

DS

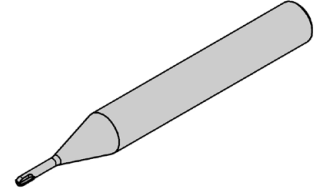
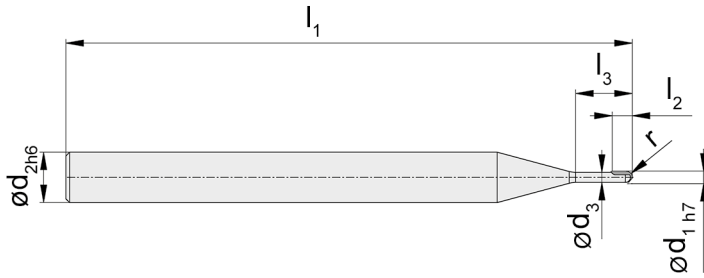
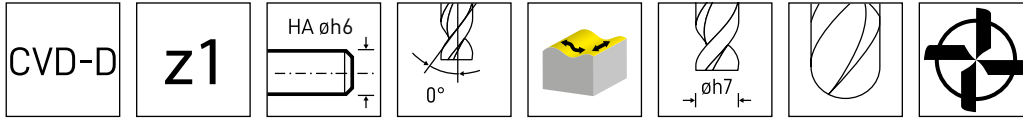


Outil de fraisage CVD-D

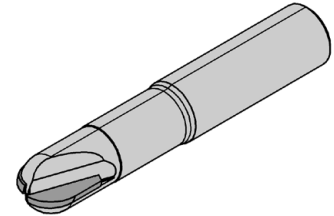
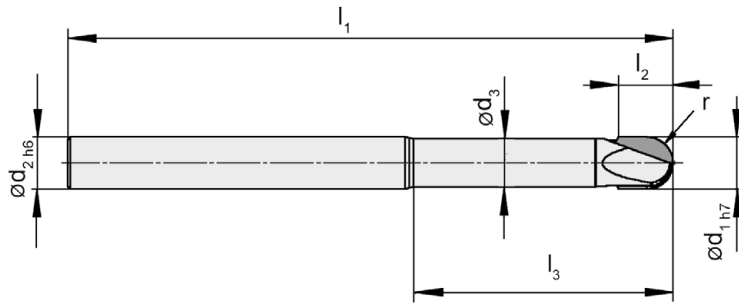
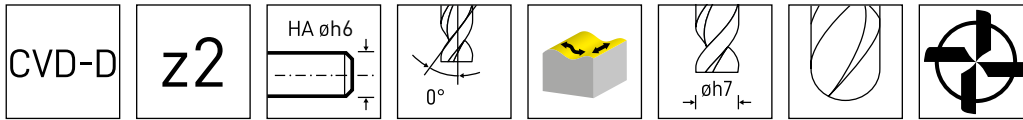
Diamètre 0,2 - 16 mm

**Frese con riporto in
Diamante CVD-D**

Diametro 0,2 - 16 mm

Nuance
Leghe▲ en stock
a stockΔ 4 semaines
4 settimane

| N° de commande Codice prodotto | d ₁ | r | l ₂ | l ₃ | d ₃ | d ₂ | l ₁ | Z | HD03 |
|-----------------------------------|----------------|------|----------------|----------------|----------------|----------------|----------------|---|------|
| DSKM.HM.020.03.100 | 0,2 | 0,1 | 0,2 | 0,3 | 0,2 | 4 | 45 | 1 | ▲ |
| DSKM.HM.030.04.150 | 0,3 | 0,15 | 0,3 | 0,4 | 0,3 | 4 | 45 | 1 | ▲ |
| DSKM.HM.050.06.250 | 0,5 | 0,25 | 0,5 | 0,6 | 0,5 | 4 | 45 | 1 | ▲ |
| DSKM.HM.080.09.400 | 0,8 | 0,4 | 0,8 | 0,9 | 0,8 | 4 | 45 | 1 | ▲ |
| DSKM.HM.100.25.500 | 1 | 0,5 | 1,5 | 2,5 | 0,8 | 4 | 45 | 1 | ▲ |
| DSKM.HM.100.35.500 | 1 | 0,5 | 1,5 | 3,5 | 0,8 | 4 | 45 | 1 | Δ |
| DSKM.HM.100.45.500 | 1 | 0,5 | 1,5 | 4,5 | 0,8 | 4 | 45 | 1 | Δ |
| DSKM.HM.150.30.750 | 1,5 | 0,75 | 2 | 3 | 1,3 | 4 | 45 | 1 | ▲ |
| DSKM.HM.150.40.750 | 1,5 | 0,75 | 2 | 4 | 1,3 | 4 | 45 | 1 | Δ |
| DSKM.HM.150.50.750 | 1,5 | 0,75 | 2 | 5 | 1,3 | 4 | 45 | 1 | Δ |
| | | | | | | | | | P - |
| | | | | | | | | | M - |
| | | | | | | | | | K - |
| | | | | | | | | | N ● |
| | | | | | | | | | S - |
| | | | | | | | | | H - |

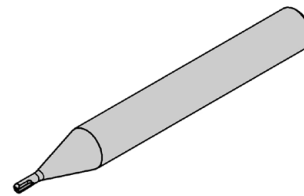
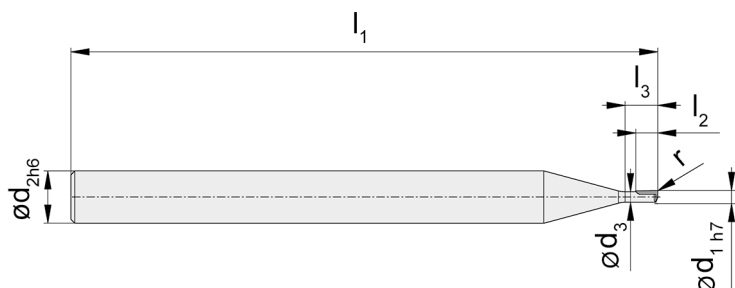
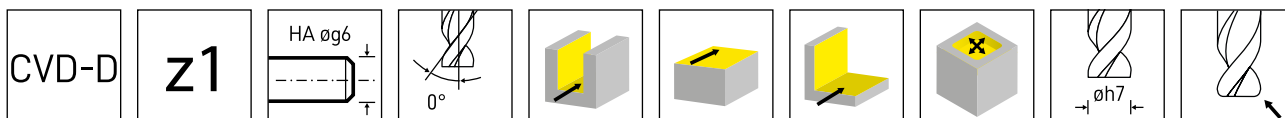


▲ en stock
a stock

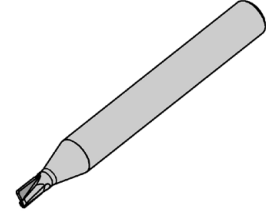
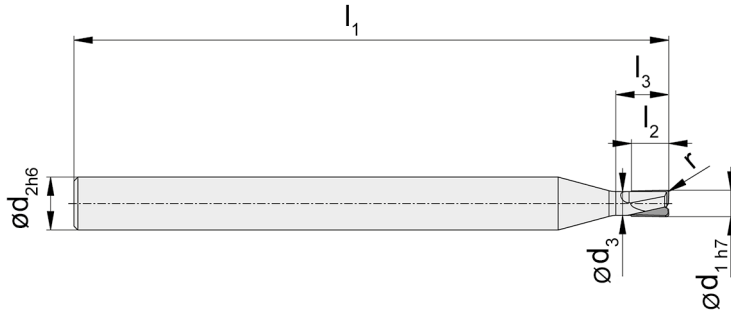
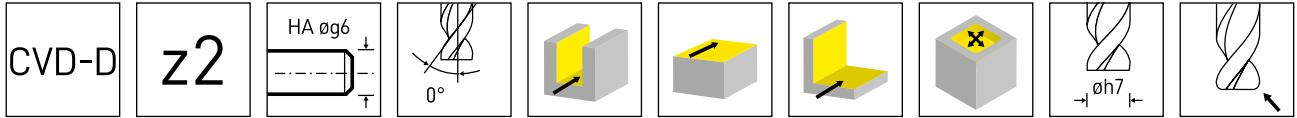
△ 4 semaines
4 settimane

Nuance
Leghe

| N° de commande Codice prodotto | d ₁ | r | l ₂ | l ₃ | d ₃ | d ₂ | l ₁ | Z | HD03 | HD05 | HD08 |
|-----------------------------------|----------------|-----|----------------|----------------|----------------|----------------|----------------|---|------|------|------|
| DSK.2.02.08.04.00 | 2 | 1 | 2,5 | 8 | 1,95 | 6 | 45 | 2 | ▲ | | |
| DSK.2.03.09.06.00 | 3 | 1,5 | 3 | 9 | 2,85 | 6 | 55 | 2 | ▲ | | |
| DSK.2.03.12.06.00 | 3 | 1,5 | 3 | 12 | 2,85 | 6 | 55 | 2 | ▲ | | |
| DSK.2.04.10.06.00 | 4 | 2 | 4 | 10 | 3,9 | 6 | 60 | 2 | | ▲ | |
| DSK.2.04.15.06.00 | 4 | 2 | 4 | 15 | 3,9 | 6 | 60 | 2 | | ▲ | |
| DSK.2.04.20.06.00 | 4 | 2 | 4 | 20 | 3,9 | 6 | 60 | 2 | | ▲ | |
| DSK.2.06.20.06.00 | 6 | 3 | 6 | 20 | 5,6 | 6 | 70 | 2 | | | ▲ |
| DSK.2.06.25.06.00 | 6 | 3 | 6 | 25 | 5,6 | 6 | 70 | 2 | | | ▲ |
| DSK.2.06.30.06.00 | 6 | 3 | 6 | 30 | 5,6 | 6 | 70 | 2 | | | △ |
| DSK.2.08.25.08.00 | 8 | 4 | 7 | 25 | 7,5 | 8 | 65 | 2 | | | ▲ |
| DSK.2.08.40.08.00 | 8 | 4 | 7 | 40 | 7,5 | 8 | 80 | 2 | | | ▲ |
| DSK.2.10.30.10.00 | 10 | 5 | 8 | 30 | 9,3 | 10 | 70 | 2 | | | ▲ |
| DSK.2.10.50.10.00 | 10 | 5 | 8 | 50 | 9,3 | 10 | 90 | 2 | | | ▲ |
| DSK.2.12.30.12.00 | 12 | 6 | 9 | 30 | 11,3 | 12 | 75 | 2 | | | ▲ |
| DSK.2.12.60.12.00 | 12 | 6 | 9 | 60 | 11,3 | 12 | 105 | 2 | | | ▲ |
| P | - | - | - | - | - | - | - | - | - | - | - |
| M | - | - | - | - | - | - | - | - | - | - | - |
| K | - | - | - | - | - | - | - | - | - | - | - |
| N | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| S | - | - | - | - | - | - | - | - | - | - | - |
| H | - | - | - | - | - | - | - | - | - | - | - |

Nuance
Leghe▲ en stock
a stockΔ 4 semaines
4 settimane

| N° de commande Codice prodotto | d ₁ | r | l ₂ | l ₃ | d ₃ | d ₂ | l ₁ | Z | HD03 |
|-----------------------------------|----------------|------|----------------|----------------|----------------|----------------|----------------|---|------|
| DSTM.HM.100.25.005 | 1 | 0,05 | 1,5 | 2,5 | 0,8 | 4 | 45 | 1 | ▲ |
| DSTM.HM.100.25.010 | 1 | 0,1 | 1,5 | 2,5 | 0,8 | 4 | 45 | 1 | ▲ |
| DSTM.HM.100.35.005 | 1 | 0,05 | 1,5 | 3,5 | 0,8 | 4 | 45 | 1 | Δ |
| DSTM.HM.100.35.010 | 1 | 0,1 | 1,5 | 3,5 | 0,8 | 4 | 45 | 1 | Δ |
| DSTM.HM.100.45.005 | 1 | 0,05 | 1,5 | 4,5 | 0,8 | 4 | 45 | 1 | Δ |
| DSTM.HM.100.45.010 | 1 | 0,1 | 1,5 | 4,5 | 0,8 | 4 | 45 | 1 | Δ |
| DSTM.HM.150.30.005 | 1,5 | 0,05 | 2 | 3 | 1,3 | 4 | 45 | 1 | ▲ |
| DSTM.HM.150.30.010 | 1,5 | 0,1 | 2 | 3 | 1,3 | 4 | 45 | 1 | ▲ |
| DSTM.HM.150.40.005 | 1,5 | 0,05 | 2 | 4 | 1,3 | 4 | 45 | 1 | Δ |
| DSTM.HM.150.40.010 | 1,5 | 0,1 | 2 | 4 | 1,3 | 4 | 45 | 1 | Δ |
| DSTM.HM.150.50.005 | 1,5 | 0,05 | 2 | 5 | 1,3 | 4 | 45 | 1 | Δ |
| DSTM.HM.150.50.010 | 1,5 | 0,1 | 2 | 5 | 1,3 | 4 | 45 | 1 | Δ |
| | | | | | | | | | P - |
| | | | | | | | | | M - |
| | | | | | | | | | K - |
| | | | | | | | | | N ● |
| | | | | | | | | | S - |
| | | | | | | | | | H - |

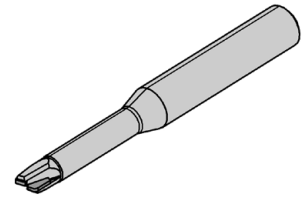
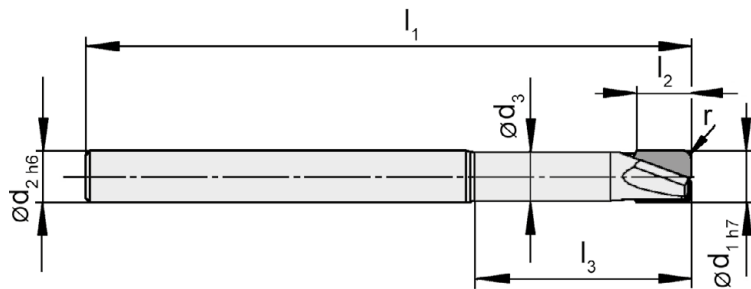
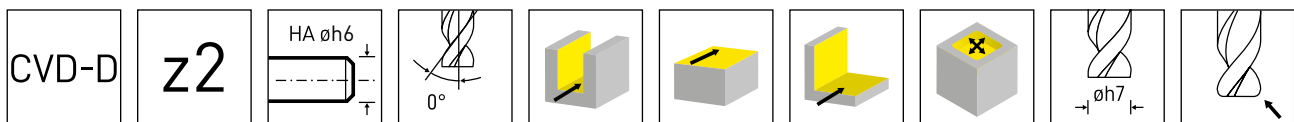


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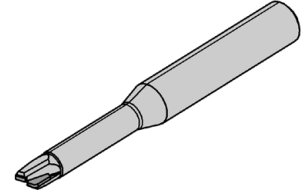
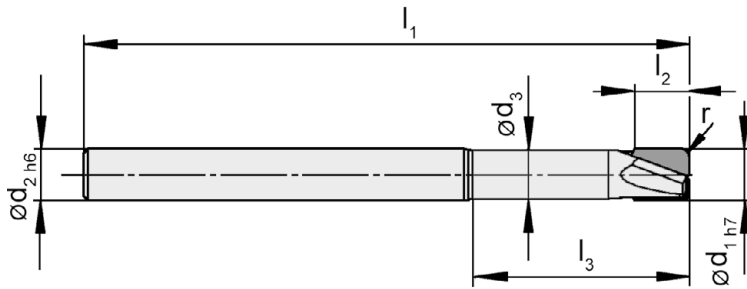
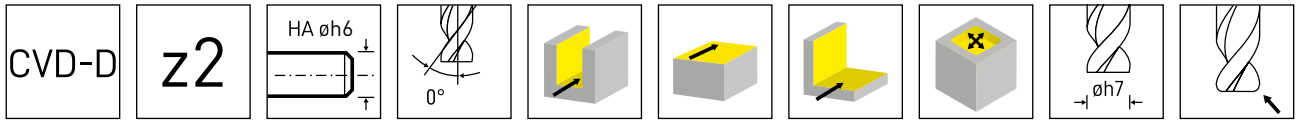
▲ en stock
a stock

Δ 4 semaines
4 settimane

| N° de commande Codice prodotto | d ₁ | r | l ₂ | l ₃ | d ₃ | d ₂ | l ₁ | Z | HD03 | HD05 | HD08 |
|-----------------------------------|----------------|-----|----------------|----------------|----------------|----------------|----------------|---|------|------|------|
| DST.HM.02.040.020 | 2 | 0,2 | 2,5 | 4 | 1,95 | 4 | 45 | 2 | ▲ | | |
| DST.HM.03.090.020 | 3 | 0,2 | 2,5 | 9 | 2,85 | 6 | 55 | 2 | ▲ | | |
| DST.HM.03.090.030 | 3 | 0,3 | 2,5 | 9 | 2,85 | 6 | 55 | 2 | ▲ | | |
| DST.HM.04.100.020 | 4 | 0,2 | 2,5 | 10 | 3,9 | 6 | 60 | 2 | | ▲ | |
| DST.HM.04.100.030 | 4 | 0,3 | 2,5 | 10 | 3,9 | 6 | 60 | 2 | | ▲ | |
| DST.HM.05.150.030 | 5 | 0,3 | 3 | 15 | 4,7 | 6 | 65 | 2 | | ▲ | |
| DST.HM.05.150.050 | 5 | 0,5 | 3 | 15 | 4,7 | 6 | 65 | 2 | | ▲ | |
| DST.HM.06.200.020 | 6 | 0,2 | 6 | 20 | 5,6 | 6 | 65 | 2 | | | ▲ |
| DST.HM.06.200.030 | 6 | 0,3 | 6 | 20 | 5,6 | 6 | 65 | 2 | | | ▲ |
| DST.HM.06.200.050 | 6 | 0,5 | 6 | 20 | 5,6 | 6 | 65 | 2 | | | ▲ |
| P | - | - | - | - | - | - | - | - | - | - | - |
| M | - | - | - | - | - | - | - | - | - | - | - |
| K | - | - | - | - | - | - | - | - | - | - | - |
| N | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| S | - | - | - | - | - | - | - | - | - | - | - |
| H | - | - | - | - | - | - | - | - | - | - | - |

Nuance
Leghe▲ en stock
a stock△ 4 semaines
4 settimane

| N° de commande Codice prodotto | d ₁ | r | l ₂ | l ₃ | d ₃ | d ₂ | l ₁ | Z | HD03 | HD05 | HD08 |
|-----------------------------------|----------------|-----|----------------|----------------|----------------|----------------|----------------|---|------|------|------|
| DST.2.02.0425.02.04 | 2 | 0,2 | 2,5 | 4 | 1,95 | 4 | 45 | 2 | ▲ | | |
| DST.2.02.0825.02.04 | 2 | 0,2 | 2,5 | 8 | 1,95 | 4 | 45 | 2 | ▲ | | |
| DST.2.03.0925.03.06 | 3 | 0,3 | 2,5 | 9 | 2,85 | 6 | 55 | 2 | ▲ | | |
| DST.2.03.0925.05.06 | 3 | 0,5 | 2,5 | 9 | 2,85 | 6 | 55 | 2 | ▲ | | |
| DST.2.03.1225.03.06 | 3 | 0,3 | 2,5 | 12 | 2,85 | 6 | 55 | 2 | ▲ | | |
| DST.2.03.1525.03.06 | 3 | 0,3 | 2,5 | 15 | 2,85 | 6 | 55 | 2 | ▲ | | |
| DST.2.04.1025.03.06 | 4 | 0,3 | 2,5 | 10 | 3,9 | 6 | 60 | 2 | | ▲ | |
| DST.2.04.2025.05.06 | 4 | 0,5 | 2,5 | 20 | 3,9 | 6 | 60 | 2 | | ▲ | |
| DST.2.06.2060.03.06 | 6 | 0,3 | 6 | 20 | 5,6 | 6 | 70 | 2 | | | ▲ |
| DST.2.06.2060.05.06 | 6 | 0,5 | 6 | 20 | 5,6 | 6 | 70 | 2 | | | ▲ |
| DST.2.06.2060.10.06 | 6 | 1 | 6 | 20 | 5,6 | 6 | 70 | 2 | | | ▲ |
| DST.2.06.2560.03.06 | 6 | 0,3 | 6 | 25 | 5,6 | 6 | 70 | 2 | | | △ |
| DST.2.06.2560.05.06 | 6 | 0,5 | 6 | 25 | 5,6 | 6 | 70 | 2 | | | △ |
| DST.2.06.2560.10.06 | 6 | 1 | 6 | 25 | 5,6 | 6 | 70 | 2 | | | △ |
| DST.2.06.3060.03.06 | 6 | 0,3 | 6 | 30 | 5,6 | 6 | 70 | 2 | | | ▲ |
| DST.2.06.3060.05.06 | 6 | 0,5 | 6 | 30 | 5,6 | 6 | 70 | 2 | | | ▲ |
| DST.2.06.3060.10.06 | 6 | 1 | 6 | 30 | 5,6 | 6 | 70 | 2 | | | ▲ |
| P | - | - | - | - | - | - | - | - | - | - | - |
| M | - | - | - | - | - | - | - | - | - | - | - |
| K | - | - | - | - | - | - | - | - | - | - | - |
| N | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| S | - | - | - | - | - | - | - | - | - | - | - |
| H | - | - | - | - | - | - | - | - | - | - | - |

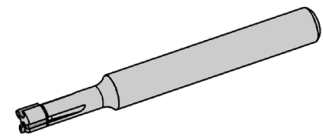
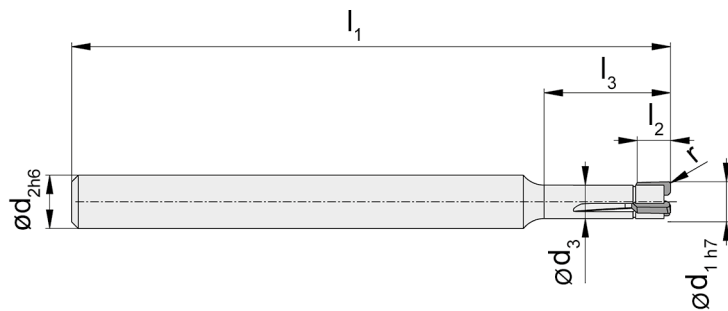
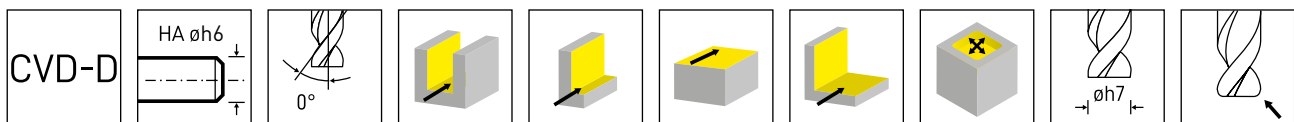


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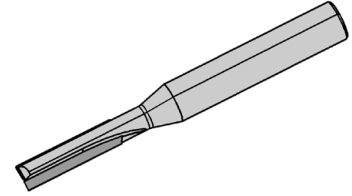
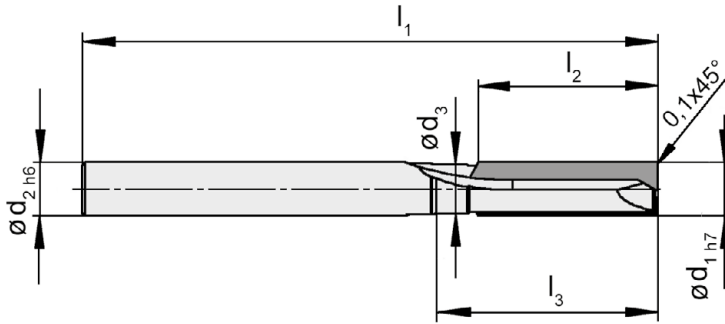
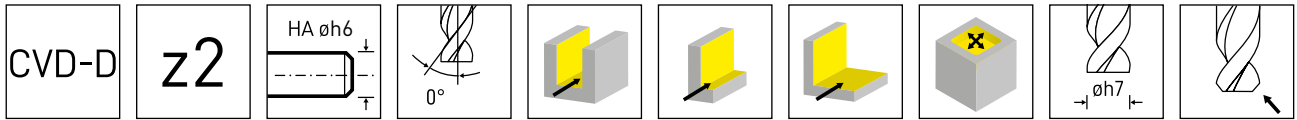
▲ en stock
a stock

Δ 4 semaines
4 settimane

| N° de commande Codice prodotto | d ₁ | r | l ₂ | l ₃ | d ₃ | d ₂ | l ₁ | Z | HD08 |
|-----------------------------------|----------------|-----|----------------|----------------|----------------|----------------|----------------|---|------|
| DST.2.08.2570.03.08 | 8 | 0,3 | 7 | 25 | 7,5 | 8 | 65 | 2 | ▲ |
| DST.2.08.2570.05.08 | 8 | 0,5 | 7 | 25 | 7,5 | 8 | 65 | 2 | ▲ |
| DST.2.08.2570.10.08 | 8 | 1 | 7 | 25 | 7,5 | 8 | 65 | 2 | ▲ |
| DST.2.08.4070.05.08 | 8 | 0,5 | 7 | 40 | 7,5 | 8 | 80 | 2 | Δ |
| DST.2.10.3080.05.10 | 10 | 0,5 | 8 | 30 | 9,3 | 10 | 70 | 2 | ▲ |
| DST.2.10.3080.10.10 | 10 | 1 | 8 | 30 | 9,3 | 10 | 70 | 2 | Δ |
| DST.2.10.5080.10.10 | 10 | 1 | 8 | 50 | 9,3 | 10 | 90 | 2 | Δ |
| DST.2.12.3090.05.12 | 12 | 0,5 | 9 | 30 | 11,3 | 12 | 75 | 2 | ▲ |
| DST.2.12.3090.10.12 | 12 | 1 | 9 | 30 | 11,3 | 12 | 75 | 2 | Δ |
| | | | | | | | | | P - |
| | | | | | | | | | M - |
| | | | | | | | | | K - |
| | | | | | | | | | N ● |
| | | | | | | | | | S - |
| | | | | | | | | | H - |

Nuance
Leghe▲ en stock
a stock△ 4 semaines
4 settimane

| N° de commande Codice prodotto | d ₁ | r | l ₂ | l ₃ | d ₃ | d ₂ | l ₁ | Z | HD05 |
|-----------------------------------|----------------|-----|----------------|----------------|----------------|----------------|----------------|----|------|
| DSTV.HM.03.09.02.03 | 3 | 0,2 | 2 | 9 | 2,5 | 4 | 45 | 3 | ▲ |
| DSTV.HM.03.09.03.03 | 3 | 0,3 | 2 | 9 | 2,5 | 4 | 45 | 3 | ▲ |
| DSTV.HM.04.10.02.05 | 4 | 0,2 | 2 | 10 | 3,5 | 4 | 45 | 5 | ▲ |
| DSTV.HM.04.10.03.05 | 4 | 0,3 | 2 | 10 | 3,5 | 4 | 45 | 5 | ▲ |
| DSTV.HM.05.13.03.06 | 5 | 0,3 | 3 | 13 | 4,4 | 6 | 55 | 6 | ▲ |
| DSTV.HM.05.13.05.06 | 5 | 0,5 | 3 | 13 | 4,4 | 6 | 55 | 6 | ▲ |
| DSTV.HM.06.15.02.07 | 6 | 0,2 | 3,5 | 15 | 5 | 6 | 55 | 7 | ▲ |
| DSTV.HM.06.15.03.07 | 6 | 0,3 | 3,5 | 15 | 5 | 6 | 55 | 7 | ▲ |
| DSTV.HM.06.15.05.07 | 6 | 0,5 | 3,5 | 15 | 5 | 6 | 55 | 7 | ▲ |
| DSTV.HM.08.20.03.11 | 8 | 0,3 | 3 | 20 | 7 | 8 | 60 | 11 | ▲ |
| DSTV.HM.08.20.05.11 | 8 | 0,5 | 3 | 20 | 7 | 8 | 60 | 11 | ▲ |
| DSTV.HM.10.25.03.15 | 10 | 0,3 | 3 | 25 | 9 | 10 | 70 | 15 | ▲ |
| DSTV.HM.10.25.05.15 | 10 | 0,5 | 3 | 25 | 9 | 10 | 70 | 15 | ▲ |
| DSTV.HM.10.25.10.15 | 10 | 1 | 3,5 | 25 | 9 | 10 | 70 | 15 | ▲ |
| P | - | | | | | | | | |
| M | - | | | | | | | | |
| K | - | | | | | | | | |
| N | ● | | | | | | | | |
| S | - | | | | | | | | |
| H | - | | | | | | | | |

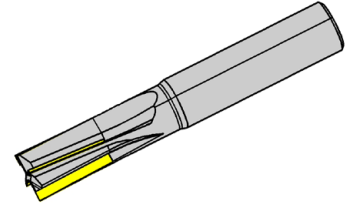
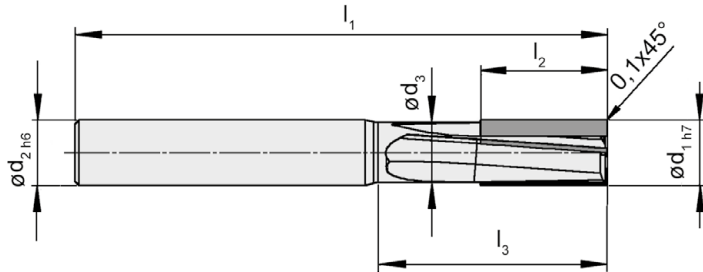
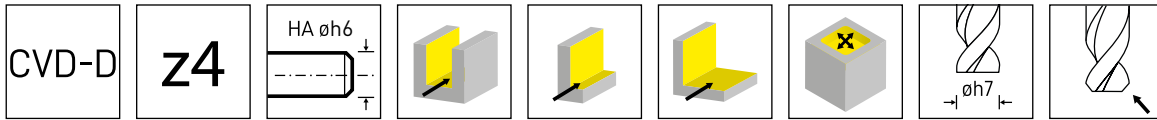


Nuance
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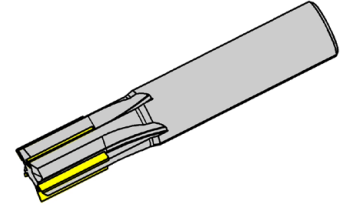
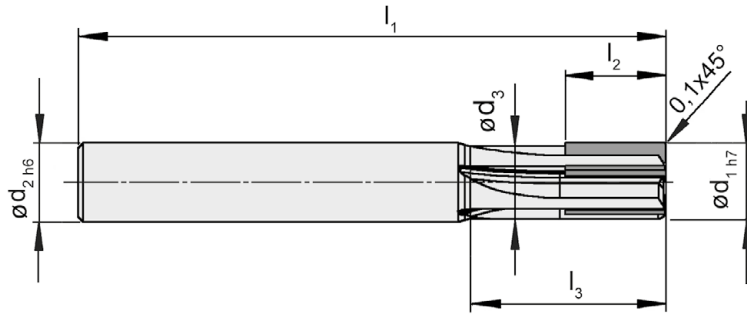
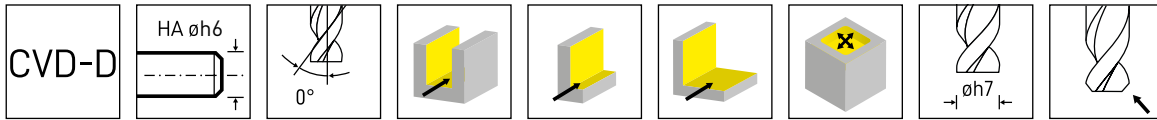
▲ en stock
a stock

Δ 4 semaines
4 settimane

| N° de commande Codice prodotto | d ₁ | l ₂ | l ₃ | d ₃ | d ₂ | l ₁ | Z | Nuance | | |
|-----------------------------------|----------------|----------------|----------------|----------------|----------------|----------------|---|--------|------|---|
| | | | | | | | | HD05 | HD08 | |
| DST.2.04.1008.03.06 | 4 | 8 | 10 | 3,9 | 6 | 60 | 2 | ▲ | | |
| DST.2.04.2015.03.06 | 4 | 15 | 20 | 3,9 | 6 | 60 | 2 | ▲ | | |
| DST.2.06.1510.04.06 | 6 | 10 | 15 | 5,8 | 6 | 60 | 2 | | ▲ | |
| DST.2.06.2015.04.06 | 6 | 15 | 20 | 5,8 | 6 | 60 | 2 | | ▲ | |
| DST.2.06.2520.04.06 | 6 | 20 | 25 | 5,8 | 6 | 65 | 2 | | ▲ | |
| DST.2.08.1510.06.08 | 8 | 10 | 15 | 7,8 | 8 | 60 | 2 | | ▲ | |
| DST.2.08.3020.06.08 | 8 | 20 | 30 | 7,8 | 8 | 70 | 2 | | Δ | |
| DST.2.12.2010.10.12 | 12 | 10 | 20 | 11,7 | 12 | 70 | 2 | | ▲ | |
| DST.2.16.2510.20.16 | 16 | 10 | 25 | 15,6 | 16 | 80 | 2 | | Δ | |
| DST.2.16.3015.20.16 | 16 | 15 | 30 | 15,6 | 16 | 80 | 2 | | Δ | |
| DST.2.16.3520.20.16 | 16 | 20 | 35 | 15,6 | 16 | 90 | 2 | | Δ | |
| | | | | | | | | P | - | - |
| | | | | | | | | M | - | - |
| | | | | | | | | K | - | - |
| | | | | | | | | N | ● | ● |
| | | | | | | | | S | - | - |
| | | | | | | | | H | - | - |

Nuance
Leghe▲ en stock
a stockΔ 4 semaines
4 settimane

| N° de commande Codice prodotto | d ₁ | l ₂ | l ₃ | d ₃ | d ₂ | l ₁ | Z | HD05 |
|-----------------------------------|----------------|----------------|----------------|----------------|----------------|----------------|---|------|
| DSUD.4.08.24.22.08 | 8 | 24 | 40 | 7,5 | 8 | 80 | 4 | Δ |
| DSUD.4.10.15.44.10 | 10 | 15 | 30 | 9,3 | 10 | 75 | 4 | Δ |
| DSUD.4.10.24.22.10 | 10 | 24 | 40 | 9,3 | 10 | 85 | 4 | Δ |
| DSUD.4.12.15.44.12 | 12 | 15 | 30 | 11,3 | 12 | 80 | 4 | Δ |
| | | | | | | | | P - |
| | | | | | | | | M - |
| | | | | | | | | K - |
| | | | | | | | | N ● |
| | | | | | | | | S - |
| | | | | | | | | H - |

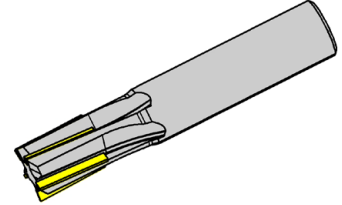
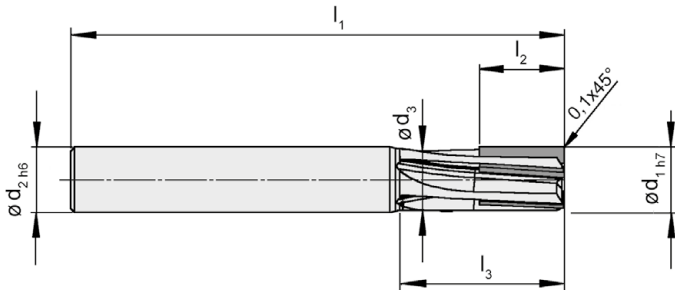
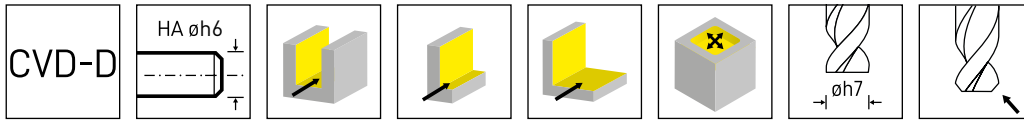


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

| N° de commande Codice prodotto | d ₁ | l ₂ | l ₃ | d ₃ | d ₂ | l ₁ | Z | HD05 |
|-----------------------------------|----------------|----------------|----------------|----------------|----------------|----------------|---|------|
| DSFN.5.10.12.60.0.10 | 10 | 12 | 20 | 9,3 | 10 | 65 | 5 | Δ |
| DSFN.7.12.24.77.0.12 | 12 | 24 | 35 | 11,3 | 12 | 85 | 7 | Δ |
| DSFN.7.16.24.80.0.16 | 16 | 24 | 35 | 15,3 | 16 | 85 | 7 | Δ |
| DSFN.9.16.24.80.0.16 | 16 | 24 | 35 | 15,3 | 16 | 85 | 9 | Δ |
| | | | | | | | | P - |
| | | | | | | | | M - |
| | | | | | | | | K - |
| | | | | | | | | N ● |
| | | | | | | | | S - |
| | | | | | | | | H - |

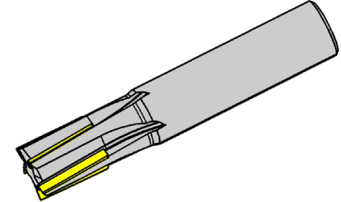
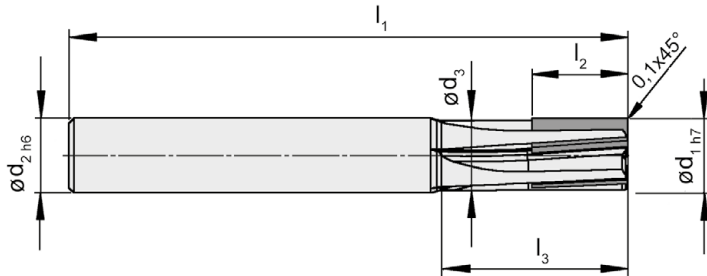
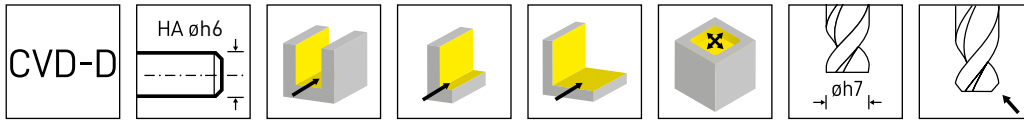


Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

| N° de commande Codice prodotto | d ₁ | l ₂ | l ₃ | d ₃ | d ₂ | l ₁ | Z | HD05 |
|-----------------------------------|----------------|----------------|----------------|----------------|----------------|----------------|---|------|
| DSFU.5.08.10.54.4.08 | 8 | 10 | 20 | 7,5 | 8 | 60 | 5 | ▲ |
| DSFU.5.08.20.64.3.08 | 8 | 20 | 30 | 7,5 | 8 | 70 | 5 | Δ |
| DSFU.5.10.12.60.4.10 | 10 | 12 | 20 | 9,3 | 10 | 65 | 5 | Δ |
| DSFU.7.12.24.77.3.12 | 12 | 24 | 35 | 11,3 | 12 | 85 | 7 | Δ |
| DSFU.9.16.24.80.4.16 | 16 | 24 | 35 | 15,3 | 16 | 85 | 9 | Δ |
| | | | | | | | | P - |
| | | | | | | | | M - |
| | | | | | | | | K - |
| | | | | | | | | N ● |
| | | | | | | | | S - |
| | | | | | | | | H - |



Nuance
Leghe

▲ en stock
a stock

Δ 4 semaines
4 settimane

| N° de commande Codice prodotto | d_1 | l_2 | l_3 | d_3 | d_2 | l_1 | Z | HD05 |
|-----------------------------------|-------|-------|-------|-------|-------|-------|---|------|
| DSFD.5.08.20.64.3.08 | 8 | 20 | 30 | 7,5 | 8 | 70 | 5 | Δ |
| DSFD.5.10.12.60.4.10 | 10 | 12 | 20 | 9,3 | 10 | 65 | 5 | Δ |
| DSFD.7.12.24.77.3.12 | 12 | 24 | 35 | 11,3 | 12 | 85 | 7 | Δ |
| DSFD.7.16.24.80.4.16 | 16 | 24 | 35 | 15,3 | 16 | 85 | 7 | Δ |
| DSFD.9.16.24.80.4.16 | 16 | 24 | 35 | 15,3 | 16 | 85 | 9 | Δ |
| | | | | | | | | P - |
| | | | | | | | | M - |
| | | | | | | | | K - |
| | | | | | | | | N ● |
| | | | | | | | | S - |
| | | | | | | | | H - |

Fraisage en coin

Contornitura

| Matière à usiner Materiale da lavorare | v_c (m/min) | $a_p \times \varnothing$ (mm) | $a_e \times \varnothing$ (mm) | Avances / Avanzamento f_z (mm) | | | | | | | | | Stratégie de la vitesse d'avance Strategia di avanzamento | Refroidissement recommandé Raffreddamento consigliato |
|---|---------------|-------------------------------|-------------------------------|-------------------------------------|-----------------|-----------------|-----------------|-----------------|------------------|------------------|------------------|------------------|--|--|
| | | | | $\varnothing 2$ | $\varnothing 3$ | $\varnothing 4$ | $\varnothing 6$ | $\varnothing 8$ | $\varnothing 10$ | $\varnothing 12$ | $\varnothing 16$ | $\varnothing 20$ | | |
| AlSi (< 6 %) | 3000 | 0,65 | 0,40 | 0,02 | 0,02 | 0,03 | 0,05 | 0,10 | 0,10 | 0,12 | 0,15 | 0,20 | Avalant / Concordanza | Émulsion, Lubrification minimum Emulsione, Lubrificazione minima |
| AlSi (>6 - 12 %) | 1800 | 0,60 | 0,30 | 0,01 | 0,02 | 0,02 | 0,04 | 0,10 | 0,08 | 0,10 | 0,13 | 0,18 | Avalant / Concordanza | |
| AlSi (>12 %) | 800 | 0,50 | 0,25 | 0,01 | 0,01 | 0,02 | 0,03 | 0 | 0,06 | 0,08 | 0,10 | 0,15 | Avalant / Concordanza | |
| PMMA (Acryl) | 1100 | 0,50 | 0,50 | 0,01 | 0,015 | 0,02 | 0,03 | 0,05 | 0,07 | 0,09 | 0,12 | 0,15 | Avalant / Concordanza | Émulsion Emulsione |
| PA66 - CF/GF 30 | 700 | 0,50 | 0,30 | 0,008 | 0,01 | 0,015 | 0,025 | 0,04 | 0,06 | 0,08 | 0,10 | 0,12 | Opposition / Discordanza | |
| PEEK - CF/GF30 | 700 | 0,50 | 0,25 | 0,007 | 0,008 | 0,01 | 0,02 | 0,03 | 0,05 | 0,07 | 0,08 | 0,10 | Opposition / Discordanza | |
| POM - CF/GF30 | 800 | 0,50 | 0,50 | 0,008 | 0,01 | 0,015 | 0,025 | 0,04 | 0,06 | 0,08 | 0,10 | 0,12 | Opposition / Discordanza | |
| PTFE - CF/GF30 | 700 | 0,50 | 0,30 | 0,01 | 0,015 | 0,02 | 0,03 | 0,05 | 0,07 | 0,09 | 0,12 | 0,15 | Opposition / Discordanza | |
| GFK | 500 | 0,50 | 0,30 | 0,01 | 0,015 | 0,02 | 0,03 | 0,05 | 0,07 | 0,09 | 0,12 | 0,15 | Opposition / Discordanza | |
| CFK | 250 | 0,40 | 0,25 | 0,008 | 0,01 | 0,015 | 0,025 | 0,04 | 0,06 | 0,08 | 0,10 | 0,12 | Opposition / Discordanza | |
| SFK/AFK (Armid) | 300 | 0,45 | 0,30 | 0,01 | 0,015 | 0,02 | 0,03 | 0,05 | 0,07 | 0,09 | 0,12 | 0,14 | Opposition / Discordanza | sec / Utiliser l'air comprimé afin de souffler le graphite sec / Soffiar via la grafite con l'aria compressa |
| Zirkonium | 150 | 0,50 | 0,40 | 0,01 | 0,02 | 0,02 | 0,04 | 0,10 | 0,08 | 0,10 | 0,13 | 0,18 | Avalant / Concordanza | |

Copiage par fraisage

Copiatura in fresatura

| Matière à usiner Materiale da lavorare | v_c (m/min) | $a_p \times \varnothing$ (mm) | $a_e \times \varnothing$ (mm) | Avances / Avanzamento f_z (mm) | | | | | | | | | Stratégie de la vitesse d'avance Strategia di avanzamento | Refroidissement recommandé Raffreddamento consigliato |
|---|---------------|-------------------------------|-------------------------------|-------------------------------------|-----------------|-----------------|-----------------|-----------------|------------------|------------------|------------------|------------------|--|--|
| | | | | $\varnothing 2$ | $\varnothing 3$ | $\varnothing 4$ | $\varnothing 6$ | $\varnothing 8$ | $\varnothing 10$ | $\varnothing 12$ | $\varnothing 16$ | $\varnothing 20$ | | |
| AlSi (< 6 %) | 3000 | 0,25 | 0,15 | 0,02 | 0,02 | 0,03 | 0,05 | 0,10 | 0,10 | 0,12 | 0,10 | 0,20 | Avalant / Concordanza | Émulsion, Lubrification minimum Emulsione, Lubrificazione minima |
| AlSi (>6 - 12 %) | 1800 | 0,20 | 0,10 | 0,001 | 0,002 | 0,002 | 0,004 | 0,10 | 0,08 | 0,10 | 0,13 | 0,18 | Avalant / Concordanza | |
| AlSi (>12 %) | 1100 | 0,15 | 0,10 | 0,01 | 0,01 | 0,02 | 0,03 | 0 | 0,06 | 0,08 | 0,10 | 0,15 | Avalant / Concordanza | |
| PMMA (Acryl) | 1100 | 0,15 | 0,15 | 0,01 | 0,015 | 0,02 | 0,03 | 0,05 | 0,07 | 0,09 | 0,12 | 0,15 | Avalant / Concordanza | Émulsion Emulsione |
| PA66 - CF/GF 30 | 700 | 0,15 | 0,10 | 0,008 | 0,01 | 0,015 | 0,025 | 0,04 | 0,06 | 0,08 | 0,10 | 0,12 | Opposition / Discordanza | |
| PEEK - CF/GF30 | 700 | 0,15 | 0,10 | 0,007 | 0,008 | 0,01 | 0,02 | 0,03 | 0,05 | 0,07 | 0,08 | 0,10 | Opposition / Discordanza | |
| POM - CF/GF30 | 800 | 0,15 | 0,015 | 0,008 | 0,01 | 0,015 | 0,025 | 0,04 | 0,06 | 0,08 | 0,10 | 0,12 | Opposition / Discordanza | |
| PTFE - CF/GF30 | 700 | 0,15 | 0,10 | 0,001 | 0,015 | 0,02 | 0,03 | 0,05 | 0,07 | 0,09 | 0,12 | 0,15 | Opposition / Discordanza | |
| GFK | 500 | 0,15 | 0,10 | 0,01 | 0,015 | 0,02 | 0,03 | 0,05 | 0,07 | 0,09 | 0,12 | 0,15 | Opposition / Discordanza | |
| CFK | 250 | 0,15 | 0,10 | 0,008 | 0,01 | 0,015 | 0,025 | 0,04 | 0,06 | 0,08 | 0,10 | 0,12 | Opposition / Discordanza | |
| SFK/AFK (Armid) | 300 | 0,15 | 0,10 | 0,01 | 0,015 | 0,02 | 0,03 | 0,05 | 0,07 | 0,09 | 0,12 | 0,14 | Opposition / Discordanza | sec / Utiliser l'air comprimé afin de souffler le graphite sec / Soffiar via la grafite con l'aria compressa |
| Zirkonium | 300 | 0,15 | 0,15 | 0,01 | 0,02 | 0,02 | 0,04 | 0,10 | 0,08 | 0,10 | 0,13 | 0,18 | Avalant / Concordanza | |

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