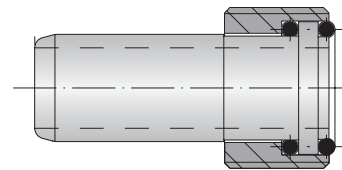


Accessories

Coolant Adapter Sets | Service Keys | ISO 15488 (DIN 6499-B) Collet Chuck Accessories

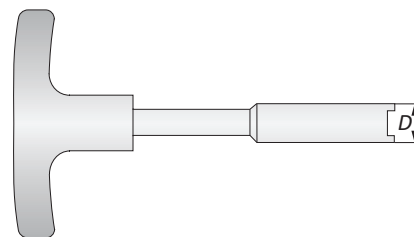
Coolant Adapter Sets

HSK Shank Size	Thread	Part No.
32	M10 x 1.5 x 1.0	262002
40	M12 x 1.75 x 1.0	262003
50	M16 x 2 x 1.0	262004
63	M18 x 2.5 x 1.0	262005
80	M20 x 2.5 x 1.5	262006
100	M24 x 3 x 1.5	262007



Service Keys

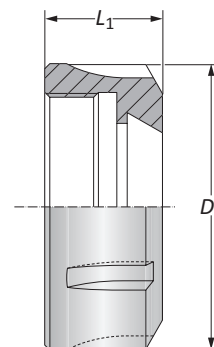
HSK Shank Size	D	Part No.
32	8.50	315234
40	10.50	315235
50	14.50	215726
63	16.50	215727*
80	18.00	415127
100	22.00	215728



*Two piece

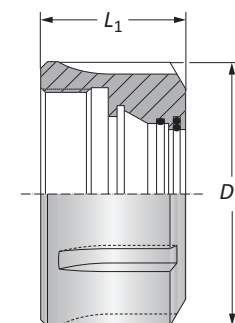
ISO 15488 (DIN 6499-B) One Piece Clamping Nut

Nominal Size	Clamping Nut		Part No.
	L ₁	D ₁	
ER 40	25.50	63.00	215926



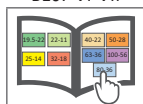
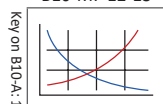
ISO 15488 (DIN 6499-B) Sealing Disk Clamping Nut

Nominal Size	Sealing Disk Clamping Nut		Part No.
	L ₁	D ₁	
ER 40	34.00	63.00	278001



B10-M: 12-13

B10: VI-VII



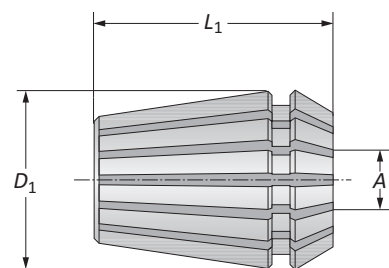
m = Metric (mm)

Accessories

ISO 15488 (DIN 6499-B) Collet Chuck Accessories

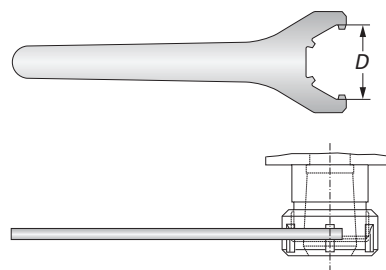
ISO 15488 (DIN6499-B) Collets

	Clamping Range		Collet		Part No.
	A	L_1	D_1		
m	15.00 - 14.00	46.00	40.00		071790
	18.00 - 17.00	46.00	40.00		071793
	20.00 - 19.00	46.00	40.00		071795
	23.00 - 22.00	46.00	40.00		071798



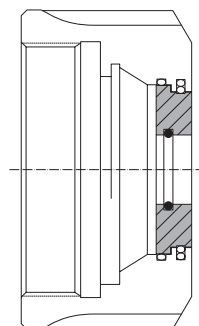
ISO 15488 (DIN 6499-B) Service Keys

	Service Key		Part No.
	Nominal Size	D	
m	ER 40	63.00	215931

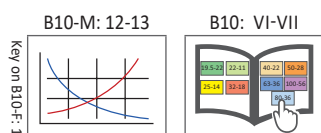
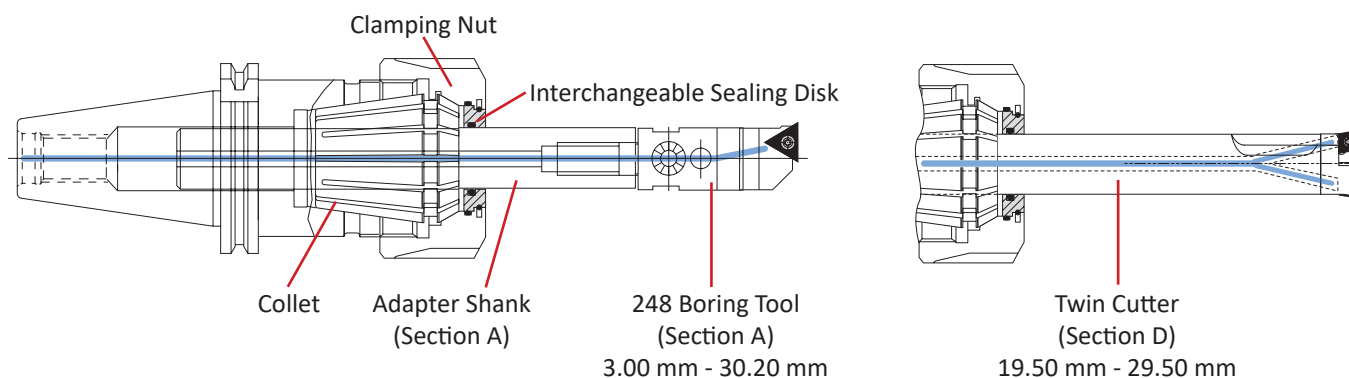


ISO 15488 (DIN 6499-B) Sealing Disks

	Clamping Range		Part No.
	A	D_1	
m	15.00 - 14.50		278029
	18.00 - 17.50		278035
	20.00 - 19.50		278039
	23.00 - 22.50		278045



Application with clamping nuts and sealing disks when using central coolant feed:



m = Metric (mm)

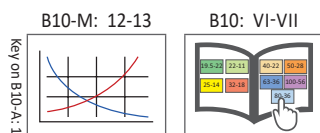
Accessories

Mounting Fixtures



Mounting Fixture		
Code	Type	Part No.
Basic Body*	-	098060
Adapter	30 Taper	098073
Adapter	40 Taper	098061
Adapter	50 Taper	098062
Adapter	HSK-A 32	098063
Adapter	HSK-A 40	098064
Adapter	HSK-A 50	098065
Adapter	HSK-A 63	098066
Adapter	HSK-A 80	098067
Adapter	HSK-A 100	098068
Adapter	PSC 50	098069
Adapter	PSC 63	098070
Adapter	PSC 80	098071

*Basic body and adapters sold separately



Ⓜ = Metric (mm)

⚠ WARNING Exceeding weight capacity for machine tool spindle and tool changer can cause machine damage and/or serious injury. To prevent:
 -Consult machine tool builder for machine's weight limitations.
 -Refer to example on page B10-M: 11 for calculating tool assembly weight
 Factory technical assistance is also available for specific applications through our Application Engineering department. *email: engineering.eu@alliedmachine.com*

⚠ WARNING Tool failure can cause serious injury. To prevent:
 -Do not exceed recommended 10xD length-to-diameter ratio or exceed 4 total components (including shank)
 -When using Alu-Line® components, do not exceed recommended 5xD length-to-diameter ratio
 -When using tool steel components, do not exceed recommended 6xD length-to-diameter ratio
 -When using heavy metal reducers, do not exceed recommended 8xD length-to-diameter ratio
 -When using a carbide shank, do not exceed recommended 9xD length-to-diameter ratio
 -When using a NOVITECH® module, do not exceed recommended 10xD length-to-diameter ratio
 -Refer to examples on pages B10-M: 8-10 for calculating length-to-diameter ratio
 Factory technical assistance is available for your specific applications through our Application Engineering department. *email: engineering.eu@alliedmachine.com*