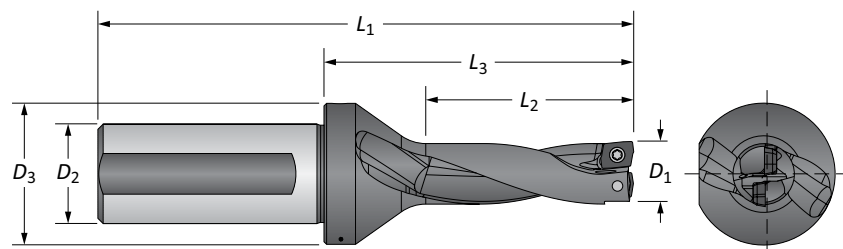


**4TEX Drill Holders | Metric Shank**

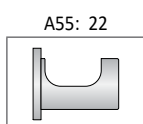
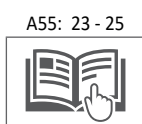
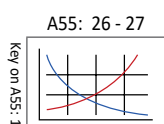
03 Series | Diameter Range: 12.00mm - 13.49mm (0.472" - 0.531")

**Metric Shank**

Length		Body				Shank		Max Offset	Part No.
		D_1	L_2	L_3	L_1	D_2	D_3		
m	2xD	12.00	24.00	45.40	88.40	20.00	27.00	0.50	D2031200M-20FM
		12.50	25.00	46.40	89.40	20.00	27.00	0.40	D2031250M-20FM
		12.70	25.40	46.40	89.40	20.00	27.00	0.35	D2030500I-20FM
		13.00	26.00	47.40	90.40	20.00	27.00	0.30	D2031300M-20FM
	3xD	12.00	36.00	57.40	100.40	20.00	27.00	0.50	D3031200M-20FM
		12.50	37.50	58.90	101.90	20.00	27.00	0.40	D3031250M-20FM
		12.70	38.10	58.90	101.90	20.00	27.00	0.35	D3030500I-20FM
		13.00	39.00	60.40	103.40	20.00	27.00	0.30	D3031300M-20FM
	4xD	12.00	48.00	69.40	112.40	20.00	27.00	0.50	D4031200M-20FM
		12.50	50.00	71.40	114.40	20.00	27.00	0.40	D4031250M-20FM
		12.70	50.80	71.40	114.40	20.00	27.00	0.35	D4030500I-20FM
		13.00	52.00	73.40	116.40	20.00	27.00	0.30	D4031300M-20FM

IC Inserts

ISO Material	Style	Part No.	Insert Screw	Torx® Driver	Admissible Tightening Torque
P	Centre	4T-030203C-P	7241-T6-1	8T-6	0.5 N-cm (4.4 in-lbs)
	Periphery	4T-030203P-P			
S M	Centre	4T-030203C-M			
	Periphery	4T-030203P-M			
H	Centre	4T-030203C-H			
	Periphery	4T-030203P-H			
K	Centre	4T-030203C-K			
	Periphery	4T-030203P-K			
N	Centre	4T-030203C-N			
	Periphery	4T-030203P-N			

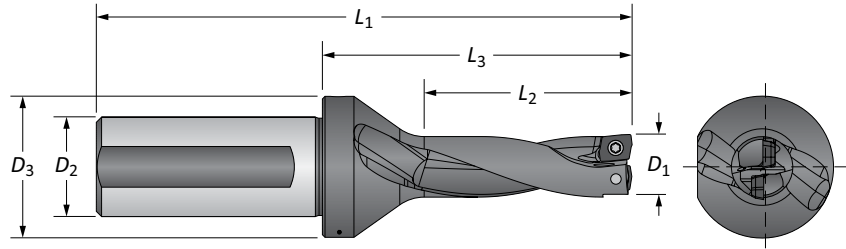


m = Metric (mm)
i = Imperial (in)

IC Inserts sold in quantities of 10
Insert screws sold in quantities of 10

4TEX Drill Holders | Imperial Shank

03 Series | Diameter Range: 12.00mm - 13.49mm (0.472" - 0.531")

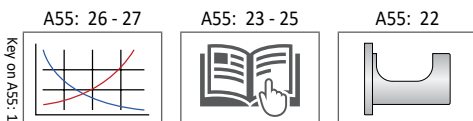


Imperial Shank

Length	D ₁	Body			Shank		Max Offset	Part No.
		L ₂	L ₃	L ₁	D ₂	D ₃		
2xD	0.472	0.945	1.787	3.480	0.750	1.063	0.020	D2031200M-075F
	0.492	0.984	1.827	3.520	0.750	1.063	0.016	D2031250M-075F
	0.500	1.000	1.827	3.520	0.750	1.063	0.014	D2030500I-075F
	0.531	1.024	1.866	3.559	0.750	1.063	0.012	D2031300M-075F
3xD	0.472	1.417	2.260	3.953	0.750	1.063	0.020	D3031200M-075F
	0.492	1.476	2.319	4.012	0.750	1.063	0.016	D3031250M-075F
	0.500	1.500	2.319	4.012	0.750	1.063	0.014	D3030500I-075F
	0.531	1.535	2.378	4.071	0.750	1.063	0.012	D3031300M-075F
4xD	0.472	1.890	2.732	4.425	0.750	1.063	0.020	D4031200M-075F
	0.492	1.969	2.811	4.504	0.750	1.063	0.016	D4031250M-075F
	0.500	2.000	2.811	4.504	0.750	1.063	0.014	D4030500I-075F
	0.531	2.047	2.890	4.583	0.750	1.063	0.012	D4031300M-075F

IC Inserts

ISO Material	Style	Part No.	Insert Screw	Torx® Driver	Admissible Tightening Torque
P	Centre	4T-030203C-P	7241-T6-1	8T-6	0.5 N-cm (4.4 in-lbs)
	Periphery	4T-030203P-P			
S M	Centre	4T-030203C-M			
	Periphery	4T-030203P-M			
H	Centre	4T-030203C-H			
	Periphery	4T-030203P-H			
K	Centre	4T-030203C-K			
	Periphery	4T-030203P-K			
N	Centre	4T-030203C-N			
	Periphery	4T-030203P-N			

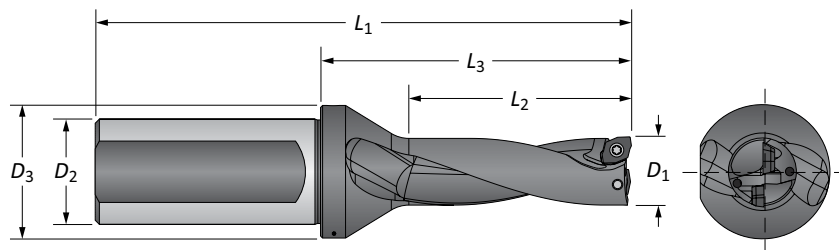


m = Metric (mm)
i = Imperial (in)

IC Inserts sold in quantities of 10
Insert screws sold in quantities of 10

**4TEX Drill Holders | Metric Shank**

04 Series | Diameter Range: 13.50mm - 15.49mm (0.532" - 0.610")

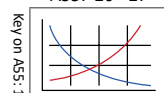
**Metric Shank**

Length	D ₁	Body			Shank		Max Offset	Part No.
		L ₂	L ₃	L ₁	D ₂	D ₃		
2xD	13.50	27.00	48.40	91.40	20.00	27.00	0.50	D2041350M-20FM
	14.00	28.00	49.40	92.40	20.00	27.00	0.40	D2041400M-20FM
	14.27	28.55	49.40	92.40	20.00	27.00	0.30	D2040562I-20FM
	14.50	29.00	50.40	93.40	20.00	27.00	0.30	D2041450M-20FM
	15.00	30.00	51.40	94.40	20.00	27.00	0.20	D2041500M-20FM
3xD	13.50	40.50	61.90	104.90	20.00	27.00	0.50	D3041350M-20FM
	14.00	42.00	63.40	106.40	20.00	27.00	0.40	D3041400M-20FM
	14.27	42.82	63.40	106.40	20.00	27.00	0.30	D3040562I-20FM
	14.50	43.50	64.90	107.90	20.00	27.00	0.30	D3041450M-20FM
	15.00	45.00	66.40	109.40	20.00	27.00	0.20	D3041500M-20FM
4xD	13.50	54.00	75.40	118.40	20.00	27.00	0.50	D4041350M-20FM
	14.00	56.00	77.40	120.40	20.00	27.00	0.40	D4041400M-20FM
	14.27	57.10	77.40	120.40	20.00	27.00	0.30	D4040562I-20FM
	14.50	58.00	79.40	122.40	20.00	27.00	0.30	D4041450M-20FM
	15.00	60.00	81.40	124.40	20.00	27.00	0.20	D4041500M-20FM

IC Inserts

ISO Material	Part No.	Insert Screw	Torx® Driver	Admissible Tightening Torque
P	4T-040203-P	7241-T6-1	8T-6	0.5 N-cm (4.4 in-lbs)
S M	4T-040203-M			
H	4T-040203-H			
K	4T-040203-K			
N	4T-040203-N			

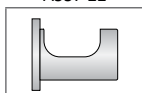
A55: 26 - 27



A55: 23 - 25



A55: 22



Key on A55: 1

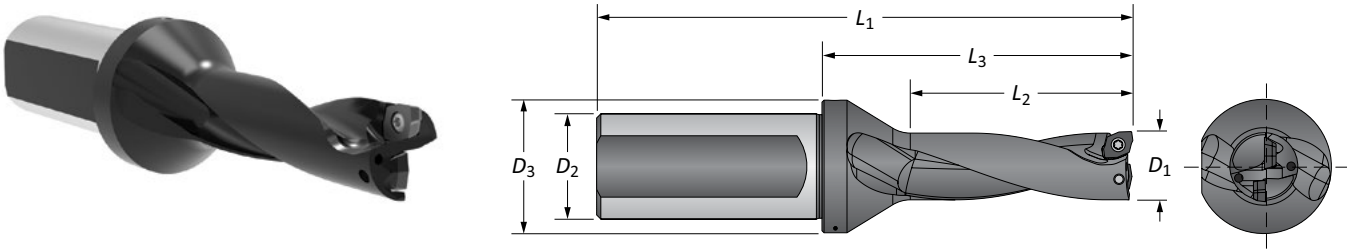
Ⓜ = Metric (mm)
 Ⓢ = Imperial (in)

IC Inserts sold in quantities of 10
 Insert screws sold in quantities of 10



4TEX Drill Holders | Imperial Shank

04 Series | Diameter Range: 13.50mm - 15.49mm (0.532" - 0.610")



Imperial Shank

Length		Body				Shank		Max Offset	Part No.
		D ₁	L ₂	L ₃	L ₁	D ₂	D ₃		
i	2xD	0.531	1.063	1.906	3.598	0.750	1.063	0.020	D2041350M-075F
		0.551	1.102	1.945	3.638	0.750	1.063	0.016	D2041400M-075F
		0.562	1.124	1.945	3.638	0.750	1.063	0.013	D2040562I-075F
		0.571	1.142	1.984	3.677	0.750	1.063	0.012	D2041450M-075F
		0.591	1.181	2.024	3.717	0.750	1.063	0.008	D2041500M-075F
i	3xD	0.531	1.594	2.437	4.130	0.750	1.063	0.020	D3041350M-075F
		0.551	1.654	2.496	4.189	0.750	1.063	0.016	D3041400M-075F
		0.562	1.686	2.496	4.189	0.750	1.063	0.013	D3040562I-075F
		0.571	1.713	2.555	4.248	0.750	1.063	0.012	D3041450M-075F
		0.591	1.772	2.614	4.307	0.750	1.063	0.008	D3041500M-075F
i	4xD	0.531	2.126	2.969	4.661	0.750	1.063	0.020	D4041350M-075F
		0.551	2.205	3.047	4.740	0.750	1.063	0.016	D4041400M-075F
		0.562	2.248	3.047	4.740	0.750	1.063	0.013	D4040562I-075F
		0.571	2.283	3.126	4.819	0.750	1.063	0.012	D4041450M-075F
		0.591	2.362	3.205	4.898	0.750	1.063	0.008	D4041500M-075F

IC Inserts

ISO Material	Part No.	Insert Screw	Torx® Driver	Admissible Tightening Torque
P	4T-040203-P	7241-T6-1	8T-6	0.5 N-cm (4.4 in-lbs)
S M	4T-040203-M			
H	4T-040203-H			
K	4T-040203-K			
N	4T-040203-N			

A55: 26 - 27

A55: 23 - 25

A55: 22

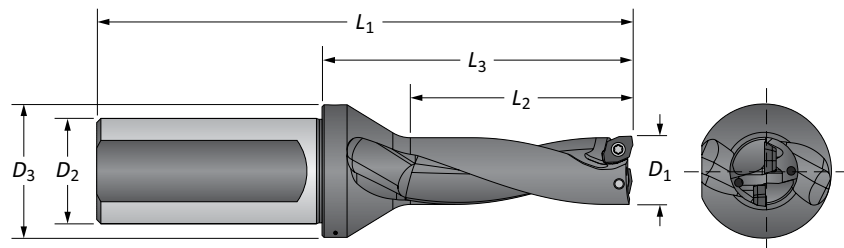
Ⓜ = Metric (mm)
Ⓢ = Imperial (in)
IC Inserts sold in quantities of 10
Insert screws sold in quantities of 10

**4TEX Drill Holders | Metric Shank**

05 Series | Diameter Range: 15.50mm - 18.49mm (0.611" - 0.728")

A

DRILLING



B

BORING

Metric Shank

Length	Body				Shank		Max Offset	Part No.
	D_1	L_2	L_3	L_1	D_2	D_3		
2xD	15.50	31.00	54.50	108.50	25.00	32.00	0.80	D2051550M-25FM
	15.87	31.75	54.50	108.50	25.00	32.00	0.70	D2050625I-25FM
	16.00	32.00	55.50	109.50	25.00	32.00	0.70	D2051600M-25FM
	16.50	33.00	56.50	110.50	25.00	32.00	0.50	D2051650M-25FM
	17.00	34.00	57.50	111.50	25.00	32.00	0.40	D2051700M-25FM
	17.45	34.90	57.50	111.50	25.00	32.00	0.30	D2050687I-25FM
	17.50	35.00	58.50	112.50	25.00	32.00	0.30	D2051750M-25FM
	18.00	36.00	59.50	113.50	25.00	32.00	0.20	D2051800M-25FM
3xD	15.50	46.50	70.00	124.00	25.00	32.00	0.80	D3051550M-25FM
	15.87	47.63	70.00	124.00	25.00	32.00	0.70	D3050625I-25FM
	16.00	48.00	71.50	125.50	25.00	32.00	0.70	D3051600M-25FM
	16.50	49.50	73.00	127.00	25.00	32.00	0.50	D3051650M-25FM
	17.00	51.00	74.50	128.50	25.00	32.00	0.40	D3051700M-25FM
	17.45	52.35	74.50	128.50	25.00	32.00	0.30	D3050687I-25FM
	17.50	52.50	76.00	130.00	25.00	32.00	0.30	D3051750M-25FM
	18.00	54.00	77.50	131.50	25.00	32.00	0.20	D3051800M-25FM
4xD	15.50	62.00	85.50	139.50	25.00	32.00	0.80	D4051550M-25FM
	15.87	63.50	85.50	139.50	25.00	32.00	0.70	D4050625I-25FM
	16.00	64.00	87.50	141.50	25.00	32.00	0.70	D4051600M-25FM
	16.50	66.00	89.50	143.50	25.00	32.00	0.50	D4051650M-25FM
	17.00	68.00	91.50	145.50	25.00	32.00	0.40	D4051700M-25FM
	17.45	69.80	91.50	145.50	25.00	32.00	0.30	D4050687I-25FM
	17.50	70.00	93.50	147.50	25.00	32.00	0.30	D4051750M-25FM
	18.00	72.00	95.50	149.50	25.00	32.00	0.20	D4051800M-25FM

D

BURNISHING

IC Inserts

ISO Material	Part No.	Insert Screw	Torx® Driver	Admissible Tightening Torque
P	4T-05T203-P	7243-T6-1	8T-6	0.5 N-cm (4.4 in-lbs)
S M	4T-05T203-M			
H	4T-05T203-H			
K	4T-05T203-K			
N	4T-05T203-N			

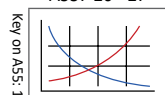
F

THREADING

X

SPECIALS

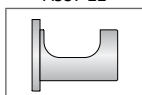
A55: 26 - 27



A55: 23 - 25



A55: 22



Key on A55: 1

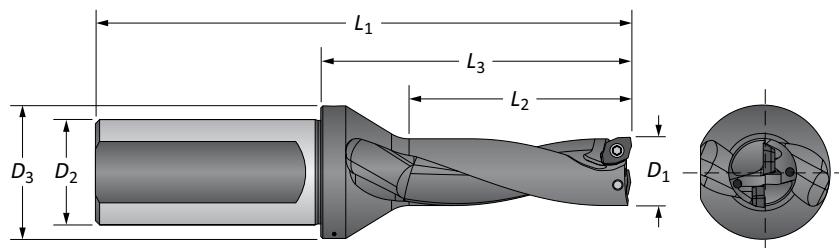
M = Metric (mm)

I = Imperial (in)

IC Inserts sold in quantities of 10
Insert screws sold in quantities of 10

4TEX Drill Holders | Imperial Shank

05 Series | Diameter Range: 15.50mm - 18.49mm (0.611" - 0.728")

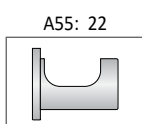
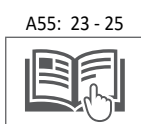
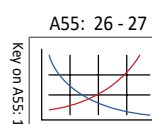


Imperial Shank

Length	D_1	Body			Shank		Max Offset	Part No.
		L_2	L_3	L_1	D_2	D_3		
2xD	0.610	1.220	2.146	4.272	1.000	1.260	0.031	D2051550M-100F
	0.625	1.250	2.146	4.272	1.000	1.260	0.029	D2050625I-100F
	0.630	1.260	2.185	4.311	1.000	1.260	0.028	D2051600M-100F
	0.650	1.299	2.224	4.350	1.000	1.260	0.020	D2051650M-100F
	0.669	1.339	2.264	4.390	1.000	1.260	0.016	D2051700M-100F
	0.687	1.374	2.264	4.390	1.000	1.260	0.012	D2050687I-100F
	0.689	1.378	2.303	4.429	1.000	1.260	0.012	D2051750M-100F
	0.709	1.417	2.343	4.469	1.000	1.260	0.008	D2051800M-100F
3xD	0.610	1.831	2.756	4.882	1.000	1.260	0.031	D3051550M-100F
	0.625	1.875	2.756	4.882	1.000	1.260	0.029	D3050625I-100F
	0.630	1.890	2.815	4.941	1.000	1.260	0.028	D3051600M-100F
	0.650	1.949	2.874	5.000	1.000	1.260	0.020	D3051650M-100F
	0.669	2.008	2.933	5.059	1.000	1.260	0.016	D3051700M-100F
	0.687	2.061	2.933	5.059	1.000	1.260	0.012	D3050687I-100F
	0.689	2.067	2.992	5.118	1.000	1.260	0.012	D3051750M-100F
	0.709	2.126	3.051	5.177	1.000	1.260	0.008	D3051800M-100F
4xD	0.610	2.441	3.366	5.492	1.000	1.260	0.031	D4051550M-100F
	0.625	2.500	3.366	5.492	1.000	1.260	0.029	D4050625I-100F
	0.630	2.520	3.445	5.571	1.000	1.260	0.028	D4051600M-100F
	0.650	2.598	3.524	5.650	1.000	1.260	0.020	D4051650M-100F
	0.669	2.677	3.602	5.728	1.000	1.260	0.016	D4051700M-100F
	0.687	2.748	3.602	5.728	1.000	1.260	0.012	D4050687I-100F
	0.689	2.756	3.681	5.807	1.000	1.260	0.012	D4051750M-100F
	0.709	2.835	3.760	5.886	1.000	1.260	0.008	D4051800M-100F

IC Inserts

ISO Material	Part No.	Insert Screw	Torx® Driver	Admissible Tightening Torque
P	4T-05T203-P	7243-T6-1	8T-6	0.5 N-cm (4.4 in-lbs)
S M	4T-05T203-M			
H	4T-05T203-H			
K	4T-05T203-K			
N	4T-05T203-N			



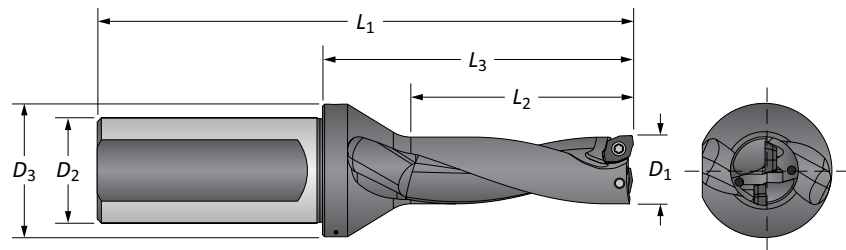
= Metric (mm)
 = Imperial (in)

IC Inserts sold in quantities of 10
Insert screws sold in quantities of 10



4TEX Drill Holders | Metric Shank

06 Series | Diameter Range: 18.50mm - 21.99mm (0.729" - 0.866")



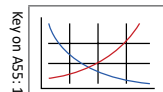
Metric Shank

Length	D_1	Body			Shank		Max Offset	Part No.
		L_2	L_3	L_1	D_2	D_3		
2xD	18.50	37.00	58.40	112.40	25.00	32.00	0.90	D2061850M-25FM
	19.00	38.00	59.40	113.40	25.00	32.00	0.80	D2061900M-25FM
	19.05	38.10	59.40	113.40	25.00	32.00	0.80	D2060750I-25FM
	19.50	39.00	60.40	114.40	25.00	32.00	0.70	D2061950M-25FM
	20.00	40.00	61.40	115.40	25.00	32.00	0.50	D2062000M-25FM
	20.50	41.00	62.40	116.40	25.00	32.00	0.40	D2062050M-25FM
	20.62	41.25	62.40	116.40	25.00	32.00	0.40	D2060812I-25FM
	21.00	42.00	63.40	117.40	25.00	32.00	0.30	D2062100M-25FM
	21.50	43.00	64.40	118.40	25.00	32.00	0.20	D2062150M-25FM
3xD	18.50	55.00	76.90	130.90	25.00	32.00	0.90	D3061850M-25FM
	19.00	57.00	78.40	132.40	25.00	32.00	0.80	D3061900M-25FM
	19.05	57.15	78.40	132.40	25.00	32.00	0.80	D3060750I-25FM
	19.50	58.50	79.90	133.90	25.00	32.00	0.70	D3061950M-25FM
	20.00	60.00	81.40	135.40	25.00	32.00	0.50	D3062000M-25FM
	20.50	61.50	82.90	136.90	25.00	32.00	0.40	D3062050M-25FM
	20.62	61.87	82.90	136.90	25.00	32.00	0.40	D3060812I-25FM
	21.00	63.00	84.40	138.40	25.00	32.00	0.30	D3062100M-25FM
	21.50	64.50	85.90	139.90	25.00	32.00	0.20	D3062150M-25FM
4xD	18.50	74.00	95.40	149.40	25.00	32.00	0.90	D4061850M-25FM
	19.00	76.00	97.40	151.40	25.00	32.00	0.80	D4061900M-25FM
	19.05	76.20	97.40	151.40	25.00	32.00	0.80	D4060750I-25FM
	19.50	78.00	99.40	153.40	25.00	32.00	0.70	D4061950M-25FM
	20.00	80.00	101.40	155.40	25.00	32.00	0.50	D4062000M-25FM
	20.50	82.00	103.40	157.40	25.00	32.00	0.40	D4062050M-25FM
	20.62	82.49	103.40	157.40	25.00	32.00	0.40	D4060812I-25FM
	21.00	84.00	105.40	159.40	25.00	32.00	0.30	D4062100M-25FM
	21.50	86.00	107.40	161.40	25.00	32.00	0.20	D4062150M-25FM

IC Inserts

ISO Material	Part No.	Insert Screw	Torx® Driver	Admissible Tightening Torque
P	4T-06T204-P	72251-T7-1	8T-7	0.8 N-cm (7.1 in-lbs)
S	4T-06T204-M			
H	4T-06T204-H			
K	4T-06T204-K			
N	4T-06T204-N			

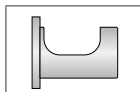
A55: 26 - 27



A55: 23 - 25



A55: 22

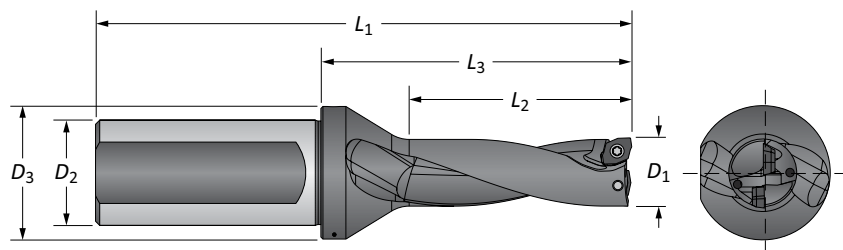


Ⓜ = Metric (mm)
Ⓢ = Imperial (in)

IC Inserts sold in quantities of 10
Insert screws sold in quantities of 10

4TEX Drill Holders | Imperial Shank

06 Series | Diameter Range: 18.50mm - 21.99mm (0.729" - 0.866")

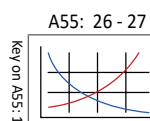


Imperial Shank

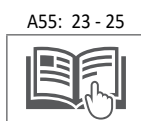
Length	D_1	Body			Shank		Max Offset	Part No.
		L_2	L_3	L_1	D_2	D_3		
2xD	0.728	1.457	2.299	4.425	1.000	1.260	0.035	D2061850M-100F
	0.748	1.496	2.339	4.465	1.000	1.260	0.031	D2061900M-100F
	0.750	1.500	2.339	4.465	1.000	1.260	0.031	D2060750I-100F
	0.768	1.535	2.378	4.504	1.000	1.260	0.028	D2061950M-100F
	0.787	1.575	2.417	4.543	1.000	1.260	0.020	D2062000M-100F
	0.807	1.614	2.457	4.583	1.000	1.260	0.016	D2062050M-100F
	0.812	1.624	2.457	4.583	1.000	1.260	0.015	D2060812I-100F
	0.827	1.654	2.496	4.622	1.000	1.260	0.012	D2062100M-100F
	0.846	1.693	2.535	4.661	1.000	1.260	0.008	D2062150M-100F
3xD	0.728	2.165	3.028	5.154	1.000	1.260	0.035	D3061850M-100F
	0.748	2.244	3.087	5.213	1.000	1.260	0.031	D3061900M-100F
	0.750	2.250	3.087	5.213	1.000	1.260	0.031	D3060750I-100F
	0.768	2.303	3.146	5.272	1.000	1.260	0.028	D3061950M-100F
	0.787	2.362	3.205	5.331	1.000	1.260	0.020	D3062000M-100F
	0.807	2.421	3.264	5.390	1.000	1.260	0.016	D3062050M-100F
	0.812	2.436	3.264	5.390	1.000	1.260	0.015	D3060812I-100F
	0.827	2.480	3.323	5.449	1.000	1.260	0.012	D3062100M-100F
	0.846	2.539	3.382	5.508	1.000	1.260	0.008	D3062150M-100F
4xD	0.728	2.913	3.756	5.882	1.000	1.260	0.035	D4061850M-100F
	0.748	2.992	3.835	5.961	1.000	1.260	0.031	D4061900M-100F
	0.750	3.000	3.835	5.961	1.000	1.260	0.031	D4060750I-100F
	0.768	3.071	3.913	6.039	1.000	1.260	0.028	D4061950M-100F
	0.787	3.150	3.992	6.118	1.000	1.260	0.020	D4062000M-100F
	0.807	3.228	4.071	6.197	1.000	1.260	0.016	D4062050M-100F
	0.812	3.248	4.071	6.197	1.000	1.260	0.015	D4060812I-100F
	0.827	3.307	4.150	6.276	1.000	1.260	0.012	D4062100M-100F
	0.846	3.386	4.228	6.354	1.000	1.260	0.008	D4062150M-100F

IC Inserts

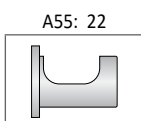
ISO Material	Part No.	Insert Screw	Torx® Driver	Admissible Tightening Torque
P	4T-06T204-P	72251-T7-1	8T-7	0.8 N-cm (7.1 in-lbs)
S M	4T-06T204-M			
H	4T-06T204-H			
K	4T-06T204-K			
N	4T-06T204-N			



A55: 26 - 27



A55: 23 - 25



A55: 22

= Metric (mm)
 = Imperial (in)

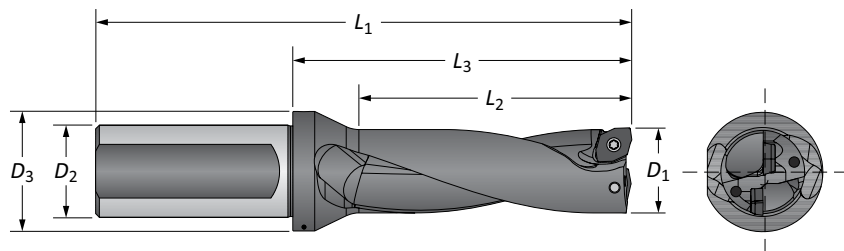
IC Inserts sold in quantities of 10
 Insert screws sold in quantities of 10

**4TEX Drill Holders | Metric Shank**

07 Series | Diameter Range: 22.00mm - 26.49mm (0.867" - 1.043")

A

DRILLING

**Metric Shank**

Length	D_1	Body			Shank		Max Offset	Part No.
		L_2	L_3	L_1	D_2	D_3		
2xD	22.00	44.00	64.90	118.90	25.00	33.00	1.20	D2072200M-25FM
	22.23	44.45	64.90	118.90	25.00	33.00	1.10	D2070875I-25FM
	22.50	45.00	65.90	119.90	25.00	33.00	1.00	D2072250M-25FM
	23.00	46.00	66.90	120.90	25.00	33.00	0.90	D2072300M-25FM
	23.50	47.00	67.90	121.90	25.00	33.00	0.80	D2072350M-25FM
	23.80	47.60	67.90	121.90	25.00	33.00	7.40	D2070937I-25FM
	24.00	48.00	68.90	122.90	25.00	33.00	0.70	D2072400M-25FM
	24.50	49.00	69.90	123.90	25.00	33.00	0.50	D2072450M-25FM
	25.00	50.00	70.90	124.90	25.00	33.00	0.40	D2072500M-25FM
	25.40	50.80	70.90	124.90	25.00	33.00	0.30	D2071000I-25FM
3xD	25.50	51.00	71.90	125.90	25.00	33.00	0.30	D2072550M-25FM
	26.00	52.00	72.90	126.90	25.00	33.00	0.20	D2072600M-25FM
	22.00	66.00	86.90	140.90	25.00	33.00	1.20	D3072200M-25FM
	22.23	66.68	86.90	140.90	25.00	33.00	1.10	D3070875I-25FM
	22.50	67.50	88.40	142.40	25.00	33.00	1.00	D3072250M-25FM
	23.00	69.00	89.90	143.90	25.00	33.00	0.90	D3072300M-25FM
	23.50	70.50	91.40	145.40	25.00	33.00	0.80	D3072350M-25FM
	23.80	71.40	91.40	145.40	25.00	33.00	7.40	D3070937I-25FM
	24.00	72.00	92.90	146.90	25.00	33.00	0.70	D3072400M-25FM
	24.50	73.50	94.40	148.40	25.00	33.00	0.50	D3072450M-25FM
4xD	25.00	75.00	95.90	149.90	25.00	33.00	0.40	D3072500M-25FM
	25.40	76.20	95.90	149.90	25.00	33.00	0.30	D3071000I-25FM
	25.50	76.50	97.00	151.00	25.00	33.00	0.30	D3072550M-25FM
	26.00	78.00	99.00	153.00	25.00	33.00	0.20	D3072600M-25FM
	22.00	88.00	109.00	163.00	25.00	33.00	1.20	D4072200M-25FM
	22.23	88.90	108.90	162.90	25.00	33.00	1.10	D4070875I-25FM
	22.50	90.00	111.00	165.00	25.00	33.00	1.00	D4072250M-25FM
	23.00	92.00	113.00	167.00	25.00	33.00	0.90	D4072300M-25FM
	23.50	94.00	115.00	169.00	25.00	33.00	0.80	D4072350M-25FM
	23.80	95.20	114.90	168.90	25.00	33.00	7.40	D4070937I-25FM
4xD	24.00	96.00	117.00	171.00	25.00	33.00	0.70	D4072400M-25FM
	24.50	98.00	119.00	173.00	25.00	33.00	0.50	D4072450M-25FM
	25.00	100.00	121.00	175.00	25.00	33.00	0.40	D4072500M-25FM
	25.40	101.60	120.90	174.90	25.00	33.00	0.30	D4071000I-25FM
	25.50	102.00	123.00	177.00	25.00	33.00	0.30	D4072550M-25FM
	26.00	104.00	125.00	179.00	25.00	33.00	0.20	D4072600M-25FM

IC Inserts

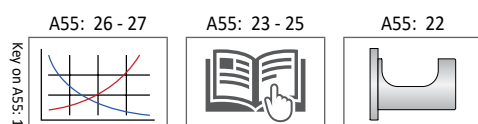
ISO Material	Part No.	Insert Screw	Torx® Driver	Admissible Tightening Torque
P	4T-070305-P	72568-T8-1	8T-8	1.2 N-cm (10.6 in-lbs)
S	4T-070305-M			
H	4T-070305-H			
K	4T-070305-K			
N	4T-070305-N			

F

THREADING

X

SPECIALS

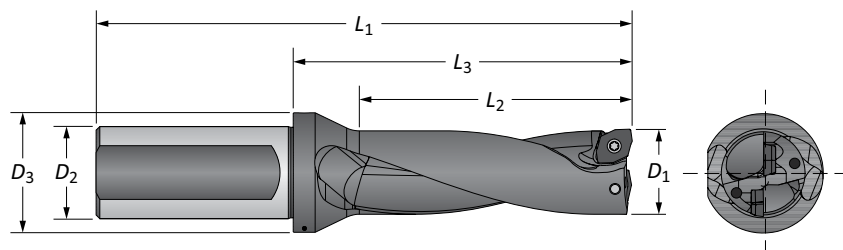


= Metric (mm)
 = Imperial (in)

IC Inserts sold in quantities of 10
Insert screws sold in quantities of 10

4TEX Drill Holders | Imperial Shank

07 Series | Diameter Range: 22.00mm - 26.49mm (0.867" - 1.043")

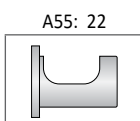
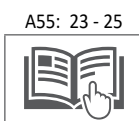
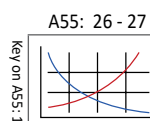


Imperial Shank

Length		Body			Shank		Max Offset	Part No.
		D ₁	L ₂	L ₃	L ₁	D ₂	D ₃	
2xD	0.866	1.732	2.555	4.681	1.000	1.299	0.047	D2072200M-100F
	0.875	1.750	2.555	4.681	1.000	1.299	0.043	D2070875I-100F
	0.886	1.772	2.594	4.720	1.000	1.299	0.039	D2072250M-100F
	0.906	1.811	2.634	4.760	1.000	1.299	0.035	D2072300M-100F
	0.925	1.850	2.673	4.799	1.000	1.299	0.031	D2072350M-100F
	0.937	1.874	2.673	4.799	1.000	1.299	0.292	D2070937I-100F
	0.945	1.890	2.713	4.839	1.000	1.299	0.028	D2072400M-100F
	0.965	1.929	2.752	4.878	1.000	1.299	0.020	D2072450M-100F
	0.984	1.969	2.791	4.917	1.000	1.299	0.016	D2072500M-100F
	1.000	2.000	2.791	4.917	1.000	1.299	0.013	D2071000I-100F
3xD	1.004	2.008	2.831	4.957	1.000	1.299	0.012	D2072550M-100F
	1.024	2.047	2.870	4.996	1.000	1.299	0.008	D2072600M-100F
	0.866	2.598	3.421	5.547	1.000	1.299	0.047	D3072200M-100F
	0.875	2.625	3.421	5.547	1.000	1.299	0.043	D3070875I-100F
	0.886	2.657	3.480	5.606	1.000	1.299	0.039	D3072250M-100F
	0.906	2.717	3.539	5.665	1.000	1.299	0.035	D3072300M-100F
	0.925	2.776	3.598	5.724	1.000	1.299	0.031	D3072350M-100F
	0.937	2.811	3.598	5.724	1.000	1.299	0.292	D3070937I-100F
	0.945	2.835	3.657	5.783	1.000	1.299	0.028	D3072400M-100F
	0.965	2.894	3.717	5.843	1.000	1.299	0.020	D3072450M-100F
4xD	0.984	2.953	3.776	5.902	1.000	1.299	0.016	D3072500M-100F
	1.000	3.000	3.776	5.902	1.000	1.299	0.013	D3071000I-100F
	1.004	3.012	3.835	5.961	1.000	1.299	0.012	D3072550M-100F
	1.024	3.071	3.894	6.020	1.000	1.299	0.008	D3072600M-100F
	0.866	3.465	4.287	6.413	1.000	1.299	0.047	D4072200M-100F
	0.875	3.500	4.287	6.413	1.000	1.299	0.043	D4070875I-100F
	0.886	3.543	4.366	6.492	1.000	1.299	0.039	D4072250M-100F
	0.906	3.622	4.445	6.571	1.000	1.299	0.035	D4072300M-100F
	0.925	3.701	4.524	6.650	1.000	1.299	0.031	D4072350M-100F
	0.937	3.748	4.524	6.650	1.000	1.299	0.292	D4070937I-100F
	0.945	3.780	4.602	6.728	1.000	1.299	0.028	D4072400M-100F
	0.965	3.858	4.681	6.807	1.000	1.299	0.020	D4072450M-100F
	0.984	3.937	4.760	6.886	1.000	1.299	0.016	D4072500M-100F
	1.000	4.000	4.760	6.886	1.000	1.299	0.013	D4071000I-100F
	1.004	4.016	4.839	6.965	1.000	1.299	0.012	D4072550M-100F
	1.024	4.094	4.917	7.043	1.000	1.299	0.008	D4072600M-100F

IC Inserts

ISO Material	Part No.	Insert Screw	Torx® Driver	Admissible Tightening Torque
P	4T-070305-P	72568-T8-1	8T-8	1.2 N-cm (10.6 in-lbs)
S	4T-070305-M			
H	4T-070305-H			
K	4T-070305-K			
N	4T-070305-N			



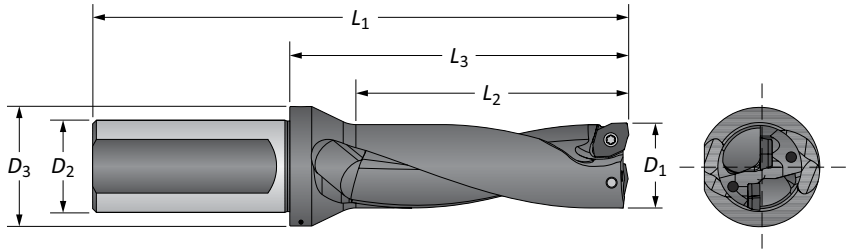
m = Metric (mm)
i = Imperial (in)

IC Inserts sold in quantities of 10
Insert screws sold in quantities of 10

4TEX Drill Holders | Metric Shank

09 Series | Diameter Range: 26.50mm - 31.99mm (1.044" - 1.259")

A
DRILLING



B
BORING

Metric Shank

Length	D ₁	Body			Shank		Max Offset	Part No.
		L ₂	L ₃	L ₁	D ₂	D ₃		
2xD	27.00	54.00	76.70	135.70	32.00	41.00	1.60	D2092700M-32FM
	28.00	56.00	78.70	137.70	32.00	41.00	1.30	D2092800M-32FM
	28.56	57.15	79.70	138.70	32.00	41.00	1.20	D2091125I-32FM
	29.00	58.00	80.70	139.70	32.00	41.00	1.10	D2092900M-32FM
	30.00	60.00	82.70	141.70	32.00	43.00	0.80	D2093000M-32FM
	31.00	62.00	84.70	143.70	32.00	43.00	0.60	D2093100M-32FM
	31.75	63.50	85.70	144.70	32.00	43.00	0.50	D2091250I-32FM
3xD	27.00	81.00	103.70	162.70	32.00	41.00	1.60	D3092700M-32FM
	28.00	84.00	106.70	165.70	32.00	41.00	1.30	D3092800M-32FM
	28.56	85.73	108.20	167.20	32.00	41.00	1.20	D3091125I-32FM
	29.00	87.00	109.70	168.70	32.00	41.00	1.10	D3092900M-32FM
	30.00	90.00	112.70	171.70	32.00	43.00	0.80	D3093000M-32FM
	31.00	93.00	115.70	174.70	32.00	43.00	0.60	D3093100M-32FM
	31.75	95.25	117.20	176.20	32.00	43.00	0.50	D3091250I-32FM
4xD	27.00	108.00	130.70	189.70	32.00	41.00	1.60	D4092700M-32FM
	28.00	112.00	134.70	193.70	32.00	41.00	1.30	D4092800M-32FM
	28.56	114.30	136.70	195.70	32.00	41.00	1.20	D4091125I-32FM
	29.00	116.00	138.70	197.70	32.00	41.00	1.10	D4092900M-32FM
	30.00	120.00	142.70	201.70	32.00	43.00	0.80	D4093000M-32FM
	31.00	124.00	146.70	205.70	32.00	43.00	0.60	D4093100M-32FM
	31.75	127.00	148.70	207.70	32.00	43.00	0.50	D4091250I-32FM

C
REAMING

D
BURNISHING

IC Inserts

ISO Material	Part No.	 Insert Screw	 Torx® Driver	Admissible Tightening Torque
P	4T-09T306-P	738-T10-1	8T-10	2.0 N-cm (17.7 in-lbs)
S	4T-09T306-M			
H	4T-09T306-H			
K	4T-09T306-K			
N	4T-09T306-N			

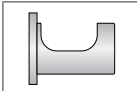
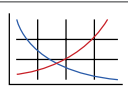
E
THREADING

X
SPECIALS

A55: 26 - 27

A55: 23 - 25

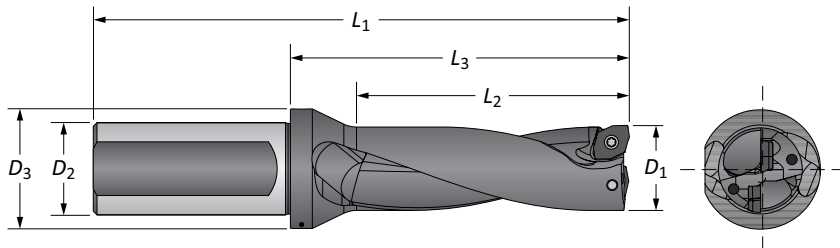
A55: 22



 = Metric (mm)
 = Imperial (in)
IC Inserts sold in quantities of 10
Insert screws sold in quantities of 10

4TEX Drill Holders | Imperial Shank

09 Series | Diameter Range: 26.50mm - 31.99mm (1.044" - 1.259")

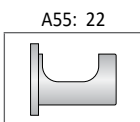
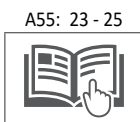
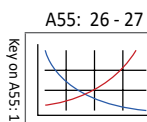


Imperial Shank

Length	D_1	Body			Shank		Max Offset	Part No.
		L_2	L_3	L_1	D_2	D_3		
2xD	1.063	2.126	3.020	5.343	1.250	1.614	0.063	D2092700M-125F
	1.102	2.205	3.098	5.421	1.250	1.614	0.051	D2092800M-125F
	1.125	2.250	3.138	5.461	1.250	1.614	0.046	D2091125I-125F
	1.142	2.283	3.177	5.500	1.250	1.614	0.043	D2092900M-125F
	1.181	2.362	3.256	5.579	1.250	1.693	0.031	D2093000M-125F
	1.220	2.441	3.335	5.657	1.250	1.693	0.024	D2093100M-125F
	1.250	2.500	3.374	5.697	1.250	1.693	0.019	D2091250I-125F
3xD	1.063	3.189	4.083	6.406	1.250	1.614	0.063	D3092700M-125F
	1.102	3.307	4.201	6.524	1.250	1.614	0.051	D3092800M-125F
	1.125	3.375	4.260	6.583	1.250	1.614	0.046	D3091125I-125F
	1.142	3.425	4.319	6.642	1.250	1.614	0.043	D3092900M-125F
	1.181	3.543	4.437	6.760	1.250	1.693	0.031	D3093000M-125F
	1.220	3.661	4.555	6.878	1.250	1.693	0.024	D3093100M-125F
	1.250	3.750	4.614	6.937	1.250	1.693	0.019	D3091250I-125F
4xD	1.063	4.252	5.146	7.469	1.250	1.614	0.063	D4092700M-125F
	1.102	4.409	5.303	7.626	1.250	1.614	0.051	D4092800M-125F
	1.125	4.500	5.382	7.705	1.250	1.614	0.046	D4091125I-125F
	1.142	4.567	5.461	7.783	1.250	1.614	0.043	D4092900M-125F
	1.181	4.724	5.618	7.941	1.250	1.693	0.031	D4093000M-125F
	1.220	4.882	5.776	8.098	1.250	1.693	0.024	D4093100M-125F
	1.250	5.000	5.854	8.177	1.250	1.693	0.019	D4091250I-125F

IC Inserts

ISO Material	Part No.	Insert Screw	Torx® Driver	Admissible Tightening Torque
P	4T-09T306-P	738-T10-1	8T-10	2.0 N-cm h(17.7 in-lbs)
S	4T-09T306-M			
H	4T-09T306-H			
K	4T-09T306-K			
N	4T-09T306-N			

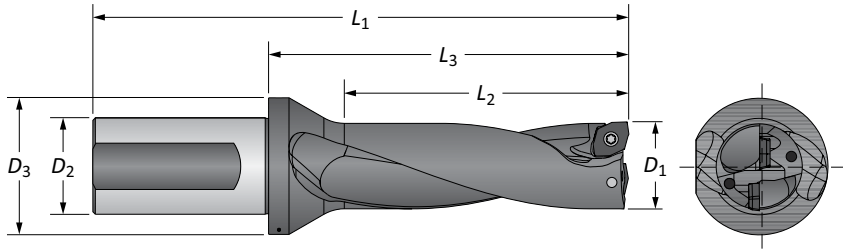


m = Metric (mm)
i = Imperial (in)

IC Inserts sold in quantities of 10
Insert screws sold in quantities of 10

4TEX Drill Holders | Metric Shank

11 Series | Diameter Range: 32.00mm - 38.99mm (1.260" - 1.535")



Metric Shank

Length	D ₁	Body			Shank		Max Offset	Part No.
		L ₂	L ₃	L ₁	D ₂	D ₃		
2xD	32.00	64.00	100.40	169.40	40.00	54.00	2.20	D2113200M-40FM
	33.00	66.00	102.40	171.40	40.00	54.00	1.90	D2113300M-40FM
	34.00	68.00	104.40	173.40	40.00	54.00	1.70	D2113400M-40FM
	34.93	69.85	104.40	173.40	40.00	54.00	1.42	D2111375I-40FM
	35.00	70.00	106.40	175.40	40.00	54.00	1.40	D2113500M-40FM
	36.00	72.00	108.40	177.40	40.00	54.00	1.20	D2113600M-40FM
	37.00	74.00	110.40	179.40	40.00	54.00	0.90	D2113700M-40FM
	38.00	76.00	112.40	181.40	40.00	54.00	0.70	D2113800M-40FM
	38.10	76.20	112.40	181.40	40.00	54.00	0.69	D2111500I-40FM
3xD	32.00	96.00	132.40	201.40	40.00	54.00	2.20	D3113200M-40FM
	33.00	99.00	135.40	204.40	40.00	54.00	1.90	D3113300M-40FM
	34.00	102.00	138.40	207.40	40.00	54.00	1.70	D3113400M-40FM
	34.93	104.78	138.40	207.40	40.00	54.00	1.42	D3111375I-40FM
	35.00	105.00	141.40	210.40	40.00	54.00	1.40	D3113500M-40FM
	36.00	108.00	144.40	213.40	40.00	54.00	1.20	D3113600M-40FM
	37.00	111.00	147.40	216.40	40.00	54.00	0.90	D3113700M-40FM
	38.00	114.00	150.40	219.40	40.00	54.00	0.70	D3113800M-40FM
	38.10	114.30	150.40	219.40	40.00	54.00	0.69	D3111500I-40FM
4xD	32.00	128.00	154.40	223.40	40.00	54.00	2.20	D4113200M-40FM
	33.00	132.00	158.40	227.40	40.00	54.00	1.90	D4113300M-40FM
	34.00	136.00	162.40	231.40	40.00	54.00	1.70	D4113400M-40FM
	34.93	139.70	162.40	231.40	40.00	54.00	1.42	D4111375I-40FM
	35.00	140.00	166.40	235.40	40.00	54.00	1.40	D4113500M-40FM
	36.00	144.00	170.40	239.40	40.00	54.00	1.20	D4113600M-40FM
	37.00	148.00	174.40	243.40	40.00	54.00	0.90	D4113700M-40FM
	38.00	152.00	178.40	247.40	40.00	54.00	0.70	D4113800M-40FM
	38.10	152.40	178.40	247.40	40.00	54.00	0.69	D4111500I-40FM

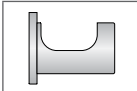
IC Inserts

ISO Material	Part No.	 Insert Screw	 Torx® Driver	Admissible Tightening Torque
P	4T-11T306-P	7488-T15-1	8T-15	3.5 N-cm (30.9 in-lbs)
S M	4T-11T306-M			
H	4T-11T306-H			
K	4T-11T306-K			
N	4T-11T306-N			

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A55: 23 - 25

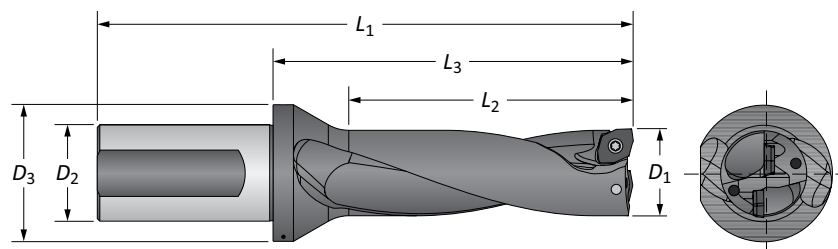
A55: 22



 = Metric (mm)
 = Imperial (in)
IC Inserts sold in quantities of 10
Insert screws sold in quantities of 10

4TEX Drill Holders | Imperial Shank

11 Series | Diameter Range: 32.00mm - 38.99mm (1.260" - 1.535")

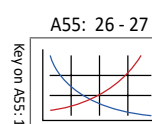


Imperial Shank

Length	Body				Shank		Max Offset	Part No.
	D_1	L_2	L_3	L_1	D_2	D_3		
2xD	1.126	2.520	3.953	6.669	1.500	2.126	0.087	D2113200M-150F
	1.299	2.598	4.031	6.748	1.500	2.126	0.075	D2113300M-150F
	1.339	2.677	4.110	6.827	1.500	2.126	0.067	D2113400M-150F
	1.375	2.750	4.110	6.827	1.500	2.126	0.056	D2111375I-150F
	1.378	2.756	4.189	6.906	1.500	2.126	0.055	D2113500M-150F
	1.417	2.835	4.268	6.984	1.500	2.126	0.047	D2113600M-150F
	1.457	2.913	4.346	7.063	1.500	2.126	0.035	D2113700M-150F
	1.496	2.992	4.425	7.142	1.500	2.126	0.028	D2113800M-150F
3xD	1.500	3.000	4.425	7.142	1.500	2.126	0.027	D2111500I-150F
	1.126	3.780	5.213	7.929	1.500	2.126	0.087	D3113200M-150F
	1.299	3.898	5.331	8.047	1.500	2.126	0.075	D3113300M-150F
	1.339	4.016	5.449	8.165	1.500	2.126	0.067	D3113400M-150F
	1.375	4.125	5.449	8.165	1.500	2.126	0.056	D3111375I-150F
	1.378	4.134	5.567	8.283	1.500	2.126	0.055	D3113500M-150F
	1.417	4.252	5.685	8.402	1.500	2.126	0.047	D3113600M-150F
	1.457	4.370	5.803	8.520	1.500	2.126	0.035	D3113700M-150F
4xD	1.496	4.488	5.921	8.638	1.500	2.126	0.028	D3113800M-150F
	1.500	4.500	5.921	8.638	1.500	2.126	0.027	D3111500I-150F
	1.126	5.039	6.079	8.795	1.500	2.126	0.087	D4113200M-150F
	1.299	5.197	6.236	8.953	1.500	2.126	0.075	D4113300M-150F
	1.339	5.354	6.394	9.110	1.500	2.126	0.067	D4113400M-150F
	1.375	5.500	6.394	9.110	1.500	2.126	0.056	D4111375I-150F
	1.378	5.512	6.551	9.268	1.500	2.126	0.055	D4113500M-150F
	1.417	5.669	6.709	9.425	1.500	2.126	0.047	D4113600M-150F
	1.457	5.827	6.866	9.583	1.500	2.126	0.035	D4113700M-150F
	1.496	5.984	7.024	9.740	1.500	2.126	0.028	D4113800M-150F
	1.500	6.000	7.024	9.740	1.500	2.126	0.027	D4111500I-150F

IC Inserts

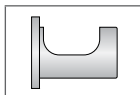
ISO Material	Part No.	Insert Screw	Torx® Driver	Admissible Tightening Torque
P	4T-11T306-P	7488-T15-1	8T-15	3.5 N-cm (30.9 in-lbs)
S	4T-11T306-M			
H	4T-11T306-H			
K	4T-11T306-K			
N	4T-11T306-N			



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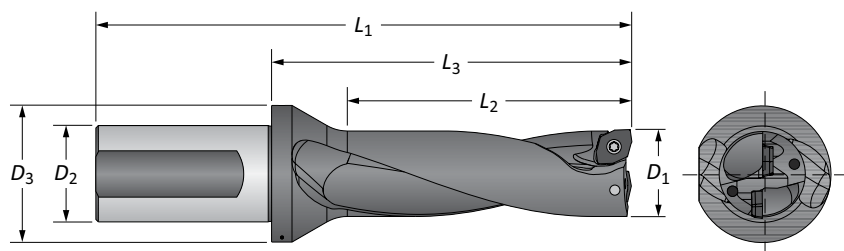


= Metric (mm)
 = Imperial (in)

IC Inserts sold in quantities of 10
 Insert screws sold in quantities of 10

**4TEX Drill Holders | Metric Shank**

14 Series | Diameter Range: 39.00mm - 47.00mm (1.536" - 1.850")

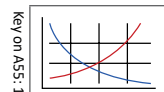
**Metric Shank**

Length		Body			Shank		Max Offset	Part No.
		D ₁	L ₂	L ₃	L ₁	D ₂	D ₃	
2xD	39.00	78.00	110.40	179.40	40.00	54.00	2.80	D2143900M-40FM
	40.00	80.00	112.40	181.40	40.00	54.00	2.50	D2144000M-40FM
	41.00	82.00	114.40	183.40	40.00	54.00	2.30	D2144100M-40FM
	41.28	82.55	114.40	183.40	40.00	54.00	2.23	D2141625I-40FM
	42.00	84.00	116.40	185.40	40.00	54.00	2.00	D2144200M-40FM
	43.00	86.00	118.40	187.40	40.00	59.00	1.80	D2144300M-40FM
	44.00	88.00	120.40	189.40	40.00	59.00	1.50	D2144400M-40FM
	44.45	88.90	120.40	189.40	40.00	59.00	1.41	D2141750I-40FM
	45.00	90.00	122.40	191.40	40.00	59.00	1.30	D2144500M-40FM
3xD	46.00	92.00	124.40	193.40	40.00	59.00	1.00	D2144600M-40FM
	47.00	94.00	126.40	195.40	40.00	59.00	0.80	D2144700M-40FM
	39.00	117.00	149.40	218.40	40.00	54.00	2.80	D3143900M-40FM
	40.00	120.00	152.40	221.40	40.00	54.00	2.50	D3144000M-40FM
	41.00	123.00	155.40	224.40	40.00	54.00	2.30	D3144100M-40FM
	41.28	123.83	155.40	224.40	40.00	54.00	2.23	D3141625I-40FM
	42.00	126.00	158.40	227.40	40.00	54.00	2.00	D3144200M-40FM
	43.00	129.00	161.40	230.40	40.00	59.00	1.80	D3144300M-40FM
	44.00	132.00	164.40	233.40	40.00	59.00	1.50	D3144400M-40FM
4xD	44.45	133.35	164.40	233.40	40.00	59.00	1.41	D3141750I-40FM
	45.00	135.00	167.40	236.40	40.00	59.00	1.30	D3144500M-40FM
	46.00	138.00	170.40	239.40	40.00	59.00	1.00	D3144600M-40FM
	47.00	141.00	173.40	242.40	40.00	59.00	0.80	D3144700M-40FM
	39.00	156.00	188.40	257.40	40.00	54.00	2.80	D4143900M-40FM
	40.00	160.00	192.40	261.40	40.00	54.00	2.50	D4144000M-40FM
	41.00	164.00	196.40	265.40	40.00	54.00	2.30	D4144100M-40FM
	41.28	165.10	196.40	265.40	40.00	54.00	2.23	D4141625I-40FM
	42.00	168.00	200.40	269.40	40.00	54.00	2.00	D4144200M-40FM
	43.00	172.00	204.40	273.40	40.00	59.00	1.80	D4144300M-40FM
	44.00	176.00	208.40	277.40	40.00	59.00	1.50	D4144400M-40FM
	44.45	177.80	208.40	277.40	40.00	59.00	1.41	D4141750I-40FM
	45.00	180.00	212.40	281.40	40.00	59.00	1.30	D4144500M-40FM
	46.00	184.00	216.40	285.40	40.00	59.00	1.00	D4144600M-40FM
	47.00	188.00	220.40	289.40	40.00	59.00	0.80	D4144700M-40FM

IC Inserts

ISO Material	Part No.	Insert Screw	Torx® Driver	Admissible Tightening Torque
P	4T-140408-P	7595-T20-1	8T-20	4.5 N-cm (39.8 in-lbs)
S	4T-140408-M			
H	4T-140408-H			
K	4T-140408-K			
N	4T-140408-N			

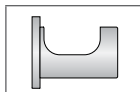
A55: 26 - 27



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A55: 22



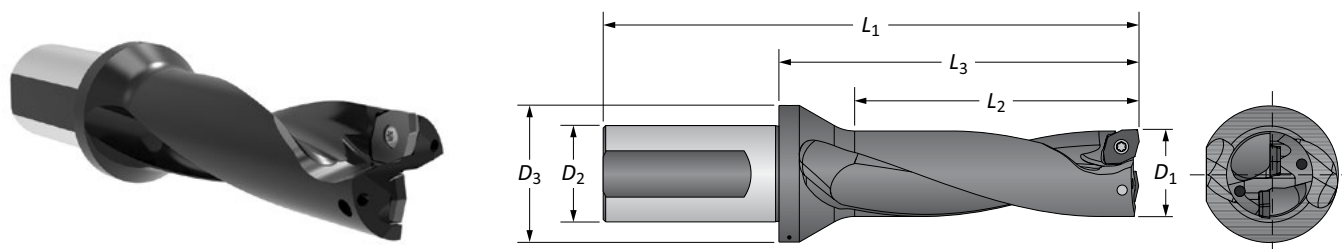
m = Metric (mm)

i = Imperial (in)

IC Inserts sold in quantities of 10
Insert screws sold in quantities of 10

4TEX Drill Holders | Imperial Shank

14 Series | Diameter Range: 39.00mm - 47.00mm (1.536" - 1.850")

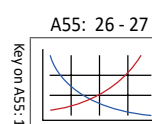


Imperial Shank

Length		Body				Shank		Max Offset	Part No.
		D ₁	L ₂	L ₃	L ₁	D ₂	D ₃		
i	2xD	1.535	3.071	4.346	7.063	1.500	2.126	0.110	D2143900M-150F
		1.575	3.150	4.425	7.142	1.500	2.126	0.098	D2144000M-150F
		1.614	3.228	4.504	7.220	1.500	2.126	0.091	D2144100M-150F
		1.625	3.250	4.504	7.220	1.500	2.126	0.088	D2141625I-150F
		1.654	3.307	4.583	7.299	1.500	2.126	0.079	D2144200M-150F
		1.693	3.386	4.661	7.378	1.500	2.323	0.071	D2144300M-150F
		1.732	3.465	4.740	7.457	1.500	2.323	0.059	D2144400M-150F
		1.750	3.500	4.740	7.457	1.500	2.323	0.055	D2141750I-150F
		1.772	3.543	4.819	7.535	1.500	2.323	0.051	D2144500M-150F
	1.811	3.622	4.898	7.614	1.500	2.323	0.039	D2144600M-150F	
	1.850	3.701	4.976	7.693	1.500	2.323	0.031	D2144700M-150F	
	3xD	1.535	4.606	5.882	8.598	1.500	2.126	0.110	D3143900M-150F
		1.575	4.724	6.000	8.717	1.500	2.126	0.098	D3144000M-150F
		1.614	4.843	6.118	8.835	1.500	2.126	0.091	D3144100M-150F
		1.625	4.875	6.118	8.835	1.500	2.126	0.088	D3141625I-150F
		1.654	4.961	6.236	8.953	1.500	2.126	0.079	D3144200M-150F
		1.693	5.079	6.354	9.071	1.500	2.323	0.071	D3144300M-150F
		1.732	5.197	6.472	9.189	1.500	2.323	0.059	D3144400M-150F
1.750		5.250	6.472	9.189	1.500	2.323	0.055	D3141750I-150F	
1.772		5.315	6.591	9.307	1.500	2.323	0.051	D3144500M-150F	
1.811	5.433	6.709	9.425	1.500	2.323	0.039	D3144600M-150F		
1.850	5.551	6.827	9.543	1.500	2.323	0.031	D3144700M-150F		
4xD	1.535	6.142	7.417	10.134	1.500	2.126	0.110	D4143900M-150F	
	1.575	6.299	7.575	10.291	1.500	2.126	0.098	D4144000M-150F	
	1.614	6.457	7.732	10.449	1.500	2.126	0.091	D4144100M-150F	
	1.625	6.500	7.732	10.449	1.500	2.126	0.088	D4141625I-150F	
	1.654	6.614	7.890	10.606	1.500	2.126	0.079	D4144200M-150F	
	1.693	6.772	8.047	10.764	1.500	2.323	0.071	D4144300M-150F	
	1.732	6.929	8.205	10.921	1.500	2.323	0.059	D4144400M-150F	
	1.750	7.000	8.205	10.921	1.500	2.323	0.055	D4141750I-150F	
	1.772	7.087	8.362	11.079	1.500	2.323	0.051	D4144500M-150F	
	1.811	7.244	8.520	11.236	1.500	2.323	0.039	D4144600M-150F	
1.850	7.402	8.677	11.394	1.500	2.323	0.031	D4144700M-150F		

IC Inserts

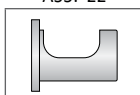
ISO Material	Part No.	Insert Screw	Torx® Driver	Admissible Tightening Torque
P	4T-140408-P	7595-T20-1	8T-20	4.5 N-cm (39.8 in-lbs)
S	4T-140408-M			
H	4T-140408-H			
K	4T-140408-K			
N	4T-140408-N			



A55: 26 - 27



A55: 23 - 25



A55: 22

m = Metric (mm)
i = Imperial (in)

IC Inserts sold in quantities of 10
Insert screws sold in quantities of 10