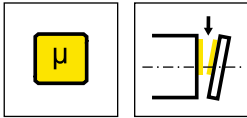
Nuance  
Leghe  
▲ en stock  
a stock  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	α	γ	HIS	MG12	AC25	AC2P	ES15	ES1P
RS274.2508.04.SF	0,8	4	25°	0°	274040R	Δ	Δ	Δ	Δ	Δ
RS274.2509.04.SF	0,9	4	25°	0°	274040R		Δ	Δ	Δ	Δ
RS274.2510.04.SF	1	4	25°	0°	274040R		Δ	Δ	▲	Δ
RS274.2510.06.SF	1	6	25°	0°	274040R		Δ	Δ	Δ	Δ
RS274.2512.06.SF	1,2	6	25°	0°	274040R		Δ	Δ	Δ	Δ
RS274.2515.06.SF	1,5	6	25°	0°	274040R		Δ	Δ	Δ	Δ
LS274.2508.04.SF	0,8	4	25°	0°	274040L	Δ			Δ	Δ

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

P	o	•	•	•	•
M	-	o	o	o	o
K	-	-	-	•	-
N	-	-	-	-	-
S	-	-	-	-	-
H	-	-	-	-	-





L = version à gauche représentée  
L = versione sinistra come in figura

Nuance  
Leghe  
▲ en stock  
a stock  
Δ 4 semaines  
4 settimane

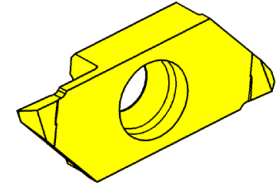
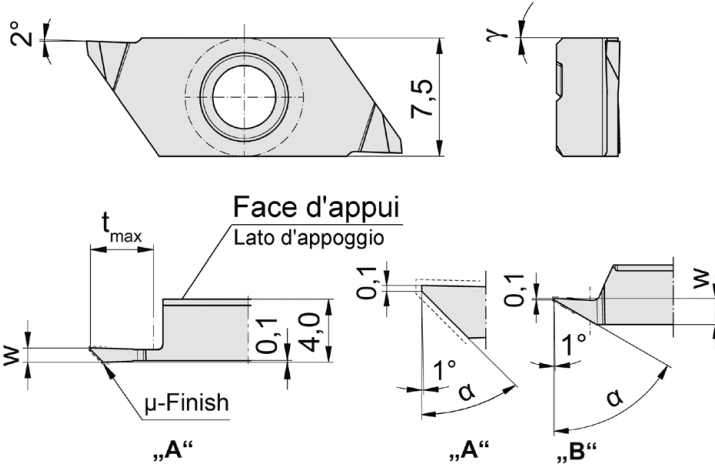
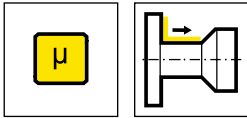
N° de commande Codice prodotto	w	t <sub>max</sub>	α	γ	HIS	Nuance				
						AC25	AC2P	ES15	ES1P	
LS274.2508.04.SF.R	0,8	4	25°	0°	274040L	Δ	Δ	Δ	Δ	
LS274.2509.04.SF.R	0,9	4	25°	0°	274040L	Δ	Δ	Δ	Δ	
LS274.2510.06.SF.R	1	6	25°	0°	274040L	Δ	Δ	Δ	Δ	
LS274.2512.06.SF.R	1,2	6	25°	0°	274040L	Δ	Δ	Δ	Δ	
LS274.2515.06.SF.R	1,5	6	25°	0°	274040L	Δ	Δ	▲	Δ	
						P	●	●	●	●
						M	○	○	○	○
						K	-	-	●	-
						N	-	-	-	-
						S	-	-	-	-
						H	-	-	-	-

tmax 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
tmax 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

# Plaquette amovible

## Inserto

# S274...SF



R = version à droite représentée  
R = versione destra come in figura

L = version à gauche  
L = versione sinistra a specchio

▲ en stock  
a stock

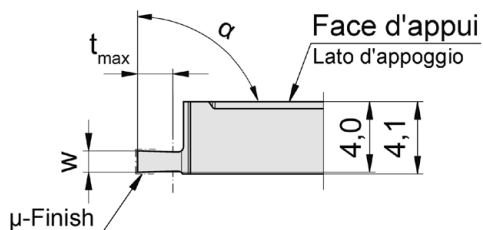
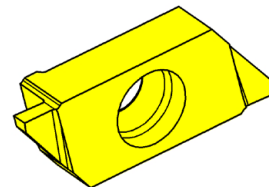
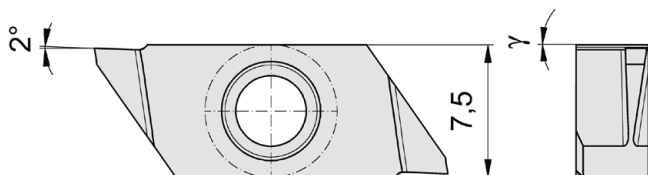
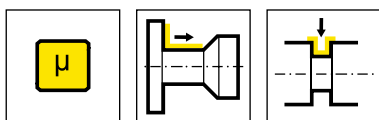
Nuance  
Leghe  
Δ 4 semaines  
4 settimane

N° de commande Codice prodotto	w	t <sub>max</sub>	α	γ	Forme Forma	HIS		MG12	AC25	AC2P	ES15	ES1P
RS274.4508.04.SF	0,8	4	45°	0°	A	274040R			Δ	Δ	Δ	Δ
RS274.4509.04.SF	0,9	4	45°	0°	A	274040R		Δ	Δ	Δ	▲	Δ
RS274.4510.06.SF	1	6	45°	0°	A	274040R			Δ	Δ	▲	Δ
RS274.4512.06.SF	1,2	6	45°	0°	A	274040R			Δ		Δ	Δ
RS274.6015.02.SF	1,8	2,5	60°	0°	B	274040R			Δ	Δ	▲	Δ
RS274.7010.02.SF	1,2	2,5	70°	0°	B	274040R			Δ	Δ	Δ	Δ
LS274.4509.04.SF	0,9	4	45°	0°	A	274040L		Δ	Δ		Δ	Δ

t<sub>max</sub> 6 mm ne peut être atteint seulement avec un diamètre de pièce Ø ≤ 25 mm.  
t<sub>max</sub> 6 mm può essere raggiunta solo lavorando pezzi con diam. Ø ≤ 25 mm.

P	o	•	•	•	•
M	-	o	o	o	o
K	-	-	-	•	-
N	-	-	-	-	-
S	-	-	-	-	-
H	-	-	-	-	-





R = version à droite représentée  
R = versione destra come in figura

▲ en stock  
a stock

Δ 4 semaines  
4 settimane

Nuance  
Leghe

N° de commande Codice prodotto	w	t <sub>max</sub>	γ	HIS	Nuance / Leghe			
					AC25	AC2P	ES15	ES1P
RS274.0005.01.SF	0,5	1	0°	274040R	Δ		▲	Δ
RS274.0010.02.SF	1	2	0°	274040R	Δ		▲	Δ
RS274.0012.02.SF	1,2	2	0°	274040R	Δ	Δ	Δ	Δ
RS274.0015.03.SF	1,5	3	0°	274040R	Δ		Δ	Δ
RS274.0020.03.SF	2	3	0°	274040R	Δ	Δ	Δ	Δ
					P	●	●	●
					M	○	○	○
					K	-	-	-
					N	-	-	-
					S	-	-	-
					H	-	-	-