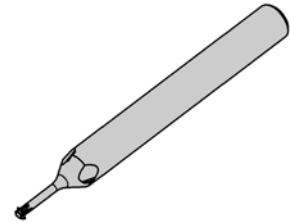
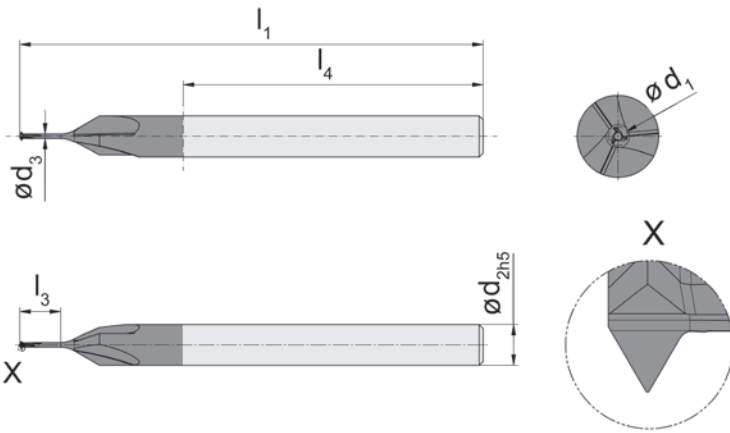
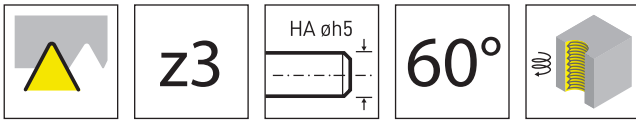


Fraises à Fileter

Fresa integrale a filetare

DCG



Nuance
Leghe

▲ en stock
a stock

△ 4 semaines
4 settimane

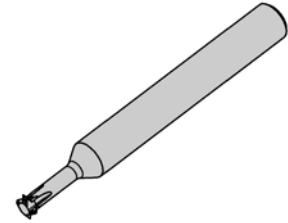
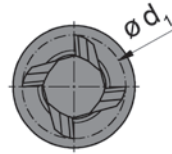
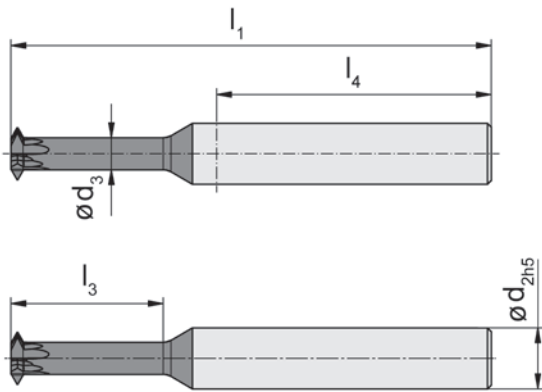
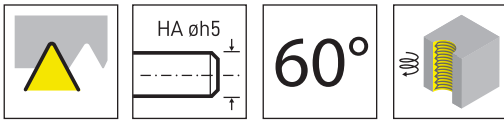
| Numéro de commande Codice prodotto | Filetage Filettatura | Z | P | d ₁ | d ₂ | d ₃ | l ₁ | l ₃ | l ₄ | ES15 |
|---------------------------------------|-------------------------|---|------|----------------|----------------|----------------|----------------|----------------|----------------|------|
| DCG.3.M1.025.2.1.03 | M1 | 3 | 0,25 | 0,7 | 3 | 0,33 | 34 | 2,5 | 22 | ▲ |
| DCG.3.M11.025.2.1.03 | M1,1 | 3 | 0,25 | 0,75 | 3 | 0,4 | 34 | 2,75 | 22 | ▲ |
| DCG.3.M12.025.2.1.03 | M1,2 | 3 | 0,25 | 0,8 | 3 | 0,43 | 34 | 3 | 22 | ▲ |
| DCG.3.M14.030.2.1.03 | M1,4 | 3 | 0,3 | 1 | 3 | 0,55 | 34 | 4 | 22 | ▲ |
| DCG.3.M16.035.2.1.03 | M1,6 | 3 | 0,35 | 1,18 | 3 | 0,64 | 34 | 4 | 22 | ▲ |
| DCG.3.M18.035.2.1.03 | M1,8 | 3 | 0,35 | 1,38 | 3 | 0,84 | 34 | 4 | 22 | ▲ |
| DCG.3.M2.040.2.1.03 | M2 | 3 | 0,4 | 1,53 | 3 | 0,93 | 34 | 6 | 22 | ▲ |
| DCG.3.M22.045.2.1.03 | M2,2 | 3 | 0,45 | 1,68 | 3 | 0,98 | 34 | 6 | 22 | ▲ |
| DCG.3.M25.045.2.1.03 | M2,5 | 3 | 0,45 | 1,98 | 3 | 1,28 | 34 | 8 | 22 | ▲ |
| | P | ● | | | | | | | | |
| | M | ● | | | | | | | | |
| | K | ○ | | | | | | | | |
| | N | - | | | | | | | | |
| | S | - | | | | | | | | |
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Fraises à Fileter

Fresa integrale a filetare

DCG



Nuance
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a stock

Δ 4 semaines
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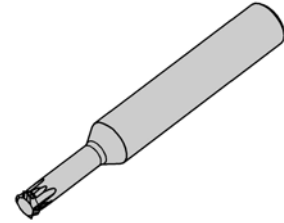
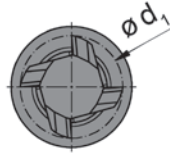
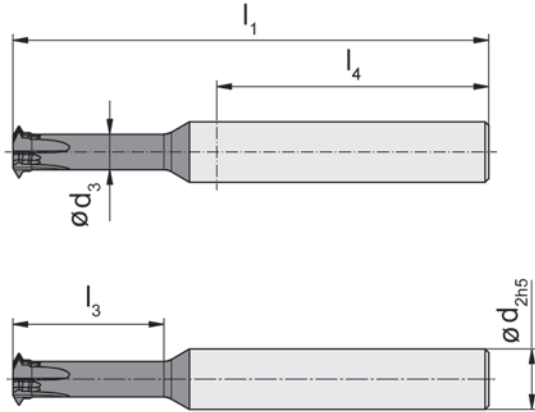
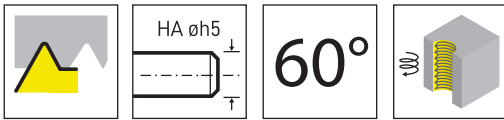
| Numéro de commande Codice prodotto | Filetage Filettatura | Z | P | P _{max} | d ₁ | d ₂ | d ₃ | l ₁ | l ₃ | l ₄ | RC | |
|---------------------------------------|-------------------------|---|------|------------------|----------------|----------------|----------------|----------------|----------------|----------------|------|------|
| | | | | | | | | | | | RC25 | RC45 |
| DCG.3.M3.025.2.1.04 | M3 | 3 | 0,25 | - | 2 | 4 | 1,45 | 39 | 8 | 22 | ▲ | |
| DCG.3.M3.035.2.1.04 | M3 | 3 | 0,35 | - | 2 | 4 | 1,35 | 39 | 8 | 22 | ▲ | |
| DCG.3.M3.050.2.1.04 | M3 | 3 | 0,5 | - | 2 | 4 | 1,2 | 39 | 9 | 22 | ▲ | |
| DCG.3.M35.050.2.1.04 | M3,5 | 3 | 0,5 | 0,6 | 2,3 | 4 | 1,35 | 39 | 9 | 22 | ▲ | |
| DCG.3.M4.070.3.1.06 | M4 | 3 | 0,7 | 0,75 | 2,8 | 6 | 1,7 | 50 | 10 | 36 | ▲ | |
| DCG.3.M5.050.3.1.06 | M5 | 3 | 0,5 | 0,75 | 3,6 | 6 | 2,5 | 50 | 10 | 36 | ▲ | |
| DCG.3.M5.080.3.1.06 | M5 | 3 | 0,8 | 1 | 3,6 | 6 | 2,2 | 50 | 10 | 36 | ▲ | |
| DCG.4.M6.100.3.1.06 | M6 | 4 | 1 | 1,25 | 4,2 | 6 | 2,4 | 63 | 10 | 36 | | ▲ |
| DCG.4.M6.100.5.1.06 | M6 | 4 | 1 | 1,25 | 4,2 | 6 | 2,4 | 63 | 16 | 36 | | ▲ |
| DCG.4.M8.075.5.1.08 | M8-M10 | 4 | 0,75 | 1 | 5,5 | 8 | 3,85 | 63 | 16 | 36 | | ▲ |
| DCG.4.M8.075.6.1.08 | M8-M10 | 4 | 0,75 | 1 | 5,5 | 8 | 3,85 | 63 | 20 | 36 | | ▲ |
| DCG.4.M8.075.7.1.08 | M8-M10 | 4 | 0,75 | 1 | 5,5 | 8 | 3,85 | 77 | 25 | 36 | | ▲ |
| DCG.4.M8.125.6.1.08 | M8-M10 | 4 | 1,25 | 1,5 | 5,5 | 8 | 3,4 | 63 | 20 | 36 | | ▲ |
| DCG.4.M8.125.8.1.08 | M8-M10 | 4 | 1,25 | 1,5 | 5,5 | 8 | 3,4 | 77 | 30 | 36 | | ▲ |
| DCG.4.M10.150.6.1.08 | M10-M12 | 4 | 1,5 | 1,75 | 6,8 | 8 | 4,1 | 63 | 20 | 36 | | ▲ |
| DCG.4.M10.150.8.1.08 | M10-M12 | 4 | 1,5 | 1,75 | 6,8 | 8 | 4,1 | 77 | 30 | 36 | | ▲ |
| | | | | | | | | | | | P | ● ● |
| | | | | | | | | | | | M | ● ● |
| | | | | | | | | | | | K | ● ● |
| | | | | | | | | | | | N | - - |
| | | | | | | | | | | | S | - - |
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Fraises à Fileter

Fresa integrale a filetare

DCG



Nuance
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| Numéro de commande Codice prodotto | Filetage Filettatura | Z | P | d ₁ | d ₂ | d ₃ | l ₁ | l ₃ | l ₄ | Nuance | |
|---------------------------------------|-------------------------|---|------|----------------|----------------|----------------|----------------|----------------|----------------|--------|------|
| | | | | | | | | | | RC25 | RC45 |
| DCG.3.M3.035.2.2.04 | M3 | 3 | 0,35 | 2 | 4 | 1,4 | 39 | 8 | 22 | ▲ | |
| DCG.3.M3.050.2.2.04 | M3 | 3 | 0,5 | 2 | 4 | 1,25 | 39 | 8 | 22 | ▲ | |
| DCG.3.M35.060.2.2.04 | M3,5 | 3 | 0,6 | 2,3 | 4 | 1,45 | 39 | 9 | 22 | ▲ | |
| DCG.3.M4.070.3.2.06 | M4 | 3 | 0,7 | 2,8 | 6 | 1,9 | 50 | 10 | 36 | ▲ | |
| DCG.3.M5.050.3.2.06 | M5 | 3 | 0,5 | 3,6 | 6 | 2,85 | 50 | 10 | 36 | ▲ | |
| DCG.4.M6.075.5.2.06 | M6 | 4 | 0,75 | 4,2 | 6 | 3,1 | 63 | 16 | 36 | | ▲ |
| DCG.4.M6.100.5.2.06 | M6 | 4 | 1 | 4,2 | 6 | 2,8 | 63 | 16 | 36 | | ▲ |
| DCG.4.M8.125.5.2.08 | M8 | 4 | 1,25 | 5,5 | 8 | 3,7 | 63 | 16 | 36 | | ▲ |
| DCG.4.M10.100.6.2.08 | M10 | 4 | 1 | 6,8 | 8 | 5,4 | 63 | 20 | 36 | | ▲ |
| DCG.4.M10.100.7.2.08 | M10 | 4 | 1 | 6,8 | 8 | 5,4 | 77 | 25 | 36 | | ▲ |
| DCG.4.M10.150.6.2.08 | M10 | 4 | 1,5 | 6,8 | 8 | 4,7 | 63 | 20 | 36 | | ▲ |
| DCG.4.M12.100.6.2.10 | M12 | 4 | 1 | 8 | 10 | 6,3 | 63 | 20 | 36 | | ▲ |
| DCG.4.M12.125.8.2.10 | M12 | 4 | 1,25 | 8 | 10 | 6,1 | 77 | 30 | 36 | | ▲ |
| DCG.4.M12.125.9.2.08 | M12 | 4 | 1,25 | 8 | 8 | 6,1 | 80 | 40 | 36 | | ▲ |
| DCG.4.M12.175.6.2.10 | M12 | 4 | 1,75 | 8 | 8 | 5,5 | 63 | 20 | 36 | | ▲ |
| DCG.4.M12.175.8.2.10 | M12 | 4 | 1,75 | 8 | 10 | 5,5 | 77 | 30 | 40 | | ▲ |
| DCG.4.M12.175.9.2.08 | M12 | 4 | 1,75 | 8 | 8 | 5,5 | 80 | 40 | 36 | | ▲ |

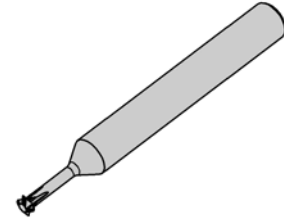
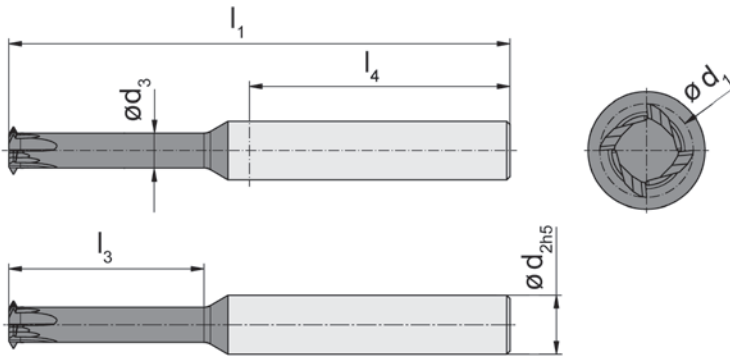
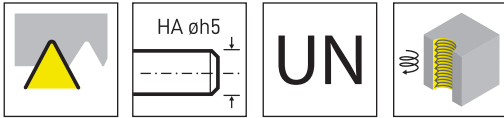
| | | |
|---|---|---|
| P | ● | ● |
| M | ● | ● |
| K | ● | ● |
| N | - | - |
| S | - | - |
| H | - | - |

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Fraises à Fileter

Fresa integrale a filetare

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Nuance
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Δ 4 semaines
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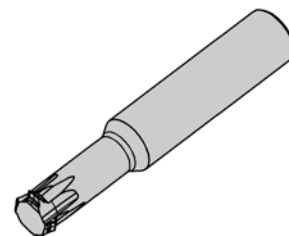
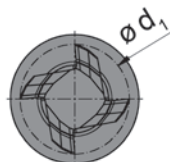
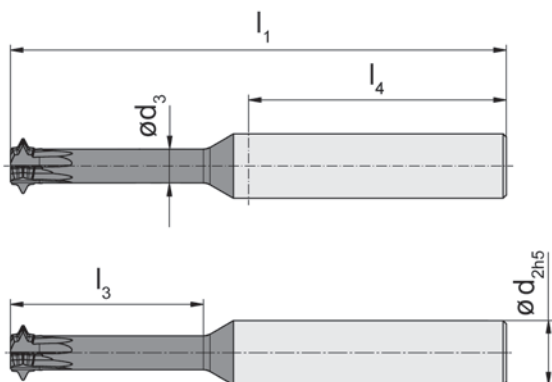
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|---------------------------------------|-------------------------|---|-------|----------------|----------------|----------------|----------------|----------------|----------------|------|------|
| | | | | | | | | | | RC25 | RC45 |
| DCG.3.60.1024.3.06 | #10 - 24UNC #12 - 24UNC | 3 | 1,058 | 2 | 4 | 1,1 | 39 | 8 | 22 | ▲ | |
| DCG.3.60.540.2.04 | #5 - 40 UNC | 3 | 0,635 | 2 | 4 | 1,1 | 39 | 8 | 22 | ▲ | |
| DCG.3.60.632.2.04 | #6 - 32UNC #8 - 32UNC | 3 | 0,794 | 2,2 | 4 | 1,05 | 39 | 8 | 22 | ▲ | |
| DCG.4.60.1213.7.08 | 1/2" - 13 UNC | 4 | 1,953 | 7,9 | 8 | 5,3 | 77 | - | 36 | | ▲ |
| DCG.4.60.1420.3.06 | 1/4" - 20 UNC | 4 | 1,27 | 3,5 | 6 | 1,7 | 63 | - | 36 | ▲ | |
| DCG.4.60.1428.3.06 | 1/4" - 28 UNF | 4 | 0,907 | 3,5 | 6 | 2,15 | 63 | - | 36 | ▲ | |
| DCG.4.60.3816.7.08 | 3/8" - 16 UNC | 4 | 1,588 | 5,5 | 8 | 3,5 | 77 | - | 36 | | ▲ |
| DCG.4.60.51618.3.06 | 5/16" - 18 UNC | 4 | 1,411 | 4,2 | 6 | 2,25 | 63 | - | 36 | | ▲ |
| DCG.4.60.71620.7.08 | 7/16" - 20 UNF | 4 | 1,27 | 7,2 | 8 | 5,35 | 77 | - | 36 | | ▲ |
| | | | | | | | | | | P | ● ● |
| | | | | | | | | | | M | ● ● |
| | | | | | | | | | | K | ● ● |
| | | | | | | | | | | N | - - |
| | | | | | | | | | | S | - - |
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Fraises à Fileter

Fresa integrale a filetare

DCG



Nuance
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Δ 4 semaines
4 settimane

| Numéro de commande Codice prodotto | Filetage Filettatura | Z | P | d ₁ | d ₂ | d ₃ | l ₁ | l ₃ | l ₄ | RC45 |
|---------------------------------------|-------------------------|---|------|----------------|----------------|----------------|----------------|----------------|----------------|------|
| DCG.4.55.G14.6.10 | G 1/4" | 4 | 1,34 | 9,5 | 10 | 7,1 | 63 | 20 | 36 | ▲ |
| DCG.4.55.G18.5.08 | G 1/8" | 4 | 0,91 | 6,6 | 8 | 5 | 63 | 16 | 36 | ▲ |
| DCG.4.55.G38.8.10 | G 3/8" | 4 | 1,34 | 9,8 | 10 | 7,4 | 77 | 30 | 40 | ▲ |
| | | | | | | | | | | P ● |
| | | | | | | | | | | M ● |
| | | | | | | | | | | K ● |
| | | | | | | | | | | N - |
| | | | | | | | | | | S - |
| | | | | | | | | | | H - |

G

| Matière Materiale | | Groupe de matières Gruppo materiale | Dureté Brinell Durezza Brinell (HB) | Ténacité Tenacità R_m [N/mm ²] | Exemple de matériau Esempio di materiale | Vitesse de coupe/ Valeurs de départ Velocità di taglio/ Valori di partenza vc (m/min) | | |
|--|---|--|--|--|---|---|---------|-------------|
| | | | | | | E15 RC25 RC45 | fz | |
| K | Fonte grise Ghise | basse ténacité alta tenacità | K1.1 | 180 | 250 | GG-25 | 230-190 | 0,01 -0,03 |
| | | haute ténacité bassa tenacità | K1.2 | 250 | 350 | GG-40 | 230-190 | 0,01 -0,03 |
| | Fonte graph. sphéroïdale Ghise sferoidali | ferritique ferritici | K2.1 | 160 | 400 | GGG-40 | 220-160 | 0,01 -0,03 |
| | | perlitique perlitici | K2.1 | 260 | 700 | GGG-60 | 220-160 | 0,01 -0,03 |
| | Fonte malléable Ghisa malleabile | ferritique ferritici | K3.1 | 200 | 400 | GTW-45 | 220-160 | 0,01 -0,03 |
| | | perlitique perlitici | K3.2 | 260 | 700 | GTS-55-04 | 220-160 | 0,01 -0,03 |
| | Fonte ausferritique/ADI Ausferritico Ghisa/ ADI | traités bonificati | K4.1 | 260 | 800 | | | |
| | | traités bonificati | K4.2 | 350 | 1050 | | | |
| | | traités bonificati | K4.3 | 450 | 1400 | | | |
| | N | Alliage d'aluminium Leghe d'alluminio | ne peut pas être traité non trattabili al calore | N1.1 | 30 | | AlMg1 | bis 1000 |
| pouvant être traité thermiquement trattabili al calore | | | N1.2 | 100 | 340 | AlMgSi1 | 600-200 | 0,02 - 0,04 |
| Alliage de fonte d'alu- minium Leghe di alluminio pres- so fuso | | < 6% Si | N2.1 | 80 | 300 | AlMgSi6 | 400-200 | 0,02 - 0,04 |
| | | 6-10% Si | N2.2 | 100 | 320 | AlSi7Mg | | |
| | | 10-15 % Si | N2.3 | 130 | 450 | AlSi12 | | |
| Alliages de cuivre Leghe di rame | | Cuivre pur Rame puro | N3.1 | 100 | 340 | Cu | 400-200 | 0,02 - 0,04 |
| | | Laiton Ottone | N3.2 | 90 | 310 | CuZn40Pb | 400-200 | 0,02 - 0,04 |
| | | Laiton sans plomb Ottone senza piombo | N3.3 | 110 | 430 | CuZn40 | 400-200 | 0,02 - 0,04 |
| | | haute résistance alta resistenza | N3.4 | 300 | 1000 | CuZn25Al- 5Mn4Fe3 | 160-100 | 0,02 - 0,04 |
| Graphite Grafite | | | N4.1 | | | | | |
| S | Résistant à la chaleur Alliage (Fe) Leghe resistenti al calore | recuit ricotti | S1.1 | 200 | 670 | | 120-60 | 0,02 - 0,04 |
| | | trempe temprato | S1.2 | 275 | 930 | | 120-60 | 0,02 - 0,04 |
| | Résistant à la chaleur Alliage (Ni, Co) Leghe resistenti al calore | recuit ricotti | S2.1 | 250 | 840 | Inconel 600 | 90-30 | 0,02 - 0,04 |
| | | trempe temprato | S2.2 | 350 | 1200 | Inconel 713 | 90-30 | 0,02 - 0,04 |