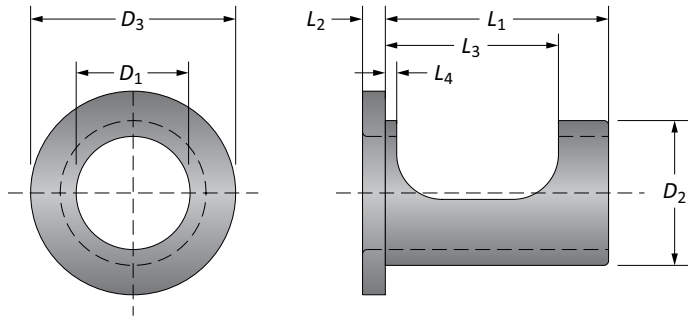




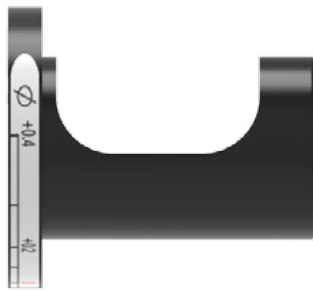
Adjustment Sleeves

For Cutting Diameter / Centre Height Adjustment

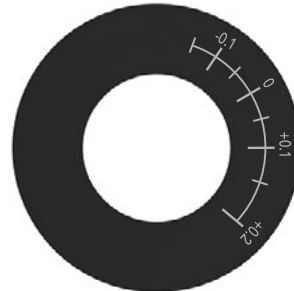


Sleeve Dimensions								Adjustment Range		
	D_1	D_2	D_3	L_2	L_3	L_4	L_1	Part No.	Diameter*	Centre Height
E	20.00	25.00	41.00	4.00	36.00	3.00	43.00	SLEEVE-20FM	+0.40 to -0.20	+0.20 to -0.15
	25.00	32.00	49.00	6.00	38.00	2.50	48.00	SLEEVE-25FM	+0.40 to -0.20	+0.20 to -0.15
	32.00	40.00	58.00	6.00	43.00	2.50	53.00	SLEEVE-32FM	+0.40 to -0.20	+0.20 to -0.15
	40.00	50.00	74.00	6.00	49.00	3.00	63.00	SLEEVE-40FM	+0.40 to -0.20	+0.20 to -0.20
I	0.750	1.000	1.614	0.157	1.417	0.118	1.536	SLEEVE-075F	+0.0157 to -0.0079	+0.0079 to -0.0059
	1.000	1.250	1.929	0.236	1.496	0.098	1.890	SLEEVE-100F	+0.0157 to -0.0079	+0.0079 to -0.0059
	1.250	1.500	2.283	0.236	1.693	0.098	2.087	SLEEVE-125F	+0.0157 to -0.0079	+0.0079 to -0.0059
	1.500	2.000	2.913	0.236	1.929	0.118	2.481	SLEEVE-150F	+0.0236 to -0.0079	+0.0079 to -0.0079

*Diameter adjustment range refers to the cutting diameter.



Milling Applications
Peripheral Adjustment Position



Lathe Applications
Front Adjustment Position

E = Metric (mm)
I = Imperial (in)