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Porte outils et plaquettes

Largeur de gorge 2 - 6 mm

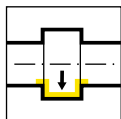
Portainserito e inserti

Larghezza della gola 2 - 6 mm

Géométries et avances
Geometrie e avanzamenti

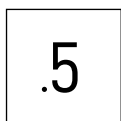
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Porte outils
Portainsero
B216

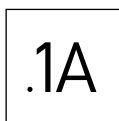


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Plaquette amovible
Inserto
S216



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Page/Pag.
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Plaquette
Inserto
S216



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E

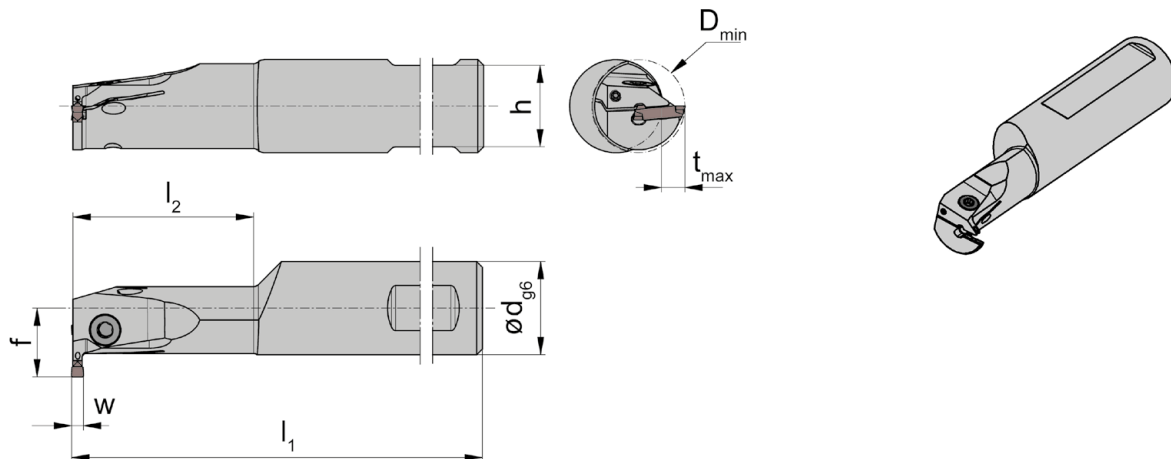
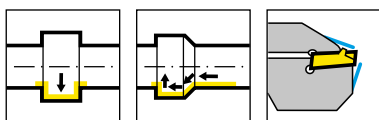
Géométries et avances

Geometrie e avanzamenti



Géométrie Geometria	Matière Materiale	Avance f [mm/trs] Avanzamento f [mm/giro]	Usinage Lavorazione						
	<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td>H</td> </tr> </table>	P	M	K	N	S	H	<p>↓ 0,10-0,45</p> <p>↔ 0,15-0,60</p>	
P	M	K							
N	S	H							
	<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td>H</td> </tr> </table>	P	M	K	N	S	H	<p>↓ 0,03-0,12</p>	
P	M	K							
N	S	H							
	<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td>H</td> </tr> </table>	P	M	K	N	S	H	<p>↓ 0,10-0,45</p> <p>↔ 0,05-0,25</p>	
P	M	K							
N	S	H							
	<table border="1"> <tr> <td>P</td> <td>M</td> <td>K</td> </tr> <tr> <td>N</td> <td>S</td> <td>H</td> </tr> </table>	P	M	K	N	S	H	<p>↓ 0,02-0,10</p> <p>↔ 0,0015-0,07</p>	
P	M	K							
N	S	H							





R = version à droite représentée
R = versione destra come in figura

L = version à gauche
L = versione sinistra a specchio

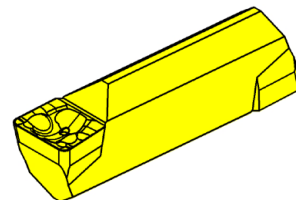
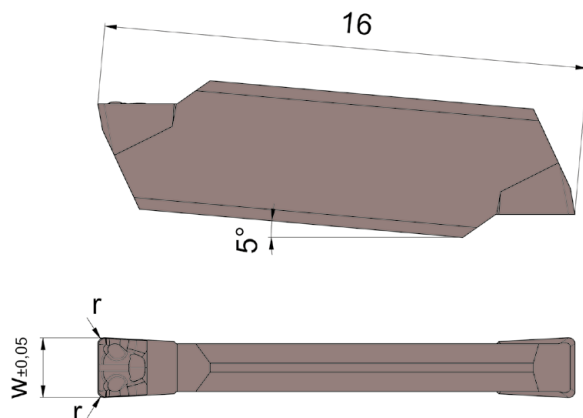
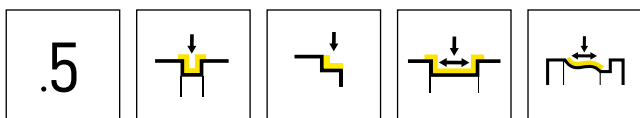
N° de commande Codice prodotto	d	l ₁	l ₂	h	f	t _{max}	D _{min}	HWS
RB216.0020.1.22.IK	20	110	30	18	16,3	6	20	21620
RB216.0020.1.225.IK	20	110	30	18	16,3	6	20	21625
RB216.0020.1.23.IK	20	110	30	18	16,3	6	20	21630
RB216.0020.1.24.IK	20	110	30	18	16,3	6	20	21640
RB216.0025.2.22.IK	25	150	50	23	20,3	7,5	25	21620
RB216.0025.2.225.IK	25	150	50	23	20,3	7,5	25	21625
RB216.0025.2.23.IK	25	150	50	23	20,3	7,5	25	21630
RB216.0025.2.24.IK	25	150	50	23	20,3	7,5	25	21640
RB216.0025.23.1.22.IK	25	150	30	23	19,8	7	23	21620
RB216.0025.23.1.23.IK	25	150	30	23	19,8	7	23	21630
RB216.0025.23.1.24.IK	25	150	30	23	19,8	7	23	21640
RB216.0025.23.1.25.IK	25	150	30	23	19,8	7	23	21650
LB216.0020.1.22.IK	20	110	30	18	16,3	6	20	21620
LB216.0020.1.225.IK	20	110	30	18	16,3	6	20	21625
LB216.0020.1.23.IK	20	110	30	18	16,3	6	20	21630
LB216.0020.1.24.IK	20	110	30	18	16,3	6	20	21640
LB216.0025.2.22.IK	25	150	50	23	20,3	7,5	25	21620
LB216.0025.2.225.IK	25	150	50	23	20,3	7,5	25	21625
LB216.0025.2.23.IK	25	150	50	23	20,3	7,5	25	21630
LB216.0025.2.24.IK	25	150	50	23	20,3	7,5	25	21640
LB216.0025.23.1.22.IK	25	150	30	23	19,8	7	23	21620
LB216.0025.23.1.23.IK	25	150	30	23	19,8	7	23	21630
LB216.0025.23.1.24.IK	25	150	30	23	19,8	7	23	21640
LB216.0025.23.1.25.IK	25	150	30	23	19,8	7	23	21650
LB216.0025.23.1.26.IK	25	150	30	23	19,8	7	23	21660

w voir plaquettes amovibles
w vd. inserti

Pièces Détachées

Ricambi

Porte outils Portainsero	Vis de serrage Vite di serraggio	Tournevis TORX PLUS® Cacciavite TORX PLUS®
R/LB216.0020.1....	3.5.12T10EP	T10PL
R/LB216.0025....	5.13T20EP	T20PQ
LB216.0025.23.1.26.IK	5.13T20EP	T20PQ



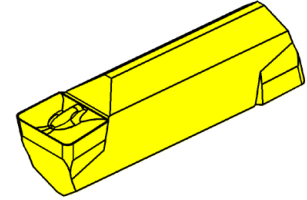
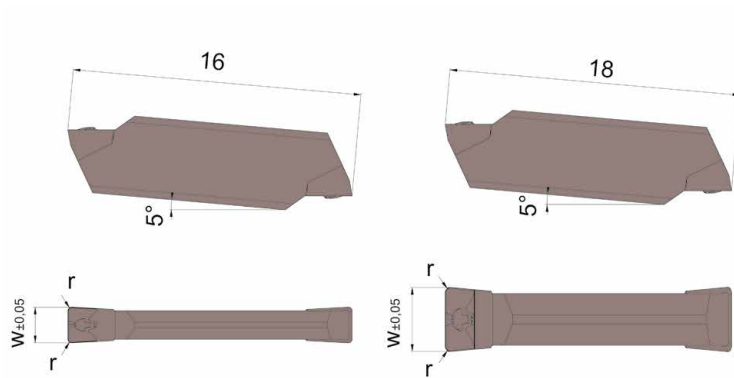
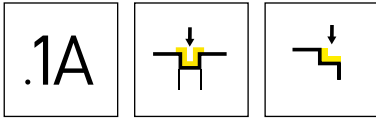
Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

N° de commande Codice prodotto	w	r	HIS	AS45
S216.0200.52	2	0,2	21620	▲
S216.0250.52	2,5	0,2	21625	▲
S216.0300.52	3	0,2	21630	▲
S216.0400.52	4	0,2	21640	▲
S216.0500.54	5	0,4	21650	Δ
S216.0600.54	6	0,4	21660	Δ
				P ●
				M ●
				K ●
				N o
				S ●
				H -





E

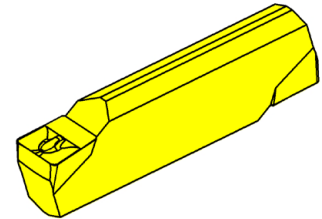
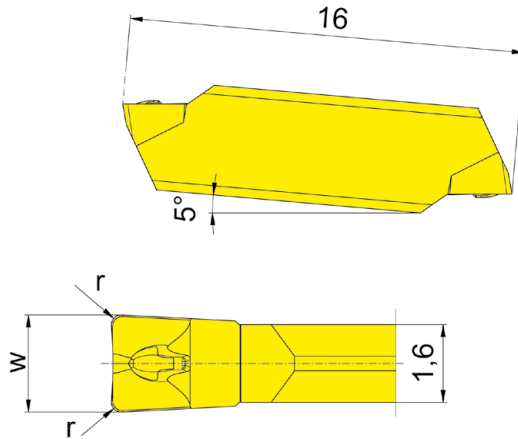
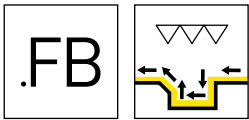
Largeur de gorge 2 - 4 mm
Larghezza della gola 2 - 4 mm

Largeur 5 - 6 mm
Larghezza 5 - 6 mm

▲ en stock
a stock

Nuance
Leghe
Δ 4 semaines
4 settimane

N° de commande Codice prodotto	w	r	HIS	AS45
S216.0200.1A2	2	0,2	21620	▲
S216.0250.1A2	2,5	0,2	21625	Δ
S216.0300.1A2	3	0,2	21630	▲
S216.0400.1A2	4	0,2	21640	▲
S216.0500.1A4	5	0,4	21650	Δ
				P ●
				M ●
				K ●
				N ○
				S ●
				H -



Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

N° de commande Codice prodotto	w	r	HIS	EG35
S216.FB20.02	2	0,2	21620	▲
				P ●
				M ●
				K ○
				N -
				S -
				H -

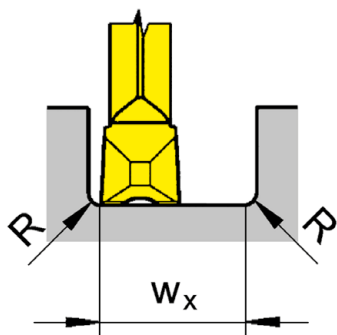
Calcul de la plus petite largeur de gorge w_x
Calcolo della larghezza di gola w_x più basso possibile

Exemple S216.FB20.02
Esempio

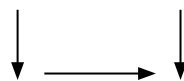
$$w_x = 2 \times \text{Largueur de gorge} / \text{Larghezza della gola } w - 2 \times \text{Rayon d'angles plaque} / \text{Spigolo raggiato inserto } r$$

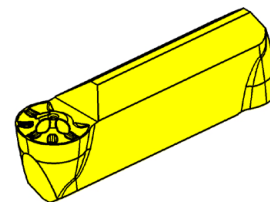
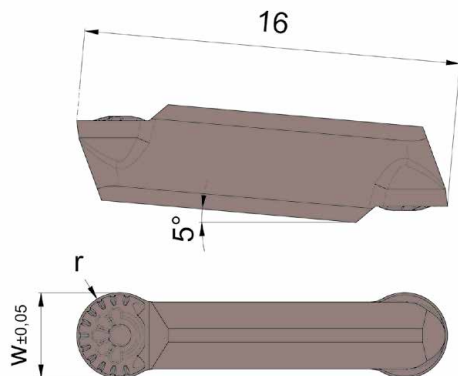
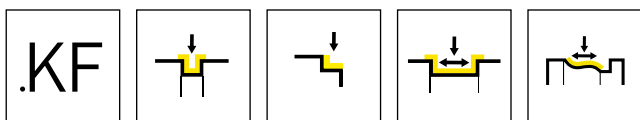
$$w_x = 2 \times 2 \text{ mm} - 2 \times 0,2 \text{ mm}$$

$$w_x = 3,6 \text{ mm}$$



Déroulement du processus
Percorso di lavoro





Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

N° de commande Codice prodotto	w	r	HIS	AS45
S216.0010.KF2	2	1	21620	▲
S216.0015.KF3	3	1,5	21630	▲
S216.0020.KF4	4	2	21640	▲
				P ●
				M ●
				K ●
				N o
				S ●
				H -