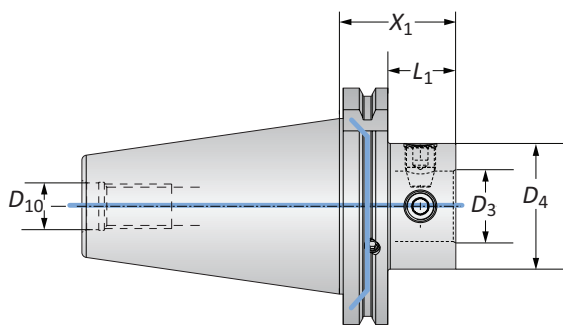
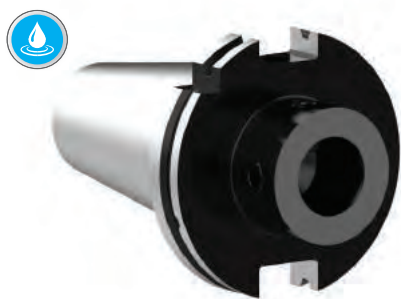


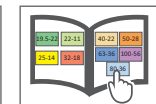
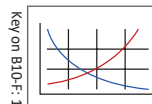
Dual Contact SK Master Shanks (DIN 69871-AD / B-D)



Taper Size	Connection	Shank			Weight	Part No.	
	D_4 D_3	X_1	L_1	D_{10}			
m	40	50 - 28	46.00	26.90	M16 x 2	1.10 (kg)	353064
	40	63 - 36	66.00	46.90	M16 x 2	1.50 (kg)	353065
	50	50 - 28	46.00	26.90	M24 x 3	2.90 (kg)	353066
	50	63 - 36	56.00	36.90	M24 x 3	3.20 (kg)	353067
	50	80 - 36	56.00	36.90	M24 x 3	3.70 (kg)	353068
	50	100 - 56	90.00	70.90	M24 x 3	5.30 (kg)	353069

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B10: VI-VII



m = Metric (mm)

WARNING Exceeding weight capacity for machine tool spindle and tool changer can cause machine damage and/or serious injury. To prevent:

- Consult machine tool builder for machine's weight limitations.
 - Refer to example on page B10-M: 11 for calculating tool assembly weight
- Factory technical assistance is also available for specific applications through our Application Engineering department. *email: engineering.eu@alliedmachine.com*

WARNING Tool failure can cause serious injury. To prevent:

- Do not exceed recommended 10xD length-to-diameter ratio or exceed 4 total components (including shank)
 - When using Alu-Line® components, do not exceed recommended 5xD length-to-diameter ratio
 - When using tool steel components, do not exceed recommended 6xD length-to-diameter ratio
 - When using heavy metal reducers, do not exceed recommended 8xD length-to-diameter ratio
 - When using a carbide shank, do not exceed recommended 9xD length-to-diameter ratio
 - When using a NOVI^{TECH}® module, do not exceed recommended 10xD length-to-diameter ratio
 - Refer to examples on pages B10-M: 8-10 for calculating length-to-diameter ratio
- Factory technical assistance is available for your specific applications through our Application Engineering department. *email: engineering.eu@alliedmachine.com*